

**Documentation**

**EP1xxx**

**EtherCAT Box Modules with digital inputs**

**Version: 2.5.0**  
**Date: 2017-05-19**

**BECKHOFF**



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# 1 Foreword

## 1.1 Notes on the documentation

### Intended audience

This description is only intended for the use of trained specialists in control and automation engineering who are familiar with the applicable national standards.

It is essential that the documentation and the following notes and explanations are followed when installing and commissioning these components.

It is the duty of the technical personnel to use the documentation published at the respective time of each installation and commissioning.

The responsible staff must ensure that the application or use of the products described satisfy all the requirements for safety, including all the relevant laws, regulations, guidelines and standards.

### Disclaimer

The documentation has been prepared with care. The products described are, however, constantly under development.

We reserve the right to revise and change the documentation at any time and without prior announcement.

No claims for the modification of products that have already been supplied may be made on the basis of the data, diagrams and descriptions in this documentation.

### Trademarks

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### Patent Pending

The EtherCAT Technology is covered, including but not limited to the following patent applications and patents: EP1590927, EP1789857, DE102004044764, DE102007017835 with corresponding applications or registrations in various other countries.

The TwinCAT Technology is covered, including but not limited to the following patent applications and patents: EP0851348, US6167425 with corresponding applications or registrations in various other countries.



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## 1.2 Safety instructions

### Safety regulations

Please note the following safety instructions and explanations!  
Product-specific safety instructions can be found on following pages or in the areas mounting, wiring, commissioning etc.

### Exclusion of liability






All the components are supplied in particular hardware and software configurations appropriate for the application. Modifications to hardware or software configurations other than those described in the documentation are not permitted, and nullify the liability of Beckhoff Automation GmbH & Co. KG.

### Personnel qualification

This description is only intended for trained specialists in control, automation and drive engineering who are familiar with the applicable national standards.

### Description of symbols

In this documentation the following symbols are used with an accompanying safety instruction or note. The safety instructions must be read carefully and followed without fail!

 <b>DANGER</b>	<p><b>Serious risk of injury!</b> Failure to follow the safety instructions associated with this symbol directly endangers the life and health of persons.</p>
 <b>WARNING</b>	<p><b>Risk of injury!</b> Failure to follow the safety instructions associated with this symbol endangers the life and health of persons.</p>
 <b>CAUTION</b>	<p><b>Personal injuries!</b> Failure to follow the safety instructions associated with this symbol can lead to injuries to persons.</p>
 <b>Attention</b>	<p><b>Damage to the environment or devices</b> Failure to follow the instructions associated with this symbol can lead to damage to the environment or equipment.</p>
 <b>Note</b>	<p><b>Tip or pointer</b> This symbol indicates information that contributes to better understanding.</p>

## 1.3 Documentation issue status

Version	Modifications
2.5.0	<ul style="list-style-type: none"> <li>• EP1816-3008 added</li> </ul>
2.4.1	<ul style="list-style-type: none"> <li>• EP1111-0000 – technical data updated</li> </ul>
2.4.0	<ul style="list-style-type: none"> <li>• Nut torques for connectors updated</li> </ul>
2.3.0	<ul style="list-style-type: none"> <li>• <i>Torque wrench</i> diagram updated</li> <li>• Power connection updated</li> </ul>
2.2.0	<ul style="list-style-type: none"> <li>• EP1008-0022 added</li> <li>• EP1819-0021 added</li> <li>• Cabling adjusted</li> </ul>
2.1.0	<ul style="list-style-type: none"> <li>• Nut torques for connectors extended</li> </ul>
2.0.0	<ul style="list-style-type: none"> <li>• Migration</li> <li>• Technical data updated</li> </ul>
1.4.0	<ul style="list-style-type: none"> <li>• <i>Accessories</i> chapter added</li> <li>• Chapter on <i>Nut torques for connectors</i> updated</li> <li>• Chapter on <i>EtherCAT connection</i> updated</li> <li>• Chapter on <i>BG2000-0000 - protective housing for EtherCAT Box</i> updated</li> </ul>
1.3.0	<ul style="list-style-type: none"> <li>• EP1111-0000 added</li> <li>• EP1098-0001 and EP1098-0002 added</li> <li>• EP1809-0021, EP1809-0022 and EP1819-0022 updated</li> </ul>
1.2.0	<ul style="list-style-type: none"> <li>• ATEX notes added</li> <li>• Extended temperature range for activated modules documented</li> <li>• EP1809-0021, EP1809-0022 and EP1819-0022 added</li> <li>• Description of the power connection updated</li> <li>• Overview of EtherCAT cables extended</li> </ul>
1.1.0	<ul style="list-style-type: none"> <li>• Technical data: Current consumption values amended</li> <li>• Nut torques for connectors added</li> </ul>
1.0.0	<ul style="list-style-type: none"> <li>• Process data description extended</li> </ul>
0.7	<ul style="list-style-type: none"> <li>• Description of status LEDs added</li> <li>• Signal connection extended</li> <li>• Explanation of the serial number adapted to the new standard</li> </ul>
0.6	<ul style="list-style-type: none"> <li>• Signal connection extended</li> </ul>
0.5	<ul style="list-style-type: none"> <li>• First preliminary version</li> </ul>

### Firmware and hardware versions

This documentation refers to the firmware and hardware version that was applicable at the time the documentation was written.

The module features are continuously improved and developed further. Modules having earlier production statuses cannot have the same properties as modules with the latest status. However, existing properties are retained and are not changed, so that older modules can always be replaced with new ones.

The firmware and hardware version (delivery state) can be found in the batch number (D-number) printed on the side of the EtherCAT Box.

### Syntax of the batch number (D-number):

D: WW YY FF HH

WW - week of production (calendar week)  
YY - year of production  
FF - firmware version  
HH - hardware version

Example with D no. 29 10 02 01:

29 - week of production 29  
10 - year of production 2010  
02 - firmware version 02  
01 - hardware version 01



## 2 Product overview

### 2.1 EtherCAT Box - Introduction

The EtherCAT system has been extended with EtherCAT Box modules with protection class IP 67. Through the integrated EtherCAT interface the modules can be connected directly to an EtherCAT network without an additional Coupler Box. The high-performance of EtherCAT is thus maintained into each module.

The extremely low dimensions of only 126 x 30 x 26.5 mm (h x w x d) are identical to those of the Fieldbus Box extension modules. They are thus particularly suitable for use where space is at a premium. The small mass of the EtherCAT modules facilitates applications with mobile I/O interface (e.g. on a robot arm). The EtherCAT connection is established via screened M8 connectors.

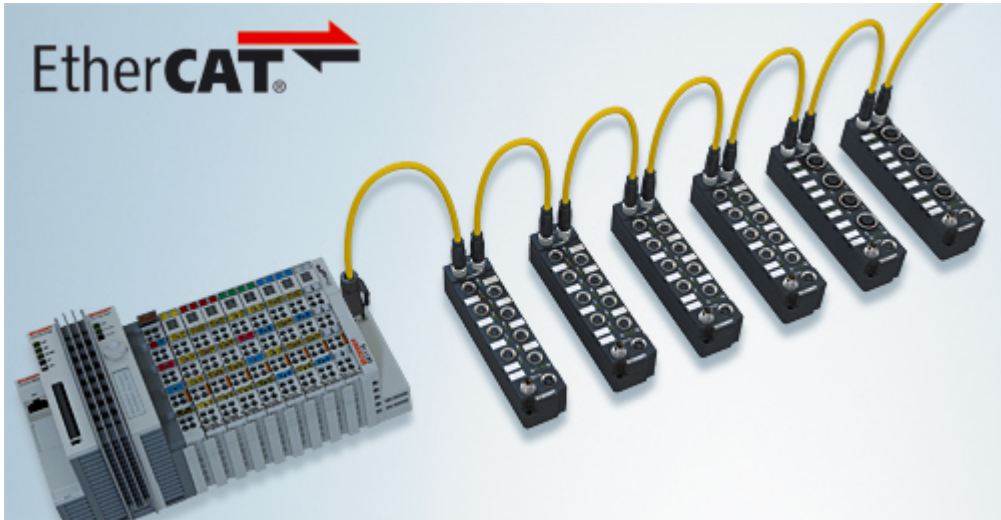


Fig. 1: EtherCAT Box Modules within an EtherCAT network

The robust design of the EtherCAT Box modules enables them to be used directly at the machine. Control cabinets and terminal boxes are now no longer required. The modules are fully sealed and therefore ideally prepared for wet, dirty or dusty conditions.

Pre-assembled cables significantly simplify EtherCAT and signal wiring. Very few wiring errors are made, so that commissioning is optimized. In addition to pre-assembled EtherCAT, power and sensor cables, field-configurable connectors and cables are available for maximum flexibility. Depending on the application, the sensors and actuators are connected through M8 or M12 connectors.

The EtherCAT modules cover the typical range of requirements for I/O signals with protection class IP67:

- digital inputs with different filters (3.0 ms or 10  $\mu$ s)
- digital outputs with 0.5 or 2 A output current
- analog inputs and outputs with 16 bit resolution
- Thermocouple and RTD inputs
- Stepper motor modules



XFC (eXtreme Fast Control Technology) modules, including inputs with time stamp, are also available.



Fig. 2: EtherCAT Box with M8 connections for sensors/actuators



Fig. 3: EtherCAT Box with M12 connections for sensors/actuators

	<p><b>Basic EtherCAT documentation</b></p> <p>You will find a detailed description of the EtherCAT system in the Basic System Documentation for EtherCAT, which is available for download from our website (<a href="http://www.beckhoff.com">www.beckhoff.com</a>) under Downloads.</p>
	<p><b>XML files</b></p> <p>You will find XML files (XML Device Description Files) for Beckhoff EtherCAT modules on our website (<a href="http://www.beckhoff.com">www.beckhoff.com</a>) under Downloads, in the Configuration Files area.</p>

## 2.2 EP1xxx Module overview

### Digital input modules

Module	Signal connection	Number of inputs	Filter	Comment
<a href="#">EP1008-0001 [▶ 12]</a>	8 x M8	8	3.0 ms	
<a href="#">EP1008-0002 [▶ 12]</a>	4 x M12	8	3.0 ms	
<a href="#">EP1008-0022 [▶ 12]</a>	8 x M12	8	3.0 ms	
<a href="#">EP1018-0001 [▶ 12]</a>	8 x M8	8	10 µs	
<a href="#">EP1018-0002 [▶ 12]</a>	4 x M12	8	10 µs	
<a href="#">EP1098-0001 [▶ 16]</a>	8 x M8	8	10 µs	negative switching
<a href="#">EP1111-0000 [▶ 19]</a>	-	3 ID switches	-	for identification of EtherCAT groups
<a href="#">EP1258-0001 [▶ 21]</a>	8 x M8	8	10 µs	2 channels with time stamp
<a href="#">EP1258-0002 [▶ 21]</a>	4 x M12	8	10 µs	2 channels with time stamp
<a href="#">EP1809-0021 [▶ 24]</a>	8 x M8	8	3.0 ms	wide body
<a href="#">EP1809-0022 [▶ 25]</a>	8 x M12	8	3.0 ms	wide body
<a href="#">EP1816-0008 [▶ 28]</a>	1 x D-Sub 25	16	10 µs	
<a href="#">EP1816-3008 [▶ 31]</a>	2 x M8	16	10 µs	D-Sub
<a href="#">EP1819-0022 [▶ 25]</a>	8 x M12	8	10 µs	wide body

## 2.3 EP1008, EP1018

### 2.3.1 EP1008, EP1018 - Introduction

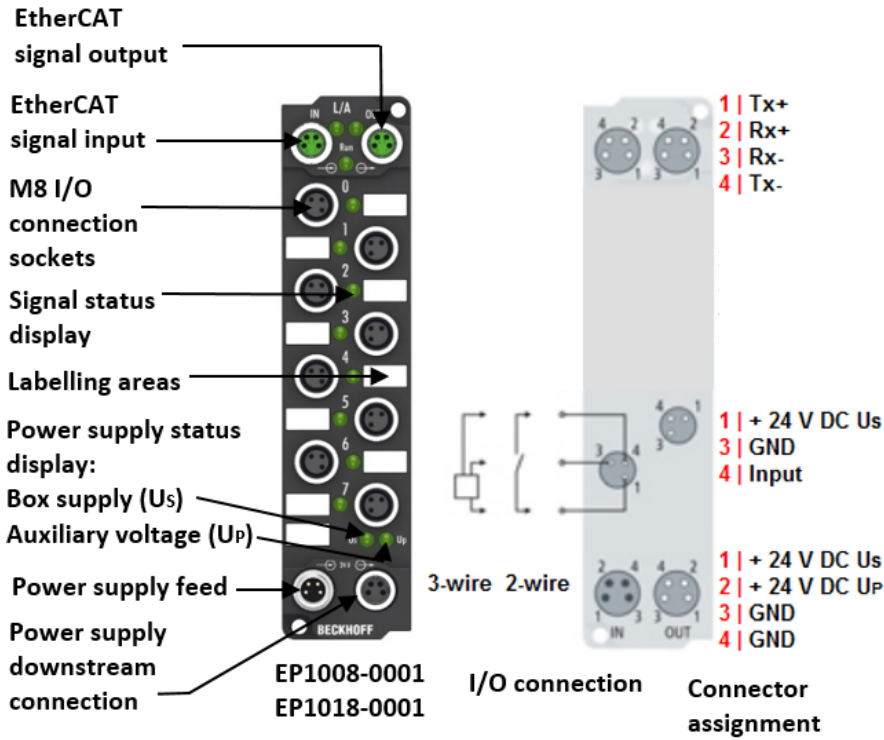


Fig. 4: EP1008-0001, EP1018-0001

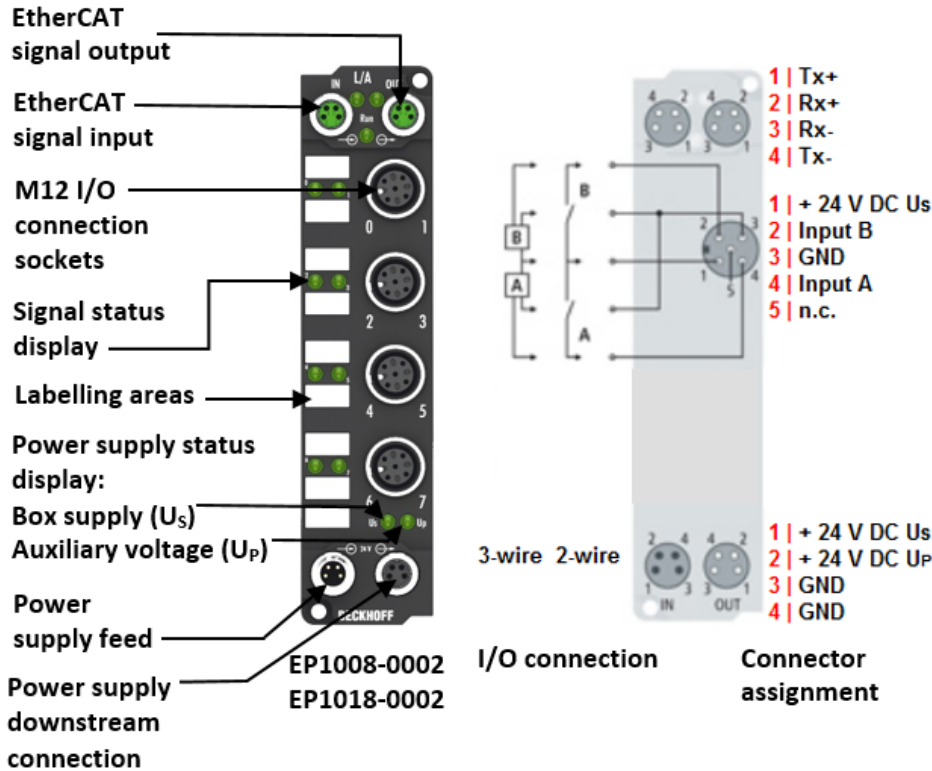


Fig. 5: EP1008-0002, EP1018-0002

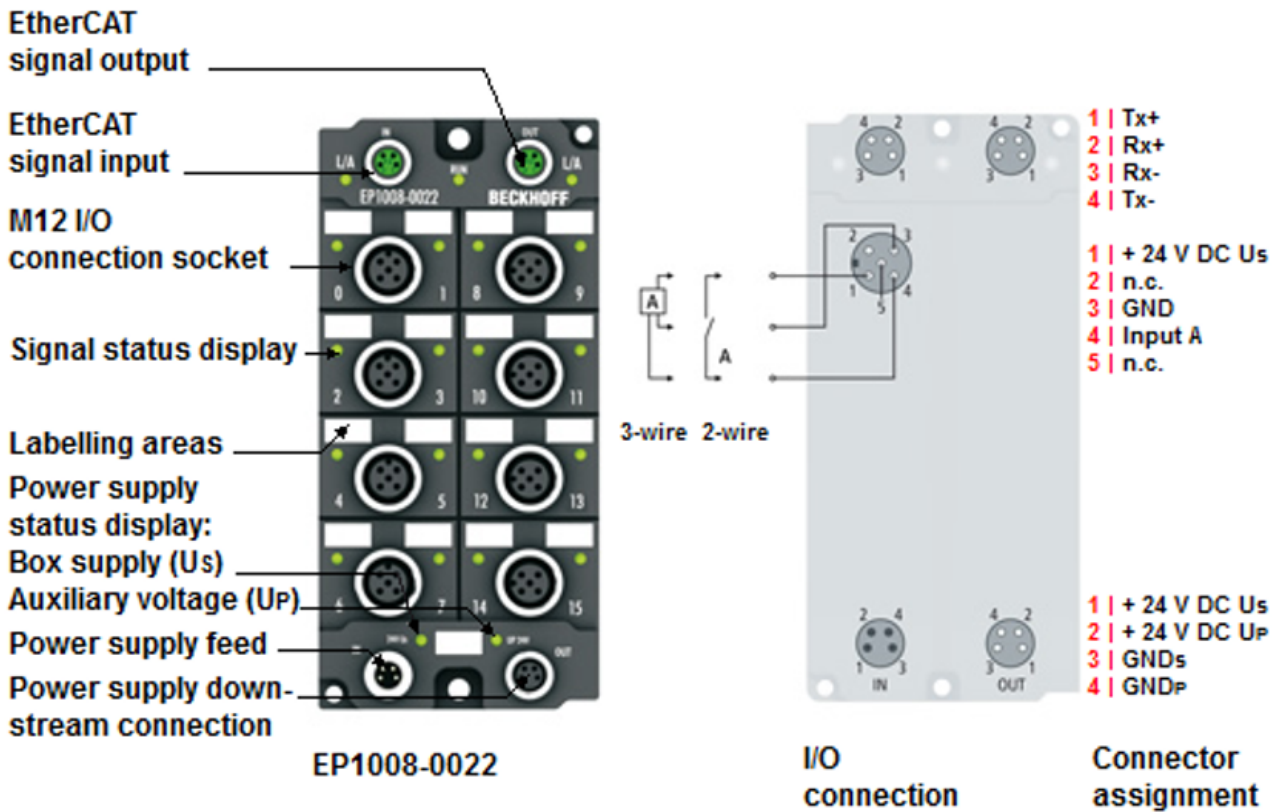


Fig. 6: EP1008-0022

**8 digital inputs, 24 V<sub>DC</sub>**

The EP1008 and EP1018 EtherCAT Box modules with digital inputs acquire binary control signals from the process level, and transfer them, electrically isolated, to the controller.

The status of the signal is displayed by light emitting diodes; the signal connection is made optionally through M8 connectors (EP1008-0001, EP1018-0001) or M12 connectors (EP1008-0002, EP1018-0002, EP1008-0022). These versions have input filters of different speeds.

The sensors are supplied from the control voltage U<sub>s</sub>. The load voltage U<sub>p</sub> is not used in the input module, but may be connected in order to be relayed downstream.

**Quick links**

Installation

UL Requirements for UL approved modules

ATEX - Special conditions for ATEX approved modules

### 2.3.2 EP1008, EP1018 - Technical Data

Technical data	EP1008-0001	EP1008-0002	EP1008-0022	EP1018-0001	EP1018-0002
Fieldbus	EtherCAT				
Fieldbus connection	2 x M8 socket (green)				
Number of inputs	8				
Input connections	M8	M12	M12	M8	M12
Nominal input voltage	24 V <sub>DC</sub> (-15%/+20%)				
Input filter	3,0 ms	3,0 ms	3,0 ms	10 µs	10 µs
"0" signal voltage	-3...+5 V (EN 61131-2, Type 3)				
"1" signal voltage	+11...+30 V (EN 61131-2, Type 3)				
Input current	typically 3 mA (EN 61131-2, Type 3)				
Module electronic supply	derived from control voltage U <sub>s</sub>				
Module electronic current consumption	typically 120 mA				
Sensor supply	derived from control voltage, U <sub>s</sub>				
Sensor current consumption	max. 0.5 A total, short-circuit proof				
Power supply connection	Feed: 1 x M8 plug, 4-pin Onward connection: 1 x M8 socket, 4-pin				
Process image	8 input bits				
Electrical isolation	Control voltage/fieldbus: yes				
Permissible ambient temperature during operation	-25°C ... +60°C 0°C ... +55°C (according to cULus, see UL Requirements) 0°C ... +55°C (according to ATEX, see special conditions)				
Permissible ambient temperature during storage	-40°C ... +85°C				
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27				
EMC resistance/emission	conforms to EN 61000-6-2 / EN 61000-6-4				
Protection class	IP65, IP66, IP67 (conforms to EN 60529)				
Installation position	variable				
Approvals	CE, cULus, ATEX				

### 2.3.3 EP1008-0001 - Process image

#### Channel 1 to Channel 8

You will find the 8 digital inputs to the module (here using the EP1008-0001 as an example) under **Channel 1 to Channel 8**.

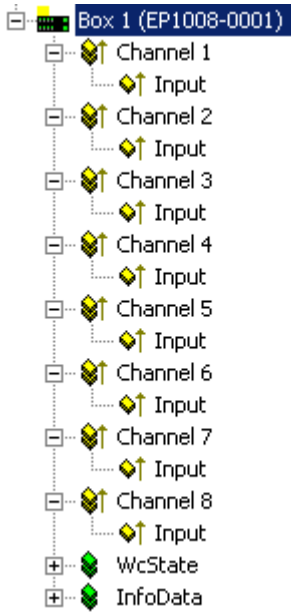


Fig. 7: EP1008-0001, Process image

## 2.4 EP1098-0001

### 2.4.1 EP1098 - Introduction

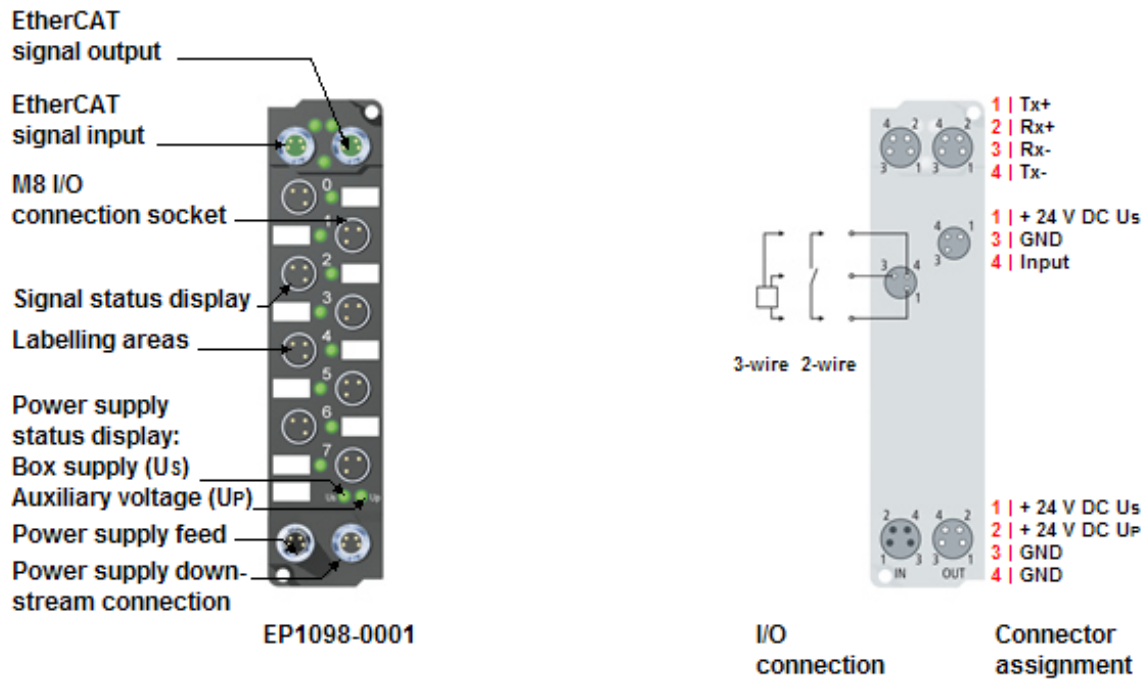


Fig. 8: EP1098-0001

#### 8 digital inputs, 24 V<sub>DC</sub>, negative switching

The EP1098 EtherCAT Box modules with digital inputs acquire binary control signals from the process level, and transfer them, electrically isolated, to the controller.

The status of the signal is displayed by light emitting diodes. The signal connection is made through M8 connectors (EP1098 -0001) or M12 connectors (EP1098 -0002).

The sensors are supplied from the control voltage  $U_s$ . The load voltage  $U_p$  is not used in the input module, but may be connected in order to be relayed downstream.

#### Quick links

Installation

UL Requirements for UL approved modules



## 2.4.2 EP1098 - Technical Data

Technical data	EP1098-0001
Fieldbus	EtherCAT
Fieldbus connection	2 x M8 socket (green)
Number of inputs	8 (negative switching)
Input connections	M8
Nominal input voltage	24 V <sub>DC</sub> (-15%/+20%)
Input filter	10 µs
"0" signal voltage	11...30 V
"1" signal voltage	0...7 V
Input current	typically 2.5 mA (EN 61131-2, Type 3)
Module electronic supply	derived from control voltage U <sub>s</sub>
Module electronic current consumption	typically 120 mA
Sensor supply	derived from control voltage, U <sub>s</sub>
Sensor current consumption	max. 0.5 A total, short-circuit proof
Power supply connection	Feed: 1 x M8 plug, 4-pin Onward connection: 1 x M8 socket, 4-pin
Process image	8 input bits
Electrical isolation	Control voltage/fieldbus: yes
Permissible ambient temperature during operation	-25°C ... +60°C 0°C ... +55°C (according to cULus, see UL Requirements)
Permissible ambient temperature during storage	-40°C ... +85°C
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27
EMC resistance/emission	conforms to EN 61000-6-2 / EN 61000-6-4
Protection class	IP65, IP66, IP67 (conforms to EN 60529)
Installation position	variable
Approvals	CE, cULus

## 2.4.3 EP1098-0001 - Process image

### Channel 1 to Channel 8

You will find the 8 digital inputs to the module (here using the EP1098-0001 as an example) under **Channel 1 to Channel 8**.

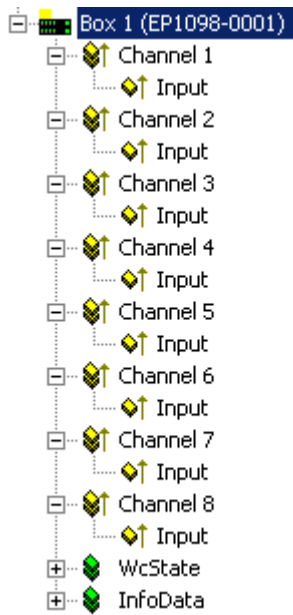


Fig. 9: EP1098-0001, Process image

## 2.5 EP1111-0000

### 2.5.1 EP1111-0000 - Introduction

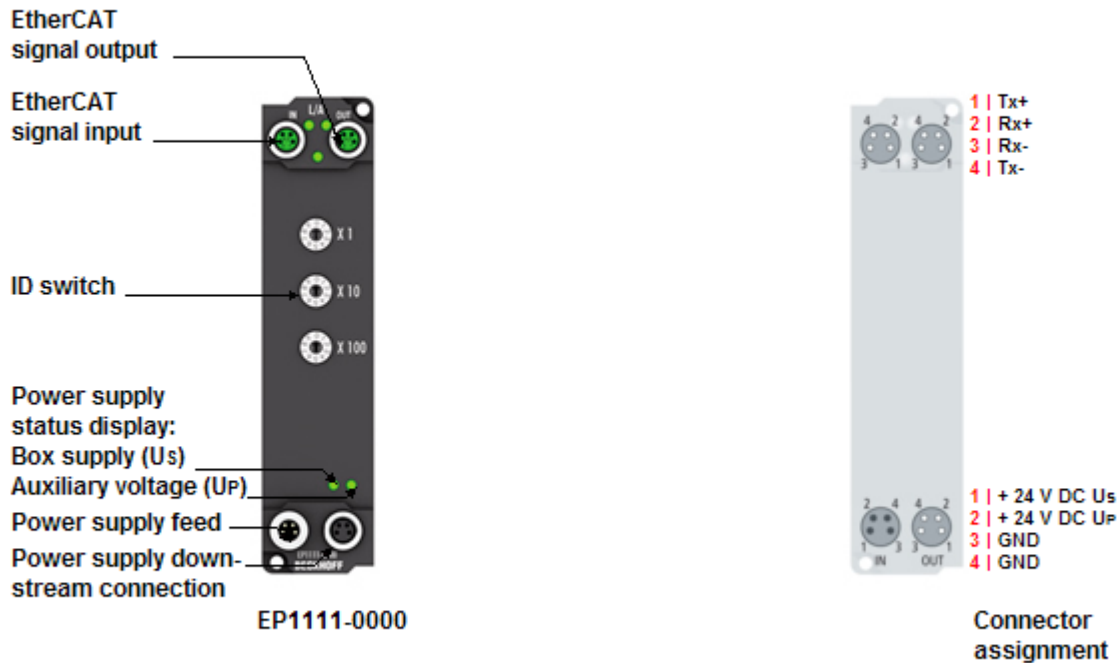


Fig. 10: EP1111-0000

#### EtherCAT Box with ID switch

The EP1111-0000 EtherCAT Box has three decimal ID switches, with which a group of EtherCAT components can be assigned an ID. This group can be present in any position in the EtherCAT network, as a result of which variable topologies can be realized in a simple manner.

The EtherCAT connection is established via shielded M8 connectors with direct display of link and activity status. The Run LED indicates the status of the EP1111.

#### Quick links

Installation

#### Also see about this

[UL Requirements \[ 54\]](#)

## 2.5.2 EP1111-0000 - Technical Data

Technical data	EP1111-0000
Fieldbus	EtherCAT
Fieldbus connection	2 x M8 socket (green)
Task within EtherCAT system	identification of any EtherCAT group in the EtherCAT network
Number of ID switches	3
Positions per ID switch	10
Number of different IDs	999
Module electronic supply	derived from control voltage Us
Module electronic current consumption	typically 120 mA
Power supply connection	Feed: 1 x M8 plug, 4-pin Onward connection: 1 x M8 socket, 4-pin
Process image	2 byte input data
Weight	app. 165 g
Permissible ambient temperature during operation	-25°C ... +60°C 0°C...+55°C (according to cULus, see <a href="#">UL Requirements</a> [► 54])
Permissible ambient temperature during storage	-40°C ... +85°C
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27
EMC resistance/emission	conforms to EN 61000-6-2 / EN 61000-6-4
Protection class	IP65, IP66, IP67 (conforms to EN 60529)
Installation position	variable
Approvals	CE, cULus

## 2.5.3 EP1111-0000 - Process image

### ID inputs

You will find input data of the ID switches under under **ID Inputs**.

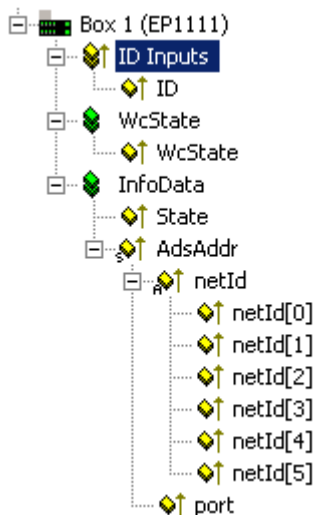


Fig. 11: EP1111-0000, ID inputs

## 2.6 EP1258-000x

### 2.6.1 EP1258 - Introduction

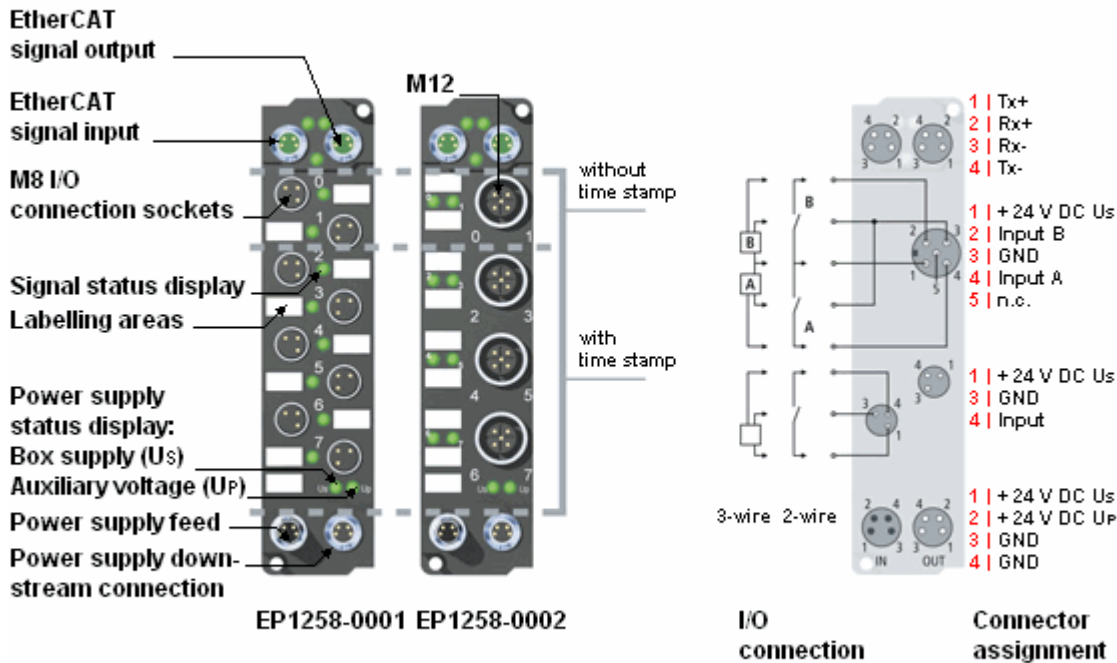


Fig. 12: EP1258-0001, EP1258-0002

#### 8 digital inputs 24 V<sub>DC</sub> (two channels with time stamp)

The EP1258 EtherCAT Box with digital inputs acquires fast binary control signals from the process level and transmits them, electrically isolated, to the controller.

The status of the signal is displayed by light emitting diodes; the signal connection is made optionally through M8 connectors (EP1258-0001) or M12 connectors (EP1258-0002). Both modules have 10 μs input filters.

The sensors are supplied from the control voltage Us. The load voltage Up is not used in the input module, but may be connected in order to be relayed downstream.

#### Distributed Clocks

Channels 0 and 1 are assigned a time stamp that shows the time of the last edge change with a resolution of 1 ns. This technology enables signals to be traced exactly over time and synchronized with the clocks distributed across the system. With this technology, machine-wide parallel hardware wiring of digital inputs or encoder signals for synchronization purposes is often no longer required. As a result, equally timed reactions, independent of the bus cycle time, are to a large extent possible.

You will find more information about the distributed clocks system in the *Distributed Clocks System Description*, which is available under *Download* at our Internet site (<http://www.beckhoff.com>).

#### Quick links

Installation

UL Requirements for UL approved modules

ATEX - Special conditions for ATEX approved modules

## 2.6.2 EP1258 - Technical Data

Technical data	EP1258-0001	EP1258-0002
Fieldbus	EtherCAT	
Fieldbus connection	2 x M8 socket (green)	
Number of inputs	8	
Input connections	M8	M12
Nominal input voltage	24 V <sub>DC</sub> (-15%/+20%)	
Input filter	10 µs	
"0" signal voltage	-3...+5 V (similar to EN 61131-2, Type 3)	
"1" signal voltage	+11...+30 V (similar to EN 61131-2, Type 3)	
Input current	typically 3 mA (similar to EN 61131-2, Type 3)	
Module electronic supply	derived from control voltage U <sub>s</sub>	
Module electronic current consumption	typically 120 mA	
Sensor supply	derived from control voltage U <sub>s</sub>	
Sensor current consumption	max. 0.5 A total, short-circuit proof	
Power supply connection	Feed: 1 x M8 plug, 4-pin Onward connection: 1 x M8 socket, 4-pin	
Resolution time stamp	1 ns (Channel 0/1)	
Precision of the time stamp	10 ns (+ input delay) (Channel 0/1)	
Precision of the distributed clocks	< 100 ns (Channel 0/1)	
Process image	8 input bits , 36 byte time stamp	
Electrical isolation	Control voltage/fieldbus: yes	
Permissible ambient temperature during operation	-25°C ... +60°C 0°C ... +55°C (according to cULus, see UL Requirements) 0°C ... +55°C (according to ATEX, see special conditions)	
Permissible ambient temperature during storage	-40°C ... +85°C	
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27	
EMC resistance/emission	conforms to EN 61000-6-2 / EN 61000-6-4	
Protection class	IP65, IP66, IP67 (conforms to EN 60529)	
Installation position	variable	
Approvals	CE, cULus, ATEX	

### 2.6.3 EP1258-0001 - Process image

#### Channel 1 to Channel 8

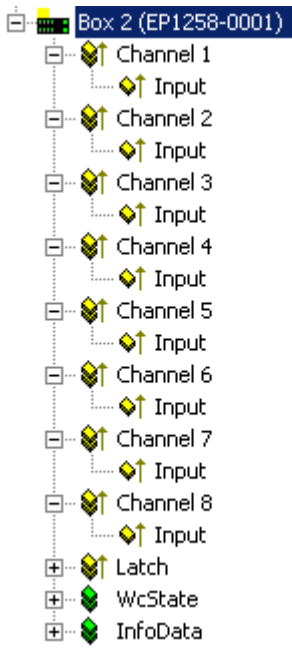


Fig. 13: EP1258-0001, Process image

You will find the 8 digital inputs to the module (here using the EP1258-0001 as an example) under **Channel 1 to Channel 8**.

## 2.7 EP1809, EP1819

### 2.7.1 EP1809-0021, EP1819-0021 - Introduction

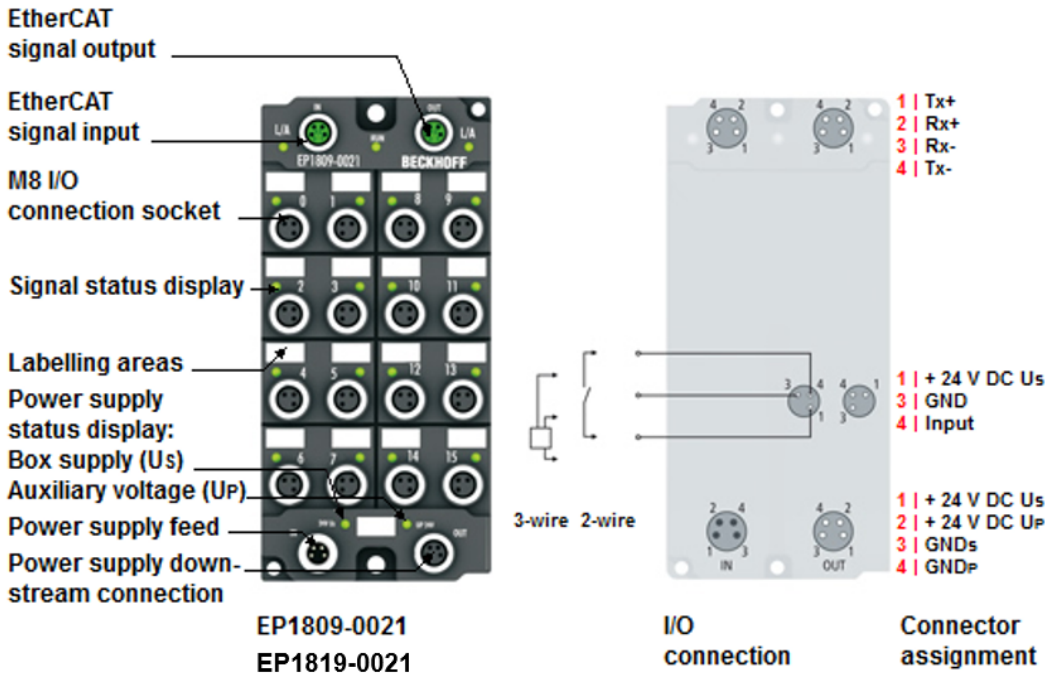


Fig. 14: EP1809-0021, EP1819-0021

#### 16 digital inputs, 24 V<sub>DC</sub>

The EtherCAT modules EP1809-0021 and EP1819-0021 with digital inputs acquires the binary control signals from the process level and transmits them, in an electrically isolated form, to the controller. The state of the signals is indicated by light emitting diodes. The signals are connected via M8 connectors.

The sensors are supplied from the box supply voltage U<sub>S</sub>. The auxiliary voltage U<sub>P</sub> is not used in the input module, but may be connected in order to be relayed downstream.

#### Quick links

Installation



## 2.7.2 EP1809-0022, EP1819-0022 - Introduction

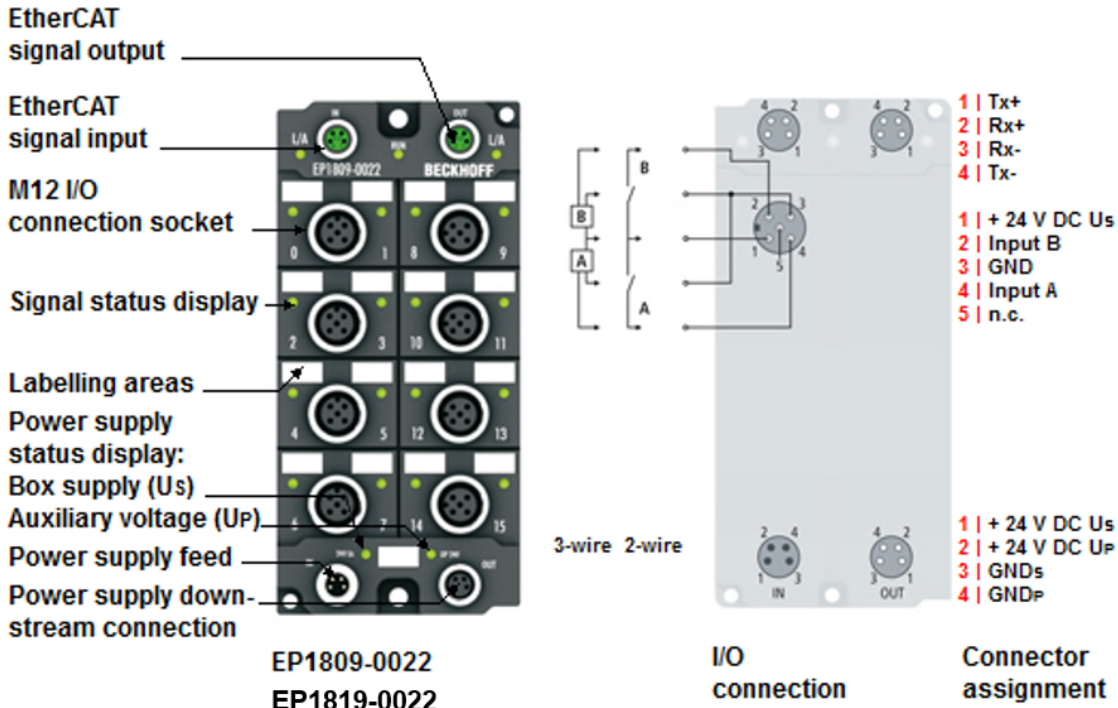


Fig. 15: EP1809-0022, EP1819-0022

### 16 digital inputs 24 V<sub>DC</sub>

The EP1809-0022 and EP1819-0022 modules with digital inputs acquire the binary control signals from the process level and transmit them, in an electrically isolated form, to the controller. The state of the signals is indicated by light emitting diodes. The signals are connected via M12 connectors. These versions are distinguished by input filters of different speeds.

The sensors are supplied from the box supply voltage  $U_S$ . The auxiliary voltage  $U_P$  is not used in the input module, but may be connected in order to be relayed downstream.

### Quick-Links

Installation

### 2.7.3 EP1809, EP1819 - Technical data

Technical data	EP1809-0021	EP1809-0022	EP1819-0021	EP1819-0022
Fieldbus	EtherCAT			
Fieldbus connection	2 x M8 socket (green)			
Number of inputs	16			
Input connections	M8	M12	M8	M12
Nominal input voltage	24 V <sub>DC</sub> (-15%/+20%)			
Input filter	3 ms	3 ms	10 μs	10 μs
"0" signal voltage	-3...+5 V (similar to EN 61131-2, Type 3)			
"1" signal voltage	+11...+30 V (similar to EN 61131-2, Type 3)			
Input current	typically 3 mA (similar to EN 61131-2, Type 3)			
Module electronic supply	derived from control voltage U <sub>s</sub>			
Module electronic current consumption	typically 130 mA (without sensor current)			
Sensor supply	derived from control voltage U <sub>s</sub>			
Sensor current consumption	max. 0.5 A total, short-circuit proof			
Power supply connection	Feed: 1 x M8 plug, 4-pin Onward connection: 1 x M8 socket, 4-pin			
Process image	16 input bits			
Electrical isolation	Control voltage / fieldbus: yes			
Permissible ambient temperature during operation	-25°C ... +60°C	-25°C ... +60°C 0°C ... +55°C (according to cULus, see UL Requirements)	-25°C ... +60°C	-25°C ... +60°C
Permissible ambient temperature during storage	-40°C ... +85°C			
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27			
EMC resistance / emission	conforms to EN 61000-6-2 / EN 61000-6-4			
Protection class	IP65, IP66, IP67 (conforms to EN 60529)			
Installation position	variable			
Approvals	CE	CE, cULus	CE	CE

## 2.7.4 EP1809-0021 - Process image

### Channel 1 to Channel 16

You will find the 16 digital inputs to the module (here using the EP1809-0021 as an example) under **Channel 1 to Channel 16**.

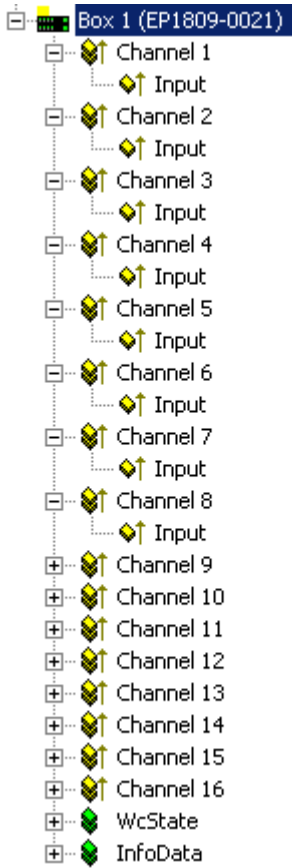


Fig. 16: EP1809-0021, Process image

## 2.8 EP1816-0008

### 2.8.1 EP1816-0008 - Introduction

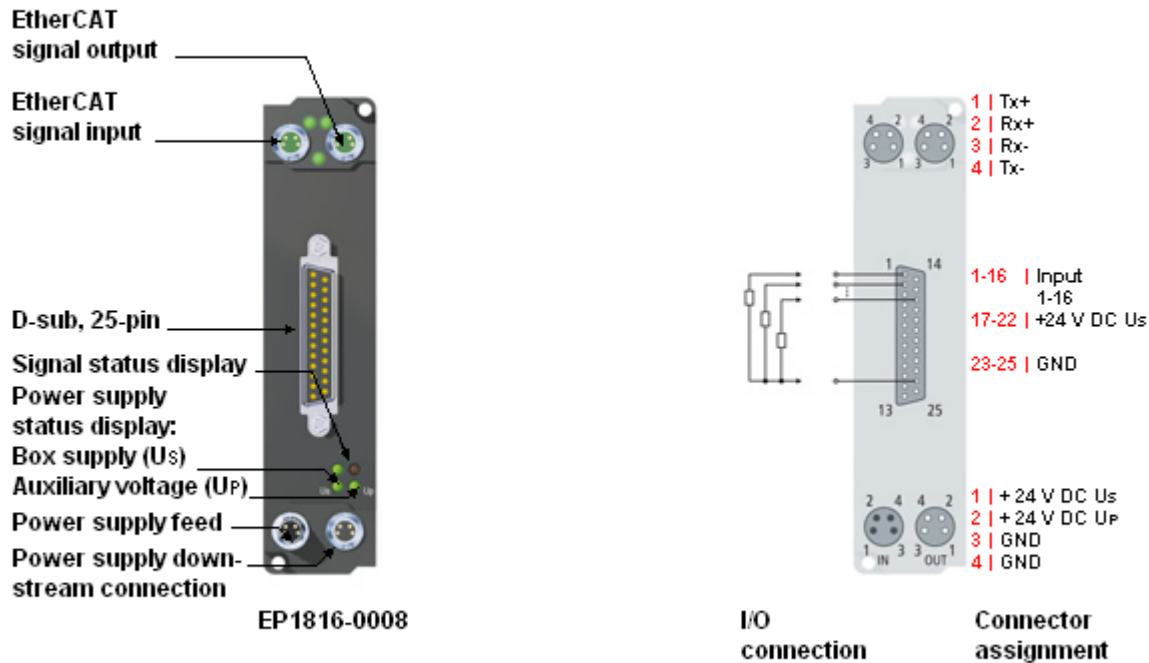


Fig. 17: EP1816-0008

#### 16 digital inputs, 24 V<sub>DC</sub>

The EP1816-0008 EtherCAT Box with digital inputs acquires binary control signals from the process level and transfers them, with electrical isolation, to the controller. The signal status is indicated by light emitting diodes; the signal connection is made through a 25-pin Sub-D socket.

The sensors are supplied from the control voltage  $U_s$ . The load voltage  $U_p$  is not used in the input module, but may be connected in order to be relayed downstream.

#### Quick links

Installation

UL Requirements for UL approved modules

## 2.8.2 EP1816-0008 - Technical Data

Technical data	EP1816-0008
Fieldbus	EtherCAT
Fieldbus connection	2 x M8 socket (green)
Number of inputs	16
<a href="#">Input connections [► 59]</a>	25 pin SUB-D socket
Nominal input voltage	24 V <sub>DC</sub> (-15%/+20%)
Input filter	10 µs
"0" signal voltage	-3...+5 V (EN 61131-2, Type 3)
"1" signal voltage	+11...+30 V (EN 61131-2, Type 3)
Input current	typically 3 mA (EN 61131-2, Type 3)
Module electronic supply	derived from control voltage Us
Module electronic current consumption	typically 120 mA
Sensor supply	derived from control voltage Us
Sensor current consumption	max. 0.5 A total, short-circuit proof
Power supply connection	Feed: 1 x M8 plug, 4-pin Onward connection: 1 x M8 socket, 4-pin
Process image	16 input bits
Electrical isolation	Control voltage/fieldbus: yes
Permissible ambient temperature during operation	-25°C ... +60°C 0°C ... +55°C (according to cULus, see UL Requirements)
Permissible ambient temperature during storage	-40°C ... +85°C
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27
EMC resistance/emission	conforms to EN 61000-6-2 / EN 61000-6-4
Protection class	IP65, IP66, IP67 (conforms to EN 60529)
Installation position	variable
Approvals	CE, cULus

## 2.8.3 EP1816-0008 - Status-LEDs



Fig. 18: EP1816-0008 - Status-LEDs

## LED display

LED	Display	Meaning
STATUS 1-8	Green illuminated	A signal (24 V) is present at a least one of the inputs for channels 1 to 8
STATUS 9-16	Green illuminated	A signal (24 V) is present at a least one of the inputs for channels 9 to 16
Us	off	The power supply voltage, Us, is not present
	Green illuminated	The power supply voltage, Us, is present
Up	off	The power supply voltage, Up, is not present
	Green illuminated	The power supply voltage, Up, is present

## 2.8.4 EP1816-0008 - Process image

### DIG Inputs Channel 1

You will find the first 8 digital inputs of the module under **DIG Inputs Channel 1**.

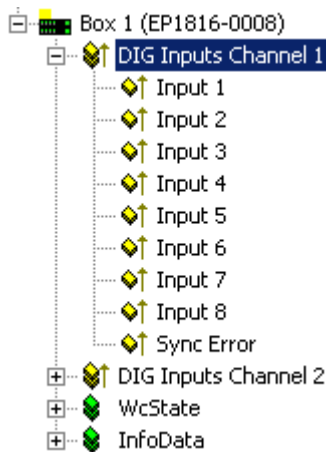


Fig. 19: EP1816-0008, Process image, DIG Inputs Channel 1

### DIG Inputs Channel 2

You will find the second 8 digital inputs of the module under **DIG Inputs Channel 2**.

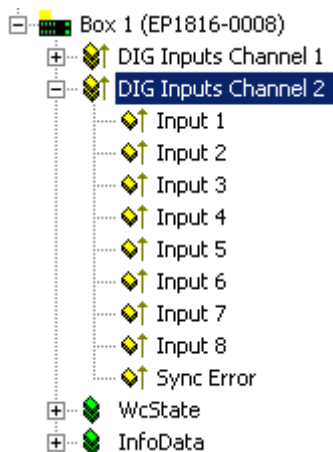


Fig. 20: EP1816-0008, Process image, DIG Inputs Channel 2

## 2.9 EP1816-3008

### 2.9.1 EP1816-3008 - Introduction

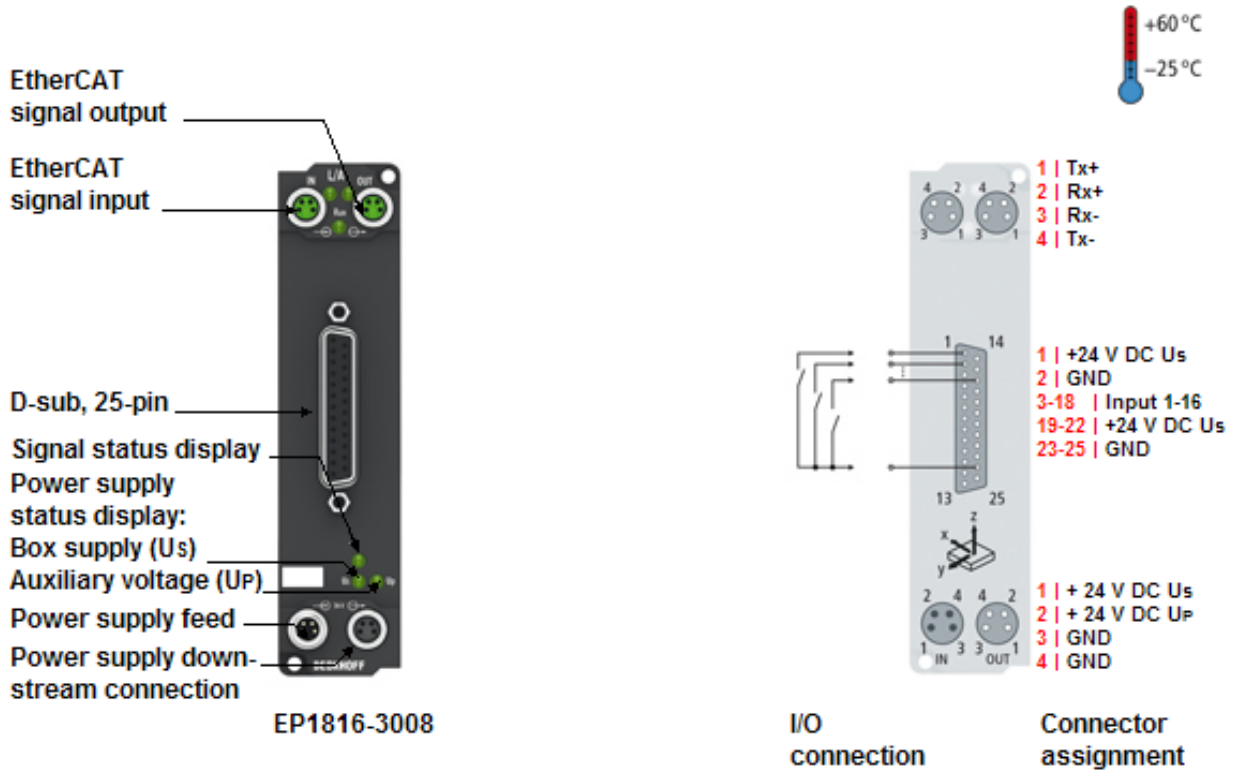


Fig. 21: EP1816-3008

#### 16 digital inputs 24 V<sub>DC</sub>, 2 x 3G accelerometers

The EP1816-3008 EtherCAT Box with digital inputs acquires binary control signals from the process level and transfers them, with electrical isolation, to the controller. The signal status is indicated by light emitting diodes; the signal connection is made through a 25-pin Sub-D socket.

In addition the EP1816-3008 has two 3-axis accelerometers.

The sensors are supplied from the control voltage  $U_s$ . The load voltage  $U_p$  is not used in the input module, but may be connected in order to be relayed downstream.

#### Quick links

- Installation
- UL requirements for UL-approved modules

## 2.9.2 EP1816-3008 - Technical data

Technical data	EP1816-3008
Fieldbus	EtherCAT
Fieldbus connection	2 x M8 socket (green)
Number of inputs	16
Input connections [ <a href="#">▶ 60</a> ]	25 pin SUB-D socket
Rated input voltage	24 V <sub>DC</sub> (-15%/+20%)
Input filter	10 μs
Signal voltage "0"	-3...+5 V (EN 61131-2, type 3)
Signal voltage "1"	+11...+30 V (EN 61131-2, type 3)
Input current	typically 3 mA (EN 61131-2, type 3)
Minimum cycle time	> 500 μs
Diagnostics	Undervoltage detection <18 V <sub>DC</sub> for Us and Up
Supply of the module circuitry	From the control voltage Us
Current consumption of the module circuitry	typically 120 mA
Sensor supply	From the control voltage Us
Current consumption of the sensors	max. 0.5 A, short-circuit-proof overall
Power supply connection	Power supply: 1 x M8 plug, 4-pin Onward connection: 1 x M8 socket, 4-pin
Electrical isolation	Control voltage/fieldbus: yes
Permissible ambient temperature during operation	-25°C ... +60°C 0 °C ... +55 °C (according to cULus, see UL requirements)
Permissible ambient temperature during storage	-40°C ... +85°C
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27
EMC immunity / emission	conforms to EN 61000-6-2 / EN 61000-6-4
Protection class	IP65, IP66, IP67 (according to EN 60529)
Installation position	variable
Technical approvals	CE, cULus

Technical data	Accelerometers
Sensor type	Two 3-axis sensors / offset by 90°
Resolution	16 bit raw data; 1 mg / LSB
Measuring range	±2g/±4g/±8g/±16g configurable
Special features	Self-test
Sampling rate	1 Hz to 5 kHz



### Note

#### Maximum transfer rate

The EP1816-3008 reads sensors with sampling rates between 1 Hz and 5 kHz. Since the smallest cycle time is limited to 500 μs due to the internal processing, the resulting maximum transfer rate is 2.5 kHz.



### 2.9.3 EP1816-3008 - Process image

#### DIG Inputs Channel 1 and 2

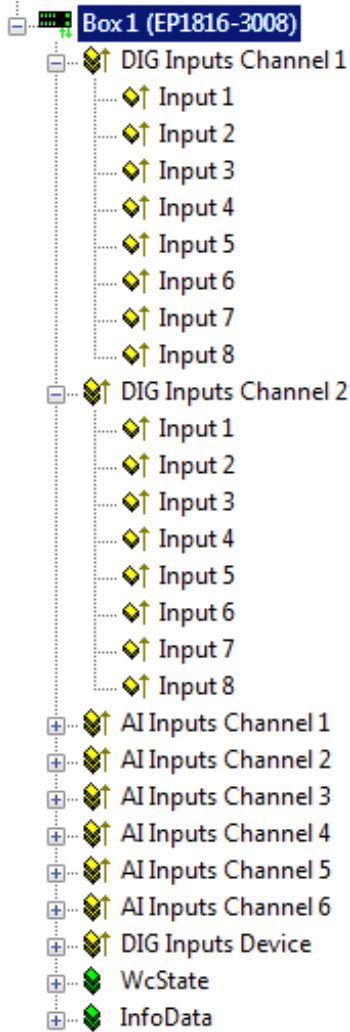


Fig. 22: EP1816-3008, process image, DIG inputs channels 1 and 2

The 16 digital inputs of the module can be found under **DIG Inputs Channel n**.

#### AI Inputs Channel 1 to 6

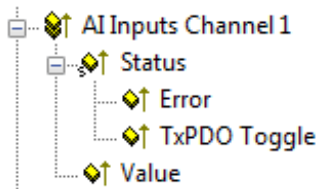


Fig. 23: EP1816-3008 - AI inputs channels 1 to 6

The data for the two accelerometers can be found under **AI inputs Channel**

- Status Error: error relating to the communication with the accelerometer
- Value: 16 bit acceleration value

AI Inputs Channel 1 value: sensor 1, axis +X

AI Inputs Channel 2 value: sensor 1, axis +Y

AI Inputs Channel 3 value: sensor 1, axis -Z

AI Inputs Channel 1 value: sensor 2, axis +Y

AI Inputs Channel 2 value: sensor 2, axis -X

AI Inputs Channel 3 value: sensor 2, axis -Z

### DIG Inputs Device

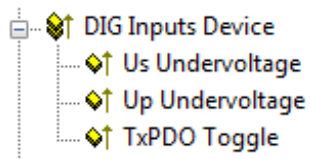


Fig. 24: EP1816-3008 DIG Inputs Device

16 bit status bit of the module

## 2.9.4 Accelerometers

### 2 x 3G accelerometers

The EP1816-3008 EtherCAT Box features 2 3-axis accelerometers.

They are fitted on the underside the PCB at 90° angles.

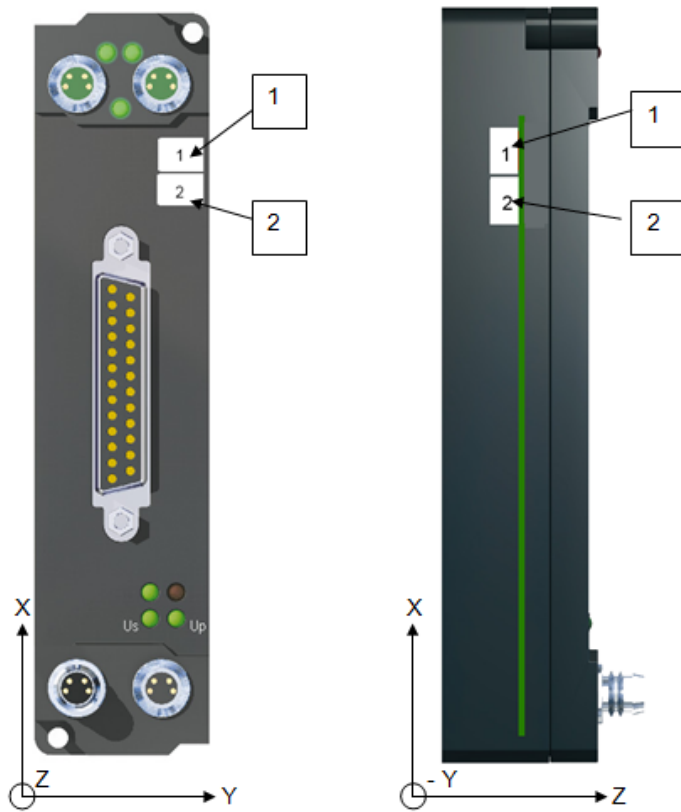


Fig. 25: Location of the accelerometers

The image shows a top view and a side view of the EtherCAT Box. It shows the location of the accelerometers within the Box. The green line indicates the location of the PCB. The accelerometers are numbered 1 and 2. They are mounted on the underside of the PCB.

In this position, gravity (which is a form of acceleration), is displayed as a negative value when the Box is in its normal operating position on a flat, level surface, e.g. on a test bench.

Process values	Allocated acceleration value
AI Inputs Channel1 value	Sensor 1, +X axis
AI Inputs Channel2 value	Sensor 1, +Y axis
AI Inputs Channel3 value	Sensor 1, -Z axis
AI Inputs Channel4 value	Sensor 2, +Y axis
AI Inputs Channel5 value	Sensor 2, -X axis
AI Inputs Channel6 value	Sensor 2, -Z axis

## 2.9.5 Acceleration measurement

### Resolution and display

By default the data from the accelerometers, in each case X, Y and Z axis values, are displayed as RAW data, i.e. directly in the form in which they are transferred from the sensors.

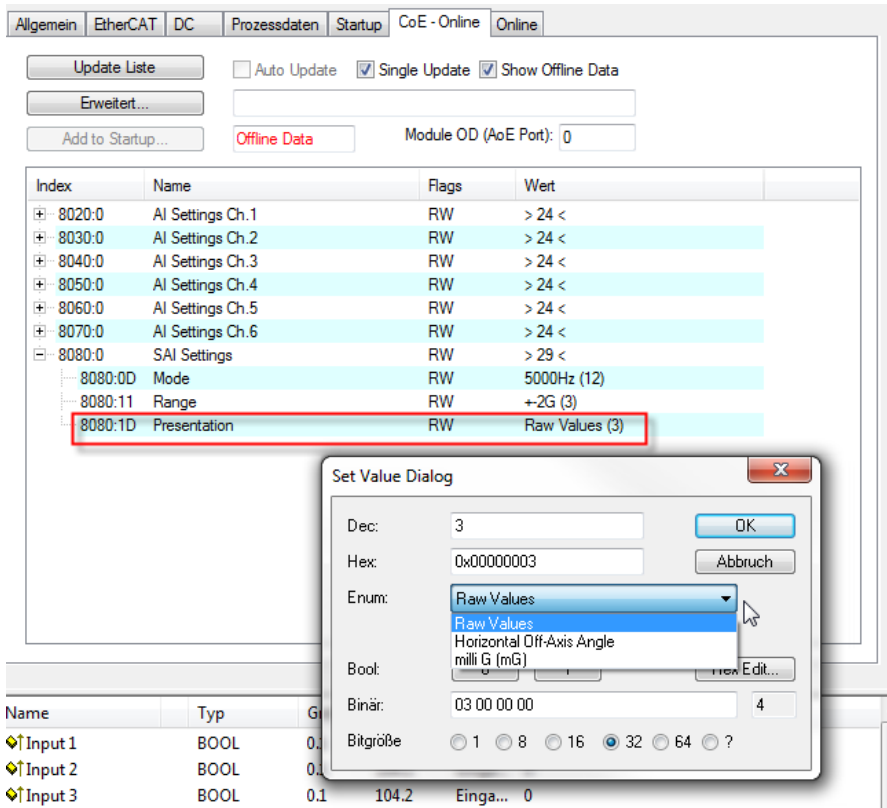


Fig. 26: CoE object 0x8080:1D

Alternatively, the data can be converted to 1mG / LSB. CoE object 0x8080:1D must be set accordingly.

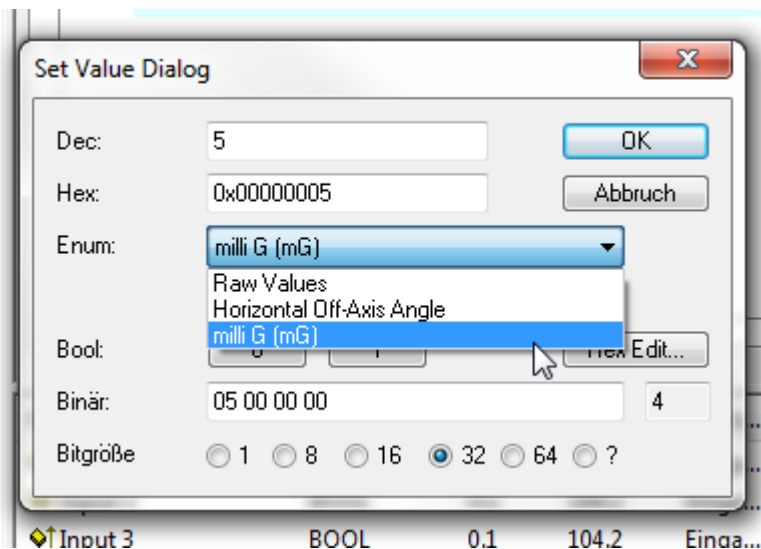


Fig. 27: Setting for output in mG

Example for acceleration value display in TwinCAT ScopeView 2

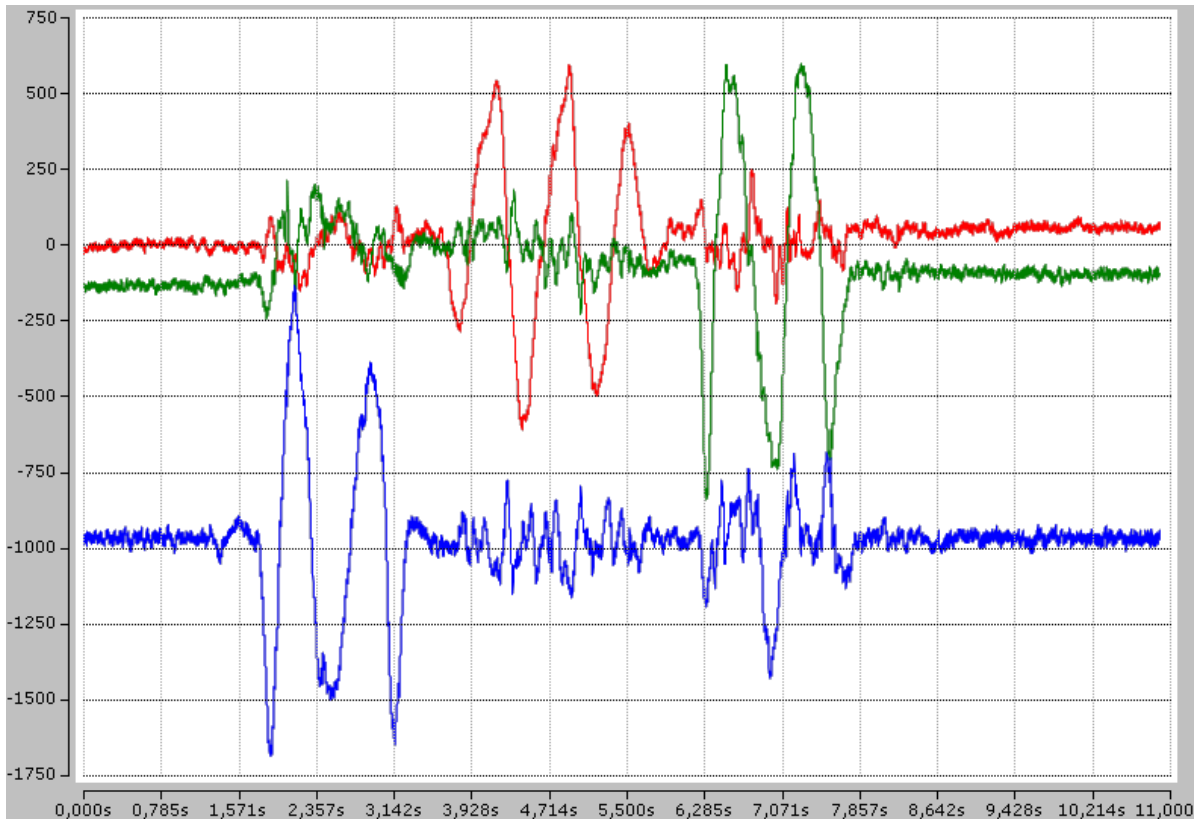


Fig. 28: EP1816-3008, movement of the box in the axes, resulting acceleration values

Color	Meaning
Blue	sensor 1, Z axis
Red	sensor 1, X axis
Green	Sensor 1, Y axis

2.9.6 Update frequency

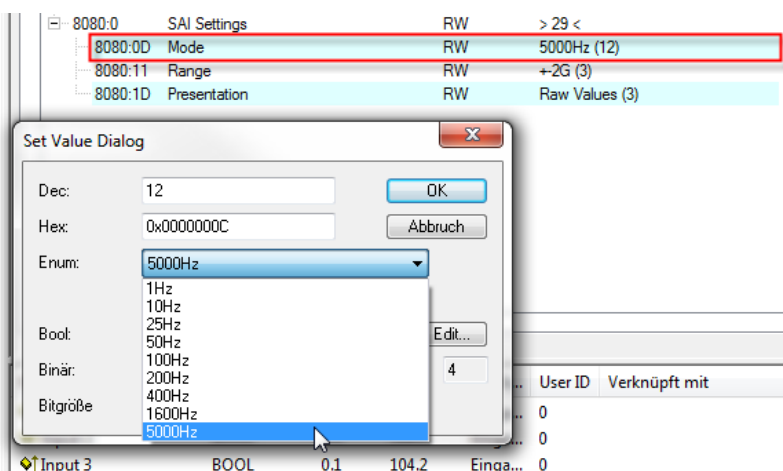


Fig. 29: Update frequency

The update frequency of the sensor data is set via CoE object 0x8080:0D. On delivery this is set to 5 kHz.

## 2.9.7 Angle measurement

The angle relative to gravity can be calculated directly in the EP1816-3008 (CoE 0x8080:1D).

However, the complex trigonometric calculations would have undue impact on the cycle time of the Box, so that in this mode the angle resolution is limited to  $1^\circ$ .

In cases where higher resolution and accuracy is required, the calculations should be executed on a PC. The sensors used are capable of an accuracy of less than  $0.1^\circ$ .

Since the angle values are derived from the acceleration values, which are subject to certain noise, they have to be filtered via suitable algorithms.

In simple cases this could be moving average, for example.



Fig. 30: Angle measurement, process data as acceleration values, calculation on a PC

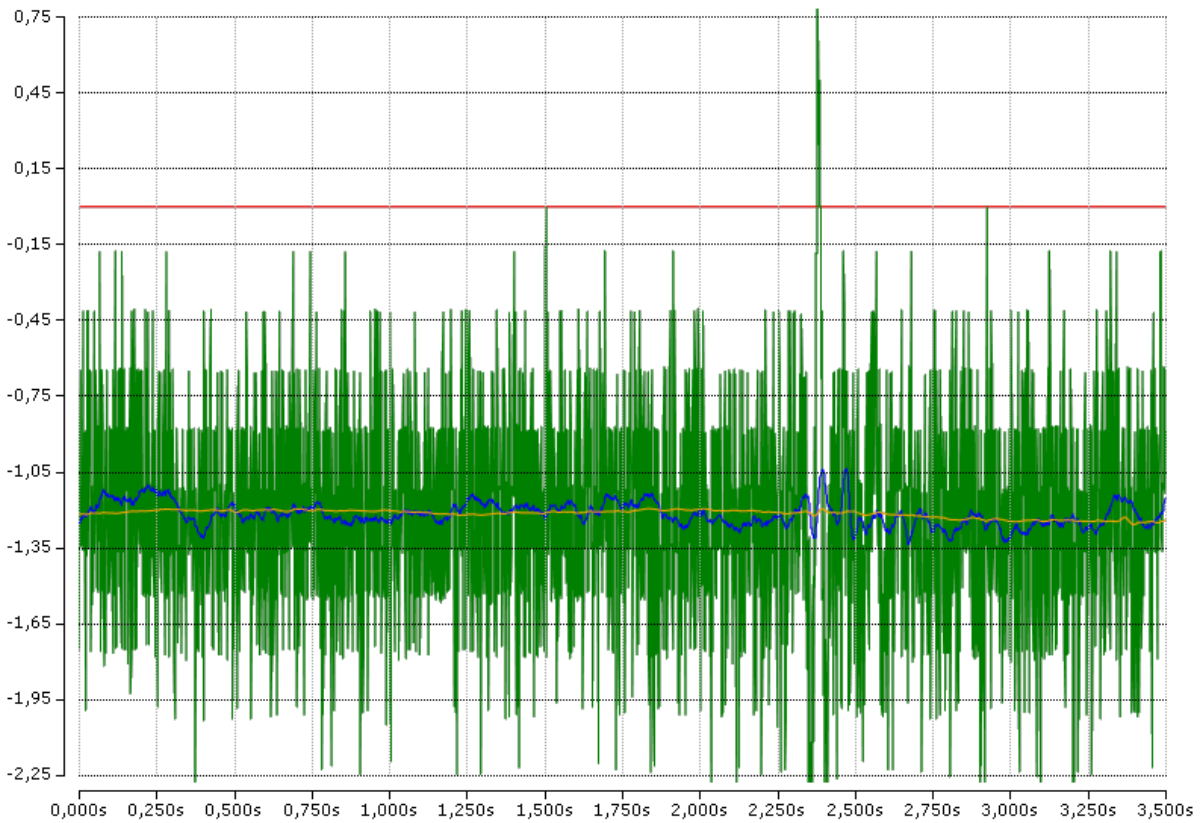


Fig. 31: Signal noise in detail

Color	Meaning
Red	Angle measured with 1024-step encoder / 4-way analysis for reference
Green	Angle trigonometrically calculated on a PC, without noise suppression
blue	Fast algorithm
yellow	Arithmetic mean (1000 sliding values)

**Direct measurement in the EP1816-3008**

For direct measurements CoE object 0x8080:1D Presentation must be set to *Horizontal Off-Axis Angle*.

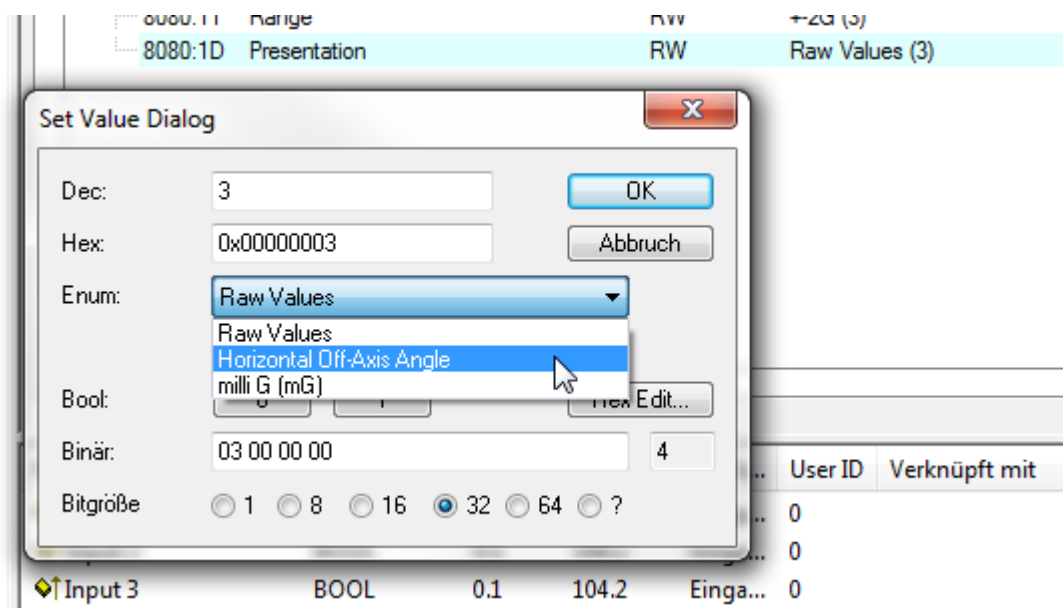


Fig. 32: Activating direct measurements in the EP1816-3008

The angle is displayed with a resolution of 1 degree. Since the value is still noisy, filtering on the PC is recommended.

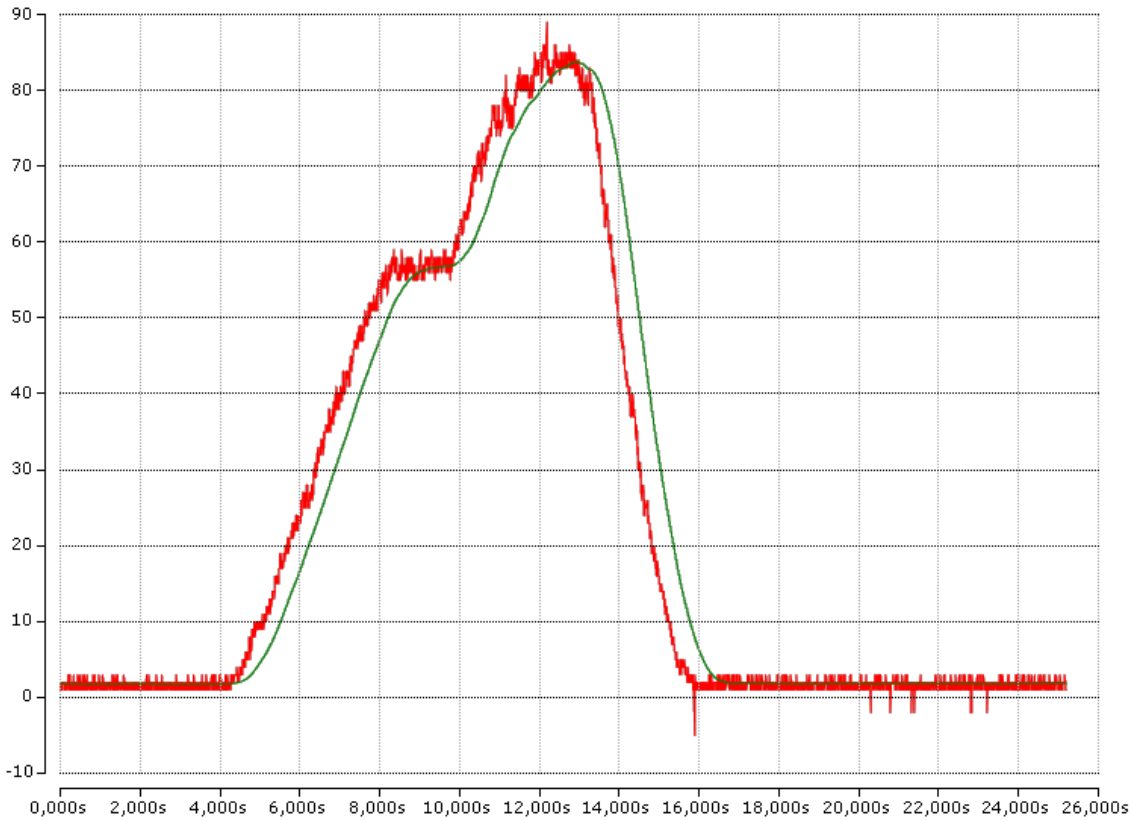


Fig. 33: red = angle values from EP1816-3008, green = after arithmetic mean calculation on the PC

**Reference directions**

- "Power supply high / EtherCAT connection low" -> negative angle X
- "Power supply low / EtherCAT connection high" -> positive angle X
- "Box tilted to the left (top to the left)" -> positive angle Y
- "Box tilted to the right (top to the right)" -> negative angle Y

Color	Meaning
AI Inputs Channel 1: Input 1	-180° to +180° relative to X
AI Inputs Channel 2: Input 2	-180° to +180° relative to Y
AI Inputs Channel 3: Input 3	0
AI Inputs Channel 4: Input 4	-180° to +180° relative to Y
AI Inputs Channel 5: Input 5	-180° to +180° relative to X
AI Inputs Channel 6: Input 6	0

**Calculation based on the acceleration values**

If the calculation takes place on the PC, the "Presentation" in CoE object 0x8080:1D must be set to Milli-G.



Variable	Meaning
AI Inputs Channel 1	+X1
AI Inputs Channel 2	+Y1
AI Inputs Channel 3	-Z1
AI Inputs Channel 4	+Y2
AI Inputs Channel 5	-X2
AI Inputs Channel 6	-Z2

```
Winkel X = atan2[sqrt(Z1 * Z1 + Y1 * Y1), |X1)].
```

```
IF Z1 < 0
  THEN
    Winkel X = 90° - Winkel X,
  ELSE
    Winkel X = Winkel X + 90°.

IF Z1 >0
  THEN
    Winkel = - Winkel
```


**Sample Program**



**Attention**

**Using the sample program**

This document contains sample applications of our products for certain areas of application. The application notices provided here are based on typical features of our products and only serve as samples. The notices contained in this document explicitly do not refer to specific applications. The customer is therefore responsible for assessing and deciding whether the product is suitable for a particular application. We accept no responsibility for the completeness and correctness of the source code contained in this document. We reserve the right to modify the content of this document at any time and accept no responsibility for errors and missing information.

To download the sample program from this documentation please click on the following link:  (<http://infosys.beckhoff.com/content/1033/ep1xxx/Resources/zip/3626380299.zip>)

### 3 Mounting and cabling

#### 3.1 Mounting

##### 3.1.1 Dimensions

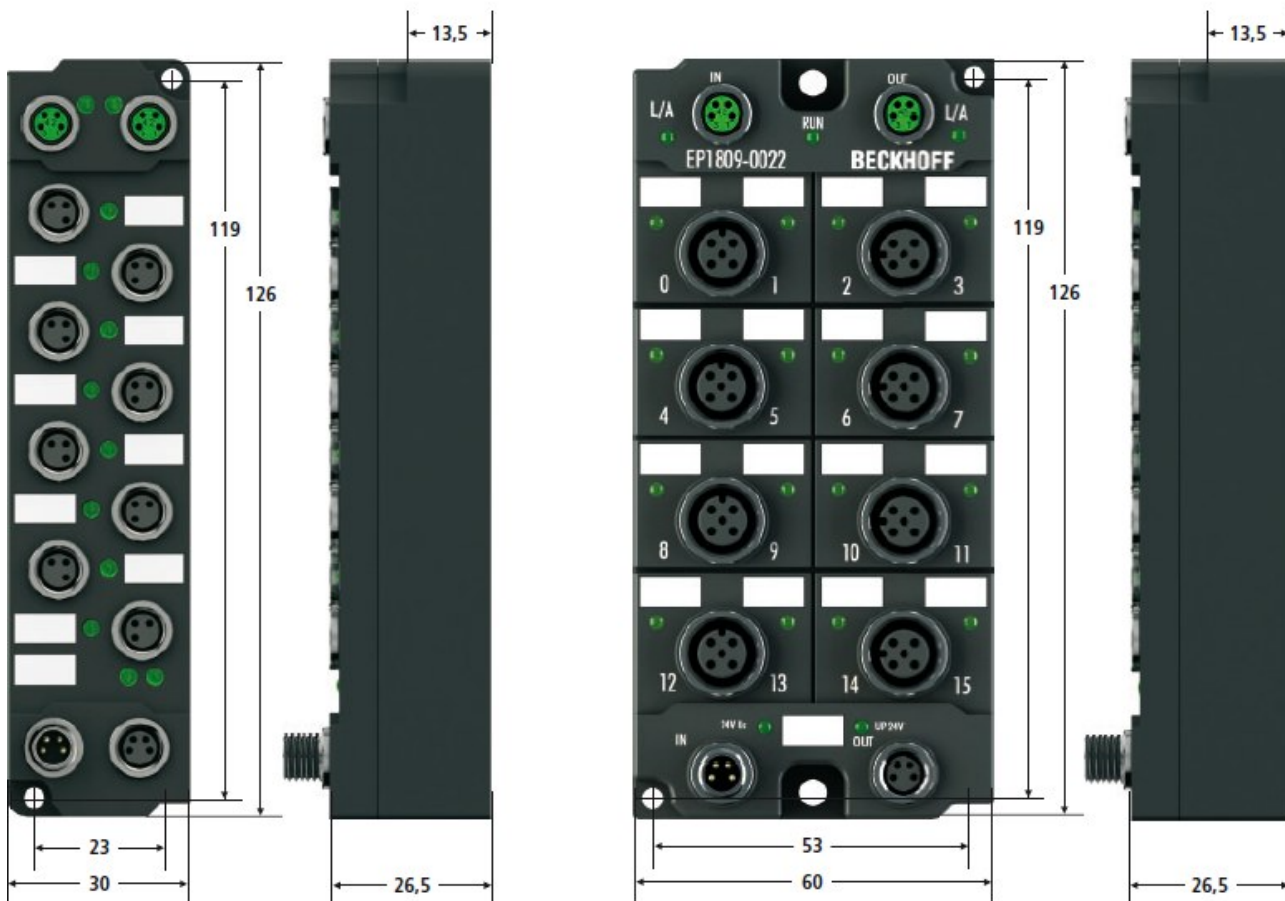


Fig. 34: Dimensions of the EtherCAT Box Modules

All dimensions are given in millimeters.

#### Housing properties

EtherCAT Box	lean body	wide body
Housing material	PA6 (polyamide)	
Casting compound	Polyurethane	
Mounting	two fastening holes Ø 3 mm for M3	two fastening holes Ø 3 mm for M3 two fastening holes Ø 4,5 mm for M4
Metal parts	Brass, nickel-plated	
Contacts	CuZn, gold-plated	
Power feed through	max. 4 A	
Installation position	variable	
Protection class	IP65, IP66, IP67 (conforms to EN 60529) when screwed together	
Dimensions (H x W x D)	ca. 126 x 30 x 26,5 mm	ca. 126 x 60 x 26,5 mm
Weight	approx. 125 g, depending on module type	approx. 250 g, depending on module type

### 3.1.2 Fixing

**Note****Note or pointer**

While mounting the modules, protect all connectors, especially the IP-Link, against contamination! Only with connected cables or plugs the protection class IP67 is guaranteed! Unused connectors have to be protected with the right plugs! See for plug sets in the catalogue.

Modules with narrow housing are mounted with two M3 bolts.

Modules with wide housing are mounted with two M3 bolts to the fixing holes located at the corners or mounted with two M4 bolts to the fixing holes located centrally.

The bolts must be longer than 15 mm. The fixing holes of the modules are not threaded.

When assembling, remember that the fieldbus connectors increases the overall height. See chapter accessories.

**Mounting Rail ZS5300-0001**

The mounting rail ZS5300-0001 (500 mm x 129 mm) allows the time saving assembly of modules.

The rail is made of stainless steel, 1.5 mm thick, with already pre-made M3 threads for the modules. The rail has got 5.3 mm slots to mount it via M5 screws to the machine.

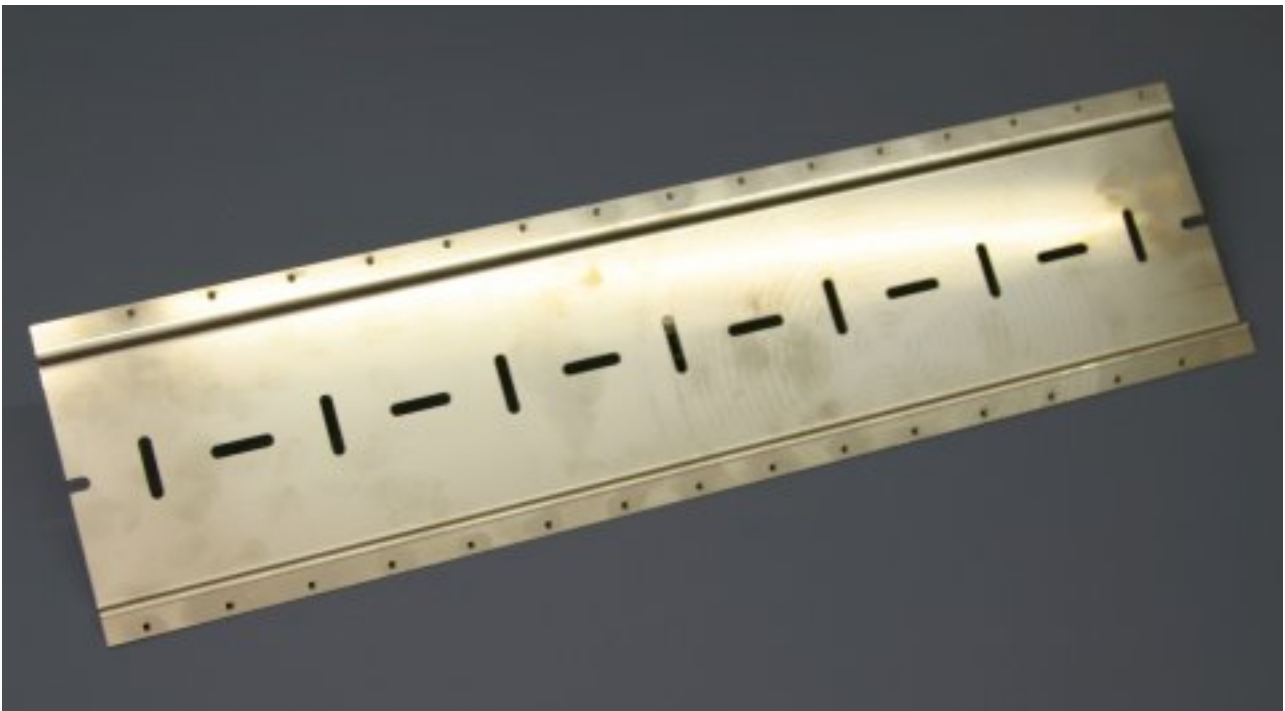


Fig. 35: Mounting Rail ZS5300-000

The mounting rail is 500 mm long, that way 15 narrow modules can be mounted with a distance of 2 mm between two modules. The rail can be cut to length for the application.

**Mounting Rail ZS5300-0011**

The mounting rail ZS5300-0011 (500 mm x 129 mm) has in addition to the M3 threads also pre-made M4 threads to fix 60 mm wide modules via their middle holes.

Up to 14 narrow or 7 wide modules may be mixed mounted.

### 3.1.3 Nut torque for connectors

#### M8 connectors

It is recommended to pull the M8 connectors tight with a nut torque of **0.4 Nm**. When using the torque control screwdriver [ZB8800](#) is also a max. torque of **0.5 Nm** permissible.

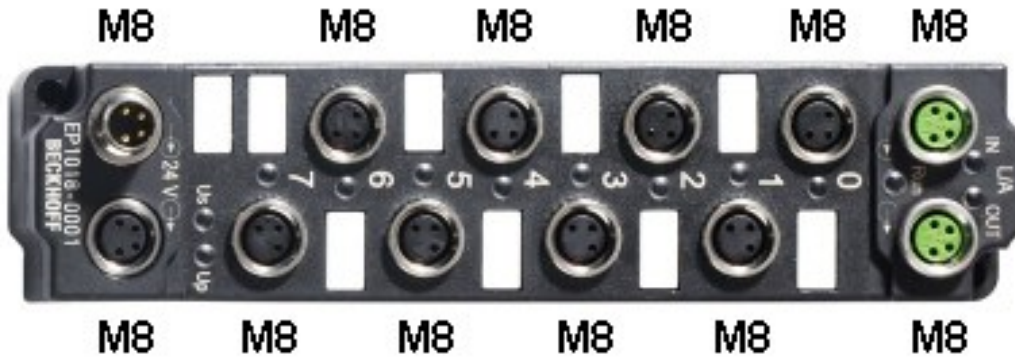


Fig. 36: EtherCAT Box with M8 connectors

#### M12 connectors

It is recommended to pull the M12 connectors tight with a nut torque of **0.6 Nm**.



Fig. 37: EtherCAT Box with M8 and M12 connectors

**7/8" plug connectors**

We recommend fastening the 7/8" plug connectors with a torque of **1.5 Nm**.

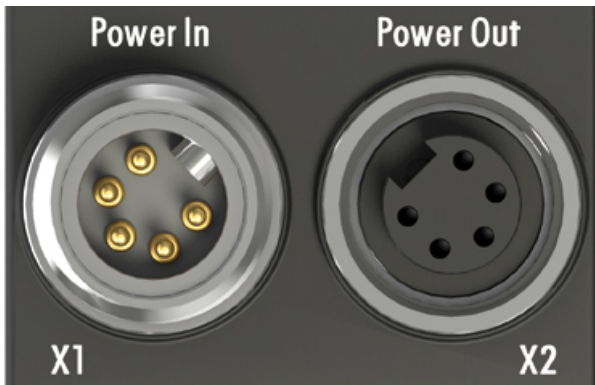


Fig. 38: 7/8" plug connectors

**Torque socket wrenches**



Fig. 39: ZB8801 torque socket wrench



**Note**

**Ensure the right torque**

Use the torque socket wrenches available by Beckhoff to pull the connectors tight ([ZB8800](#), [ZB8801-0000](#))!

**3.1.4 Additional checks**

The boxes have undergone the following additional tests:

Verification	Explanation
Vibration	10 frequency runs in 3 axes
	5 Hz < f < 60 Hz displacement 0.35 mm, constant amplitude
	60.1 Hz < f < 500 Hz acceleration 5 g, constant amplitude
Shocks	1000 shocks in each direction, in 3 axes
	35 g, 11 ms

## 3.2 EtherCAT

### 3.2.1 EtherCAT connection

For the incoming and ongoing EtherCAT connection,

- the EtherCAT Box (EPxxxx) has two M8 sockets, marked in **green**
- the Coupler Box (FBB-x110) has two M12 sockets

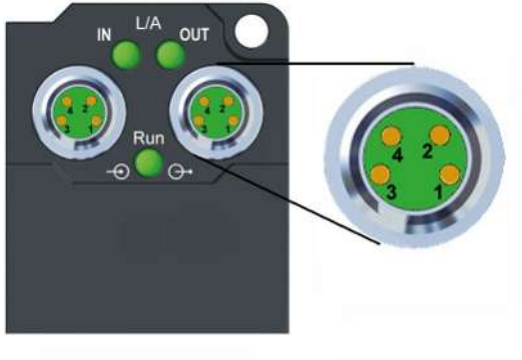


Fig. 40: EtherCAT Box: M8 (30 mm housing)

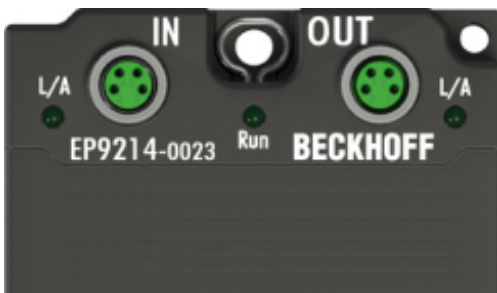


Fig. 41: EtherCAT Box: M8 60 mm housing (EP9214 for example )

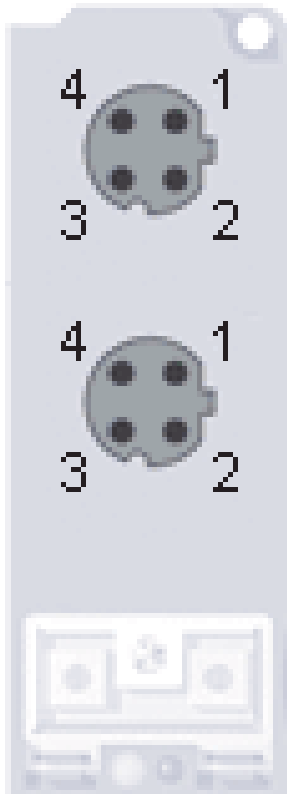


Fig. 42: Coupler Box: M12

**Assignment**

There are various different standards for the assignment and colors of connectors and cables for Ethernet/ EtherCAT.

Ethernet/EtherCAT		Plug connector			Cable		Standard
Signal	Description	M8	M12	RJ45 <sup>1</sup>	ZB9010, ZB9020, ZB9030, ZB9032, ZK1090-6292, ZK1090-3xxx-xxxx	ZB9031 and old versions of ZB9030, ZB9032, ZK1090-3xxx-xxxx	TIA-568B
Tx +	Transmit Data+	Pin 1	Pin 1	Pin 1	yellow <sup>2</sup>	orange/white <sup>3</sup>	white/orange
Tx -	Transmit Data-	Pin 4	Pin 3	Pin 2	orange <sup>2</sup>	orange <sup>3</sup>	orange
Rx +	Receive Data+	Pin 2	Pin 2	Pin 3	white <sup>2</sup>	blue/white <sup>3</sup>	white/green
Rx -	Receive Data-	Pin 3	Pin 4	Pin 6	blue <sup>2</sup>	blue <sup>3</sup>	green
Shield	Shield	Housing		Shroud	Screen	Screen	Screen

<sup>1</sup>) colored markings according to EN 61918 in the four-pin RJ45 connector ZS1090-0003

<sup>2</sup>) wire colors according to EN 61918

<sup>3</sup>) wire colors

 <b>Note</b>	<p><b>Assimilation of color coding for cable ZB9030, ZB9032 and ZK1090-3xxxx-xxxx (with M8 connectors)</b></p> <p>For unification the prevalent cables ZB9030, ZB9032 and ZK1090-3xxx-xxxx this means the pre assembled cables with M8 connectors were changed to the colors of EN61918 (yellow, orange, white, blue). So different color coding exists. But the electrical properties are absolutely identical.</p>
-----------------	--

**EtherCAT connectors**

The following connectors can be supplied for use in Beckhoff EtherCAT systems.



Designation	Plug connector	Comment
ZS1090-0003	RJ45	four-pin, IP20, for field assembly
ZS1090-0004	M12	four-pin, IP67, for field assembly
ZS1090-0005	RJ45	eight-pin, IP20, for field assembly, suitable for GigaBit Ethernet
ZS1090-0006	M8 male	four-pin, IP67, for field assembly, for ZB903x cable
ZS1090-0007	M8 female	four-pin, IP67, for field assembly, for ZB903x cable
ZS1090-1006	M8 male	four-pin, IP67, for field assembly up to OD = 6.5 mm
ZS1090-1007	M8 female	four-pin, IP67, for field assembly up to OD = 6.5 mm

### 3.2.2 EtherCAT - Fieldbus LEDs



Fig. 43: EtherCAT-LEDs

#### LED display

LED	Display	Meaning
IN L/A	off	no connection to the preceding EtherCAT module
	Lit	LINK: connection to the preceding EtherCAT module
	flashing	ACT: Communication with the preceding EtherCAT module
OUT L/A	off	no connection to the following EtherCAT module
	Lit	LINK: connection to the following EtherCAT module
	flashing	ACT: Communication with the following EtherCAT module
Run	off	Status of the EtherCAT module is Init
	flashes quickly	Status of the EtherCAT module is pre-operational
	flashes slowly	Status of the EtherCAT module is safe-operational
	Lit	Status of the EtherCAT module is operational



**Note**

**EtherCAT statuses**

The various statuses in which an EtherCAT module may be found are described in the Basic System Documentation for EtherCAT, which is available for download from our website ([www.beckhoff.com](http://www.beckhoff.com)) under Downloads.



### 3.3 Power supply

#### 3.3.1 Power Connection

The feeding and forwarding of supply voltages is done via two M8 connectors at the bottom end of the modules:

- IN: left M8 connector for feeding the supply voltages
- OUT: right M8 connector for forwarding the supply voltages



Fig. 44: EtherCAT Box, Connectors for power supply

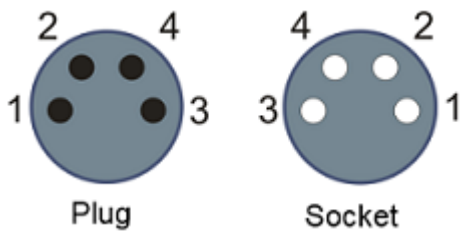


Fig. 45: Pin assignment M8, Power In and Power Out

Table 1: PIN assignment

Pin	Voltage	
1	Control voltage $U_s$ , +24 V <sub>DC</sub>	
2	Auxiliary voltage $U_p$ , +24 V <sub>DC</sub>	
3	GND <sub>s</sub> *	*) may be connected internally to each other depending on the module: see specific module descriptions
4	GND <sub>p</sub> *	

The pins M8 connectors carry a maximum current of 4 A.

Two LEDs display the status of the supply voltages.

 <b>Attention</b>	<p><b>Don't confuse the power connectors with the EtherCAT connectors!</b></p> <p>Never connect the power cables (M8, 24 V<sub>DC</sub>) with the green marked EtherCAT sockets of the EtherCAT Box Modules! This can damage the modules!</p>
----------------------	---

#### Control voltage $U_s$ : 24 V<sub>DC</sub>

Power is supplied to the fieldbus, the processor logic, the inputs and the sensors from the 24 V<sub>DC</sub> control voltage  $U_s$ . The control voltage is electrically isolated from the fieldbus circuitry.

**Auxiliary voltage  $U_p$  24 V<sub>DC</sub>**

The Auxiliary voltage  $U_p$  supplies the digital outputs; it can be brought in separately. If the load voltage is switched off, the fieldbus functions and the power supply and functionality of the inputs are retained.

**Redirection of the supply voltages**

The IN and OUT power connections are bridged in the module (not IP204x-Bxxx and IE204x). The supply voltages  $U_s$  and  $U_p$  can thus easily be transferred from EtherCAT Box to EtherCAT Box.

**Attention****Pay attention to the maximum permissible current!**

Pay attention also for the redirection of the supply voltages  $U_s$  and  $U_p$ , the maximum permissible current for M8 connectors of 4 A must not be exceeded!

**Supply via EP92x4-0023 PowerBox modules**

If the machine requires higher current or if the EtherCAT Box Modules are installed far away from the control cabinet with included power supply, the usage of four channel power distribution modules EP9214 or EP9224 (with integrated data logging, see [www.beckhoff.com/EP9224](http://www.beckhoff.com/EP9224)) is recommended.

With these modules intelligent power distribution concepts with up to 2 x 16 A and a maximum of 2.5 mm<sup>2</sup> cable cross-section can be realized.

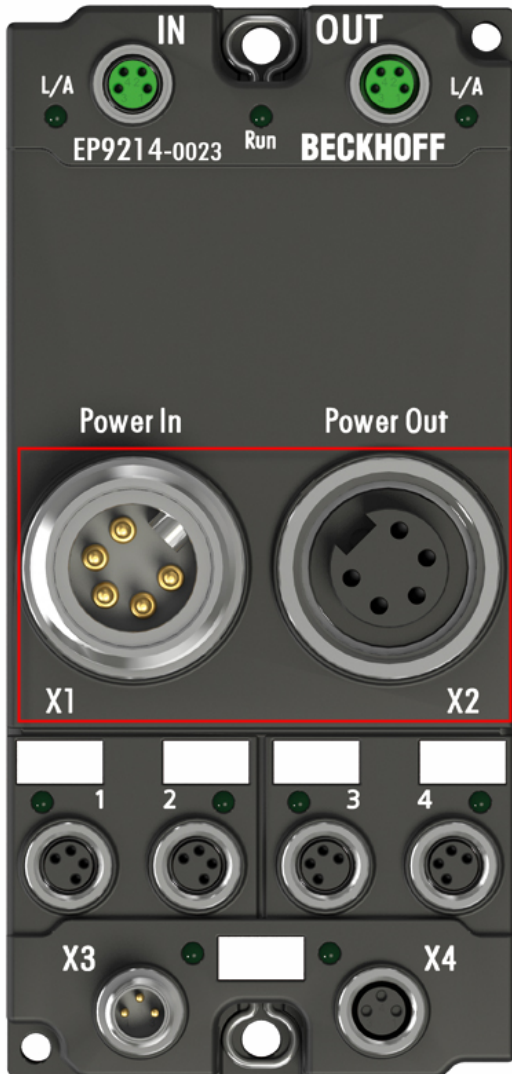


Fig. 46: EP92x4-0023, Connectors for Power In and Power Out

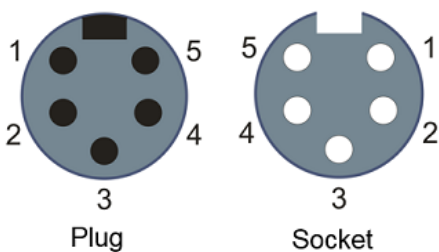


Fig. 47: Pin assignment 7/8", Power In and Power Out

## Electrical isolation

### Digital modules

In the digital input/output modules, the grounds of the control voltage (GNDs) and the auxiliary voltage (GNDp) are connected to each other!

Check this at the documentation of each used EtherCAT Box.

### Analog modules

In the analog input/output modules the grounds of the control voltage (GNDs) and the auxiliary voltage (GNDp) are separated from each other in order to ensure electrical isolation of the analog signals from the control voltage.

In some of the analog modules the sensors or actuators are supplied by Up - this means, for instance, that in the case of 0...10 V inputs, any reference voltage (0...30 V) may be connected to Up; this is then available to the sensors (e.g. smoothed 10 V for measuring potentiometers).

Details of the power supply may be taken from the specific module descriptions.



#### Attention

#### Electrical isolation may be cancelled!

If digital and analog fieldbus boxes are connected directly via four-core power leads, the analog signals in the fieldbus boxes may be no longer electrically isolated from the control voltage!

### 3.3.2 Status LEDs for power supply



Fig. 48: Status LEDs for power supply

#### LED display

LED	Display	Meaning
Us (Control voltage)	off	The power supply voltage Us is not present
	green illuminated	The power supply voltage Us is present
	red illuminated	Because of overload (current > 0.5 A) the sensor supply generated from power supply voltage Us was switched off for all sensors fed from this.
Up (Auxiliary voltage)	off	The power supply voltage Up is not present
	green illuminated	The power supply voltage Up is present

### 3.3.3 Power cable conductor losses M8

The ZK2020-xxxx-yyyy power cables should not exceed the total length of 15 m at 4 A (with continuation). When planning the cabling, note that at 24 V nominal voltage, the functionality of the module can no longer be assured if the voltage drop reaches 6 V. Variations in the output voltage from the power supply unit must also be taken into account.

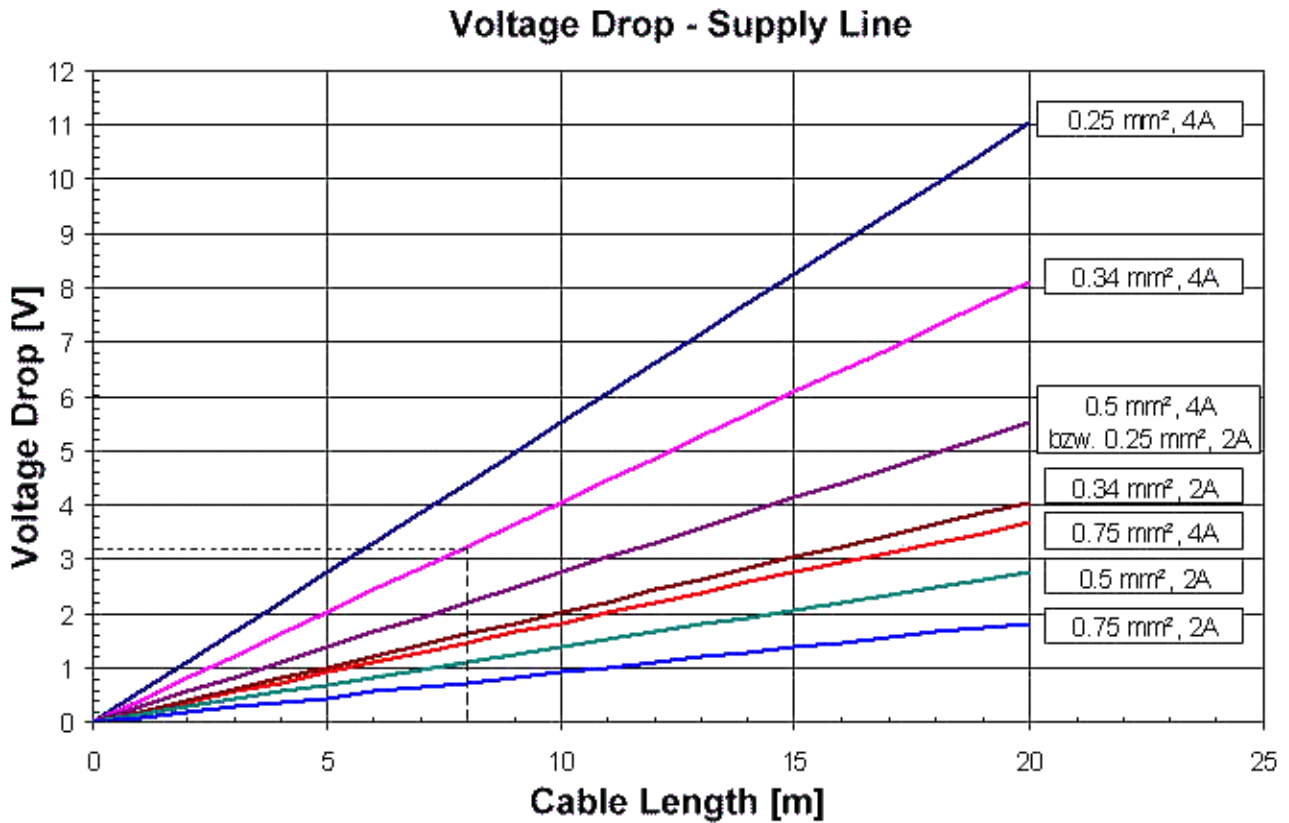



Fig. 49: Power cable conductor losses

#### Example


8 m power cable with 0.34 mm² cross-section has a voltage drop of 3.2 V at 4 A.


 <b>Note</b>	<p><b>EP92x4 Power Distribution Modules</b></p> <p>With EP9214 and EP9224 Power Distribution Modules intelligent concepts for voltage supply are available. Further information may be found under <a href="http://www.beckhoff.com/EP9224">www.beckhoff.com/EP9224</a>.</p>
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### 3.4 UL Requirements


The installation of the EtherCAT Box Modules certified by UL has to meet the following requirements.

#### Supply voltage


 <b>CAUTION</b>	<p><b>CAUTION!</b></p> <p>This UL requirements are valid for all supply voltages of all marked EtherCAT Box Modules!</p> <p>For the compliance of the UL requirements the EtherCAT Box Modules should only be supplied</p> <ul style="list-style-type: none"> <li>• by a 24 V<sub>DC</sub> supply voltage, supplied by an isolating source and protected by means of a fuse (in accordance with UL248), rated maximum 4 Amp, or</li> <li>• by a 24 V<sub>DC</sub> power source, that has to satisfy <i>NEC class 2</i>.  <i>A NEC class 2 power supply shall not be connected in series or parallel with another (class 2) power source!</i></li> </ul>
---	---

 <b>CAUTION</b>	<p><b>CAUTION!</b></p> <p>To meet the UL requirements, the EtherCAT Box Modules must not be connected to unlimited power sources!</p>
---	---

#### Networks

 <b>CAUTION</b>	<p><b>CAUTION!</b></p> <p>To meet the UL requirements, EtherCAT Box Modules must not be connected to telecommunication networks!</p>
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#### Ambient temperature range

 <b>CAUTION</b>	<p><b>CAUTION!</b></p> <p>To meet the UL requirements, EtherCAT Box Modules has to be operated only at an ambient temperature range of 0 to 55°C!</p>
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#### Marking for UL


All EtherCAT Box Modules certified by UL (Underwriters Laboratories) are marked with the following label.



Fig. 50: UL label

### 3.5 ATEX notes

#### 3.5.1 ATEX - Special conditions

 <b>WARNING</b>	<p><b>Observe the special conditions for the intended use of EtherCAT Box modules in potentially explosive areas – directive 94/9/EU.</b></p> <ul style="list-style-type: none"> <li>• The certified components are to be installed in the <u>BG2000-0000</u> protection enclosure [▶ 56] that guarantees a protection against mechanical hazards!</li> <li>• If the temperatures during rated operation are higher than 70°C at the feed-in points of cables, lines or pipes, or higher than 80°C at the wire branching points, then cables must be selected whose temperature data correspond to the actual measured temperature values!</li> <li>• Observe the permissible ambient temperature range of 0 - 55°C for the use of EtherCAT Box modules in potentially explosive areas!</li> <li>• Measures must be taken to protect against the rated operating voltage being exceeded by more than 40% due to short-term interference voltages!</li> <li>• The connections of the certified components may only be connected or disconnected if the supply voltage has been switched off or if a non-explosive atmosphere is ensured!</li> </ul>
---	--

#### Standards

The fundamental health and safety requirements are fulfilled by compliance with the following standards:

- EN 60079-0: 2006
- EN 60079-15: 2005

#### Marking

The EtherCAT Box modules certified for potentially explosive areas bear the following marking:



**II 3 G Ex nA II T4 DEKRA 11ATEX0080 X Ta: 0 - 55°C**

or



**II 3 G Ex nA nC IIC T4 DEKRA 11ATEX0080 X Ta: 0 - 55°C**

#### Batch number (D number)

The EtherCAT Box modules bear a batch number (D number) that is structured as follows:

D: WW YY FF HH

WW - week of production (calendar week)

YY - year of production

FF - firmware version

HH - hardware version

Beispiel mit Ser. Nr.: 29 10 02 01:

29 - week of production 29

10 - year of production 2010

02 - firmware version 02

01 - hardware version 01

### 3.5.2 BG2000-0000 - EtherCAT Box protection enclosure



**WARNING**

#### **Risk of electric shock and damage of device!**

Bring the EtherCAT system into a safe, powered down state before starting installation, disassembly or wiring of the modules!

#### **ATEX**

The BG2000-0000 protection enclosure has to be mounted over a single EtherCAT Box to fulfill the special conditions according to ATEX [► 55].

#### **Installation**

Put the cables for EtherCAT, power supply and sensors/actuators through the hole of the BG2000-0000 protection enclosure.

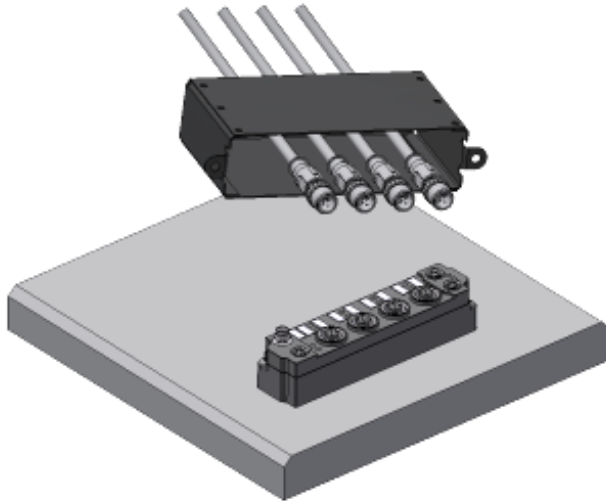


Fig. 51: BG2000-0000, putting the cables

Fix the wires for EtherCAT, power supply and sensors/actuators to the EtherCAT Box.



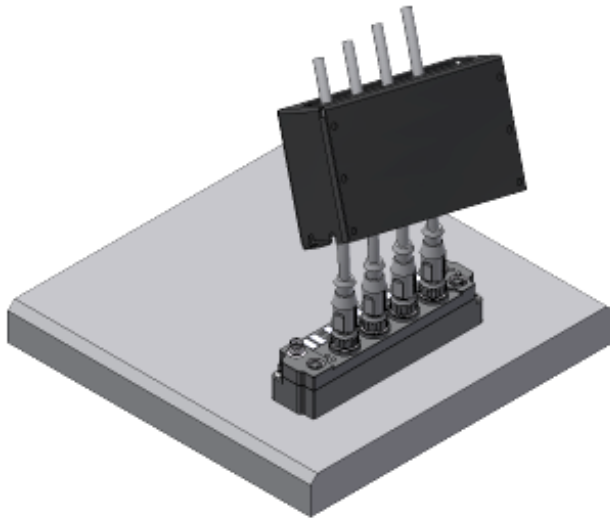


Fig. 52: BG2000-0000, fixing the cables

Mount the BG2000-0000 protection enclosure over the EtherCAT Box.

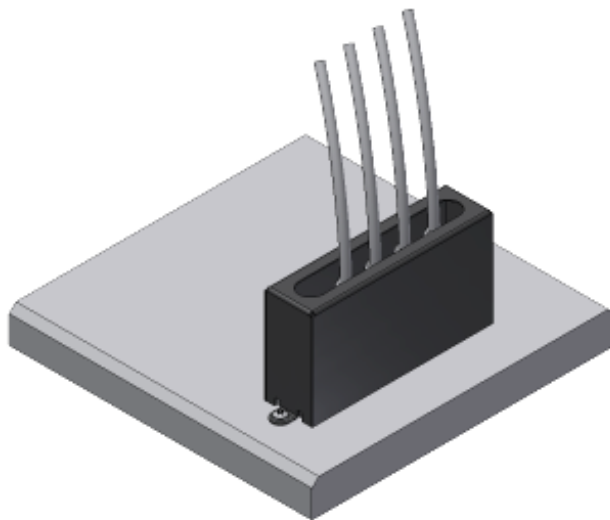


Fig. 53: BG2000-0000, mounting the protection enclosure

### 3.5.3 ATEX Documentation



**Note**

**Notes about operation of EtherCAT Box Modules (EPxxxx-xxxx) in potentially explosive areas (ATEX)**

Pay also attention to the continuative documentation Notes about operation of EtherCAT Box Modules (EPxxxx-xxxx) in potentially explosive areas (ATEX) that is available in the download area of the Beckhoff homepage <http://www.beckhoff.com>!

## 3.6 Signal connection

### 3.6.1 Digital inputs M8 and M12

The digital input modules acquire the binary control signals from the process level and transmit them to the higher-level automation unit.

The signals are optionally connected via screw-in M8 connectors (EP1xxx-0001) or screw-in M12 connectors (EP1xxx-0002).

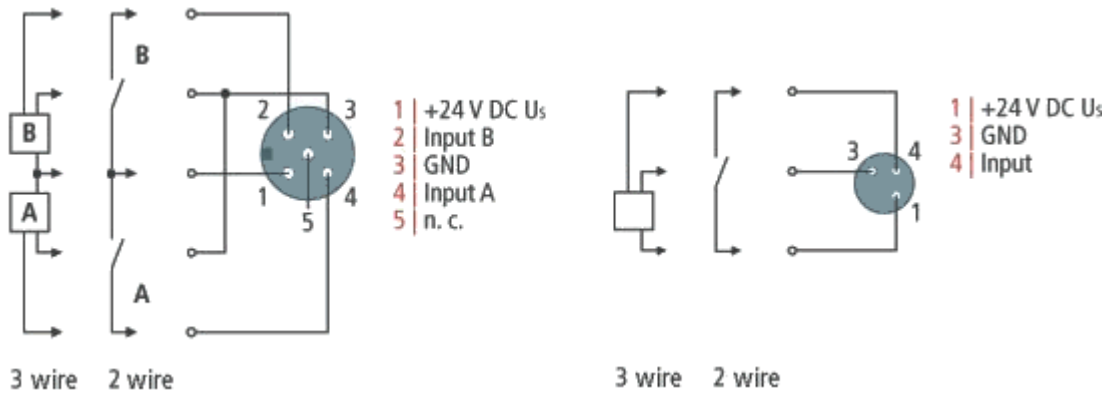


Fig. 54: Digital inputs M8 and M12

The sensors are supplied from the control voltage  $U_s$  with a maximum current of 0.5 A.

The state of the signals is indicated by light emitting diodes.

### 3.6.2 Digital inputs Sub-D25

#### Digital inputs Sub-D25

The EP1xxx digital input modules acquire the binary control signals from the process level and transmit them to the higher-level automation unit.

The signal connection is made through a 25-pin sub-D socket.

The sensors are supplied from the control voltage  $U_s$ . The load voltage  $U_p$  is not used in the input module, but may be connected in order to be relayed downstream.

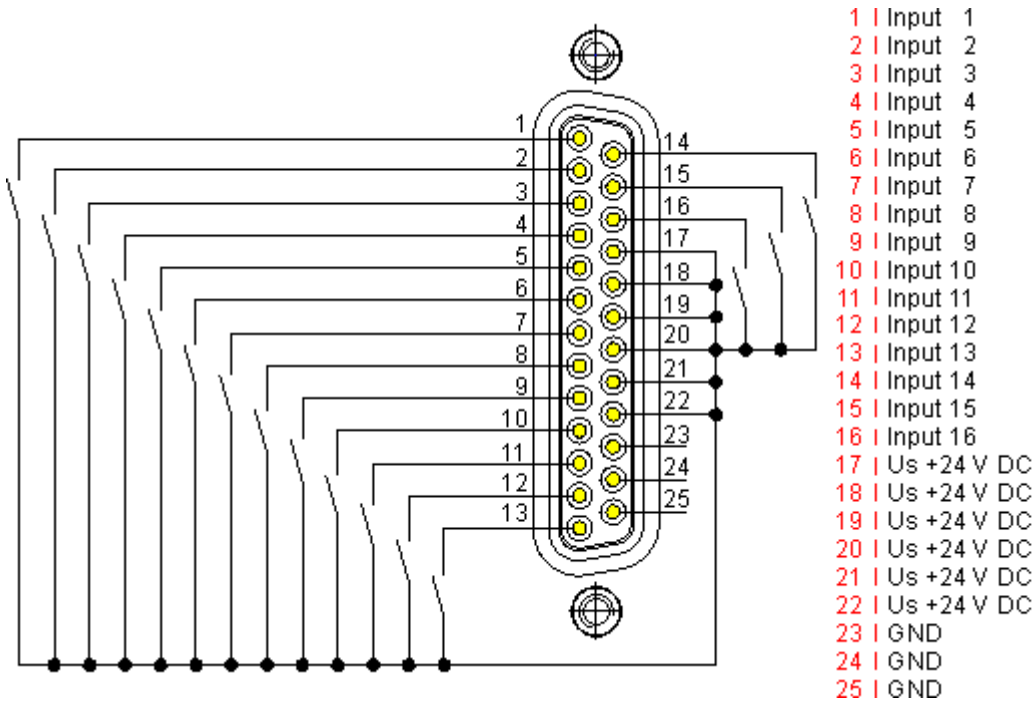


Fig. 55: Digital inputs Sub-D25, 16 channels

### 3.6.3 EP1816-3008 - Signal connection

#### Digital inputs/outputs, 24 V<sub>DC</sub>: 25 pin SUB-D socket

The digital input modules EP100x acquire the binary control signals from the process level and transmit them to the higher-level automation device.

The signal connection is made through a 25-pin sub-D socket.

The sensors are supplied from the control voltage  $U_s$ . The load voltage  $U_p$  is not used in the input module, but may be connected in order to be relayed downstream.

#### EP1816-3008

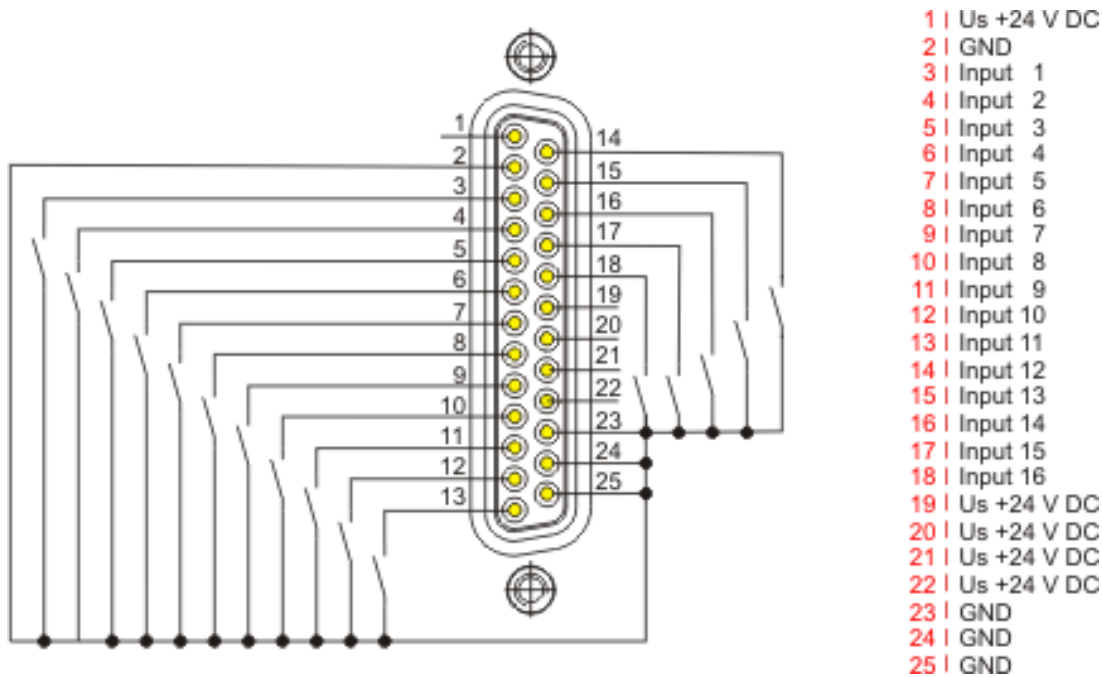


Fig. 56: Digital inputs Sub-D 25



#### Attention

#### Please note the special pin assignment of the EP1816-3008.

The pin assignment of the EP1816-3008 differs from the EP1816-0008! The supply voltage and GND connections differ, which means that incorrect connection could damage the end devices, if these are not short-circuit-proof.

### 3.7 Cabling

A list of EtherCAT cables, power cables, sensor cables, Ethernet/EtherCAT connectors and field-configurable connectors can be found under the following link: [http://download.beckhoff.com/download/document/catalog/main\\_catalog/german/Beckhoff\\_EtherCAT-Box-Zubehoer.pdf](http://download.beckhoff.com/download/document/catalog/main_catalog/german/Beckhoff_EtherCAT-Box-Zubehoer.pdf)

The corresponding data sheets can be found under the following link:


[https://beckhoff.de/default.asp?ethercat-box/ethercat\\_box\\_cables.htm?id=690338951657421](https://beckhoff.de/default.asp?ethercat-box/ethercat_box_cables.htm?id=690338951657421)

#### EtherCAT cables



Fig. 57: ZK1090-3131-0xxx

For connecting EtherCAT devices, only use shielded Ethernet cables with a minimum specification of **category 5 (CAT5) according to EN 50173 or ISO/IEC 11801**.

 <b>Note</b>	<p><b>Wiring recommendations</b></p> <p>Detailed recommendations for EtherCAT cabling can be found in the documentation "Design recommendations for EtherCAT/Ethernet infrastructure", which is available for download from <a href="http://www.beckhoff.de">www.beckhoff.de</a>.</p>
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EtherCAT uses four cable wires for signal transmission. Due to automatic cable detection (auto-crossing) symmetric (1:1) or cross-over cables can be used between EtherCAT devices from Beckhoff.

**Power cable**



Fig. 58: ZK2020-3132-0xxx

**Sensor cables**



Fig. 59: Selection of Beckhoff sensor cables

## 4 Commissioning/Configuration

### 4.1 Inserting into the EtherCAT network



Note

#### Installation of the latest XML device description

Please ensure that you have installed the latest XML device description in TwinCAT. This can be downloaded from the Beckhoff website (<http://www.beckhoff.de/english/download/elconfg.htm?id=1983920606140>) and installed according to the installation instructions.

At the Beckhoff TwinCAT System Manager the configuration tree can be build in two different ways:

- by scanning [▶ 63] for existing hardware (called "online") and
- by manual inserting/appendig [▶ 63] of fieldbus devices, couplers and slaves.

#### Automatic scanning in of the box

- The EtherCAT system must be in a safe, de-energized state before the EtherCAT modules are connected to the EtherCAT network!
- Switch on the operating voltage, open the TwinCAT System Manager [▶ 66] (Config mode), and scan in the devices (see Fig. 1). Acknowledge all dialogs with "OK", so that the configuration is in "FreeRun" mode.

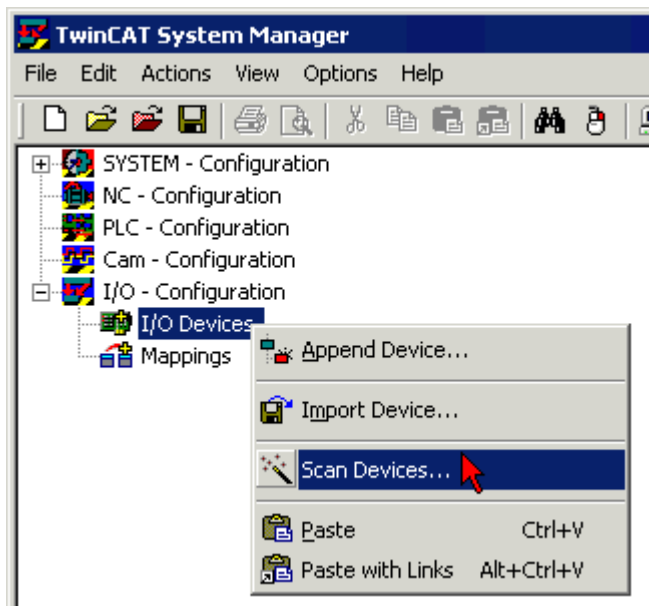


Fig. 60: Scanning in the configuration (I/O Devices -> right-click -> Scan Devices...)

#### Appending a module manually

- The EtherCAT system must be in a safe, de-energized state before the EtherCAT modules are connected to the EtherCAT network!
- Switch on the operating voltage, open the TwinCAT System Manager [▶ 66] (Config mode)
- Append a new I/O device. In the dialog that appears select the device *EtherCAT (Direct Mode)*, and confirm with *OK*.

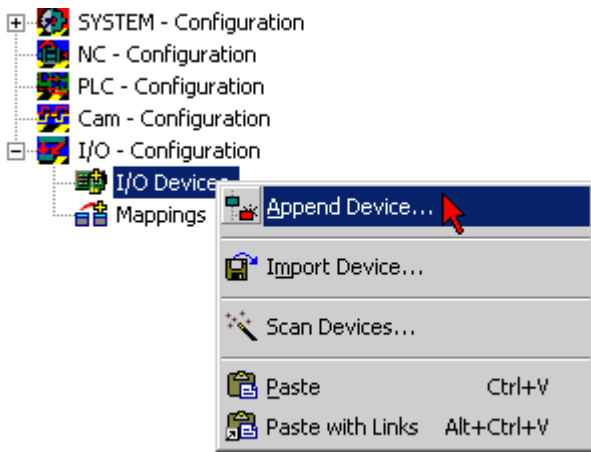


Fig. 61: Appending a new I/O device (I/O Devices -> right-click -> Append Device...)

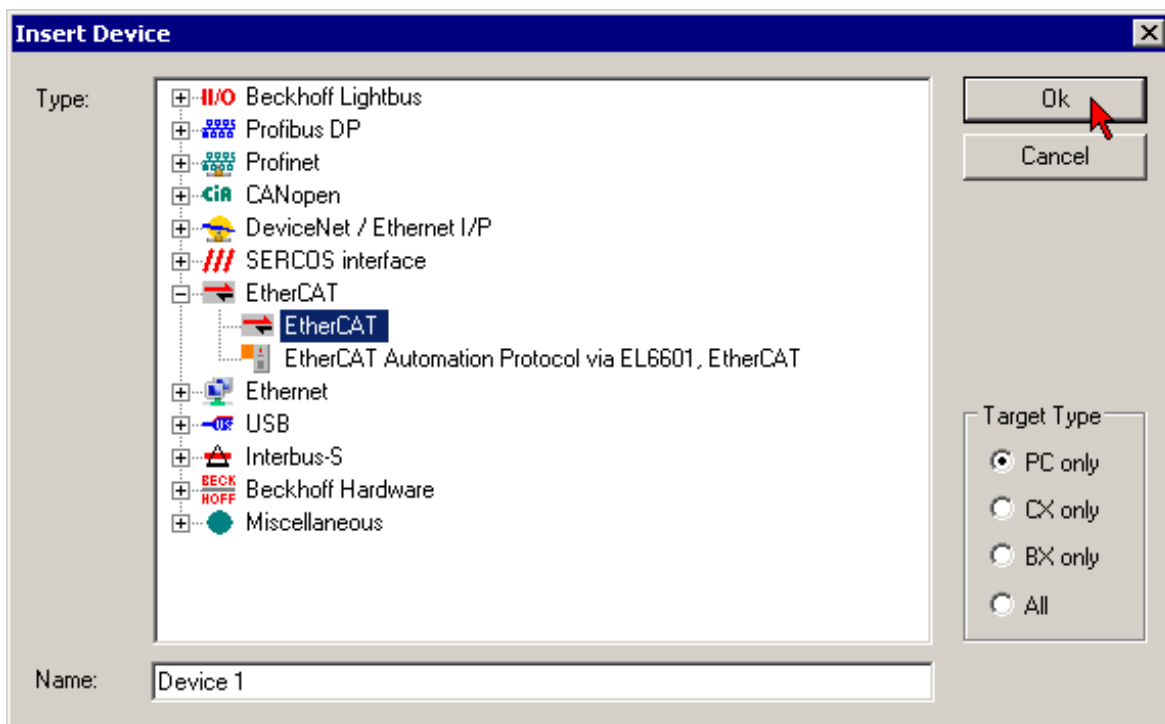


Fig. 62: Selecting the device EtherCAT

- Append a new box.

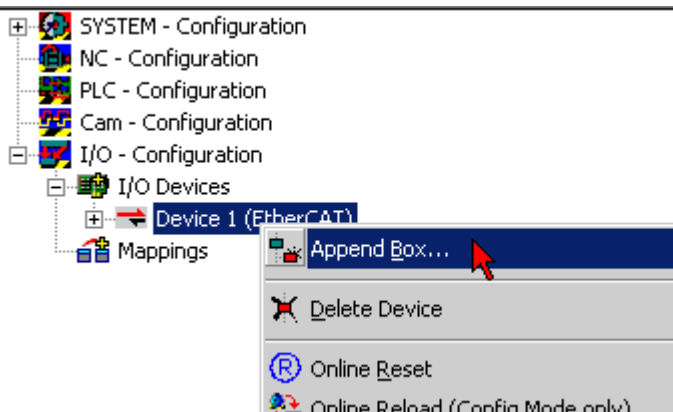


Fig. 63: Appending a new box (Device -> right-click -> Append Box...)

- In the dialog that appears select the desired box (e.g. EP2816-0008), and confirm with OK.



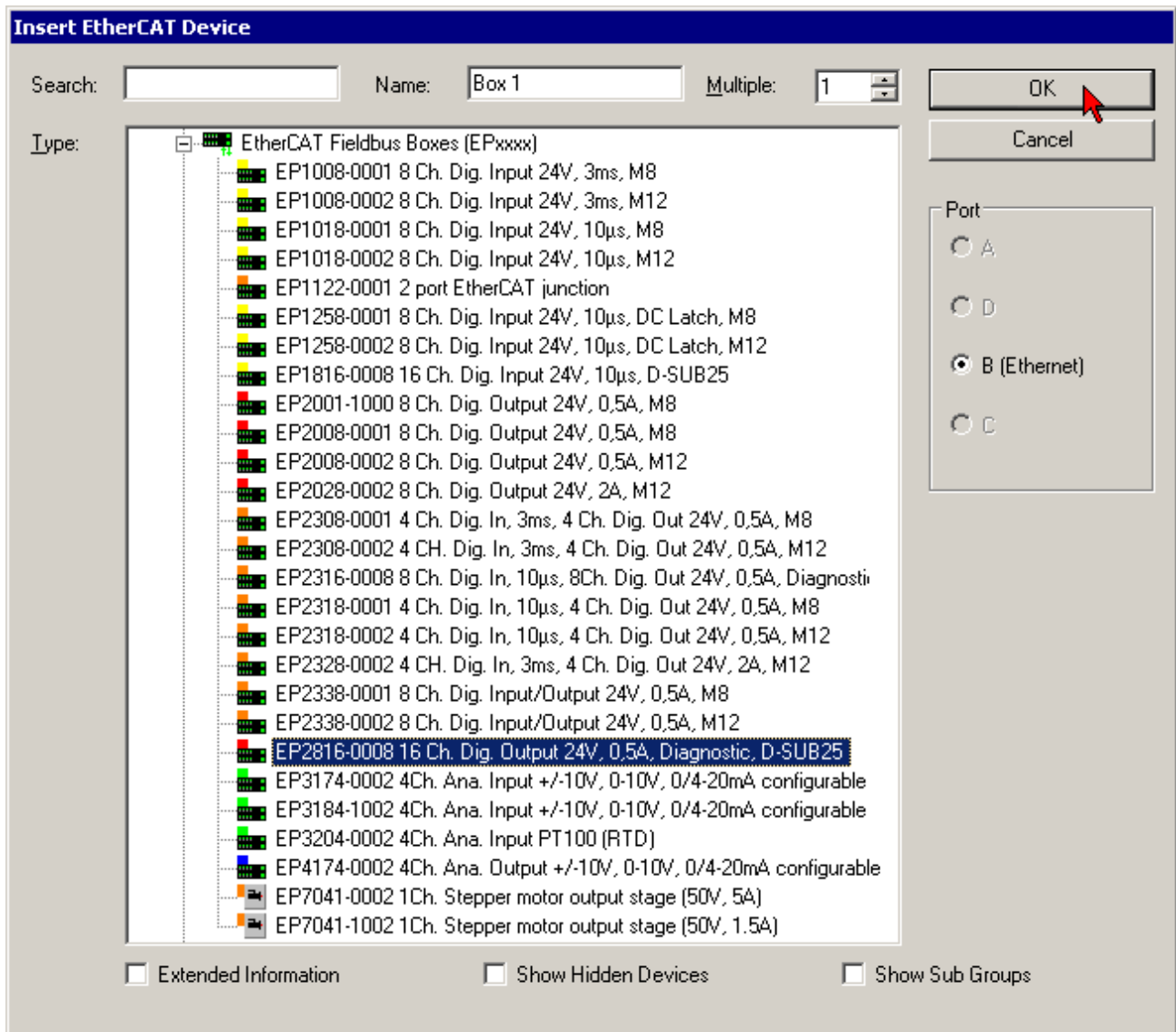


Fig. 64: Selecting a Box (e.g. EP2816-0008)

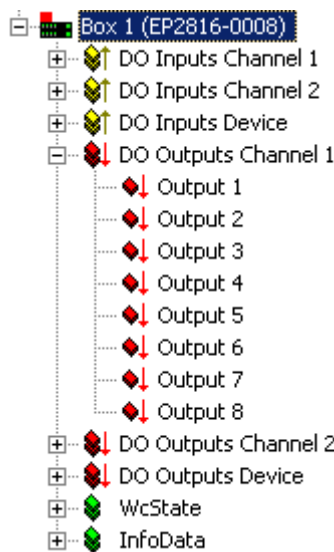


Fig. 65: Appended Box in the TwinCAT tree

## 4.2 Configuration via TwinCAT

In the left-hand window of the TwinCAT System Manager, click on the branch of the EtherCAT Box you wish to configure (EP2816-0008 in this example).

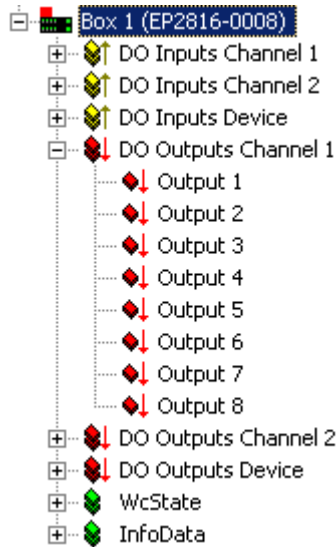


Fig. 66: Branch of the EtherCAT box to be configured

In the right-hand window of the TwinCAT System manager, various tabs are now available for configuring the EtherCAT Box.

### General tab

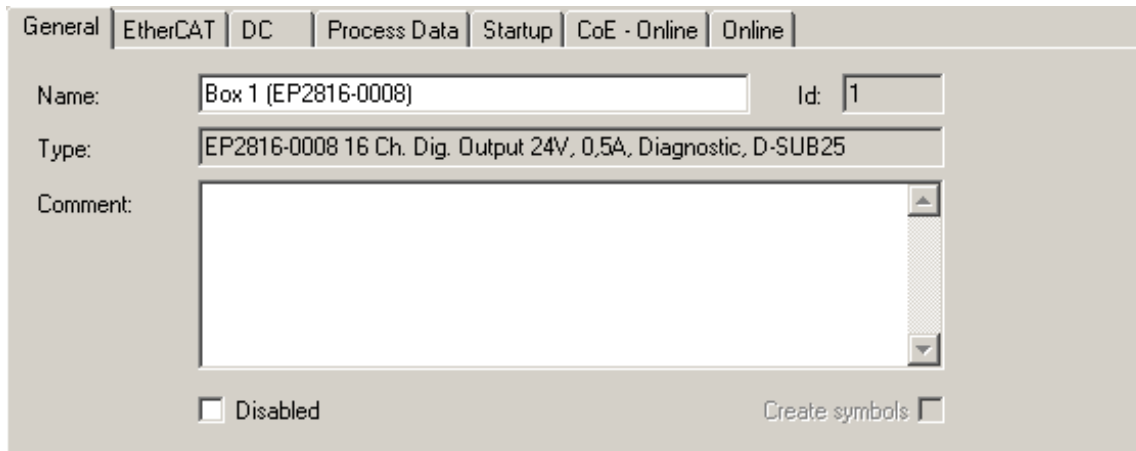


Fig. 67: General tab

<b>Name</b>	Name of the EtherCAT device
<b>Id</b>	Number of the EtherCAT device
<b>Type</b>	EtherCAT device type
<b>Comment</b>	Here you can add a comment (e.g. regarding the system).
<b>Disabled</b>	Here you can deactivate the EtherCAT device.
<b>Create symbols</b>	Access to this EtherCAT slave via ADS is only available if this control box is activated.

**EtherCAT tab**

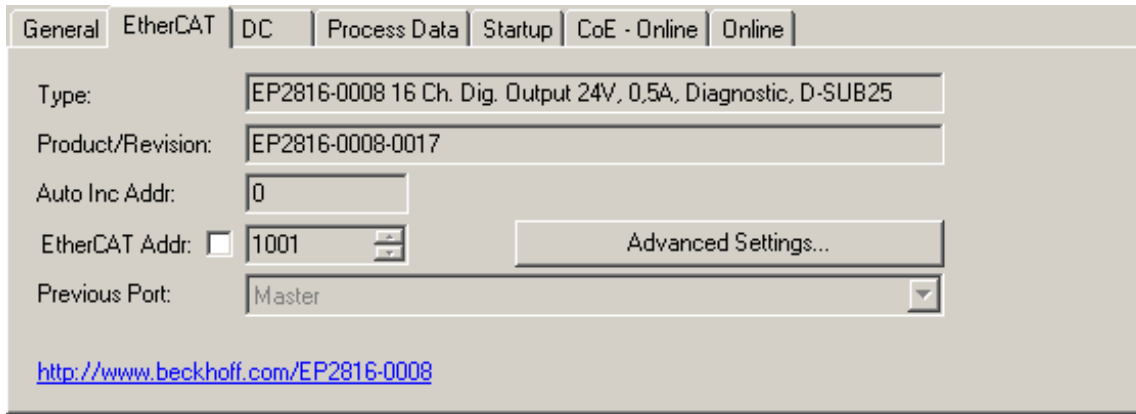


Fig. 68: EtherCAT tab

<b>Type</b>	EtherCAT device type
<b>Product/Revision</b>	Product and revision number of the EtherCAT device
<b>Auto Inc Addr.</b>	Auto increment address of the EtherCAT device. The auto increment address can be used for addressing each EtherCAT device in the communication ring through its physical position. Auto increment addressing is used during the start-up phase when the EtherCAT master allocates addresses to the EtherCAT devices. With auto increment addressing the first EtherCAT slave in the ring has the address 0000 <sub>hex</sub> . For each further slave the address is decremented by 1 (FFFF <sub>hex</sub> , FFFE <sub>hex</sub> etc.).
<b>EtherCAT Addr.</b>	Fixed address of an EtherCAT slave. This address is allocated by the EtherCAT master during the start-up phase. Tick the control box to the left of the input field in order to modify the default value.
<b>Previous Port</b>	Name and port of the EtherCAT device to which this device is connected. If it is possible to connect this device with another one without changing the order of the EtherCAT devices in the communication ring, then this combination field is activated and the EtherCAT device to which this device is to be connected can be selected.
<b>Advanced Settings</b>	This button opens the dialogs for advanced settings.

The link at the bottom of the tab points to the product page for this EtherCAT device on the web.

**Process Data tab**

Indicates the configuration of the process data. The input and output data of the EtherCAT slave are represented as CANopen process data objects (PDO). The user can select a PDO via PDO assignment and modify the content of the individual PDO via this dialog, if the EtherCAT slave supports this function.

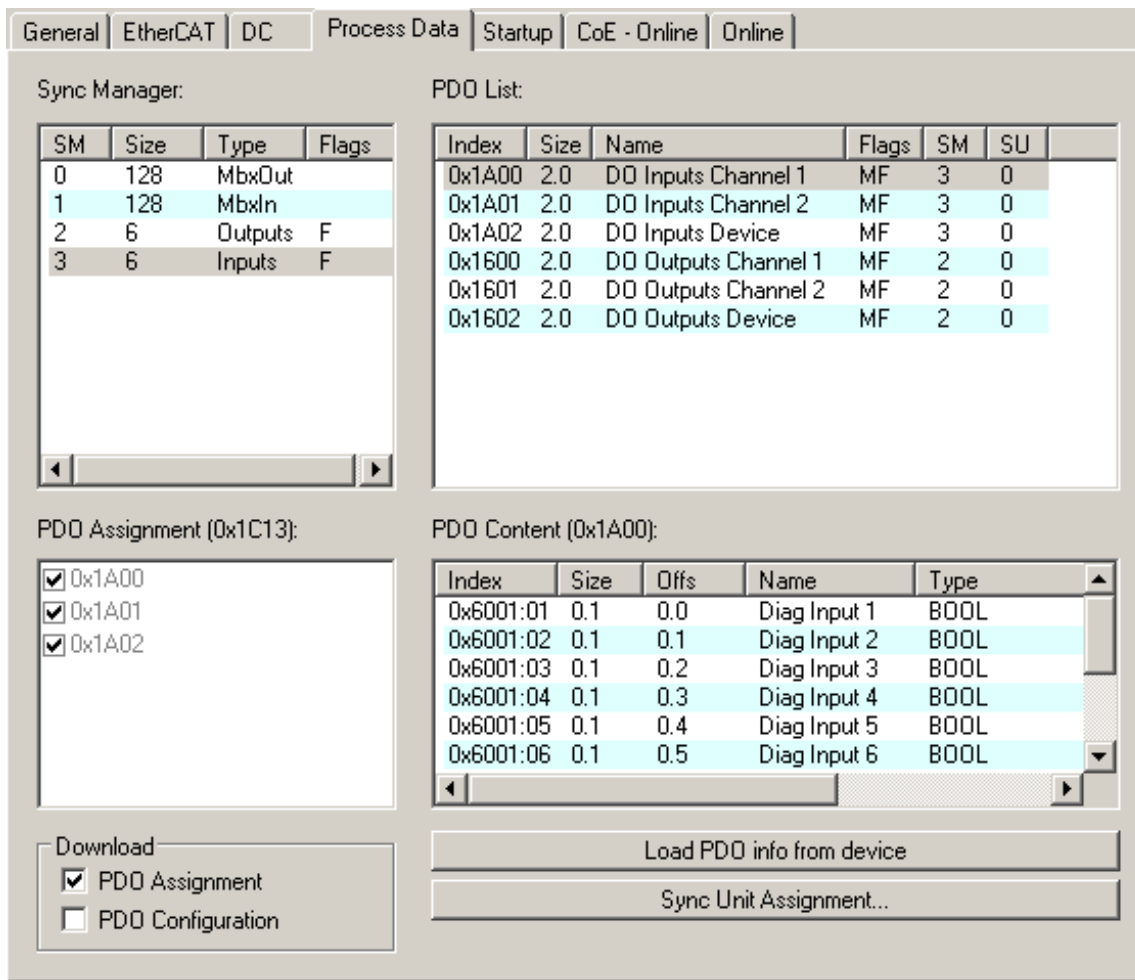


Fig. 69: Process Data tab

### Sync Manager

Lists the configuration of the Sync Manager (SM).

If the EtherCAT device has a mailbox, SM0 is used for the mailbox output (MbxOut) and SM1 for the mailbox input (MbxIn).

SM2 is used for the output process data (outputs) and SM3 (inputs) for the input process data.



If an input is selected, the corresponding PDO assignment is displayed in the *PDO Assignment* list below.

### PDO Assignment

PDO assignment of the selected Sync Manager. All PDOs defined for this Sync Manager type are listed here:

- If the output Sync Manager (outputs) is selected in the Sync Manager list, all RxPDOs are displayed.
- If the input Sync Manager (inputs) is selected in the Sync Manager list, all TxPDOs are displayed.

The selected entries are the PDOs involved in the process data transfer. In the tree diagram of the System Manager these PDOs are displayed as variables of the EtherCAT device. The name of the variable is identical to the *Name* parameter of the PDO, as displayed in the PDO list. If an entry in the PDO assignment list is deactivated (not selected and greyed out), this indicates that the input is excluded from the PDO assignment. In order to be able to select a greyed out PDO, the currently selected PDO has to be deselected first.

 <b>Note</b>	<p><b>Activation of PDO assignment</b></p> <ul style="list-style-type: none"> <li>the EtherCAT slave has to run through the PS status transition cycle (from pre-operational to safe-operational) once (see <a href="#">Online tab [▶ 72]</a>),</li> <li>and the System Manager has to reload the EtherCAT slaves (  button)</li> </ul>
--	--

**PDO list**

List of all PDOs supported by this EtherCAT device. The content of the selected PDOs is displayed in the *PDO Content* list. The PDO configuration can be modified by double-clicking on an entry.

Column	Description
Index	PDO index.
Size	Size of the PDO in bytes.
Name	Name of the PDO. If this PDO is assigned to a Sync Manager, it appears as a variable of the slave with this parameter as the name.
Flags	F Fixed content: The content of this PDO is fixed and cannot be changed by the System Manager.
	M Mandatory PDO. This PDO is mandatory and must therefore be assigned to a Sync Manager! Consequently, this PDO cannot be deleted from the <i>PDO Assignment</i> list
SM	Sync Manager to which this PDO is assigned. If this entry is empty, this PDO does not take part in the process data traffic.
SU	Sync unit to which this PDO is assigned.

**PDO Content**

Indicates the content of the PDO. If flag F (fixed content) of the PDO is not set the content can be modified.

**Download**

If the device is intelligent and has a mailbox, the configuration of the PDO and the PDO assignments can be downloaded to the device. This is an optional feature that is not supported by all EtherCAT slaves.

**PDO Assignment**

If this check box is selected, the PDO assignment that is configured in the PDO Assignment list is downloaded to the device on startup. The required commands to be sent to the device can be viewed in the [Startup \[▶ 69\]](#) tab.

**PDO Configuration**

If this check box is selected, the configuration of the respective PDOs (as shown in the PDO list and the PDO Content display) is downloaded to the EtherCAT slave.

**Startup tab**

The *Startup* tab is displayed if the EtherCAT slave has a mailbox and supports the *CANopen over EtherCAT* (CoE) or *Servo drive over EtherCAT* protocol. This tab indicates which download requests are sent to the mailbox during startup. It is also possible to add new mailbox requests to the list display. The download requests are sent to the slave in the same order as they are shown in the list.

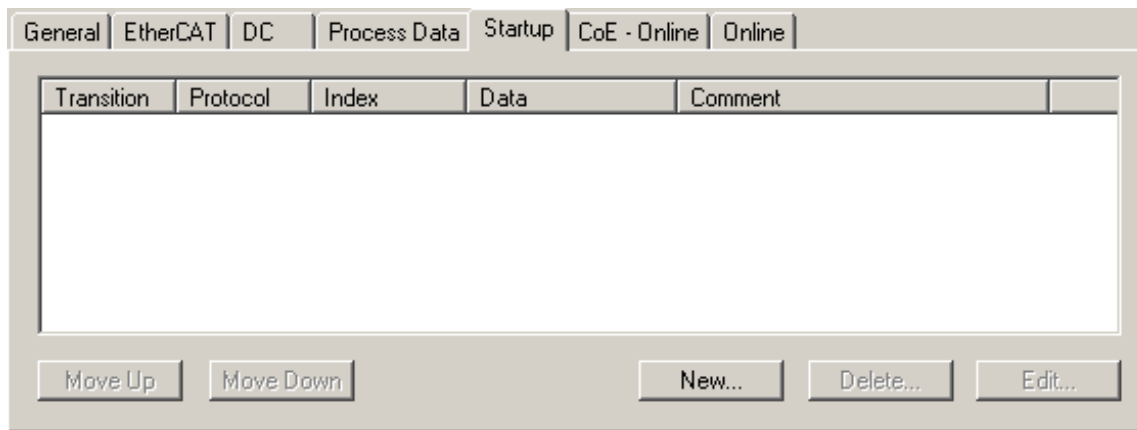


Fig. 70: Startup tab

Column	Description
Transition	Transition to which the request is sent. This can either be <ul style="list-style-type: none"> <li>• the transition from pre-operational to safe-operational (PS), or</li> <li>• the transition from safe-operational to operational (SO).</li> </ul> If the transition is enclosed in "<>" (e.g. <PS>), the mailbox request is fixed and cannot be modified or deleted by the user.
Protocol	Type of mailbox protocol
Index	Index of the object
Data	Date on which this object is to be downloaded.
Comment	Description of the request to be sent to the mailbox

<b>Move Up</b>	This button moves the selected request up by one position in the list.
<b>Move Down</b>	This button moves the selected request down by one position in the list.
<b>New</b>	This button adds a new mailbox download request to be sent during startup.
<b>Delete</b>	This button deletes the selected entry.
<b>Edit</b>	This button edits an existing request.

### CoE - Online tab

The additional *CoE - Online* tab is displayed if the EtherCAT slave supports the *CANopen over EtherCAT* (CoE) protocol. This dialog lists the content of the object list of the slave (SDO upload) and enables the user to modify the content of an object from this list. Details for the objects of the individual EtherCAT devices can be found in the device-specific object descriptions.

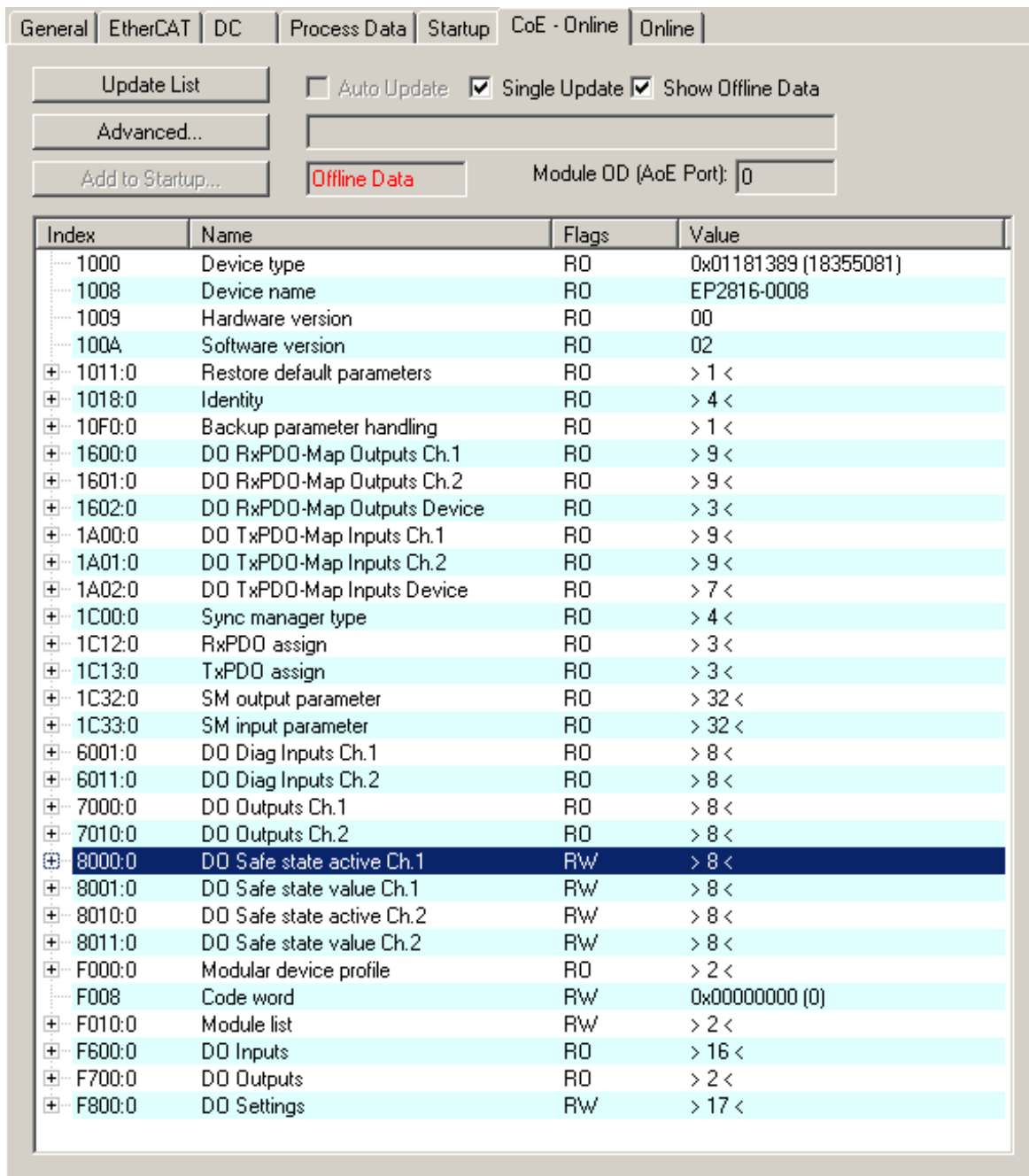


Fig. 71: CoE - Online tab

Table 2: Object list display

Column	Description
Index	Index and sub-index of the object
Name	Name of the object
Flags	RW The object can be read, and data can be written to the object (read/write)
	RO The object can be read, but no data can be written to the object (read only)
	P An additional P identifies the object as a process data object.
Value	Value of the object

- Update List** The *Update list* button updates all objects in the displayed list
- Auto Update** If this check box is selected, the content of the objects is updated automatically.
- Advanced** The *Advanced* button opens the *Advanced Settings* dialog. Here you can specify which objects are displayed in the list.

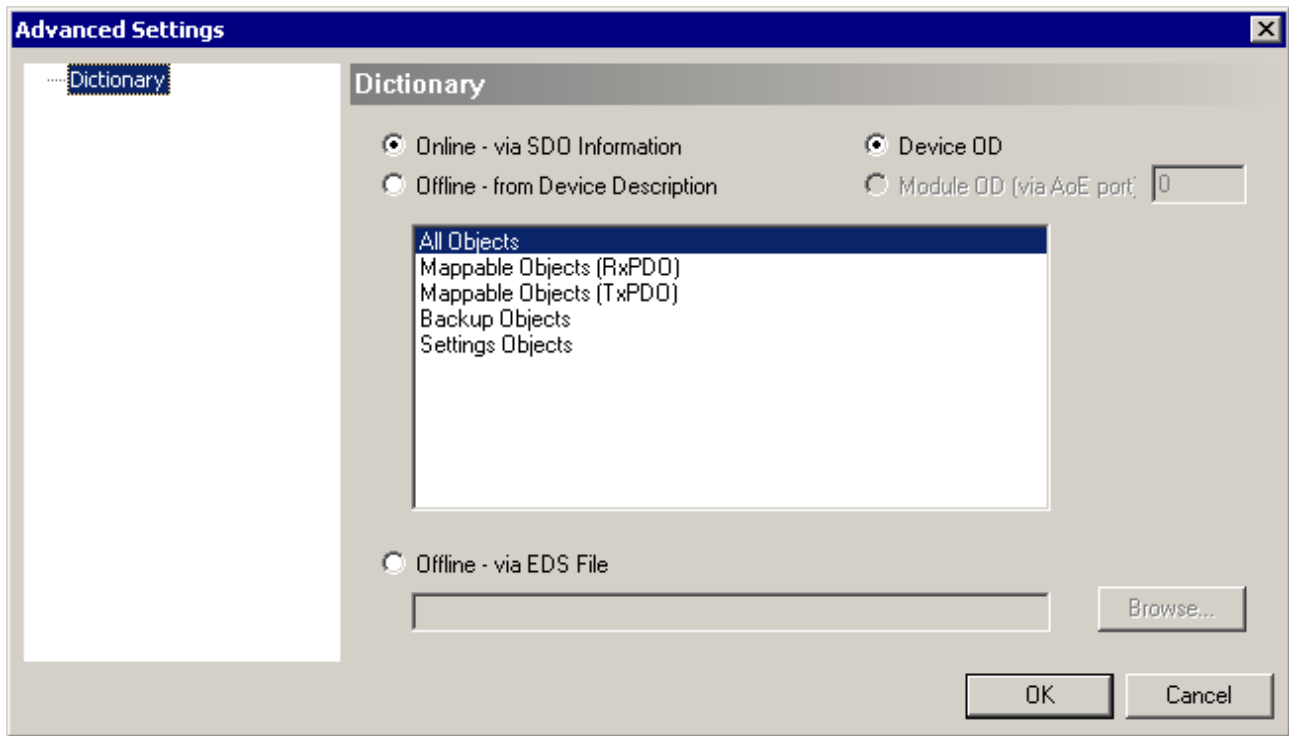


Fig. 72: Advanced Settings

**Online - via SDO Information**

If this option button is selected, the list of the objects included in the object list of the slave is uploaded from the slave via SDO information. The list below can be used to specify which object types are to be uploaded.

**Offline - via EDS File**

If this option button is selected, the list of the objects included in the object list is read from an EDS file provided by the user.

**Online tab**

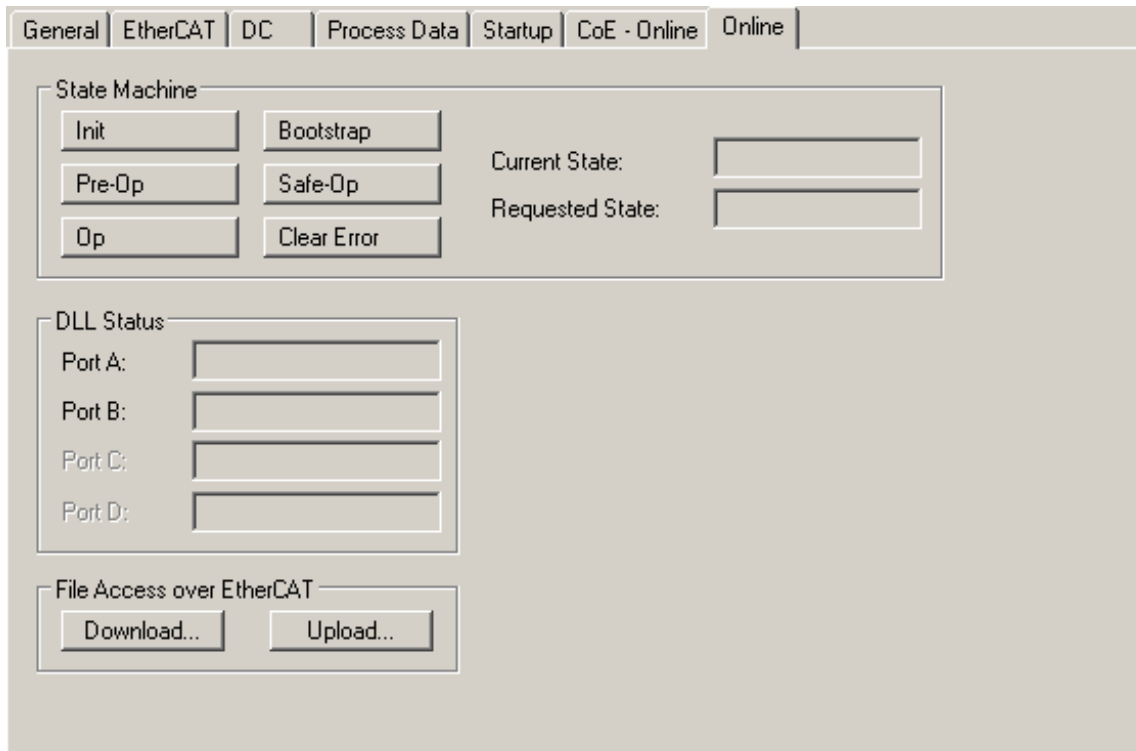


Fig. 73: Online tab



**State Machine**

- Init** This button attempts to set the EtherCAT device to the *Init* state.
- Pre-Op** This button attempts to set the EtherCAT device to the *pre-operational* state.
- Op** This button attempts to set the EtherCAT device to the *operational* state.
- Bootstrap** This button attempts to set the EtherCAT device to the *Bootstrap* state.
- Safe-Op** This button attempts to set the EtherCAT device to the *safe-operational* state.
- Clear Error** This button attempts to delete the fault display. If an EtherCAT slave fails during change of state it sets an error flag.  
  
Example: An EtherCAT slave is in PREOP state (pre-operational). The master now requests the SAFEOP state (safe-operational). If the slave fails during change of state it sets the error flag. The current state is now displayed as ERR PREOP. When the *Clear Error* button is pressed the error flag is cleared, and the current state is displayed as PREOP again.
- Current State** Indicates the current state of the EtherCAT device.
- Requested State** Indicates the state requested for the EtherCAT device.

**DLL Status**

Indicates the DLL status (data link layer status) of the individual ports of the EtherCAT slave. The DLL status can have four different states:

Status	Description
No Carrier / Open	No carrier signal is available at the port, but the port is open.
No Carrier / Closed	No carrier signal is available at the port, and the port is closed.
Carrier / Open	A carrier signal is available at the port, and the port is open.
Carrier / Closed	A carrier signal is available at the port, but the port is closed.

*Table 3: File Access over EtherCAT*

- Download** With this button a file can be written to the EtherCAT device.
- Upload** With this button a file can be read from the EtherCAT device.

## 4.3 EP1816-0008 - Object Overview



### Note

### EtherCAT XML Device Description

The description corresponds to the display of the CoE objects from the EtherCAT XML Device Description. It is strongly recommended to download the latest revision of the corresponding XML file from the Beckhoff website (<http://www.beckhoff.com/english/default.htm?download/elconfig.htm>) and follow the installation instructions.

Index	Name	Flags	Default value
<a href="#">1000</a> [ <a href="#">▶ 76</a> ]	Device type	RO	0x01181389 (18355081 <sub>dec</sub> )
<a href="#">1008</a> [ <a href="#">▶ 76</a> ]	Device name	RO	EP1816-0008
<a href="#">1009</a> [ <a href="#">▶ 77</a> ]	Hardware version	RO	00
<a href="#">100A</a> [ <a href="#">▶ 77</a> ]	Software version	RO	01
<a href="#">1011</a> [ <a href="#">▶ 76</a> ]:0	<b>SubIndex</b> Restore default parameters	RO	0x01 (1 <sub>dec</sub> )
	1011:01 SubIndex 001	RW	0x00000000 (0 <sub>dec</sub> )
<a href="#">1018</a> [ <a href="#">▶ 77</a> ]:0	<b>SubIndex</b> Identity	RO	0x04 (4 <sub>dec</sub> )
	1018:01 Vendor ID	RO	0x00000002 (2 <sub>dec</sub> )
	1018:02 Product code	RO	0x07184052 (119029842 <sub>dec</sub> )
	1018:03 Revision	RO	0x00100008 (1048584 <sub>dec</sub> )
	1018:04 Serial number	RO	0x00000000 (0 <sub>dec</sub> )
<a href="#">10F0</a> [ <a href="#">▶ 77</a> ]:0	<b>SubIndex</b> Backup parameter handling	RO	0x01 (1 <sub>dec</sub> )
	10F0:01 Checksum	RO	0x00000000 (0 <sub>dec</sub> )
<a href="#">1A00</a> [ <a href="#">▶ 77</a> ]:0	<b>SubIndex</b> DO TxPDO-Map Inputs Ch.1	RO	0x0B (11 <sub>dec</sub> )
	1A00:01 SubIndex 001	RO	0x6000:01, 1
	1A00:02 SubIndex 002	RO	0x6000:02, 1
	1A00:03 SubIndex 003	RO	0x6000:03, 1
	1A00:04 SubIndex 004	RO	0x6000:04, 1
	1A00:05 SubIndex 005	RO	0x6000:05, 1
	1A00:06 SubIndex 006	RO	0x6000:06, 1
	1A00:07 SubIndex 007	RO	0x6000:07, 1
	1A00:08 SubIndex 008	RO	0x6000:08, 1
	1A00:09 SubIndex 009	RO	0x0000:00, 5
	1A00:0A SubIndex 010	RO	0x1C32:20, 1
	1A00:0B SubIndex 011	RO	0x0000:00, 2
<a href="#">1A01</a> [ <a href="#">▶ 78</a> ]:0	<b>SubIndex</b> DO TxPDO-Map Inputs Ch.2	RO	0x0B (11 <sub>dec</sub> )
	1A01:01 SubIndex 001	RO	0x6010:01, 1
	1A01:02 SubIndex 002	RO	0x6010:02, 1
	1A01:03 SubIndex 003	RO	0x6010:03, 1
	1A01:04 SubIndex 004	RO	0x6010:04, 1
	1A01:05 SubIndex 005	RO	0x6010:05, 1
	1A01:06 SubIndex 006	RO	0x6010:06, 1
	1A01:07 SubIndex 007	RO	0x6010:07, 1
	1A01:08 SubIndex 008	RO	0x6010:08, 1
	1A01:09 SubIndex 009	RO	0x0000:00, 5
	1A01:0A SubIndex 010	RO	0x1C32:20, 1
	1A01:0B SubIndex 011	RO	0x0000:00, 2
<a href="#">1C00</a> [ <a href="#">▶ 78</a> ]:0	<b>SubIndex</b> Sync manager type	RO	0x04 (4 <sub>dec</sub> )
	1C00:01 SubIndex 001	RO	0x01 (1 <sub>dec</sub> )
	1C00:02 SubIndex 002	RO	0x02 (2 <sub>dec</sub> )
	1C00:03 SubIndex 003	RO	0x03 (3 <sub>dec</sub> )
	1C00:04 SubIndex 004	RO	0x04 (4 <sub>dec</sub> )
<a href="#">1C12</a> [ <a href="#">▶ 78</a> ]:0	<b>SubIndex</b> RxPDO assign	RO	0x00 (0 <sub>dec</sub> )
<a href="#">1C13</a> [ <a href="#">▶ 78</a> ]:0	<b>SubIndex</b> TxPDO assign	RO	0x02 (2 <sub>dec</sub> )
	1C13:01 SubIndex 001	RO	0x1A00 (6656 <sub>dec</sub> )
	1C13:02 SubIndex 002	RO	0x1A01 (6657 <sub>dec</sub> )

Index		Name	Flags	Default value
<u>1C33</u>	<b>SubIndex</b>	SM input parameter	RO	0x20 (32 <sub>dec</sub> )
▶ <u>791:0</u>	1C33:01	Sync mode	RW	0x0022 (34 <sub>dec</sub> )
	1C33:02	Cycle time	RW	0x000186A0 (100000 <sub>dec</sub> )
	1C33:03	Shift time	RO	0x00000000 (0 <sub>dec</sub> )
	1C33:04	Sync modes supported	RO	0xC007 (49159 <sub>dec</sub> )
	1C33:05	Minimum cycle time	RO	0x000124F8 (75000 <sub>dec</sub> )
	1C33:06	Calc and copy time	RO	0x00000000 (0 <sub>dec</sub> )
	1C33:08	Command	RW	0x0000 (0 <sub>dec</sub> )
	1C33:09	Delay time	RO	0x00000000 (0 <sub>dec</sub> )
	1C33:0B	SM event missed counter	RO	0x0000 (0 <sub>dec</sub> )
	1C33:0C	Cycle exceeded counter	RO	0x0000 (0 <sub>dec</sub> )
	1C33:0D	Shift too short counter	RO	0x0000 (0 <sub>dec</sub> )
	1C33:20	Sync error	RO	0x00 (0 <sub>dec</sub> )
<u>6000</u>	<b>SubIndex</b>	DO Inputs Ch.1	RO	0x0E (14 <sub>dec</sub> )
▶ <u>801:0</u>	6000:01	Input 1	RO	0x00 (0 <sub>dec</sub> )
	6000:02	Input 2	RO	0x00 (0 <sub>dec</sub> )
	6000:03	Input 3	RO	0x00 (0 <sub>dec</sub> )
	6000:04	Input 4	RO	0x00 (0 <sub>dec</sub> )
	6000:05	Input 5	RO	0x00 (0 <sub>dec</sub> )
	6000:06	Input 6	RO	0x00 (0 <sub>dec</sub> )
	6000:07	Input 7	RO	0x00 (0 <sub>dec</sub> )
	6000:08	Input 8	RO	0x00 (0 <sub>dec</sub> )
	6000:0E	Sync Error	RO	0x00 (0 <sub>dec</sub> )
	<u>6010</u>	<b>SubIndex</b>	DO Inputs Ch.2	RO
▶ <u>801:0</u>	6010:01	Input 1	RO	0x00 (0 <sub>dec</sub> )
	6010:02	Input 2	RO	0x00 (0 <sub>dec</sub> )
	6010:03	Input 3	RO	0x00 (0 <sub>dec</sub> )
	6010:04	Input 4	RO	0x00 (0 <sub>dec</sub> )
	6010:05	Input 5	RO	0x00 (0 <sub>dec</sub> )
	6010:06	Input 6	RO	0x00 (0 <sub>dec</sub> )
	6010:07	Input 7	RO	0x00 (0 <sub>dec</sub> )
	6010:08	Input 8	RO	0x00 (0 <sub>dec</sub> )
	6010:0E	Sync Error	RO	0x00 (0 <sub>dec</sub> )
<u>F000</u>	<b>SubIndex</b>	Modular device profile	RO	0x02 (2 <sub>dec</sub> )
▶ <u>801:0</u>	F000:01	Module index distance	RO	0x0010 (16 <sub>dec</sub> )
	F000:02	Maximum number of modules	RO	0x0002 (2 <sub>dec</sub> )
<u>F008</u> ▶ <u>801</u>		Code word	RW	0x00000000 (0 <sub>dec</sub> )
<u>F010</u>	<b>SubIndex</b>	Module list	RW	0x02 (2 <sub>dec</sub> )
▶ <u>801:0</u>	F010:01	SubIndex 001	RW	0x00000118 (280 <sub>dec</sub> )
	F010:02	SubIndex 002	RW	0x00000118 (280 <sub>dec</sub> )

**Key**

Flags:

RO = Read Only

RW = Read/Write

## 4.4 EP1816-0008 - Object description and parameterization



Note

### Parameterization

The terminal is parameterized via the CoE - Online tab (double-click on the respective object) or via the Process Data tab (allocation of PDOs).



Note

### EtherCAT XML Device Description

The display matches that of the CoE objects from the EtherCAT XML Device Description. We recommend downloading the latest XML file from the download area of the Beckhoff website (<http://beckhoff.de/german/download/elconfig.htm?id=1983920606140>) and installing it according to the installation instructions.

### Introduction

The CoE overview contains objects for different intended applications:

- Objects required for parameterization [▶ 76] during commissioning
- Objects intended for regular operation [▶ 76], e.g. through ADS access
- Objects for indicating internal settings [▶ 76] (may be fixed)

The following section first describes the objects required for normal operation, followed by a complete overview of missing objects.

### Objects to be parameterized during commissioning

Objects to be parameterized during commissioning

#### Index 1011 Restore default parameters

Index	Name	Meaning	Data type	Flags	Default
1011:0	Restore default parameters	Restore default parameters	UINT8	RO	0x01 (1 <sub>dec</sub> )
1011:01	SubIndex 001	If this object is set to <b>0x64616F6C</b> in the set value dialog, all backup objects are reset to their delivery state.	UINT32	RW	0x00000000 (0 <sub>dec</sub> )

### Objects for regular operation

The EP1816 has no such objects.

### Additional objects

#### Standard objects (0x1000-0x1FFF)

The standard objects have the same meaning for all EtherCAT slaves.

#### Index 1000 Device type

Index	Name	Meaning	Data type	Flags	Default
1000:0	Device type	Device type of the EtherCAT slave: The Lo-Word contains the CoE profile used (5001). The Hi-Word contains the module profile according to the modular device profile.	UINT32	RO	0x01181389 (18355081 <sub>dec</sub> )

#### Index 1008 Device name

Index	Name	Meaning	Data type	Flags	Default
1008:0	Device name	Device name of the EtherCAT slave	string	RO	EP1816-0008

**Index 1009 Hardware version**

Index	Name	Meaning	Data type	Flags	Default
1009:0	Hardware version	Hardware version of the EtherCAT slave	string	RO	00

**Index 100A Software version**

Index	Name	Meaning	Data type	Flags	Default
100A:0	Software version	Firmware version of the EtherCAT slave	string	RO	01

**Index 1018 Identity**

Index	Name	Meaning	Data type	Flags	Default
1018:0	Identity	Information for identifying the slave	UINT8	RO	0x04 (4 <sub>dec</sub> )
1018:01	Vendor ID	Vendor ID of the EtherCAT slave	UINT32	RO	0x00000002 (2 <sub>dec</sub> )
1018:02	Product code	Product code of the EtherCAT slave	UINT32	RO	0x07184052 (119029842 <sub>dec</sub> )
1018:03	Revision	Revision number of the EtherCAT slave; the low word (bit 0-15) indicates the special terminal number, the high word (bit 16-31) refers to the device description	UINT32	RO	0x00100008 (1048584 <sub>dec</sub> )
1018:04	Serial number	Serial number of the EtherCAT slave; the low byte (bit 0-7) of the low word contains the year of production, the high byte (bit 8-15) of the low word contains the week of production, the high word (bit 16-31) is 0	UINT32	RO	0x00000000 (0 <sub>dec</sub> )

**Index 10F0 Backup parameter handling**

Index	Name	Meaning	Data type	Flags	Default
10F0:0	Backup parameter handling	Information for standardized loading and saving of backup entries	UINT8	RO	0x01 (1 <sub>dec</sub> )
10F0:01	Checksum	Checksum across all backup entries of the EtherCAT slave	UINT32	RO	0x00000000 (0 <sub>dec</sub> )

**Index 1A00 DO TxPDO-Map Inputs Ch.1**

Index	Name	Meaning	Data type	Flags	Default
1A00:0	DO TxPDO-Map Inputs Ch.1	PDO Mapping TxPDO 1	UINT8	RO	0x0B (11 <sub>dec</sub> )
1A00:01	SubIndex 001	1. PDO Mapping entry (object 0x6000 (DO Inputs Ch.1), entry 0x01 (Input 1))	UINT32	RO	0x6000:01, 1
1A00:02	SubIndex 002	2. PDO Mapping entry (object 0x6000 (DO Inputs Ch.1), entry 0x02 (Input 2))	UINT32	RO	0x6000:02, 1
1A00:03	SubIndex 003	3. PDO Mapping entry (object 0x6000 (DO Inputs Ch.1), entry 0x03 (Input 3))	UINT32	RO	0x6000:03, 1
1A00:04	SubIndex 004	4. PDO Mapping entry (object 0x6000 (DO Inputs Ch.1), entry 0x04 (Input 4))	UINT32	RO	0x6000:04, 1
1A00:05	SubIndex 005	5. PDO Mapping entry (object 0x6000 (DO Inputs Ch.1), entry 0x05 (Input 5))	UINT32	RO	0x6000:05, 1
1A00:06	SubIndex 006	6. PDO Mapping entry (object 0x6000 (DO Inputs Ch.1), entry 0x06 (Input 6))	UINT32	RO	0x6000:06, 1
1A00:07	SubIndex 007	7. PDO Mapping entry (object 0x6000 (DO Inputs Ch.1), entry 0x07 (Input 7))	UINT32	RO	0x6000:07, 1
1A00:08	SubIndex 008	8. PDO Mapping entry (object 0x6000 (DO Inputs Ch.1), entry 0x08 (Input 8))	UINT32	RO	0x6000:08, 1
1A00:09	SubIndex 009	9. PDO Mapping entry (5 bits align)	UINT32	RO	0x0000:00, 5
1A00:0A	SubIndex 010	10. PDO Mapping entry (object 0x1C32, entry 0x20)	UINT32	RO	0x1C32:20, 1
1A00:0B	SubIndex 011	11. PDO Mapping entry (2 bits align)	UINT32	RO	0x0000:00, 2

**Index 1A01 DO TxPDO-Map Inputs Ch.2**

Index	Name	Meaning	Data type	Flags	Default
1A01:0	DO TxPDO-Map Inputs Ch.2	PDO Mapping TxPDO 2	UINT8	RO	0x0B (11 <sub>dec</sub> )
1A01:01	SubIndex 001	1. PDO Mapping entry (object 0x6010 (DO Inputs Ch.2), entry 0x01 (Input 1))	UINT32	RO	0x6010:01, 1
1A01:02	SubIndex 002	2. PDO Mapping entry (object 0x6010 (DO Inputs Ch.2), entry 0x02 (Input 2))	UINT32	RO	0x6010:02, 1
1A01:03	SubIndex 003	3. PDO Mapping entry (object 0x6010 (DO Inputs Ch.2), entry 0x03 (Input 3))	UINT32	RO	0x6010:03, 1
1A01:04	SubIndex 004	4. PDO Mapping entry (object 0x6010 (DO Inputs Ch.2), entry 0x04 (Input 4))	UINT32	RO	0x6010:04, 1
1A01:05	SubIndex 005	5. PDO Mapping entry (object 0x6010 (DO Inputs Ch.2), entry 0x05 (Input 5))	UINT32	RO	0x6010:05, 1
1A01:06	SubIndex 006	6. PDO Mapping entry (object 0x6010 (DO Inputs Ch.2), entry 0x06 (Input 6))	UINT32	RO	0x6010:06, 1
1A01:07	SubIndex 007	7. PDO Mapping entry (object 0x6010 (DO Inputs Ch.2), entry 0x07 (Input 7))	UINT32	RO	0x6010:07, 1
1A01:08	SubIndex 008	8. PDO Mapping entry (object 0x6010 (DO Inputs Ch.2), entry 0x08 (Input 8))	UINT32	RO	0x6010:08, 1
1A01:09	SubIndex 009	9. PDO Mapping entry (5 bits align)	UINT32	RO	0x0000:00, 5
1A01:0A	SubIndex 010	10. PDO Mapping entry (object 0x1C32, entry 0x20)	UINT32	RO	0x1C32:20, 1
1A01:0B	SubIndex 011	11. PDO Mapping entry (2 bits align)	UINT32	RO	0x0000:00, 2

**Index 1C00 Sync manager type**

Index	Name	Meaning	Data type	Flags	Default
1C00:0	Sync manager type	Using the sync managers	UINT8	RO	0x04 (4 <sub>dec</sub> )
1C00:01	SubIndex 001	Sync-Manager Type Channel 1: Mailbox Write	UINT8	RO	0x01 (1 <sub>dec</sub> )
1C00:02	SubIndex 002	Sync-Manager Type Channel 2: Mailbox Read	UINT8	RO	0x02 (2 <sub>dec</sub> )
1C00:03	SubIndex 003	Sync-Manager Type Channel 3: Process Data Write (Outputs)	UINT8	RO	0x03 (3 <sub>dec</sub> )
1C00:04	SubIndex 004	Sync-Manager Type Channel 4: Process Data Read (Inputs)	UINT8	RO	0x04 (4 <sub>dec</sub> )

**Index 1C12 RxPDO assign**

Index	Name	Meaning	Data type	Flags	Default
1C12:0	RxPDO assign	PDO Assign Outputs	UINT8	RO	0x00 (0 <sub>dec</sub> )

**Index 1C13 TxPDO assign**

Index	Name	Meaning	Data type	Flags	Default
1C13:0	TxPDO assign	PDO Assign Inputs	UINT8	RO	0x02 (2 <sub>dec</sub> )
1C13:01	Subindex 001	1. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A00 (6656 <sub>dec</sub> )
1C13:02	Subindex 002	2. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A01 (6657 <sub>dec</sub> )

**Index 1C33 SM input parameter**

Index	Name	Meaning	Data type	Flags	Default
1C33:0	SM input parameter	Synchronization parameters for the inputs	UINT8	RO	0x20 (32 <sub>dec</sub> )
1C33:01	Sync mode	Current synchronization mode: <ul style="list-style-type: none"> <li>• 0: Free Run</li> <li>• 1: Synchronous with SM 3 Event (no outputs available)</li> <li>• 2: DC - Synchron with SYNC0 Event</li> <li>• 3: DC - Synchron with SYNC1 Event</li> <li>• 34: Synchronous with SM 2 Event (outputs available)</li> </ul>	UINT16	RW	0x0022 (34 <sub>dec</sub> )
1C33:02	Cycle time	Cycle time (in ns): <ul style="list-style-type: none"> <li>• Synchron with SM 2 Event: Master cycle time</li> <li>• DC mode: SYNC0/SYNC1 Cycle Time</li> </ul>	UINT32	RW	0x000186A0 (100000 <sub>dec</sub> )
1C33:03	Shift time	Time between SYNC0 event and reading of the inputs (in ns, only DC mode)	UINT32	RO	0x00000000 (0 <sub>dec</sub> )
1C33:04	Sync modes supported	Supported synchronization modes: <ul style="list-style-type: none"> <li>• Bit 0: free run is supported</li> <li>• Bit 1: Synchronous with SM 2 Event is supported (outputs available)</li> <li>• Bit 1: Synchronous with SM 3 Event is supported (no outputs available)</li> <li>• Bit 2-3 = 01: DC mode is supported</li> <li>• Bit 4-5 = 01: Input shift through local event (outputs available)</li> <li>• Bit 4-5 = 10: Input shift with SYNC1 event (no outputs available)</li> <li>• Bit 14 = 1: dynamic times (measurement through writing of 1C32:08 [▶ 79] )</li> </ul>	UINT16	RO	0xC007 (49159 <sub>dec</sub> )
1C33:05	Minimum cycle time	Minimum cycle time (in ns)	UINT32	RO	0x000124F8 (75000 <sub>dec</sub> )
1C33:06	Calc and copy time	Time between reading of the inputs and availability of the inputs for the master (in ns, only DC mode)	UINT32	RO	0x00000000 (0 <sub>dec</sub> )
1C33:08	Command	<ul style="list-style-type: none"> <li>• 0: Measurement of the local cycle time is stopped</li> <li>• 1: Measurement of the local cycle time is started</li> </ul> <p>The entries 1C33:03 [▶ 79], 1C33:06 [▶ 79], 1C33:07, 1C33:09 [▶ 79] are updated with the maximum measured values. For a subsequent measurement the measured values are reset</p>	UINT16	RW	0x0000 (0 <sub>dec</sub> )
1C33:09	Delay time	Time between SYNC1 event and reading of the inputs (in ns, only DC mode)	UINT32	RO	0x00000000 (0 <sub>dec</sub> )
1C33:0B	SM event missed counter	Number of missed SM events in OPERATIONAL (DC mode only)	UINT16	RO	0x0000 (0 <sub>dec</sub> )
1C33:0C	Cycle exceeded counter	Number of occasions the cycle time was exceeded in OPERATIONAL (cycle was not completed in time or the next cycle began too early)	UINT16	RO	0x0000 (0 <sub>dec</sub> )
1C33:0D	Shift too short counter	Number of occasions that the interval between SYNC0 and SYNC1 event was too short (DC mode only)	UINT16	RO	0x0000 (0 <sub>dec</sub> )
1C33:20	Sync error	The synchronization was not correct in the last cycle (outputs were output too late; DC mode only)	boolean	RO	0x00 (0 <sub>dec</sub> )

**Profile-specific objects (0x6000-0xFFFF)**

The profile-specific objects have the same meaning for all EtherCAT slaves that support the profile 5001.

**Index 6000 DO Inputs Ch.1**

Index	Name	Meaning	Data type	Flags	Default
6000:0	DO Inputs Ch.1		UINT8	RO	0x0E (14 <sub>dec</sub> )
6000:01	Input 1		boolean	RO	0x00 (0 <sub>dec</sub> )
6000:02	Input 2		boolean	RO	0x00 (0 <sub>dec</sub> )
6000:03	Input 3		boolean	RO	0x00 (0 <sub>dec</sub> )
6000:04	Input 4		boolean	RO	0x00 (0 <sub>dec</sub> )
6000:05	Input 5		boolean	RO	0x00 (0 <sub>dec</sub> )
6000:06	Input 6		boolean	RO	0x00 (0 <sub>dec</sub> )
6000:07	Input 7		boolean	RO	0x00 (0 <sub>dec</sub> )
6000:08	Input 8		boolean	RO	0x00 (0 <sub>dec</sub> )
6000:0E	Sync Error		boolean	RO	0x00 (0 <sub>dec</sub> )

**Index 6010 DO Inputs Ch.2**

Index	Name	Meaning	Data type	Flags	Default
6010:0	DO Inputs Ch.2		UINT8	RO	0x0E (14 <sub>dec</sub> )
6010:01	Input 1		boolean	RO	0x00 (0 <sub>dec</sub> )
6010:02	Input 2		boolean	RO	0x00 (0 <sub>dec</sub> )
6010:03	Input 3		boolean	RO	0x00 (0 <sub>dec</sub> )
6010:04	Input 4		boolean	RO	0x00 (0 <sub>dec</sub> )
6010:05	Input 5		boolean	RO	0x00 (0 <sub>dec</sub> )
6010:06	Input 6		boolean	RO	0x00 (0 <sub>dec</sub> )
6010:07	Input 7		boolean	RO	0x00 (0 <sub>dec</sub> )
6010:08	Input 8		boolean	RO	0x00 (0 <sub>dec</sub> )
6010:0E	Sync Error		boolean	RO	0x00 (0 <sub>dec</sub> )

**Index F000 Modular device profile**

Index	Name	Meaning	Data type	Flags	Default
F000:0	Modular device profile	General information for the modular device profile	UINT8	RO	0x02 (2 <sub>dec</sub> )
F000:01	Module index distance	Index distance of the objects of the individual channels	UINT16	RO	0x0010 (16 <sub>dec</sub> )
F000:02	Maximum number of modules	Number of channels	UINT16	RO	0x0002 (2 <sub>dec</sub> )

**Index F008 Code word**

Index	Name	Meaning	Data type	Flags	Default
F008:0	Code word		UINT32	RW	0x00000000 (0 <sub>dec</sub> )

**Index F010 Module list**

Index	Name	Meaning	Data type	Flags	Default
F010:0	Module list		UINT8	RW	0x02 (2 <sub>dec</sub> )
F010:01	SubIndex 001		UINT32	RW	0x00000118 (280 <sub>dec</sub> )
F010:02	SubIndex 002		UINT32	RW	0x00000118 (280 <sub>dec</sub> )



## 4.5 EP1816-3008 - Object overview



**Note**

**EtherCAT XML Device Description**

The display matches that of the CoE objects from the EtherCAT XML Device Description. We recommend downloading the latest XML file from the download area on the Beckhoff website (<http://www.beckhoff.de/german/default.htm?download/elconfig.htm>) and installing it according to the installation instructions.

Index (hex)	Name	Flags	Default value
<a href="#">1000</a> [ <a href="#">▶ 89</a> ]	Device type	RO	0x00001389 (5001 <sub>dec</sub> )
<a href="#">1008</a> [ <a href="#">▶ 89</a> ]	Device name	RO	EP1816-3008
<a href="#">1009</a> [ <a href="#">▶ 89</a> ]	Hardware version	RO	
<a href="#">100A</a> [ <a href="#">▶ 89</a> ]	Software version	RO	03
<a href="#">1011:0</a> [ <a href="#">▶ 89</a> ]	<b>Subindex</b> Restore default parameters	RO	0x01 (1 <sub>dec</sub> )
	0x1011:01 SubIndex 001	RW	0x00000000 (0 <sub>dec</sub> )
<a href="#">1018:0</a> [ <a href="#">▶ 90</a> ]	<b>Subindex</b> Identity	RO	0x04 (4 <sub>dec</sub> )
	0x1018:01 Vendor ID	RO	0x00000002 (2 <sub>dec</sub> )
	0x1018:02 Product code	RO	0x05E44052 (98844754 <sub>dec</sub> )
	0x1018:03 Revision	RO	0x00000000 (0 <sub>dec</sub> )
	0x1018:04 Serial number	RO	0x00000000 (0 <sub>dec</sub> )
<a href="#">10F0:0</a> [ <a href="#">▶ 90</a> ]	<b>Subindex</b> Backup parameter handling	RO	0x01 (1 <sub>dec</sub> )
	0x10F0:01 Checksum	RO	0x00000000 (0 <sub>dec</sub> )
<a href="#">1A00:0</a> [ <a href="#">▶ 90</a> ]	<b>Subindex</b> DIG TxPDO-Map Inputs Ch.1	RO	0x09 (9 <sub>dec</sub> )
	0x1A00:01 SubIndex 001	RO	0x6000:01, 1
	0x1A00:02 SubIndex 002	RO	0x6000:02, 1
	0x1A00:03 SubIndex 003	RO	0x6000:03, 1
	0x1A00:04 SubIndex 004	RO	0x6000:04, 1
	0x1A00:05 SubIndex 005	RO	0x6000:05, 1
	0x1A00:06 SubIndex 006	RO	0x6000:06, 1
	0x1A00:07 SubIndex 007	RO	0x6000:07, 1
	0x1A00:08 SubIndex 008	RO	0x6000:08, 1
	0x1A00:09 SubIndex 009	RO	0x0000:00, 8
<a href="#">1A01:0</a> [ <a href="#">▶ 91</a> ]	<b>Subindex</b> DIG TxPDO-Map Inputs Ch.2	RO	0x09 (9 <sub>dec</sub> )
	0x1A01:01 SubIndex 001	RO	0x6010:01, 1
	0x1A01:02 SubIndex 002	RO	0x6010:02, 1
	0x1A01:03 SubIndex 003	RO	0x6010:03, 1
	0x1A01:04 SubIndex 004	RO	0x6010:04, 1
	0x1A01:05 SubIndex 005	RO	0x6010:05, 1
	0x1A01:06 SubIndex 006	RO	0x6010:06, 1
	0x1A01:07 SubIndex 007	RO	0x6010:07, 1
	0x1A01:08 SubIndex 008	RO	0x6010:08, 1
	0x1A01:09 SubIndex 009	RO	0x0000:00, 8
<a href="#">1A02:0</a> [ <a href="#">▶ 91</a> ]	<b>Subindex</b> AI TxPDO-Map Inputs Ch.1	RO	0x05 (5 <sub>dec</sub> )
	0x1A02:01 SubIndex 001	RO	0x0000:00, 6
	0x1A02:02 SubIndex 002	RO	0x6020:07, 1
	0x1A02:03 SubIndex 003	RO	0x0000:00, 8
	0x1A02:04 SubIndex 004	RO	0x6020:10, 1
	0x1A02:05 SubIndex 005	RO	0x6020:11, 16
<a href="#">1A03:0</a> [ <a href="#">▶ 91</a> ]	<b>Subindex</b> AI TxPDO-Map Inputs Ch.2	RO	0x05 (5 <sub>dec</sub> )
	0x1A03:01 SubIndex 001	RO	0x0000:00, 6
	0x1A03:02 SubIndex 002	RO	0x6030:07, 1
	0x1A03:03 SubIndex 003	RO	0x0000:00, 8
	0x1A03:04 SubIndex 004	RO	0x6030:10, 1
	0x1A03:05 SubIndex 005	RO	0x6030:11, 16

Index (hex)	Name	Flags	Default value
<u>1A04:0</u>	<b>Subindex</b> AI TxPDO-Map Inputs Ch.3	RO	0x05 (5 <sub>dec</sub> )
<u>▶ 91</u>	0x1A04:01 SubIndex 001	RO	0x0000:00, 6
	0x1A04:02 SubIndex 002	RO	0x6040:07, 1
	0x1A04:03 SubIndex 003	RO	0x0000:00, 8
	0x1A04:04 SubIndex 004	RO	0x6040:10, 1
	0x1A04:05 SubIndex 005	RO	0x6040:11, 16
<u>1A05:0</u>	<b>Subindex</b> AI TxPDO-Map Inputs Ch.4	RO	0x05 (5 <sub>dec</sub> )
<u>▶ 92</u>	0x1A05:01 SubIndex 001	RO	0x0000:00, 6
	0x1A05:02 SubIndex 002	RO	0x6050:07, 1
	0x1A05:03 SubIndex 003	RO	0x0000:00, 8
	0x1A05:04 SubIndex 004	RO	0x6050:10, 1
	0x1A05:05 SubIndex 005	RO	0x6050:11, 16
<u>1A06:0</u>	<b>Subindex</b> AI TxPDO-Map Inputs Ch.5	RO	0x05 (5 <sub>dec</sub> )
<u>▶ 92</u>	0x1A06:01 SubIndex 001	RO	0x0000:00, 6
	0x1A06:02 SubIndex 002	RO	0x6060:07, 1
	0x1A06:03 SubIndex 003	RO	0x0000:00, 8
	0x1A06:04 SubIndex 004	RO	0x6060:10, 1
	0x1A06:05 SubIndex 005	RO	0x6060:11, 16
<u>1A07:0</u>	<b>Subindex</b> AI TxPDO-Map Inputs Ch.6	RO	0x05 (5 <sub>dec</sub> )
<u>▶ 92</u>	0x1A07:01 SubIndex 001	RO	0x0000:00, 6
	0x1A07:02 SubIndex 002	RO	0x6070:07, 1
	0x1A07:03 SubIndex 003	RO	0x0000:00, 8
	0x1A07:04 SubIndex 004	RO	0x6070:10, 1
	0x1A07:05 SubIndex 005	RO	0x6070:11, 16
<u>1A08:0</u>	<b>Subindex</b> DIG TxPDO-Map Inputs Device	RO	0x04 (4 <sub>dec</sub> )
<u>▶ 92</u>	0x1A08:01 SubIndex 001	RO	0xF600:01, 1
	0x1A08:02 SubIndex 002	RO	0xF600:02, 1
	0x1A08:03 SubIndex 003	RO	0x0000:00, 13
	0x1A08:04 SubIndex 004	RO	0xF600:10, 1
<u>1C00:0</u>	<b>Subindex</b> Sync manager type	RO	0x04 (4 <sub>dec</sub> )
<u>▶ 92</u>	0x1C00:01 SubIndex 001	RO	0x01 (1 <sub>dec</sub> )
	0x1C00:02 SubIndex 002	RO	0x02 (2 <sub>dec</sub> )
	0x1C00:03 SubIndex 003	RO	0x03 (3 <sub>dec</sub> )
	0x1C00:04 SubIndex 004	RO	0x04 (4 <sub>dec</sub> )
<u>1C12:0</u>	<b>Subindex</b> RxPDO assign	RO	0x00 (0 <sub>dec</sub> )
<u>▶ 93</u>			
<u>1C13:0</u>	<b>Subindex</b> TxPDO assign	RO	0x09 (9 <sub>dec</sub> )
<u>▶ 93</u>	0x1C13:01 SubIndex 001	RO	0x1A00 (6656 <sub>dec</sub> )
	0x1C13:02 SubIndex 002	RO	0x1A01 (6657 <sub>dec</sub> )
	0x1C13:03 SubIndex 003	RO	0x1A02 (6658 <sub>dec</sub> )
	0x1C13:04 SubIndex 004	RO	0x1A03 (6659 <sub>dec</sub> )
	0x1C13:05 SubIndex 005	RO	0x1A04 (6660 <sub>dec</sub> )
	0x1C13:06 SubIndex 006	RO	0x1A05 (6661 <sub>dec</sub> )
	0x1C13:07 SubIndex 007	RO	0x1A06 (6662 <sub>dec</sub> )
	0x1C13:08 SubIndex 008	RO	0x1A07 (6663 <sub>dec</sub> )
	0x1C13:09 SubIndex 009	RO	0x1A08 (6664 <sub>dec</sub> )

Index (hex)	Name	Flags	Default value
<u>1C33:0</u>	<b>Subindex</b> SM input parameter	RO	0x20 (32 <sub>dec</sub> )
<u>▶ 94]</u>	0x1C33:01 Sync mode	RW	0x0022 (34 <sub>dec</sub> )
	0x1C33:02 Cycle time	RW	0x003D0900 (4000000 <sub>dec</sub> )
	0x1C33:03 Shift time	RO	0x00000000 (0 <sub>dec</sub> )
	0x1C33:04 Sync modes supported	RO	0xC007 (49159 <sub>dec</sub> )
	0x1C33:05 Minimum cycle time	RO	0x00030D40 (200000 <sub>dec</sub> )
	0x1C33:06 Calc and copy time	RO	0x00000000 (0 <sub>dec</sub> )
	0x1C33:07 Minimum delay time	RO	0x00000000 (0 <sub>dec</sub> )
	0x1C33:08 Command	RW	0x0000 (0 <sub>dec</sub> )
	0x1C33:09 Maximum delay time	RO	0x00000000 (0 <sub>dec</sub> )
	0x1C33:0B SM event missed counter	RO	0x0000 (0 <sub>dec</sub> )
	0x1C33:0C Cycle exceeded counter	RO	0x0000 (0 <sub>dec</sub> )
	0x1C33:0D Shift too short counter	RO	0x0000 (0 <sub>dec</sub> )
	0x1C33:20 Sync error	RO	0x00 (0 <sub>dec</sub> )
<u>6000:0</u>	<b>Subindex</b> DIG Inputs Ch.1	RO	0x08 (8 <sub>dec</sub> )
<u>▶ 95]</u>	0x6000:01 Input 1	RO	0x00 (0 <sub>dec</sub> )
	0x6000:02 Input 2	RO	0x00 (0 <sub>dec</sub> )
	0x6000:03 Input 3	RO	0x00 (0 <sub>dec</sub> )
	0x6000:04 Input 4	RO	0x00 (0 <sub>dec</sub> )
	0x6000:05 Input 5	RO	0x00 (0 <sub>dec</sub> )
	0x6000:06 Input 6	RO	0x00 (0 <sub>dec</sub> )
	0x6000:07 Input 7	RO	0x00 (0 <sub>dec</sub> )
	0x6000:08 Input 8	RO	0x00 (0 <sub>dec</sub> )
<u>6010:0</u>	<b>Subindex</b> DIG Inputs Ch.2	RO	0x08 (8 <sub>dec</sub> )
<u>▶ 95]</u>	0x6010:01 Input 1	RO	0x00 (0 <sub>dec</sub> )
	0x6010:02 Input 2	RO	0x00 (0 <sub>dec</sub> )
	0x6010:03 Input 3	RO	0x00 (0 <sub>dec</sub> )
	0x6010:04 Input 4	RO	0x00 (0 <sub>dec</sub> )
	0x6010:05 Input 5	RO	0x00 (0 <sub>dec</sub> )
	0x6010:06 Input 6	RO	0x00 (0 <sub>dec</sub> )
	0x6010:07 Input 7	RO	0x00 (0 <sub>dec</sub> )
	0x6010:08 Input 8	RO	0x00 (0 <sub>dec</sub> )
<u>6020:0</u>	<b>Subindex</b> AI Inputs Ch.1	RO	0x11 (17 <sub>dec</sub> )
<u>▶ 95]</u>	0x6020:07 Error	RO	0x00 (0 <sub>dec</sub> )
	0x6020:10 TxPDO Toggle	RO	0x00 (0 <sub>dec</sub> )
	0x6020:11 Value	RO	0x0000 (0 <sub>dec</sub> )
<u>6030:0</u>	<b>Subindex</b> AI Inputs Ch.2	RO	0x11 (17 <sub>dec</sub> )
<u>▶ 95]</u>	0x6030:07 Error	RO	0x00 (0 <sub>dec</sub> )
	0x6030:10 TxPDO Toggle	RO	0x00 (0 <sub>dec</sub> )
	0x6030:11 Value	RO	0x0000 (0 <sub>dec</sub> )
<u>6040:0</u>	<b>Subindex</b> AI Inputs Ch.3	RO	0x11 (17 <sub>dec</sub> )
<u>▶ 95]</u>	0x6040:07 Error	RO	0x00 (0 <sub>dec</sub> )
	0x6040:10 TxPDO Toggle	RO	0x00 (0 <sub>dec</sub> )
	0x6040:11 Value	RO	0x0000 (0 <sub>dec</sub> )
<u>6050:0</u>	<b>Subindex</b> AI Inputs Ch.4	RO	0x11 (17 <sub>dec</sub> )
<u>▶ 95]</u>	0x6050:07 Error	RO	0x00 (0 <sub>dec</sub> )
	0x6050:10 TxPDO Toggle	RO	0x00 (0 <sub>dec</sub> )
	0x6050:11 Value	RO	0x0000 (0 <sub>dec</sub> )
<u>6060:0</u>	<b>Subindex</b> AI Inputs Ch.5	RO	0x11 (17 <sub>dec</sub> )
<u>▶ 96]</u>	0x6060:07 Error	RO	0x00 (0 <sub>dec</sub> )
	0x6060:10 TxPDO Toggle	RO	0x00 (0 <sub>dec</sub> )
	0x6060:11 Value	RO	0x0000 (0 <sub>dec</sub> )
<u>6070:0</u>	<b>Subindex</b> AI Inputs Ch.6	RO	0x11 (17 <sub>dec</sub> )
<u>▶ 96]</u>	0x6070:07 Error	RO	0x00 (0 <sub>dec</sub> )
	0x6070:10 TxPDO Toggle	RO	0x00 (0 <sub>dec</sub> )
	0x6070:11 Value	RO	0x0000 (0 <sub>dec</sub> )

Index (hex)	Name	Flags	Default value
8020:0	<b>Subindex</b> AI Settings Ch.1	RW	0x18 (24 <sub>dec</sub> )
▶ 86]	0x8020:01 Enable user scale	RW	0x00 (0 <sub>dec</sub> )
	0x8020:0A Enable user calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8020:0B Enable vendor calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8020:11 User scale offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8020:12 User scale gain	RW	0x02A00000 (44040192 <sub>dec</sub> )
	0x8020:17 User calibration offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8020:18 User calibration gain	RW	0x0000 (0 <sub>dec</sub> )
802F:0	<b>Subindex</b> AI Vendor data Ch.1	RW	0x02 (2 <sub>dec</sub> )
▶ 86]	0x802F:01 Calibration Offset	RW	0x0000 (0 <sub>dec</sub> )
	0x802F:02 Calibration Gain	RW	0x0000 (0 <sub>dec</sub> )
8030:0	<b>Subindex</b> AI Settings Ch.2	RW	0x18 (24 <sub>dec</sub> )
▶ 87]	0x8030:01 Enable user scale	RW	0x00 (0 <sub>dec</sub> )
	0x8030:0A Enable user calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8030:0B Enable vendor calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8030:11 User scale offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8030:12 User scale gain	RW	0x02A00000 (44040192 <sub>dec</sub> )
	0x8030:17 User calibration offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8030:18 User calibration gain	RW	0x0000 (0 <sub>dec</sub> )
803F:0	<b>Subindex</b> AI Vendor data Ch.2	RW	0x02 (2 <sub>dec</sub> )
▶ 87]	0x803F:01 Calibration Offset	RW	0x0000 (0 <sub>dec</sub> )
	0x803F:02 Calibration Gain	RW	0x0000 (0 <sub>dec</sub> )
8040:0	<b>Subindex</b> AI Settings Ch.3	RW	0x18 (24 <sub>dec</sub> )
▶ 87]	0x8040:01 Enable user scale	RW	0x00 (0 <sub>dec</sub> )
	0x8040:0A Enable user calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8040:0B Enable vendor calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8040:11 User scale offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8040:12 User scale gain	RW	0x02A00000 (44040192 <sub>dec</sub> )
	0x8040:17 User calibration offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8040:18 User calibration gain	RW	0x0000 (0 <sub>dec</sub> )
804F:0	<b>Subindex</b> AI Vendor data Ch.3	RW	0x02 (2 <sub>dec</sub> )
▶ 87]	0x804F:01 Calibration Offset	RW	0x0000 (0 <sub>dec</sub> )
	0x804F:02 Calibration Gain	RW	0x0000 (0 <sub>dec</sub> )
8050:0	<b>Subindex</b> AI Settings Ch.4	RW	0x18 (24 <sub>dec</sub> )
▶ 87]	0x8050:01 Enable user scale	RW	0x00 (0 <sub>dec</sub> )
	0x8050:0A Enable user calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8050:0B Enable vendor calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8050:11 User scale offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8050:12 User scale gain	RW	0x02A00000 (44040192 <sub>dec</sub> )
	0x8050:17 User calibration offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8050:18 User calibration gain	RW	0x0000 (0 <sub>dec</sub> )
805F:0	<b>Subindex</b> AI Vendor data Ch.4	RW	0x02 (2 <sub>dec</sub> )
▶ 88]	0x805F:01 Calibration Offset	RW	0x0000 (0 <sub>dec</sub> )
	0x805F:02 Calibration Gain	RW	0x0000 (0 <sub>dec</sub> )
8060:0	<b>Subindex</b> AI Settings Ch.5	RW	0x18 (24 <sub>dec</sub> )
▶ 88]	0x8060:01 Enable user scale	RW	0x00 (0 <sub>dec</sub> )
	0x8060:0A Enable user calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8060:0B Enable vendor calibration	RW	0x00 (0 <sub>dec</sub> )
	0x8060:11 User scale offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8060:12 User scale gain	RW	0x02A00000 (44040192 <sub>dec</sub> )
	0x8060:17 User calibration offset	RW	0x0000 (0 <sub>dec</sub> )
	0x8060:18 User calibration gain	RW	0x0000 (0 <sub>dec</sub> )
806F:0	<b>Subindex</b> AI Vendor data Ch.5	RW	0x02 (2 <sub>dec</sub> )
▶ 88]	0x806F:01 Calibration Offset	RW	0x0000 (0 <sub>dec</sub> )
	0x806F:02 Calibration Gain	RW	0x0000 (0 <sub>dec</sub> )

Index (hex)	Name	Flags	Default value
8070:0	<b>Subindex</b> AI Settings Ch.6	RW	0x18 (24 <sub>dec</sub> )
▶ 88]	0x8070:01	RW	0x00 (0 <sub>dec</sub> )
	0x8070:0A	RW	0x00 (0 <sub>dec</sub> )
	0x8070:0B	RW	0x00 (0 <sub>dec</sub> )
	0x8070:11	RW	0x0000 (0 <sub>dec</sub> )
	0x8070:12	RW	0x02A00000 (44040192 <sub>dec</sub> )
	0x8070:17	RW	0x0000 (0 <sub>dec</sub> )
	0x8070:18	RW	0x0000 (0 <sub>dec</sub> )
807F:0	<b>Subindex</b> AI Vendor data Ch.6	RW	0x02 (2 <sub>dec</sub> )
▶ 88]	0x807F:01	RW	0x0000 (0 <sub>dec</sub> )
	0x807F:02	RW	0x0000 (0 <sub>dec</sub> )
8080:0	<b>Subindex</b> SAI Settings	RW	0x11 (17 <sub>dec</sub> )
▶ 89]	0x8080:0D	RW	0x0000 (0 <sub>dec</sub> )
	0x8080:11	RW	0x0000 (0 <sub>dec</sub> )
F000:0	<b>Subindex</b> Modular device profile	RO	0x02 (2 <sub>dec</sub> )
▶ 96]	0xF000:01	RO	0x0010 (16 <sub>dec</sub> )
	0xF000:02	RO	0x0009 (9 <sub>dec</sub> )
F008 ▶ 96]	Code word	RW	0x00000000 (0 <sub>dec</sub> )
F010:0	<b>Subindex</b> Module list	RW	0x09 (9 <sub>dec</sub> )
▶ 96]	0xF010:01	RW	0x00000118 (280 <sub>dec</sub> )
	0xF010:02	RW	0x00000118 (280 <sub>dec</sub> )
	0xF010:03	RW	0x0000012C (300 <sub>dec</sub> )
	0xF010:04	RW	0x0000012C (300 <sub>dec</sub> )
	0xF010:05	RW	0x0000012C (300 <sub>dec</sub> )
	0xF010:06	RW	0x0000012C (300 <sub>dec</sub> )
	0xF010:07	RW	0x0000012C (300 <sub>dec</sub> )
	0xF010:08	RW	0x0000012C (300 <sub>dec</sub> )
	0xF010:09	RW	0x00000168 (360 <sub>dec</sub> )
F600:0	<b>Subindex</b> DIG Inputs	RO	0x10 (16 <sub>dec</sub> )
▶ 96]	0xF600:01	RO	0x00 (0 <sub>dec</sub> )
	0xF600:02	RO	0x00 (0 <sub>dec</sub> )
	0xF600:10	RO	0x00 (0 <sub>dec</sub> )



**Key**

Flags:

RO (Read Only): this object can be read only

RW (Read/Write): this object can be read and written to

## 4.6 EP1816-3008 - Object description and parameterization

 <b>Note</b>	<p><b>Parameterization</b></p> <p>The terminal is parameterized via the CoE - Online tab (double-click on the respective object) or via the Process Data tab (allocation of PDOs).</p>
 <b>Note</b>	<p><b>EtherCAT XML Device Description</b></p> <p>The display matches that of the CoE objects from the EtherCAT XML Device Description. We recommend downloading the latest XML file from the download area of the Beckhoff <a href="#">website</a> and installing it according to installation instructions.</p>

### Introduction

The CoE overview contains objects for different intended applications:

- [Objects required for parameterization during \[► 86\] commissioning](#)
- [Objects for indicating internal settings \[► 89\] \(may be fixed\)](#)
- [Further profile-specific objects \[► 95\] indicating inputs, outputs and status information](#)

The following section first describes the objects required for normal operation, followed by a complete overview of missing objects.

### 4.6.1 Objects to be parameterized during commissioning

#### Index 8020 AI Settings Ch.1

Index (hex)	Name	Meaning	Data type	Flags	Default
8020:0	AI Settings Ch.1		UINT8	RO	0x18 (24 <sub>dec</sub> )
8020:01	Enable user scale		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8020:0A	Enable user calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8020:0B	Enable vendor calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8020:11	User scale offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8020:12	User scale gain		INT32	RW	0x02A00000 (44040192 <sub>dec</sub> )
8020:17	User calibration offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8020:18	User calibration gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

#### Index 802F AI Vendor data Ch.1

Index (hex)	Name	Meaning	Data type	Flags	Default
802F:0	AI Vendor data Ch.1		UINT8	RO	0x02 (2 <sub>dec</sub> )
802F:01	Calibration Offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
802F:02	Calibration Gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 8030 AI Settings Ch.2**

Index (hex)	Name	Meaning	Data type	Flags	Default
8030:0	AI Settings Ch.2		UINT8	RO	0x18 (24 <sub>dec</sub> )
8030:01	Enable user scale		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8030:0A	Enable user calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8030:0B	Enable vendor calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8030:11	User scale offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8030:12	User scale gain		INT32	RW	0x02A00000 (44040192 <sub>dec</sub> )
8030:17	User calibration offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8030:18	User calibration gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 803F AI Vendor data Ch.2**

Index (hex)	Name	Meaning	Data type	Flags	Default
803F:0	AI Vendor data Ch.2		UINT8	RO	0x02 (2 <sub>dec</sub> )
803F:01	Calibration Offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
803F:02	Calibration Gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 8040 AI Settings Ch.3**

Index (hex)	Name	Meaning	Data type	Flags	Default
8040:0	AI Settings Ch.3		UINT8	RO	0x18 (24 <sub>dec</sub> )
8040:01	Enable user scale		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8040:0A	Enable user calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8040:0B	Enable vendor calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8040:11	User scale offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8040:12	User scale gain		INT32	RW	0x02A00000 (44040192 <sub>dec</sub> )
8040:17	User calibration offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8040:18	User calibration gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 804F AI Vendor data Ch.3**

Index (hex)	Name	Meaning	Data type	Flags	Default
804F:0	AI Vendor data Ch.3		UINT8	RO	0x02 (2 <sub>dec</sub> )
804F:01	Calibration Offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
804F:02	Calibration Gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 8050 AI Settings Ch.4**

Index (hex)	Name	Meaning	Data type	Flags	Default
8050:0	AI Settings Ch.4		UINT8	RO	0x18 (24 <sub>dec</sub> )
8050:01	Enable user scale		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8050:0A	Enable user calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8050:0B	Enable vendor calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8050:11	User scale offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8050:12	User scale gain		INT32	RW	0x02A00000 (44040192 <sub>dec</sub> )
8050:17	User calibration offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8050:18	User calibration gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 805F AI Vendor data Ch.4**

Index (hex)	Name	Meaning	Data type	Flags	Default
805F:0	AI Vendor data Ch.4		UINT8	RO	0x02 (2 <sub>dec</sub> )
805F:01	Calibration Offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
805F:02	Calibration Gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 8060 AI Settings Ch.5**

Index (hex)	Name	Meaning	Data type	Flags	Default
8060:0	AI Settings Ch.5		UINT8	RO	0x18 (24 <sub>dec</sub> )
8060:01	Enable user scale		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8060:0A	Enable user calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8060:0B	Enable vendor calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8060:11	User scale offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8060:12	User scale gain		INT32	RW	0x02A00000 (44040192 <sub>dec</sub> )
8060:17	User calibration offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8060:18	User calibration gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 806F AI Vendor Gain data Ch.5**

Index (hex)	Name	Meaning	Data type	Flags	Default
806F:0	AI Vendor data Ch.5		UINT8	RO	0x02 (2 <sub>dec</sub> )
806F:01	Calibration Offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
806F:02	Calibration Gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 8070 AI Settings Ch.6**

Index (hex)	Name	Meaning	Data type	Flags	Default
8070:0	AI Settings Ch.6		UINT8	RO	0x18 (24 <sub>dec</sub> )
8070:01	Enable user scale		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8070:0A	Enable user calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8070:0B	Enable vendor calibration		BOOLEAN	RW	0x00 (0 <sub>dec</sub> )
8070:11	User scale offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8070:12	User scale gain		INT32	RW	0x02A00000 (44040192 <sub>dec</sub> )
8070:17	User calibration offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
8070:18	User calibration gain		INT16	RW	0x0000 (0 <sub>dec</sub> )

**Index 807F AI Vendor data Ch.6**

Index (hex)	Name	Meaning	Data type	Flags	Default
807F:0	AI Vendor data Ch.6		UINT8	RO	0x02 (2 <sub>dec</sub> )
807F:01	Calibration Offset		INT16	RW	0x0000 (0 <sub>dec</sub> )
807F:02	Calibration Gain		INT16	RW	0x0000 (0 <sub>dec</sub> )



**Index 8080 SAI Settings**

Index (hex)	Name	Meaning	Data type	Flags	Default	
8080:0	SAI Settings		UINT8	RO	0x11 (17 <sub>dec</sub> )	
8080:0D	Mode	permitted values:	UINT16	RW	0x0000 (0 <sub>dec</sub> )	
		4				1 Hz
		5				10 Hz
		6				25 Hz
		7				50 Hz
		8				100 Hz
		9				200 Hz
		10				400 Hz
		11				1600 Hz
8080:11	Range	permitted values:	UINT16	RW	0x0000 (0 <sub>dec</sub> )	
		3				+/- 2G
		4				+/- 4G
		5				+/- 8G
		6				+/-16G

**4.6.2 Standard objects (0x1000-0x1FFF)**

The standard objects have the same meaning for all EtherCAT slaves.

**Index 1000Device type**

Index (hex)	Name	Meaning	Data type	Flags	Default
1000:0	Device type	Device type of the EtherCAT slave: The Lo-Word contains the CoE profile used (5001). The Hi-Word contains the module profile according to the modular device profile.	UINT32	RO	0x00001389 (5001 <sub>dec</sub> )

**Index 1008Device name**

Index (hex)	Name	Meaning	Data type	Flags	Default
1008:0	Device name	Device name of the EtherCAT slave	STRING	RO	EP1816-3008

**Index 1009Hardware version**

Index (hex)	Name	Meaning	Data type	Flags	Default
1009:0	Hardware version	Hardware version of the EtherCAT slave	STRING	RO	

**Index 100ASoftware version**

Index (hex)	Name	Meaning	Data type	Flags	Default
100A:0	Software version	Firmware version of the EtherCAT slave	STRING	RO	03

**Index 1011 Restore default parameters**

Index (hex)	Name	Meaning	Data type	Flags	Default
1011:0	Restore default parameters		UINT8	RO	0x01 (1 <sub>dec</sub> )
1011:01	SubIndex 001		UINT32	RW	0x00000000 (0 <sub>dec</sub> )

**Index 1018 Identity**

Index (hex)	Name	Meaning	Data type	Flags	Default
1018:0	Identity	Information for identifying the slave	UINT8	RO	0x04 (4 <sub>dec</sub> )
1018:01	Vendor ID	Vendor ID of the EtherCAT slave	UINT32	RO	0x00000002 (2 <sub>dec</sub> )
1018:02	Product code	Product code of the EtherCAT slave	UINT32	RO	0x05E44052 (98844754 <sub>dec</sub> )
1018:03	Revision	Revision number of the EtherCAT slave; the low word (bit 0-15) indicates the special terminal number, the high word (bit 16-31) refers to the device description	UINT32	RO	0x00000000 (0 <sub>dec</sub> )
1018:04	Serial number	Serial number of the EtherCAT slave; the low byte (bit 0-7) of the low word contains the year of production, the high byte (bit 8-15) of the low word contains the week of production, the high word (bit 16-31) is 0	UINT32	RO	0x00000000 (0 <sub>dec</sub> )

**Index 10F0 Backup parameter handling**

Index (hex)	Name	Meaning	Data type	Flags	Default
10F0:0	Backup parameter handling		UINT8	RO	0x01 (1 <sub>dec</sub> )
10F0:01	Checksum		UINT32	RO	0x00000000 (0 <sub>dec</sub> )

**Index 1A00 DIG TxPDO-Map Inputs Ch.1**

Index (hex)	Name	Meaning	Data type	Flags	Default
1A00:0	DIG TxPDO-Map Inputs Ch.1	PDO Mapping TxPDO 1	UINT8	RO	0x09 (9 <sub>dec</sub> )
1A00:01	SubIndex 001	1. PDO Mapping entry (object 0x6000 (DIG Inputs Ch.1), entry 0x01 (Input 1))	UINT32	RO	0x6000:01, 1
1A00:02	SubIndex 002	2. PDO Mapping entry (object 0x6000 (DIG Inputs Ch.1), entry 0x02 (Input 2))	UINT32	RO	0x6000:02, 1
1A00:03	SubIndex 003	3. PDO Mapping entry (object 0x6000 (DIG Inputs Ch.1), entry 0x03 (Input 3))	UINT32	RO	0x6000:03, 1
1A00:04	SubIndex 004	4. PDO Mapping entry (object 0x6000 (DIG Inputs Ch.1), entry 0x04 (Input 4))	UINT32	RO	0x6000:04, 1
1A00:05	SubIndex 005	5. PDO Mapping entry (object 0x6000 (DIG Inputs Ch.1), entry 0x05 (Input 5))	UINT32	RO	0x6000:05, 1
1A00:06	SubIndex 006	6. PDO Mapping entry (object 0x6000 (DIG Inputs Ch.1), entry 0x06 (Input 6))	UINT32	RO	0x6000:06, 1
1A00:07	SubIndex 007	7. PDO Mapping entry (object 0x6000 (DIG Inputs Ch.1), entry 0x07 (Input 7))	UINT32	RO	0x6000:07, 1
1A00:08	SubIndex 008	8. PDO Mapping entry (object 0x6000 (DIG Inputs Ch.1), entry 0x08 (Input 8))	UINT32	RO	0x6000:08, 1
1A00:09	SubIndex 009	9. PDO Mapping entry (5 bits align)	UINT32	RO	0x0000:00, 8

**Index 1A01 DIG TxPDO-Map Inputs Ch.2**

Index (hex)	Name	Meaning	Data type	Flags	Default
1A01:0	DIG TxPDO-Map Inputs Ch.2	PDO Mapping TxPDO 2	UINT8	RO	0x09 (9 <sub>dec</sub> )
1A01:01	SubIndex 001	1. PDO Mapping entry (object 0x6010 (DIG Inputs Ch.2), entry 0x01 (Input 1))	UINT32	RO	0x6010:01, 1
1A01:02	SubIndex 002	2. PDO Mapping entry (object 0x6010 (DIG Inputs Ch.2), entry 0x02 (Input 2))	UINT32	RO	0x6010:02, 1
1A01:03	SubIndex 003	3. PDO Mapping entry (object 0x6010 (DIG Inputs Ch.2), entry 0x03 (Input 3))	UINT32	RO	0x6010:03, 1
1A01:04	SubIndex 004	4. PDO Mapping entry (object 0x6010 (DIG Inputs Ch.2), entry 0x04 (Input 4))	UINT32	RO	0x6010:04, 1
1A01:05	SubIndex 005	5. PDO Mapping entry (object 0x6010 (DIG Inputs Ch.2), entry 0x05 (Input 5))	UINT32	RO	0x6010:05, 1
1A01:06	SubIndex 006	6. PDO Mapping entry (object 0x6010 (DIG Inputs Ch.2), entry 0x06 (Input 6))	UINT32	RO	0x6010:06, 1
1A01:07	SubIndex 007	7. PDO Mapping entry (object 0x6010 (DIG Inputs Ch.2), entry 0x07 (Input 7))	UINT32	RO	0x6010:07, 1
1A01:08	SubIndex 008	8. PDO Mapping entry (object 0x6010 (DIG Inputs Ch.2), entry 0x08 (Input 8))	UINT32	RO	0x6010:08, 1
1A01:09	SubIndex 009	9. PDO Mapping entry (5 bits align)	UINT32	RO	0x0000:00, 8

**Index 1A02 AI TxPDO-Map Inputs Ch.1**

Index (hex)	Name	Meaning	Data type	Flags	Default
1A02:0	AI TxPDO-Map Inputs Ch.1	PDO Mapping TxPDO 3	UINT8	RO	0x05 (5 <sub>dec</sub> )
1A02:01	SubIndex 001	1. PDO Mapping entry (13 bits align)	UINT32	RO	0x0000:00, 6
1A02:02	SubIndex 002	2. PDO Mapping entry (object 0x1C33 (SM input parameter), entry 0x20 (Sync error))	UINT32	RO	0x6020:07, 1
1A02:03	SubIndex 003	3. PDO Mapping entry (1 bits align)	UINT32	RO	0x0000:00, 8
1A02:04	SubIndex 004	4. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6020:10, 1
1A02:05	SubIndex 005	5. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x11 (Value))	UINT32	RO	0x6020:11, 16

**Index 1A03 AI TxPDO-Map Inputs Ch.2**

Index (hex)	Name	Meaning	Data type	Flags	Default
1A03:0	AI TxPDO-Map Inputs Ch.2	PDO Mapping TxPDO 4	UINT8	RO	0x05 (5 <sub>dec</sub> )
1A03:01	SubIndex 001	1. PDO Mapping entry (13 bits align)	UINT32	RO	0x0000:00, 6
1A03:02	SubIndex 002	2. PDO Mapping entry (object 0x1C33 (SM input parameter), entry 0x20 (Sync error))	UINT32	RO	0x6030:07, 1
1A03:03	SubIndex 003	3. PDO Mapping entry (1 bits align)	UINT32	RO	0x0000:00, 8
1A03:04	SubIndex 004	4. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6030:10, 1
1A03:05	SubIndex 005	5. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x11 (Value))	UINT32	RO	0x6030:11, 16

**Index 1A04 AI TxPDO-Map Inputs Ch.3**

Index (hex)	Name	Meaning	Data type	Flags	Default
1A04:0	AI TxPDO-Map Inputs Ch.3	PDO Mapping TxPDO 5	UINT8	RO	0x05 (5 <sub>dec</sub> )
1A04:01	SubIndex 001	1. PDO Mapping entry (13 bits align)	UINT32	RO	0x0000:00, 6
1A04:02	SubIndex 002	2. PDO Mapping entry (object 0x1C33 (SM input parameter), entry 0x20 (Sync error))	UINT32	RO	0x6040:07, 1
1A04:03	SubIndex 003	3. PDO Mapping entry (1 bits align)	UINT32	RO	0x0000:00, 8
1A04:04	SubIndex 004	4. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6040:10, 1
1A04:05	SubIndex 005	5. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x11 (Value))	UINT32	RO	0x6040:11, 16

**Index 1A05 AI TxPDO-Map Inputs Ch.4**

Index (hex)	Name	Meaning	Data type	Flags	Default
1A05:0	AI TxPDO-Map Inputs Ch.4	PDO Mapping TxPDO 6	UINT8	RO	0x05 (5 <sub>dec</sub> )
1A05:01	SubIndex 001	1. PDO Mapping entry (13 bits align)	UINT32	RO	0x0000:00, 6
1A05:02	SubIndex 002	2. PDO Mapping entry (object 0x1C33 (SM input parameter), entry 0x20 (Sync error))	UINT32	RO	0x6050:07, 1
1A05:03	SubIndex 003	3. PDO Mapping entry (1 bits align)	UINT32	RO	0x0000:00, 8
1A05:04	SubIndex 004	4. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6050:10, 1
1A05:05	SubIndex 005	5. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x11 (Value))	UINT32	RO	0x6050:11, 16

**Index 1A06 AI TxPDO-Map Inputs Ch.5**

Index (hex)	Name	Meaning	Data type	Flags	Default
1A06:0	AI TxPDO-Map Inputs Ch.5	PDO Mapping TxPDO 7	UINT8	RO	0x05 (5 <sub>dec</sub> )
1A06:01	SubIndex 001	1. PDO Mapping entry (13 bits align)	UINT32	RO	0x0000:00, 6
1A06:02	SubIndex 002	2. PDO Mapping entry (object 0x1C33 (SM input parameter), entry 0x20 (Sync error))	UINT32	RO	0x6060:07, 1
1A06:03	SubIndex 003	3. PDO Mapping entry (1 bits align)	UINT32	RO	0x0000:00, 8
1A06:04	SubIndex 004	4. PDO Mapping entry (object 0x6060 (AI Inputs Ch.5), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6060:10, 1
1A06:05	SubIndex 005	5. PDO Mapping entry (object 0x6060 (AI Inputs Ch.5), entry 0x11 (Value))	UINT32	RO	0x6060:11, 16

**Index 1A07 AI TxPDO-Map Inputs Ch.6**

Index (hex)	Name	Meaning	Data type	Flags	Default
1A07:0	AI TxPDO-Map Inputs Ch.6	PDO Mapping TxPDO 8	UINT8	RO	0x05 (5 <sub>dec</sub> )
1A07:01	SubIndex 001	1. PDO Mapping entry (13 bits align)	UINT32	RO	0x0000:00, 6
1A07:02	SubIndex 002	2. PDO Mapping entry (object 0x1C33 (SM input parameter), entry 0x20 (Sync error))	UINT32	RO	0x6070:07, 1
1A07:03	SubIndex 003	3. PDO Mapping entry (1 bits align)	UINT32	RO	0x0000:00, 8
1A07:04	SubIndex 004	4. PDO Mapping entry (object 0x6070 (AI Inputs Ch.6), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6070:10, 1
1A07:05	SubIndex 005	5. PDO Mapping entry (object 0x6070 (AI Inputs Ch.6), entry 0x11 (Value))	UINT32	RO	0x6070:11, 16

**Index 1A08 DIG TxPDO-Map Inputs Device**

Index (hex)	Name	Meaning	Data type	Flags	Default
1A08:0	DIG TxPDO-Map Inputs Device	PDO Mapping TxPDO 9	UINT8	RO	0x04 (4 <sub>dec</sub> )
1A08:01	SubIndex 001	1. PDO Mapping entry (object 0xF600 (DIG Inputs), entry 0x01 (Us Undervoltage))	UINT32	RO	0xF600:01, 1
1A08:02	SubIndex 002	2. PDO Mapping entry (object 0xF600 (DIG Inputs), entry 0x02 (Up Undervoltage))	UINT32	RO	0xF600:02, 1
1A08:03	SubIndex 003	3. PDO Mapping entry (11 bits align)	UINT32	RO	0x0000:00, 13
1A08:04	SubIndex 004	4. PDO Mapping entry (object 0xF600 (DIG Inputs), entry 0x0E (Sync error))	UINT32	RO	0xF600:10, 1

**Index 1C00 Sync manager type**

Index (hex)	Name	Meaning	Data type	Flags	Default
1C00:0	Sync manager type	Using the sync managers	UINT8	RO	0x04 (4 <sub>dec</sub> )
1C00:01	SubIndex 001	Sync-Manager Type Channel 1: Mailbox Write	UINT8	RO	0x01 (1 <sub>dec</sub> )
1C00:02	SubIndex 002	Sync-Manager Type Channel 2: Mailbox Read	UINT8	RO	0x02 (2 <sub>dec</sub> )
1C00:03	SubIndex 003	Sync-Manager Type Channel 3: Process Data Write (Outputs)	UINT8	RO	0x03 (3 <sub>dec</sub> )
1C00:04	SubIndex 004	Sync-Manager Type Channel 4: Process Data Read (Inputs)	UINT8	RO	0x04 (4 <sub>dec</sub> )

**Index 1C12 RxPDO assign**

Index (hex)	Name	Meaning	Data type	Flags	Default
1C12:0	RxPDO assign	PDO Assign Outputs	UINT8	RO	0x00 (0 <sub>dec</sub> )

**Index 1C13 TxPDO assign**

Index (hex)	Name	Meaning	Data type	Flags	Default
1C13:0	TxPDO assign	PDO Assign Inputs	UINT8	RO	0x09 (9 <sub>dec</sub> )
1C13:01	Subindex 001	1. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A00 (6656 <sub>dec</sub> )
1C13:02	Subindex 002	2. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A01 (6657 <sub>dec</sub> )
1C13:03	Subindex 003	3. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A02 (6658 <sub>dec</sub> )
1C13:04	Subindex 004	4. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A03 (6659 <sub>dec</sub> )
1C13:05	Subindex 005	5. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A04 (6660 <sub>dec</sub> )
1C13:06	Subindex 006	6. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A05 (6661 <sub>dec</sub> )
1C13:07	Subindex 007	7. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A06 (6662 <sub>dec</sub> )
1C13:08	Subindex 008	8. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A07 (6663 <sub>dec</sub> )
1C13:09	Subindex 009	9. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A08 (6664 <sub>dec</sub> )

## Index 1C33SM input parameter

Index (hex)	Name	Meaning	Data type	Flags	Default
1C33:0	SM input parameter	Synchronization parameters for the inputs	UINT8	RO	0x20 (32 <sub>dec</sub> )
1C33:01	Sync mode	Current synchronization mode: <ul style="list-style-type: none"> <li>• 0: Free Run</li> <li>• 1: Synchronous with SM 3 Event (no outputs available)</li> <li>• 2: DC - Synchron with SYNC0 Event</li> <li>• 3: DC - Synchron with SYNC1 Event</li> <li>• 34: Synchronous with SM 2 Event (outputs available)</li> </ul>	UINT16	RW	0x0022 (34 <sub>dec</sub> )
1C33:02	Cycle time	as 0x1C32:02	UINT32	RW	0x003D0900 (4000000 <sub>dec</sub> )
1C33:03	Shift time	Time between SYNC0 event and reading of the inputs (in ns, only DC mode)	UINT32	RO	0x00000000 (0 <sub>dec</sub> )
1C33:04	Sync modes supported	Supported synchronization modes: <ul style="list-style-type: none"> <li>• Bit 0: free run is supported</li> <li>• Bit 1: Synchronous with SM 2 Event is supported (outputs available)</li> <li>• Bit 1: Synchronous with SM 3 Event is supported (no outputs available)</li> <li>• Bit 2-3 = 01: DC mode is supported</li> <li>• Bit 4-5 = 01: Input shift through local event (outputs available)</li> <li>• Bit 4-5 = 10: Input shift with SYNC1 event (no outputs available)</li> <li>• Bit 14 = 1: dynamic times (measurement through writing of 0x1C32:08 or 0x1C33:08)</li> </ul>	UINT16	RO	0xC007 (49159 <sub>dec</sub> )
1C33:05	Minimum cycle time	as 0x1C32:05	UINT32	RO	0x00030D40 (200000 <sub>dec</sub> )
1C33:06	Calc and copy time	Time between reading of the inputs and availability of the inputs for the master (in ns, only DC mode)	UINT32	RO	0x00000000 (0 <sub>dec</sub> )
1C33:07	Minimum delay time		UINT32	RO	0x00000000 (0 <sub>dec</sub> )
1C33:08	Command	as 0x1C32:08	UINT16	RW	0x0000 (0 <sub>dec</sub> )
1C33:09	Maximum delay time	Time between SYNC1 event and reading of the inputs (in ns, only DC mode)	UINT32	RO	0x00000000 (0 <sub>dec</sub> )
1C33:0B	SM event missed counter	as 0x1C32:11	UINT16	RO	0x0000 (0 <sub>dec</sub> )
1C33:0C	Cycle exceeded counter	as 0x1C32:12	UINT16	RO	0x0000 (0 <sub>dec</sub> )
1C33:0D	Shift too short counter	as 0x1C32:13	UINT16	RO	0x0000 (0 <sub>dec</sub> )
1C33:20	Sync error	as 0x1C32:32	BOOLEAN	RO	0x00 (0 <sub>dec</sub> )

### 4.6.3 Profile-specific objects (0x6000-0xFFFF)

The profile-specific objects have the same meaning for all EtherCAT slaves that support the profile 5001.

#### Index 6000 DIG Inputs Ch.1

Index (hex)	Name	Meaning	Data type	Flags	Default
6000:0	DIG Inputs Ch.1		UINT8	RO	0x08 (8 <sub>dec</sub> )
6000:01	Input 1		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6000:02	Input 2		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6000:03	Input 3		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6000:04	Input 4		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6000:05	Input 5		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6000:06	Input 6		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6000:07	Input 7		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6000:08	Input 8		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )

#### Index 6010 DIG Inputs Ch.2

Index (hex)	Name	Meaning	Data type	Flags	Default
6010:0	DIG Inputs Ch.2		UINT8	RO	0x08 (8 <sub>dec</sub> )
6010:01	Input 1		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6010:02	Input 2		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6010:03	Input 3		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6010:04	Input 4		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6010:05	Input 5		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6010:06	Input 6		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6010:07	Input 7		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6010:08	Input 8		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )

#### Index 6020 AI Inputs Ch.1

Index (hex)	Name	Meaning	Data type	Flags	Default
6020:0	AI Inputs Ch.1		UINT8	RO	0x11 (17 <sub>dec</sub> )
6020:07	Error		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6020:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6020:11	Value		INT16	RO	0x0000 (0 <sub>dec</sub> )

#### Index 6030 AI Inputs Ch.2

Index (hex)	Name	Meaning	Data type	Flags	Default
6030:0	AI Inputs Ch.2		UINT8	RO	0x11 (17 <sub>dec</sub> )
6030:07	Error		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6030:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6030:11	Value		INT16	RO	0x0000 (0 <sub>dec</sub> )

#### Index 6040 AI Inputs Ch.3

Index (hex)	Name	Meaning	Data type	Flags	Default
6040:0	AI Inputs Ch.3		UINT8	RO	0x11 (17 <sub>dec</sub> )
6040:07	Error		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6040:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6040:11	Value		INT16	RO	0x0000 (0 <sub>dec</sub> )

#### Index 6050 AI Inputs Ch.4

Index (hex)	Name	Meaning	Data type	Flags	Default
6050:0	AI Inputs Ch.4		UINT8	RO	0x11 (17 <sub>dec</sub> )
6050:07	Error		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6050:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6050:11	Value		INT16	RO	0x0000 (0 <sub>dec</sub> )

**Index 6060 AI Inputs Ch.5**

Index (hex)	Name	Meaning	Data type	Flags	Default
6060:0	AI Inputs Ch.5		UINT8	RO	0x11 (17 <sub>dec</sub> )
6060:07	Error		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6060:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6060:11	Value		INT16	RO	0x0000 (0 <sub>dec</sub> )

**Index 6070 AI Inputs Ch.6**

Index (hex)	Name	Meaning	Data type	Flags	Default
6070:0	AI Inputs Ch.6		UINT8	RO	0x11 (17 <sub>dec</sub> )
6070:07	Error		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6070:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
6070:11	Value		INT16	RO	0x0000 (0 <sub>dec</sub> )

**Index F000 Modular device profile**

Index (hex)	Maximum number of modules>Name	Meaning	UINT16>Data type	RO>Flags	0x0009 (9 <sub>dec</sub> )>Default
F000:0	Modular device profile	General information for the modular device profile	UINT8	RO	0x02 (2 <sub>dec</sub> )
F000:01	Module index distance		UINT16	RO	0x0010 (16 <sub>dec</sub> )
F000:02	Maximum number of modules		UINT16	RO	0x0009 (9 <sub>dec</sub> )

**Index F008 Code word**

Index (hex)	Name	Meaning	Data type	Flags	Default
F008:0	Code word		UINT32	RW	0x00000000 (0 <sub>dec</sub> )

**Index F010 Module list**

Index (hex)	Name	Meaning	Data type	Flags	Default
F010:0	Module list		UINT8	RW	0x09 (9 <sub>dec</sub> )
F010:01	SubIndex 001		UINT32	RW	0x00000118 (280 <sub>dec</sub> )
F010:02	SubIndex 002		UINT32	RW	0x00000118 (280 <sub>dec</sub> )
F010:03	SubIndex 003		UINT32	RW	0x0000012C (300 <sub>dec</sub> )
F010:04	SubIndex 004		UINT32	RW	0x0000012C (300 <sub>dec</sub> )
F010:05	SubIndex 005		UINT32	RW	0x0000012C (300 <sub>dec</sub> )
F010:06	SubIndex 006		UINT32	RW	0x0000012C (300 <sub>dec</sub> )
F010:07	SubIndex 007		UINT32	RW	0x0000012C (300 <sub>dec</sub> )
F010:08	SubIndex 008		UINT32	RW	0x0000012C (300 <sub>dec</sub> )
F010:09	SubIndex 009		UINT32	RW	0x00000168 (360 <sub>dec</sub> )

**Index F600 DIG Inputs**

Index (hex)	Name	Meaning	Data type	Flags	Default
F600:0	DIG Inputs		UINT8	RO	0x10 (16 <sub>dec</sub> )
F600:01	Us Undervoltage		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
F600:02	Up Undervoltage		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )
F600:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 <sub>dec</sub> )



## 4.7 Restoring the delivery state

To restore the delivery state for backup objects in ELxxxx terminals / EPxxxx boxes, the CoE object *Restore default parameters, SubIndex 001* can be selected in the TwinCAT System Manager (Config mode).

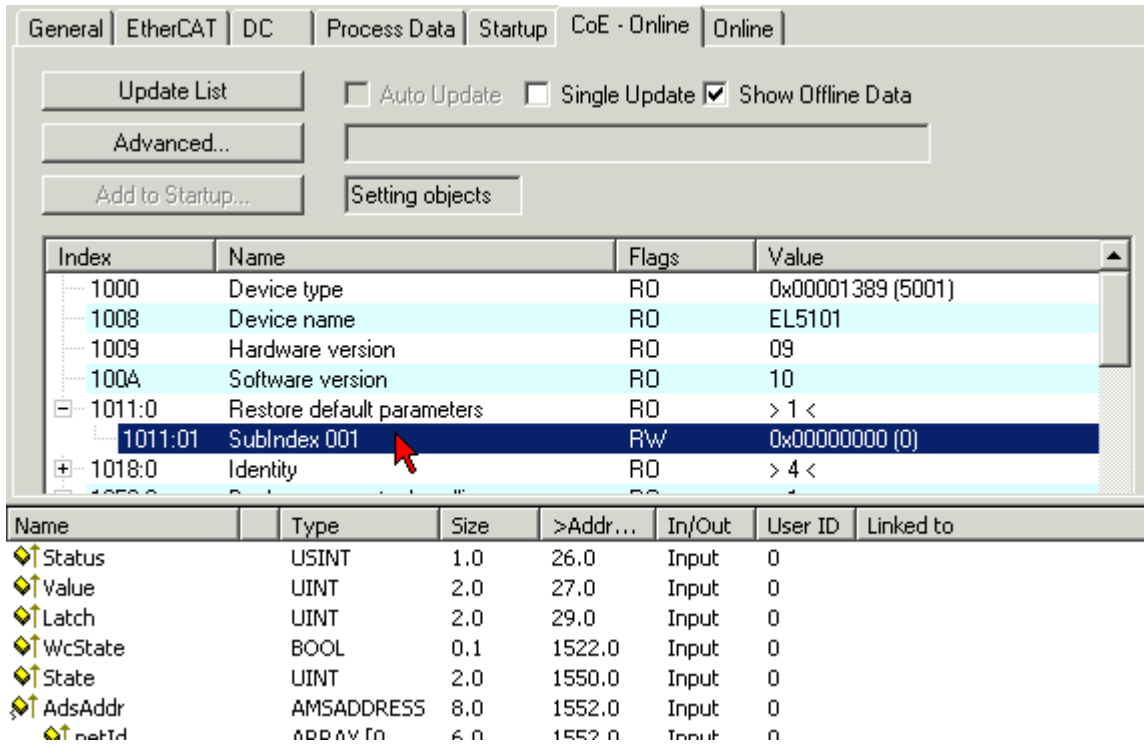


Fig. 74: Selecting the Restore default parameters PDO

Double-click on *SubIndex 001* to enter the Set Value dialog. Enter the value **1684107116** in field *Dec* or the value **0x64616F6C** in field *Hex* and confirm with OK.

All backup objects are reset to the delivery state.

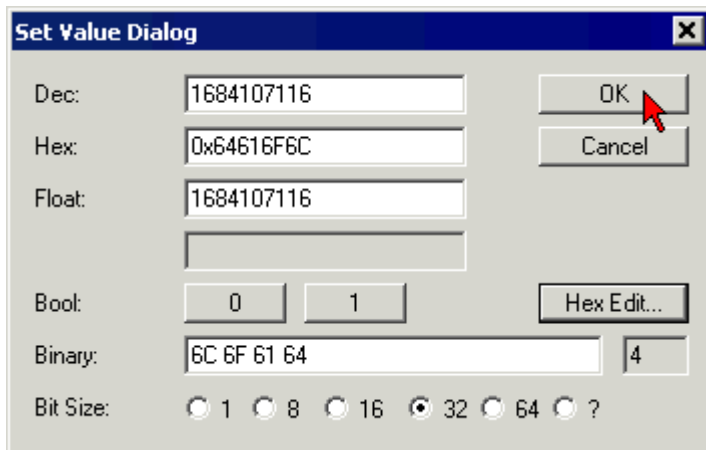


Fig. 75: Entering a restore value in the Set Value dialog



**Note**

**Alternative restore value**

In some older terminals / boxes the backup objects can be switched with an alternative restore value:

- Decimal value: 1819238756
- Hexadecimal value: 0x6C6F6164

An incorrect entry for the restore value has no effect.

## 4.8 Firmware Update EL/ES/EM/EPxxxx

This section describes the device update for Beckhoff EtherCAT slaves from the EL/ES, EM, EK and EP series. A firmware update should only be carried out after consultation with Beckhoff support.


### Storage locations

An EtherCAT slave stores operating data in up to 3 locations:


- Depending on functionality and performance EtherCAT slaves have one or several local controllers for processing I/O data. The corresponding program is the so-called **firmware** in \*.efw format.
- In some EtherCAT slaves the EtherCAT communication may also be integrated in these controllers. In this case the controller is usually a so-called **FPGA** chip with \*.rbf firmware.
- In addition, each EtherCAT slave has a memory chip, a so-called **ESI-EEPROM**, for storing its own device description (ESI: EtherCAT Slave Information). On power-up this description is loaded and the EtherCAT communication is set up accordingly. The device description is available from the download area of the Beckhoff website at (<http://www.beckhoff.de>). All ESI files are accessible there as zip files.

Customers can access the data via the EtherCAT fieldbus and its communication mechanisms. Acyclic mailbox communication or register access to the ESC is used for updating or reading of these data.

The TwinCAT System Manager offers mechanisms for programming all 3 parts with new data, if the slave is set up for this purpose. Generally the slave does not check whether the new data are suitable, i.e. it may no longer be able to operate if the data are unsuitable.

 <b>Attention</b>	<p><b>Risk of damage to the device!</b></p> <p>Note the following when downloading new device files</p> <ul style="list-style-type: none"> <li>• Firmware downloads to an EtherCAT device must not be interrupted</li> <li>• Flawless EtherCAT communication must be ensured. CRC errors or LostFrames must be avoided.</li> <li>• The power supply must adequately dimensioned. The signal level must meet the specification.</li> </ul> <p>In the event of malfunctions during the update process the EtherCAT device may become unusable and require re-commissioning by the manufacturer.</p>
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### Device description ESI file/XML

 <b>Attention</b>	<p><b>Notice regarding update of the ESI description/EEPROM</b></p> <p>Some slaves have stored calibration and configuration data from the production in the EEPROM. These are irretrievably overwritten during an update.</p>
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The ESI device description is stored locally on the slave and loaded on start-up. Each device description has a unique identifier consisting of slave name (9 characters/digits) and a revision number (4 digits). Each slave configured in the System Manager shows its identifier in the EtherCAT tab:

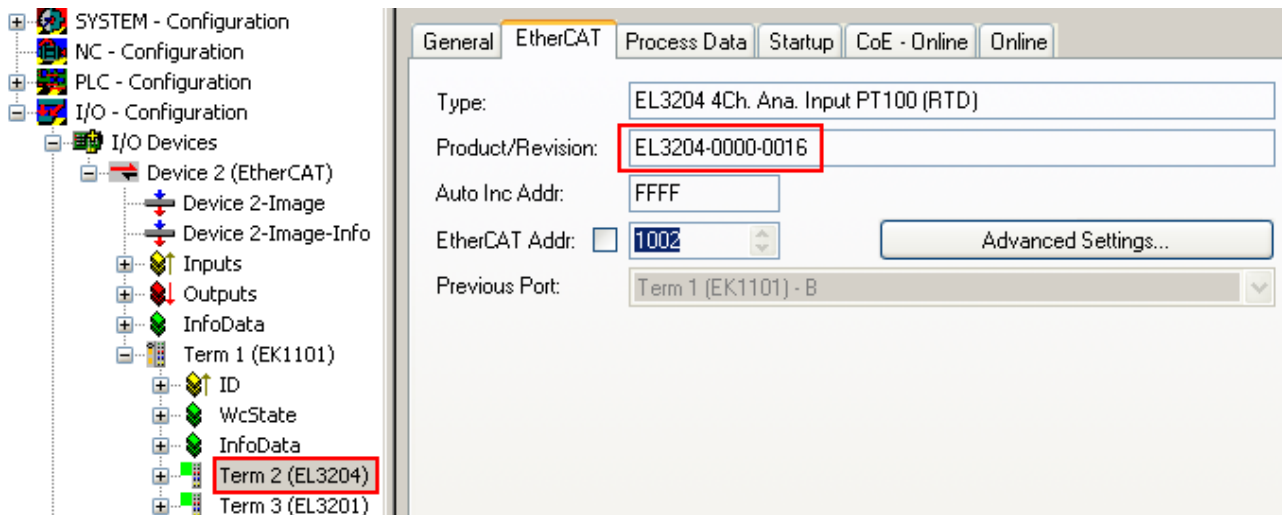



Fig. 76: Device identifier consisting of name EL3204-0000 and revision -0016

The configured identifier must be compatible with the actual device description used as hardware, i.e. the description which the slave has loaded on start-up (in this case EL3204). Normally the configured revision must be the same or lower than that actually present in the terminal network.

For further information on this, please refer to the [EtherCAT system documentation](#).

 <b>Note</b>	<p><b>Update of XML/ESI description</b></p> <p>The device revision is closely linked to the firmware and hardware used. Incompatible combinations lead to malfunctions or even final shutdown of the device. Corresponding updates should only be carried out in consultation with Beckhoff support.</p>
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**Display of ESI slave identifier**

The simplest way to ascertain compliance of configured and actual device description is to scan the EtherCAT boxes in TwinCAT mode Config/FreeRun:

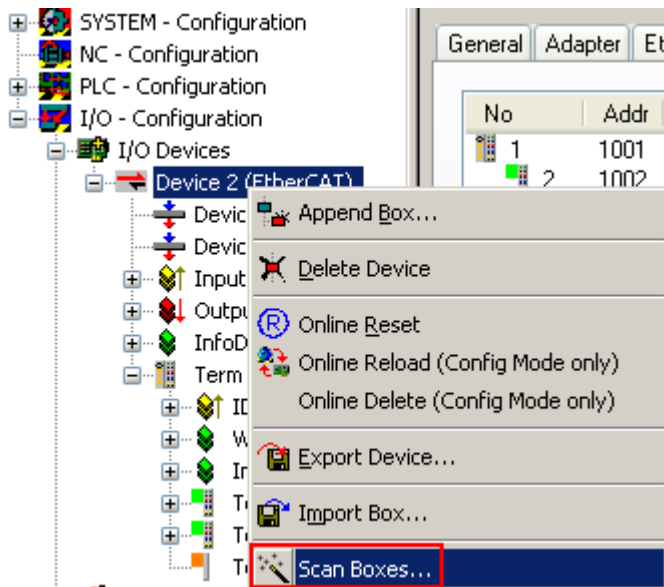


Fig. 77: Scan the subordinate field by right-clicking on the EtherCAT device in Config/FreeRun mode

If the found field matches the configured field, the display shows



Fig. 78: Configuration is identical

otherwise a change dialog appears for entering the actual data in the configuration.

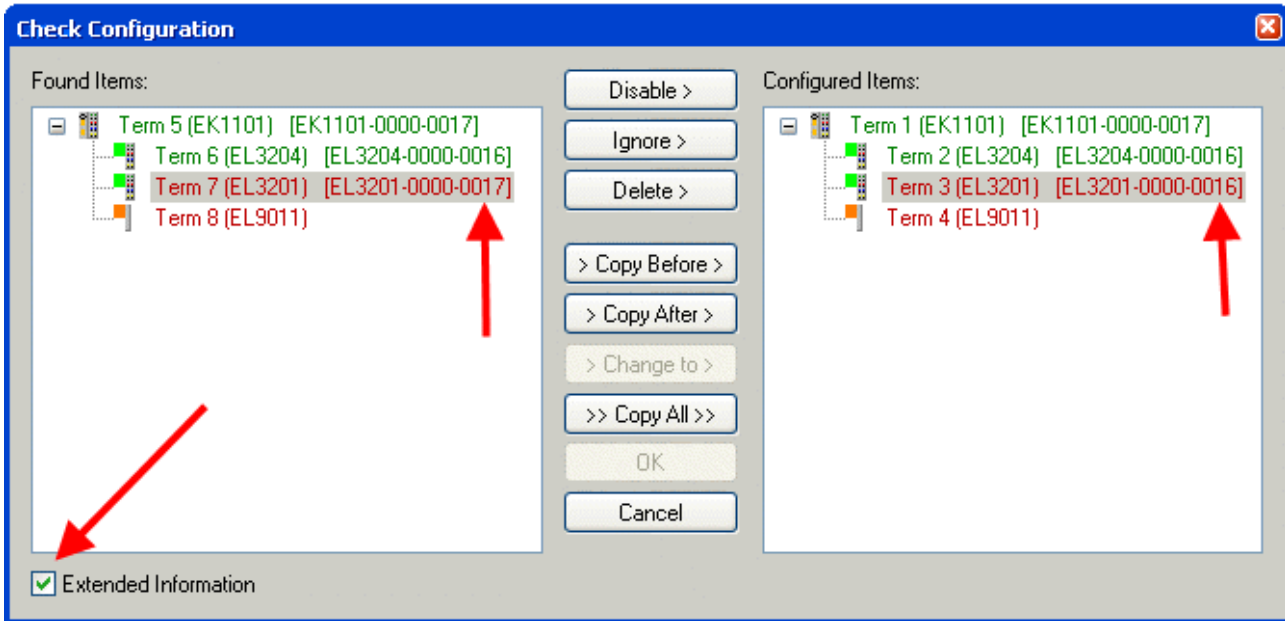


Fig. 79: Change dialog

In this example in Fig. "Change dialog", an EL3201-0000-0017 was found, while an EL3201-0000-0016 was configured. In this case the configuration can be adapted with the *Copy Before* button. The *Extended Information* checkbox must be set in order to display the revision.

### Changing the ESI slave identifier

The ESI/EEPROM identifier can be updated as follows under TwinCAT:

- Trouble-free EtherCAT communication must be established with the slave.
- The state of the slave is irrelevant.
- Right-clicking on the slave in the online display opens the *EEPROM Update* dialog, Fig. "EEPROM Update"

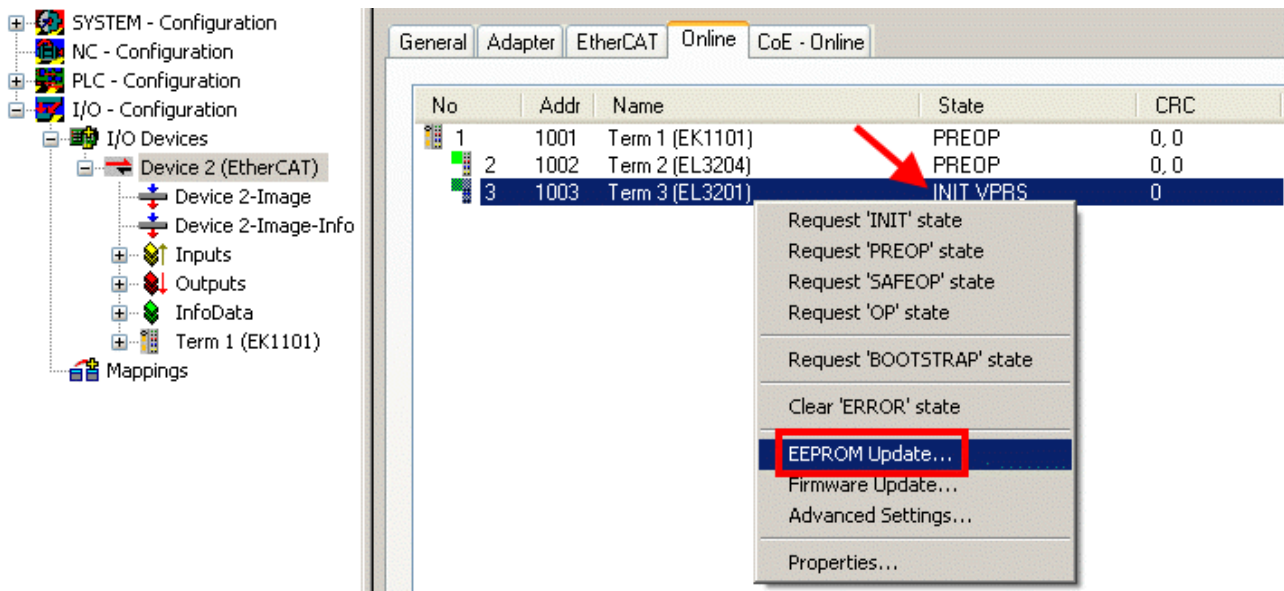


Fig. 80: EEPROM Update

The new ESI description is selected in the following dialog, see Fig. "Selecting the new ESI". The checkbox *Show Hidden Devices* also displays older, normally hidden versions of a slave.

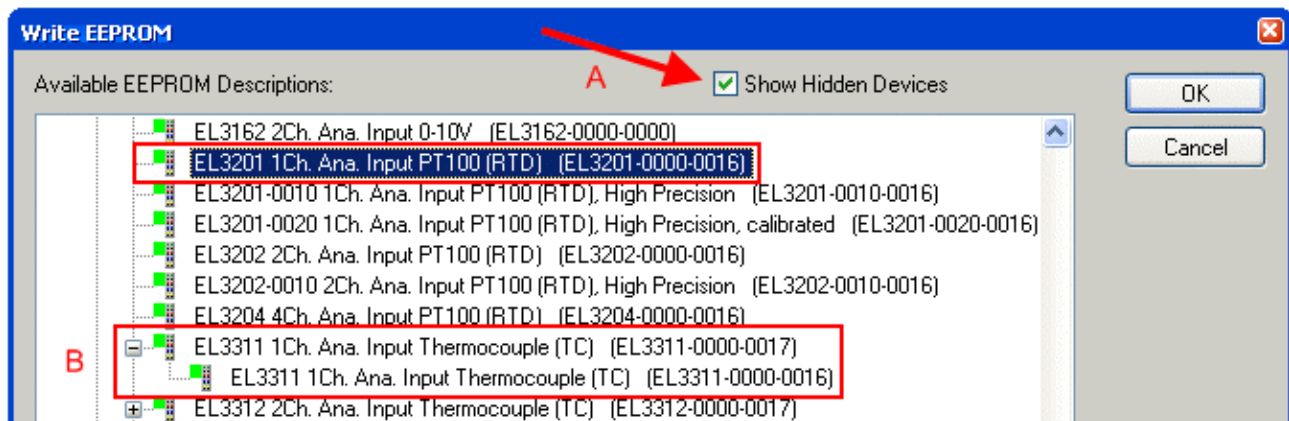



Fig. 81: Selecting the new ESI

A progress bar in the System Manager shows the progress. Data are first written, then verified.

 <b>Note</b>	<p><b>The change only takes effect after a restart.</b></p> <p>Most EtherCAT devices read a modified ESI description immediately or after startup from the INIT. Some communication settings such as distributed clocks are only read during power-on. The EtherCAT slave therefore has to be switched off briefly in order for the change to take effect.</p>
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**Determining the firmware version**

**Determining the version on laser inscription**

Beckhoff EtherCAT Box feature batch numbers (D number) applied by laser. The D-number has the following structure: **KK YY FF HH**

- KK - week of production (CW, calendar week)
- YY - year of production
- FF - firmware version
- HH - hardware version

Example with D-no.: 12 10 03 02:

12 - week of production 12  
 10 - year of production 2010  
 03 - firmware version 03  
 02 - hardware version 02

**Determining the version via the System Manager**

The TwinCAT System Manager shows the version of the controller firmware if the master can access the slave online. Click on the E-Bus Terminal whose controller firmware you want to check (in the example terminal 2 (EL3204)) and select the tab *CoE Online* (CAN over EtherCAT).

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**CoE Online and Offline CoE**

Two CoE directories are available:

- **online:** This is offered in the EtherCAT slave by the controller, if the EtherCAT slave does supported it. This CoE directory can only be displayed if a slave is connected and operational.
- **offline:** The EtherCAT Slave Information ESI/XML may contain the default content of the CoE. This CoE directory can only be displayed if it is included in the ESI (e.g. "Beckhoff EL5xxx.xml").

The Advanced button must be used for switching between the two views.

**Note**

In Fig. "Display of EL3204 firmware version" the firmware version of the selected EL3204 is shown as 03 in CoE entry 0x100A.

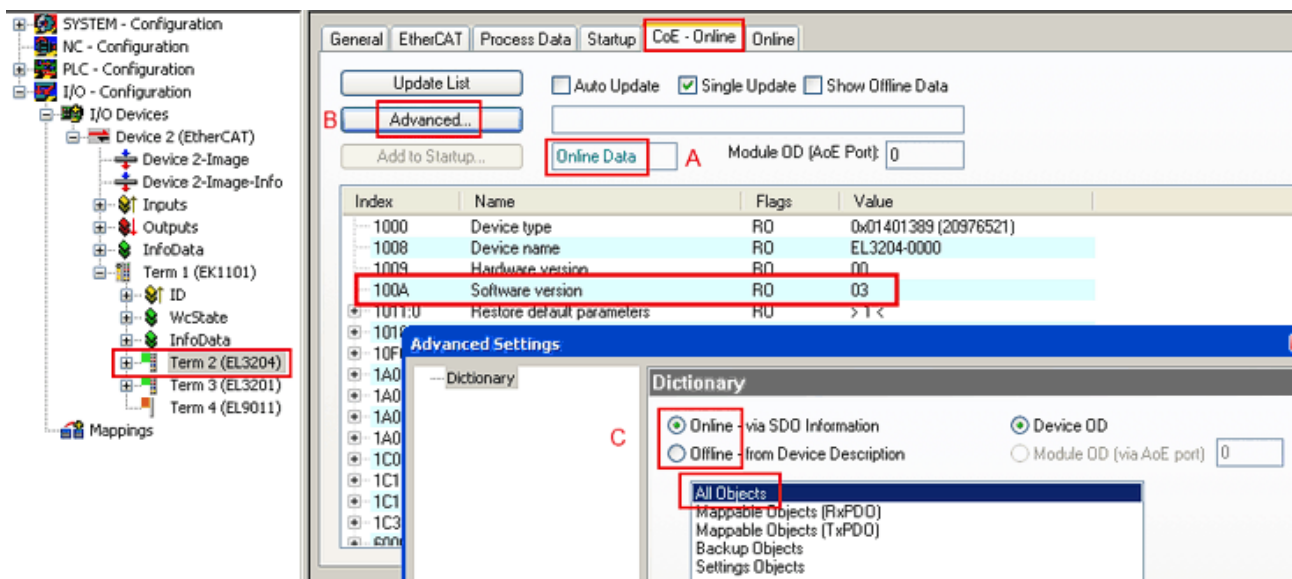


Fig. 82: Display of EL3204 firmware version

In (A) TwinCAT 2.11 shows that the Online CoE directory is currently displayed. If this is not the case, the Online directory can be loaded via the *Online* option in Advanced Settings (B) and double-clicking on *AllObjects*.

**Updating controller firmware \*.efw**

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**CoE directory**

The Online CoE directory is managed by the controller and stored in a dedicated EEPROM, which is generally not changed during a firmware update.

**Note**

Switch to the *Online* tab to update the controller firmware of a slave, see Fig. "Firmware Update".

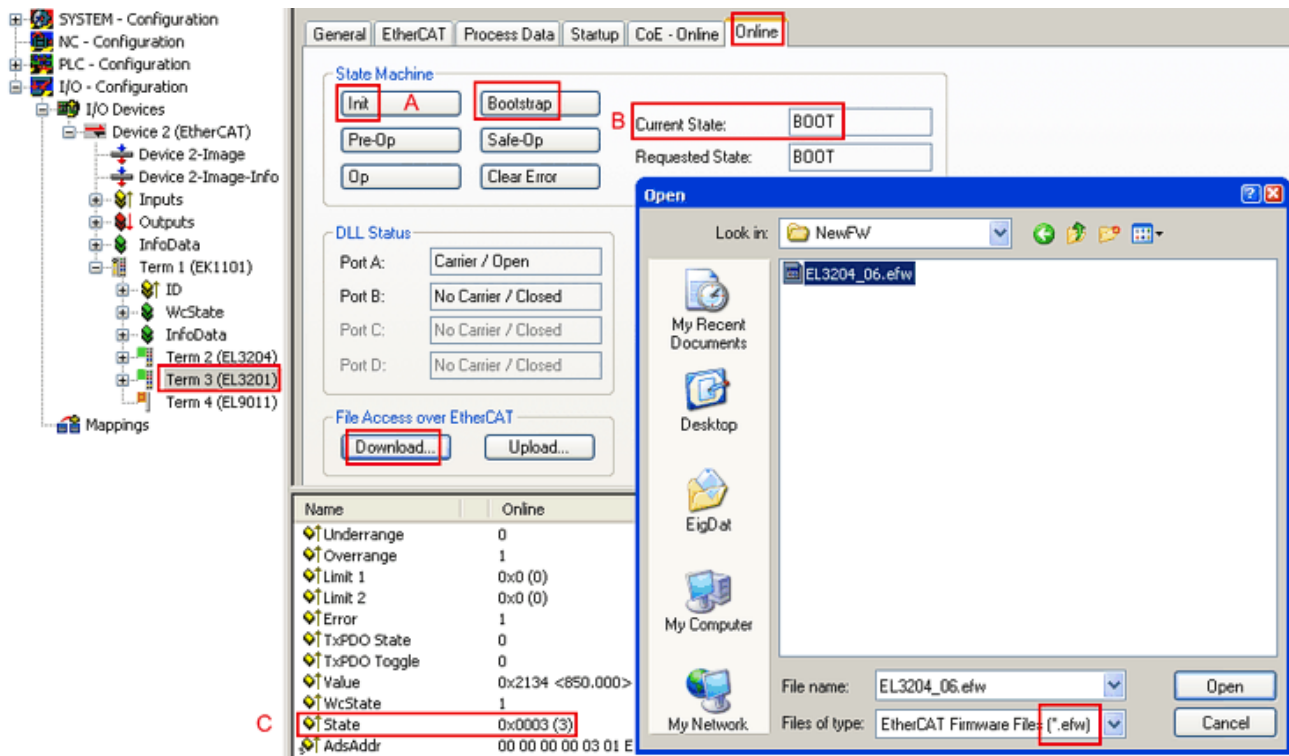


Fig. 83: Firmware Update

Proceed as follows, unless instructed otherwise by Beckhoff support.

- Switch slave to INIT (A)
- Switch slave to BOOTSTRAP
- Check the current status (B, C)
- Download the new \*.efw file
- After the download switch to INIT, then OP
- Switch off the slave briefly

**FPGA firmware \*.rbf**

If an FPGA chip deals with the EtherCAT communication an update may be accomplished via an \*.rbf file.

- Controller firmware for processing I/O signals
- FPGA firmware for EtherCAT communication (only for terminals with FPGA)

The firmware version number included in the terminal serial number contains both firmware components. If one of these firmware components is modified this version number is updated.

**Determining the version via the System Manager**

The TwinCAT System Manager indicates the FPGA firmware version. Click on the Ethernet card of your EtherCAT strand (Device 2 in the example) and select the *Online* tab.

The *Reg:0002* column indicates the firmware version of the individual EtherCAT devices in hexadecimal and decimal representation.



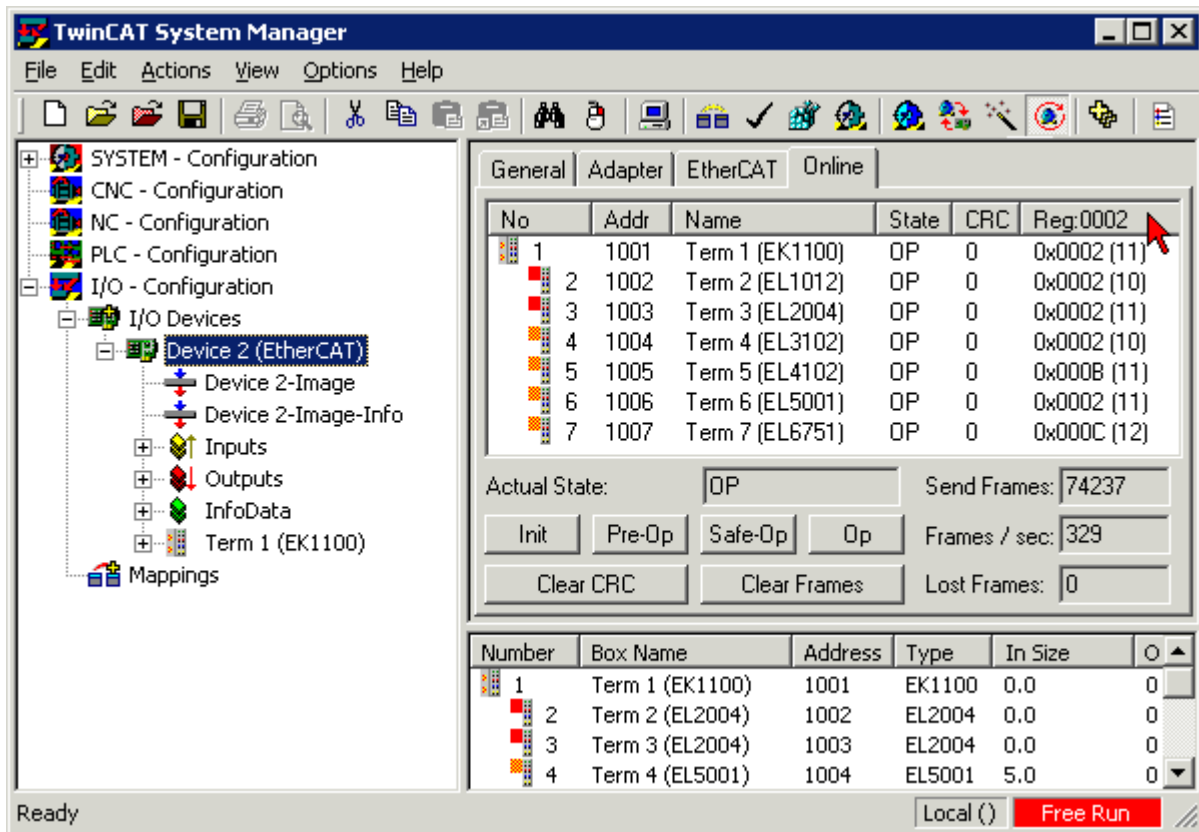


Fig. 84: FPGA firmware version definition

If the column *Reg:0002* is not displayed, right-click the table header and select *Properties* in the context menu.

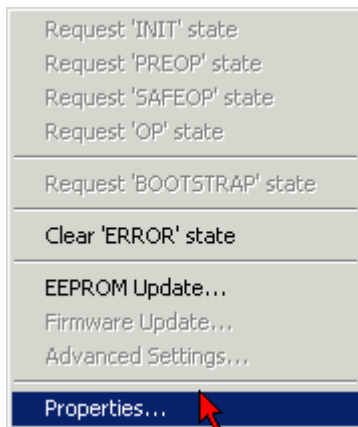


Fig. 85: Context menu Properties

The *Advanced Settings* dialog appears where the columns to be displayed can be selected. Under *Diagnosis/Online View* select the *'0002 ETxxx Build'* check box in order to activate the FPGA firmware version display.



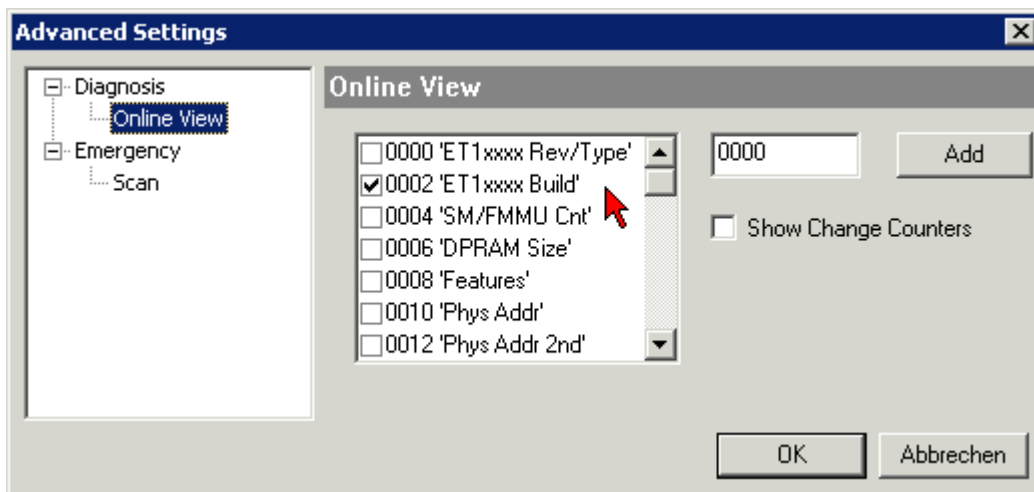


Fig. 86: Dialog Advanced Settings

### Update

For updating the FPGA firmware

- of an EtherCAT coupler the coupler must have FPGA firmware version 11 or higher;
- of an E-Bus Terminal the terminal must have FPGA firmware version 10 or higher.

Older firmware versions can only be updated by the manufacturer!

### Updating an EtherCAT device

In the TwinCAT System Manager select the terminal for which the FPGA firmware is to be updated (in the example: Terminal 5: EL5001) and click the *Advanced Settings* button in the *EtherCAT* tab.

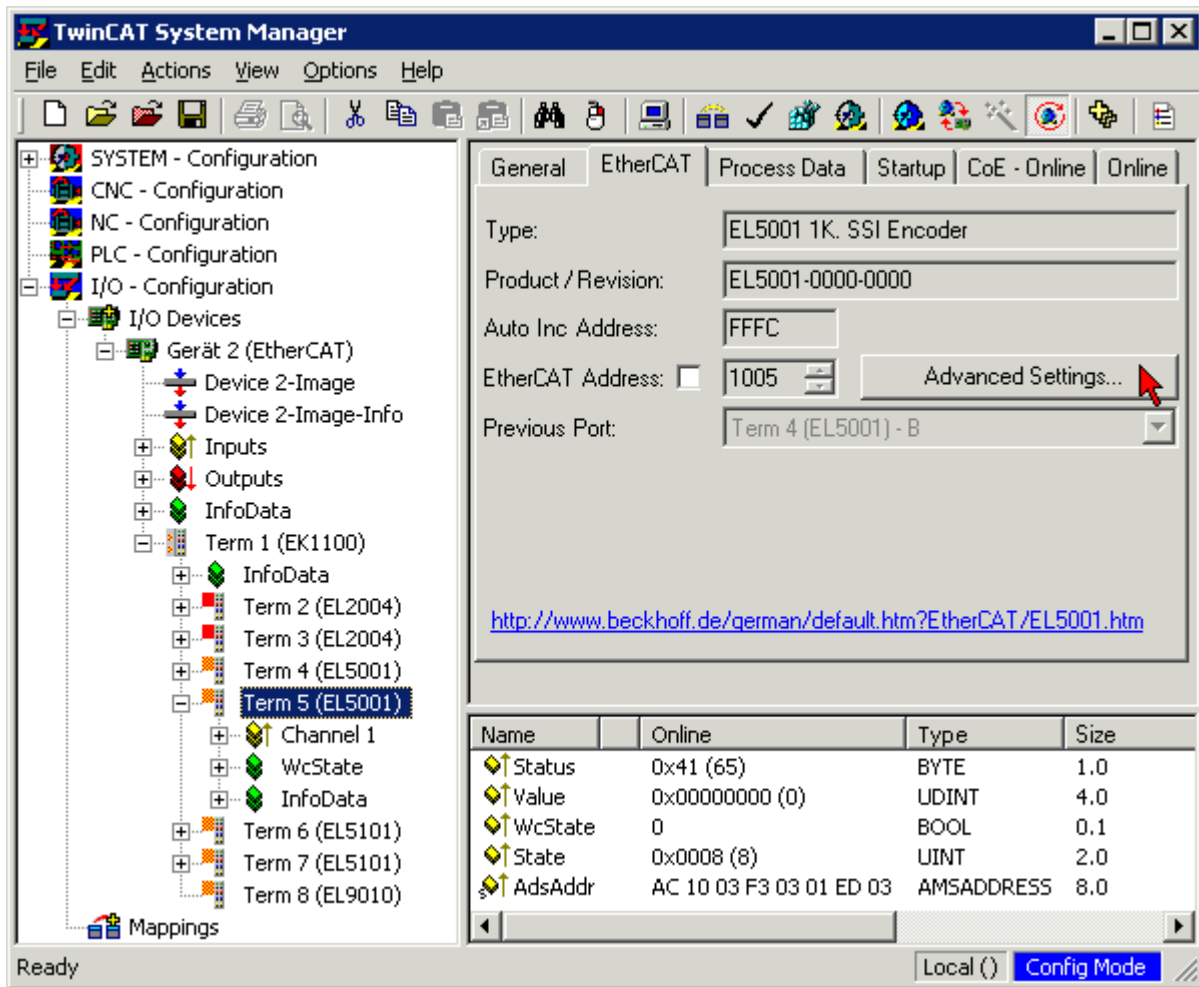


Fig. 87: Select dialog Advanced Settings

The Advanced Settings dialog appears. Under ESC Access/E<sup>2</sup>PROM/FPGA click on Write FPGA button,

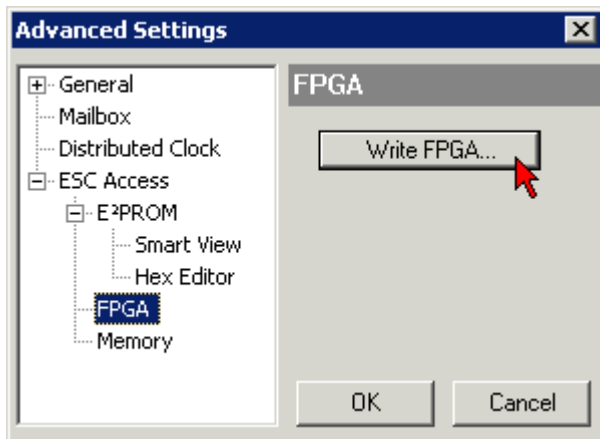


Fig. 88: Select dialog Write FPGA

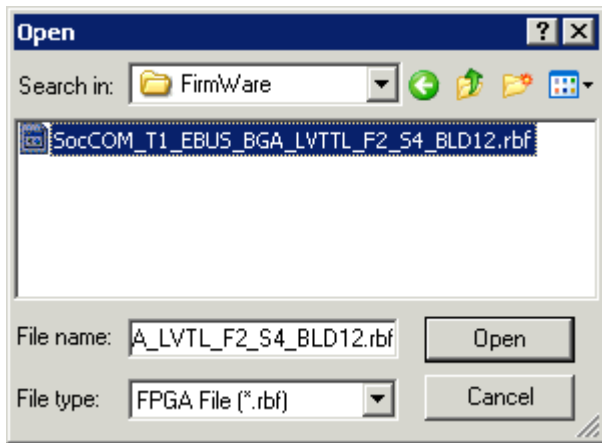



Fig. 89: Select file

Select the file (\*.rbf) with the new FPGA firmware, and transfer it to the EtherCAT device.

 <b>Attention</b>	<p><b>Risk of damage to the device!</b></p> <p>A firmware download to an EtherCAT device must never be interrupted! If this process is cancelled, the supply voltage switched off or the Ethernet connection interrupted, the EtherCAT device can only be recommissioned by the manufacturer!</p>
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In order to activate the new FPGA firmware a restart (switching the power supply off and on again) of the EtherCAT device is required.

**Simultaneous updating of several EtherCAT devices**

The firmware and ESI descriptions of several devices can be updated simultaneously, provided the devices have the same firmware file/ESI.

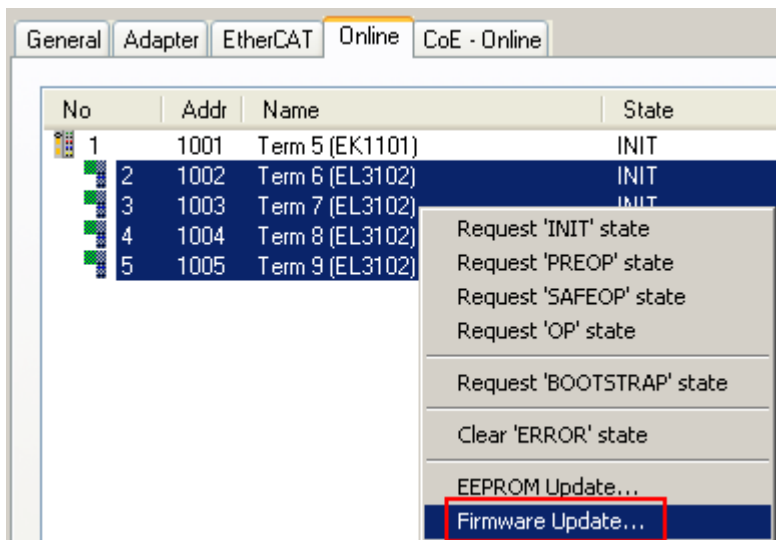


Fig. 90: Multiple selection and firmware update

Select the required slaves and carry out the firmware update in BOOTSTRAP mode as described above.

## 5 Appendix

### 5.1 General operating conditions

#### Protection degrees (IP-Code)

The standard IEC 60529 (DIN EN 60529) defines the degrees of protection in different classes.

1. Number: dust protection and touch guard	Definition
0	Non-protected
1	Protected against access to hazardous parts with the back of a hand. Protected against solid foreign objects of Ø 50 mm
2	Protected against access to hazardous parts with a finger. Protected against solid foreign objects of Ø 12,5 mm.
3	Protected against access to hazardous parts with a tool. Protected against solid foreign objects Ø 2,5 mm.
4	Protected against access to hazardous parts with a wire. Protected against solid foreign objects Ø 1 mm.
5	Protected against access to hazardous parts with a wire. Dust-protected. Intrusion of dust is not totally prevented, but dust shall not penetrate in a quantity to interfere with satisfactory operation of the device or to impair safety.
6	Protected against access to hazardous parts with a wire. Dust-tight. No intrusion of dust.

2. Number: water* protection	Definition
0	Non-protected
1	Protected against water drops
2	Protected against water drops when enclosure tilted up to 15°.
3	Protected against spraying water. Water sprayed at an angle up to 60° on either side of the vertical shall have no harmful effects.
4	Protected against splashing water. Water splashed against the disclosure from any direction shall have no harmful effects
5	Protected against water jets
6	Protected against powerful water jets
7	Protected against the effects of temporary immersion in water. Intrusion of water in quantities causing harmful effects shall not be possible when the enclosure is temporarily immersed in water for 30 min. in 1 m depth.

\*) These protection classes define only protection against water!

#### Chemical Resistance

The Resistance relates to the Housing of the Fieldbus/EtherCAT Box and the used metal parts. In the table below you will find some typical resistance.

Character	Resistance
Steam	at temperatures >100°C: not resistant
Sodium base liquor (ph-Value > 12)	at room temperature: resistant > 40°C: not resistant
Acetic acid	not resistant
Argon (technical clean)	resistant

**Key**

resistant: Lifetime several months  
 non inherently resistant: Lifetime several weeks  
 not resistant: Lifetime several hours resp. early decomposition

## 5.2 EtherCAT Box- / EtherCAT P Box - Accessories

**Fixing**

Ordering information	Description
ZS5300-0001	Mounting rail (500 mm x 129 mm)

**Marking material, plugs**

Ordering information	Description
ZS5000-0000	Fieldbus Box set M8 (contact labels, plugs)
ZS5000-0002	Fieldbus Box set M12 (contact labels, plugs)
ZS5000-0010	plugs M8, IP67 (50 pieces)
ZS5000-0020	plugs M12, IP67 (50 pieces)
ZS5100-0000	marking labels, not printed, 4 stripes at 10 pieces
ZS5100-xxxx	printed marking labels, on request

**Tools**

Ordering information	Description
ZB8800	torque wrench for M8 cables with knurl, incl. ratchet
ZB8800-0001	M12 ratchet for torque wrench ZB8800
ZB8800-0002	M8 ratchet (field assembly) for torque wrench ZB8800
ZB8801-0000	torque wrench for hexagonal plugs, adjustable
ZB8801-0001	torque cable key, M8/wrench size 9, for torque wrench ZB8801-0000
ZB8801-0002	torque cable key, M12/wrench size 13, for torque wrench ZB8801-0000
ZB8801-0003	torque cable key, M12 field assembly/wrench size 13, for torque wrench ZB8801-0000



**Note**

**Further accessories**

Further accessories may be found at the price list for Beckhoff fieldbus components and at the internet under [www.beckhoff.com](http://www.beckhoff.com).

## 5.3 Support and Service

Beckhoff and their partners around the world offer comprehensive support and service, making available fast and competent assistance with all questions related to Beckhoff products and system solutions.

### Beckhoff's branch offices and representatives

Please contact your Beckhoff branch office or representative for local support and service on Beckhoff products!

The addresses of Beckhoff's branch offices and representatives round the world can be found on her internet pages:

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You will also find further documentation for Beckhoff components there.

### Beckhoff Headquarters

Beckhoff Automation GmbH & Co. KG

Huelshorstweg 20  
33415 Verl  
Germany

Phone:	+49(0)5246/963-0
Fax:	+49(0)5246/963-198
e-mail:	info@beckhoff.com

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Fax:	+49(0)5246/963-9157
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