



KL6031 | Serial interface RS232

The KL6031 serial interface allows devices with an RS232 interface to be connected. The interface operates in conformity with the CCITT V.28/DIN 66 259-1 standards. The device connected to the terminal communicates with the automation device via the Bus Coupler. The active communication channel operates independently of the higher-level bus system in full duplex mode at up to 115.2 kbaud. The RS232 interface guarantees high immunity to interference through electrically isolated signals.

| Technical data | KL6031 KS6031 |
|------------------------------------|---|
| Technology | RS232 |
| Data transfer channels | 2 (1/1), TxD and RxD, full duplex |
| Data transfer rates | 4800...115,200 baud; default: 9600 baud, 8 data bits, no parity and one stop bit |
| Bit distortion | < 3 % |
| Line impedance | — |
| Cable length | max. 15 m |
| "0" signal voltage | -18...-3 V |
| "1" signal voltage | 3...18 V |
| Power supply | via the K-bus |
| Current consumption K-bus | typ. 55 mA |
| Current consumption power contacts | — (no power contacts) |
| Electrical isolation | 500 V (K-bus/signal voltage) |
| Data buffer | 1024 bytes receive buffer, 128 bytes transmit buffer |
| Bit width in the process image | input/output: 22 x 8 bit user data, 2 x 8 bit control/status (up to 22 byte user data are possible) |
| Configuration | no address setting, configuration via Bus Coupler or controller |
| Special features | high interference immunity, electrically isolated signals |
| Weight | approx. 80 g |
| Operating/storage temperature | -25...+60 °C/-40...+85 °C |
| Relative humidity | 95 %, no condensation |
| Vibration/shock resistance | conforms to EN 60068-2-6/EN 60068-2-27 |
| EMC immunity/emission | conforms to EN 61000-6-2/EN 61000-6-4 |
| Protect. class/installation pos. | IP 20/variable |
| Pluggable wiring | for all KSxxxx Bus Terminals |
| Approvals | CE, UL, Ex, GL |

| Accessories | |
|-------------|--|
| TS6340 | IEC 61131-3 software library for TwinCAT PLC for communication via serial devices |
| TS6341 | license for using the software library for communication via serial Bus Terminals or PC COM ports using the protocol 3964R/RK512 |
| TS6255 | IEC 61131-3 software library for TwinCAT PLC with Modbus RTU function blocks for serial communication with Modbus devices |

System**RS232**For further RS232 products please see the [system overview](#).