# 2D/3D Profile Sensor

MLSL225 **LASER**

Part Number

- ● **Compact, lightweight design – even suitable for robot applications**
- ● **Precise resolution of visual field width X (> 1200 measuring points)**
- ● **Up to 3.6 million measuring points per second**

2D/3D Profile Sensors project a laser line onto the object to be detected and generate an accurate, linearized height profile with an internal camera which is set up at a triangulation angle. Thanks to its uniform, open interface, the weCat3D series can be incorporated by means of the DLL program library or the GigE Vision standard without an additional control unit. Alternatively, wenglor offers its own software packages for implementing your application.
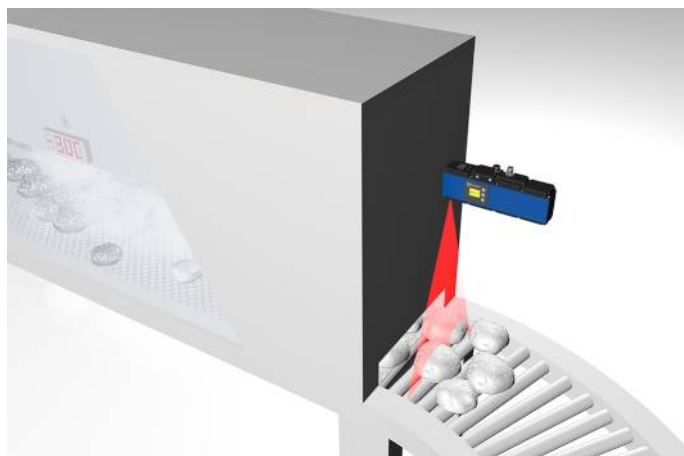
Technical Data

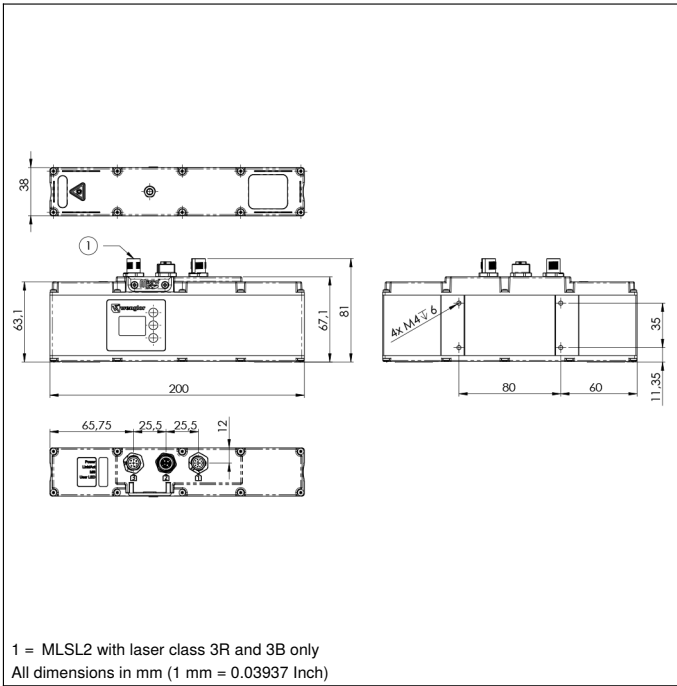| Optical Data	
Working range Z	280...1280 mm
Measuring range Z	1000 mm
Visual field width X	200...850 mm
Linearity Deviation	500 μm
Resolution Z	40...570 μm
Resolution X	190...760 μm
Light Source	Laser (red)
Wave Length	660 nm
Service Life (T = +25 °C)	20000 h
Laser Class (EN 60825-1)	2M
Max. Ambient Light	5000 Lux
Electrical Data	
Supply Voltage	18...30 V DC
Current Consumption (Ub = 24 V)	300 mA
Measuring Rate	200...4000 /s
Temperature Range	0...45 °C
Storage temperature	-20...70 °C
Inputs/Outputs	4
Switching Output Voltage Drop	< 1,5 V
Switching Output/Switching Current	100 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Interface	Ethernet TCP/IP
Baud Rate	100/1000 Mbit/s
Protection Class	III
FDA Accession Number	1710956-000
Mechanical Data	
Housing Material	Aluminium; Plastic
Degree of Protection	IP67
Connection	M12 × 1; 12-pin
Type of Connection Ethernet	M12 × 1; 8-pin, X-cod.
Optic Cover	Plastic
Weight	550 g
Web server	yes

Configurable as PNP/NPN/Push-Pull		●
Switchable to NC/NO		●

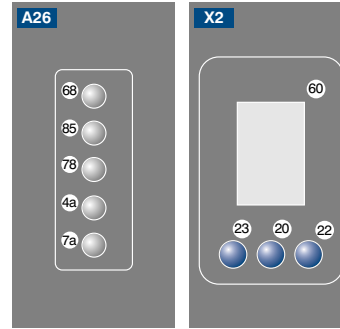|		
Connection Diagram No.	**1022**	**1023**
Control Panel No.	**X2**	**A26**
Suitable Connection Technology No.	**50**	**87**
Suitable Mounting Technology No.		**343**

Display brightness may decrease with age. This does not result in any impairment of the sensor function.

Complementary Products

Control Unit
Cooling Unit ZLSK001
Protective Screen Retainer ZLSS002
Software
Switch ZAC45FN01

1 = MLSL2 with laser class 3R and 3B only
All dimensions in mm (1 mm = 0.03937 Inch)

Ctrl. Panel

A26

68	
85	
78	
4a	
7a	

X2

60

23 20 22

20 = Enter Button
22 = UP Button
23 = Down Button
4a = User LED
60 = Display
68 = Supply Voltage Indicator
78 = Module status
7a = Laser (MLSL2 with laser class 3R and 3B only)
85 = Link/Act LED

1022

1	Bi_DA +
2	Bi_DA −
3	Bi_DB +
4	Bi_DB −
5	Bi_DD +
6	Bi_DD −
7	Bi_DC −
8	Bi_DC +

1023

ENCODER RS 422 (TTL)

1	+
3	E/A1
4	E/A2
5	E/A3
6	E/A4/O
7	En A
8	En Ā
9	En B
10	En B̄
11	En 0
12	En 0̄
2	−

Legend

+	Supply Voltage +	PT	Platinum measuring resistor	ENA	Encoder A
−	Supply Voltage 0 V	nc	not connected	ENB	Encoder B
~	Supply Voltage (AC Voltage)	U	Test Input	AMIN	Digital output MIN
A	Switching Output (NO)	Ū	Test Input inverted	AMAX	Digital output MAX
Ā	Switching Output (NC)	W	Trigger Input	AOK	Digital output OK
V	Contamination/Error Output (NO)	O	Analog Output	SY In	Synchronization In
V̄	Contamination/Error Output (NC)	O−	Ground for the Analog Output	SY OUT	Synchronization OUT
E	Input (analog or digital)	BZ	Block Discharge	0LT	Brightness output
T	Teach Input	AMW	Valve Output	M	Maintenance
Z	Time Delay (activation)	a	Valve Control Output +		
S	Shielding	b	Valve Control Output 0 V		
RxD	Interface Receive Path	SY	Synchronization		Wire Colors according to DIN IEC 757
TxD	Interface Send Path	E+	Receiver-Line		
RDY	Ready	S+	Emitter-Line	BK	Black
GND	Ground	⏚	Grounding	BN	Brown
CL	Clock	SnR	Switching Distance Reduction	RD	Red
E/A	Output/Input programmable	Rx+/−	Ethernet Receive Path	OG	Orange
⌾	IO-Link	Tx+/−	Ethernet Send Path	YE	Yellow
PoE	Power over Ethernet	Bus	Interfaces-Bus A(+)/B(−)	GN	Green
IN	Safety Input	La	Emitted Light disengageable	BU	Blue
OSSD	Safety Output	Mag	Magnet activation	VT	Violet
Signal	Signal Output	RES	Input confirmation	GY	Grey
Bi_D+/−	Ethernet Gigabit bidirect. data line (A-D)	EDM	Contactor Monitoring	WH	White
EN0RS422	Encoder 0-pulse 0-0̄ (TTL)	ENARS422	Encoder A/Ā (TTL)	PK	Pink
		ENBRS422	Encoder B/B̄ (TTL)	GNYE	Green/Yellow

Visual Field X, Z

MLSL2x5

Z = Working distance
X = Visual field width