



Documentation

EP3744-0041 and EP3744-1041

EtherCAT Box with digital inputs, outputs and differential pressure inputs

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BECKHOFF

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1 Foreword

1.1 Notes on the documentation

Intended audience

This description is only intended for the use of trained specialists in control and automation engineering who are familiar with the applicable national standards.

It is essential that the documentation and the following notes and explanations are followed when installing and commissioning these components.

It is the duty of the technical personnel to use the documentation published at the respective time of each installation and commissioning.

The responsible staff must ensure that the application or use of the products described satisfy all the requirements for safety, including all the relevant laws, regulations, guidelines and standards.

Disclaimer

The documentation has been prepared with care. The products described are, however, constantly under development.

We reserve the right to revise and change the documentation at any time and without prior announcement.

No claims for the modification of products that have already been supplied may be made on the basis of the data, diagrams and descriptions in this documentation.

Trademarks

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Patent Pending

The EtherCAT Technology is covered, including but not limited to the following patent applications and patents: EP1590927, EP1789857, DE102004044764, DE102007017835 with corresponding applications or registrations in various other countries.

The TwinCAT Technology is covered, including but not limited to the following patent applications and patents: EP0851348, US6167425 with corresponding applications or registrations in various other countries.

The logo for EtherCAT, featuring the word "EtherCAT" in a bold, sans-serif font. A red arrow points from the top of the "A" towards the right, ending above the "T". A registered trademark symbol (®) is located to the right of the "T".

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1.2 Safety instructions

Safety regulations

Please note the following safety instructions and explanations!
Product-specific safety instructions can be found on following pages or in the areas mounting, wiring, commissioning etc.

Exclusion of liability

All the components are supplied in particular hardware and software configurations appropriate for the application. Modifications to hardware or software configurations other than those described in the documentation are not permitted, and nullify the liability of Beckhoff Automation GmbH & Co. KG.

Personnel qualification

This description is only intended for trained specialists in control, automation and drive engineering who are familiar with the applicable national standards.

Description of instructions

In this documentation the following instructions are used.
These instructions must be read carefully and followed without fail!

DANGER

Serious risk of injury!

Failure to follow this safety instruction directly endangers the life and health of persons.

WARNING

Risk of injury!

Failure to follow this safety instruction endangers the life and health of persons.

CAUTION

Personal injuries!

Failure to follow this safety instruction can lead to injuries to persons.

NOTE

Damage to environment/equipment or data loss

Failure to follow this instruction can lead to environmental damage, equipment damage or data loss.



Tip or pointer

This symbol indicates information that contributes to better understanding.

1.3 Documentation Issue Status

Version	Modifications
2.2	<ul style="list-style-type: none"> • Update technical data
2.1	<ul style="list-style-type: none"> • Update Safety instructions • Correction in chapter <i>Process image</i> • Correction in chapter <i>Power cable</i> • Update chapter <i>Mounting</i>
2.0.0	<ul style="list-style-type: none"> • Migration
1.3.0	<ul style="list-style-type: none"> • Chapter Settings added
1.2.0	<ul style="list-style-type: none"> • Power Connection updated
1.1.0	<ul style="list-style-type: none"> • Front page updated • EP3744-1041 added to EP3744-x041 introduction • EP3744-1041 added to Technical Data • Process image heading adapted • Support and Service updated • Safety instructions updated • Notes on the documentation updated • EtherCAT connection updated • Nut torques for connectors updated • EtherCAT cables updated
1.0.0	<ul style="list-style-type: none"> • First release
0.1.0	<ul style="list-style-type: none"> • Preliminary version

Firmware and hardware versions

This documentation refers to the firmware and hardware version that was applicable at the time the documentation was written.

The module features are continuously improved and developed further. Modules having earlier production statuses cannot have the same properties as modules with the latest status. However, existing properties are retained and are not changed, so that older modules can always be replaced with new ones.

The firmware and hardware version (delivery state) can be found in the batch number (D-number) printed on the side of the EtherCAT Box.

Syntax of the batch number (D-number):

D: WW YY FF HH

WW - week of production (calendar week)

YY - year of production

FF - firmware version

HH - hardware version

Example with D no. 50 13 03 01:

50 - week of production 50

13 - year of production 2013

03 - firmware version 03

01 - hardware version 01

2 Product overview

2.1 EtherCAT Box - Introduction

The EtherCAT system has been extended with EtherCAT Box modules with protection class IP 67. Through the integrated EtherCAT interface the modules can be connected directly to an EtherCAT network without an additional Coupler Box. The high-performance of EtherCAT is thus maintained into each module.

The extremely low dimensions of only 126 x 30 x 26.5 mm (h x w x d) are identical to those of the Fieldbus Box extension modules. They are thus particularly suitable for use where space is at a premium. The small mass of the EtherCAT modules facilitates applications with mobile I/O interface (e.g. on a robot arm). The EtherCAT connection is established via screened M8 connectors.

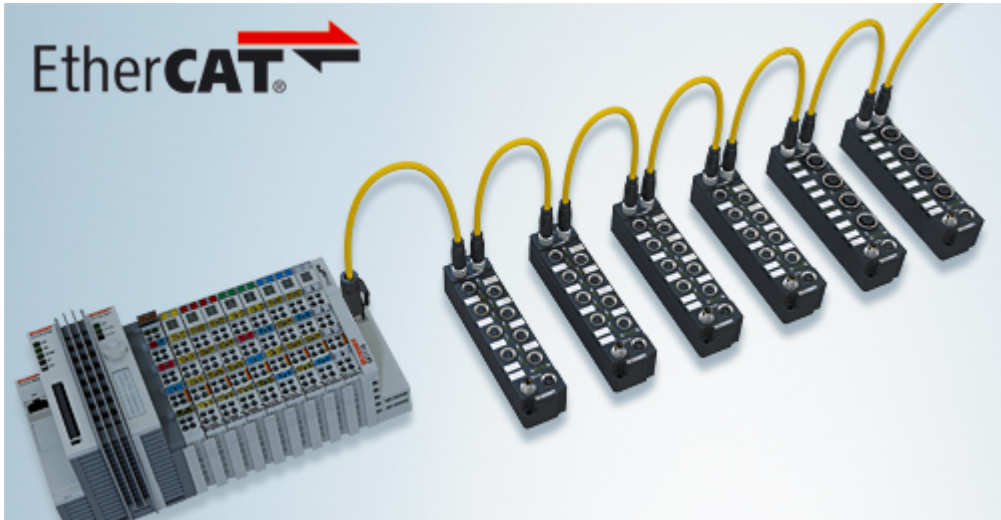


Fig. 1: EtherCAT Box Modules within an EtherCAT network

The robust design of the EtherCAT Box modules enables them to be used directly at the machine. Control cabinets and terminal boxes are now no longer required. The modules are fully sealed and therefore ideally prepared for wet, dirty or dusty conditions.

Pre-assembled cables significantly simplify EtherCAT and signal wiring. Very few wiring errors are made, so that commissioning is optimized. In addition to pre-assembled EtherCAT, power and sensor cables, field-configurable connectors and cables are available for maximum flexibility. Depending on the application, the sensors and actuators are connected through M8 or M12 connectors.

The EtherCAT modules cover the typical range of requirements for I/O signals with protection class IP67:

- digital inputs with different filters (3.0 ms or 10 μ s)
- digital outputs with 0.5 or 2 A output current
- analog inputs and outputs with 16 bit resolution
- Thermocouple and RTD inputs
- Stepper motor modules

XFC (eXtreme Fast Control Technology) modules, including inputs with time stamp, are also available.



Fig. 2: EtherCAT Box with M8 connections for sensors/actuators



Fig. 3: EtherCAT Box with M12 connections for sensors/actuators

- **Basic EtherCAT documentation**



You will find a detailed description of the EtherCAT system in the Basic System Documentation for EtherCAT, which is available for download from our website (www.beckhoff.com) under Downloads.

- **EtherCAT XML Device Description**



You will find XML files (XML Device Description Files) for Beckhoff EtherCAT modules on our website (www.beckhoff.com) under Downloads, in the Configuration Files area.

2.2 Introduction

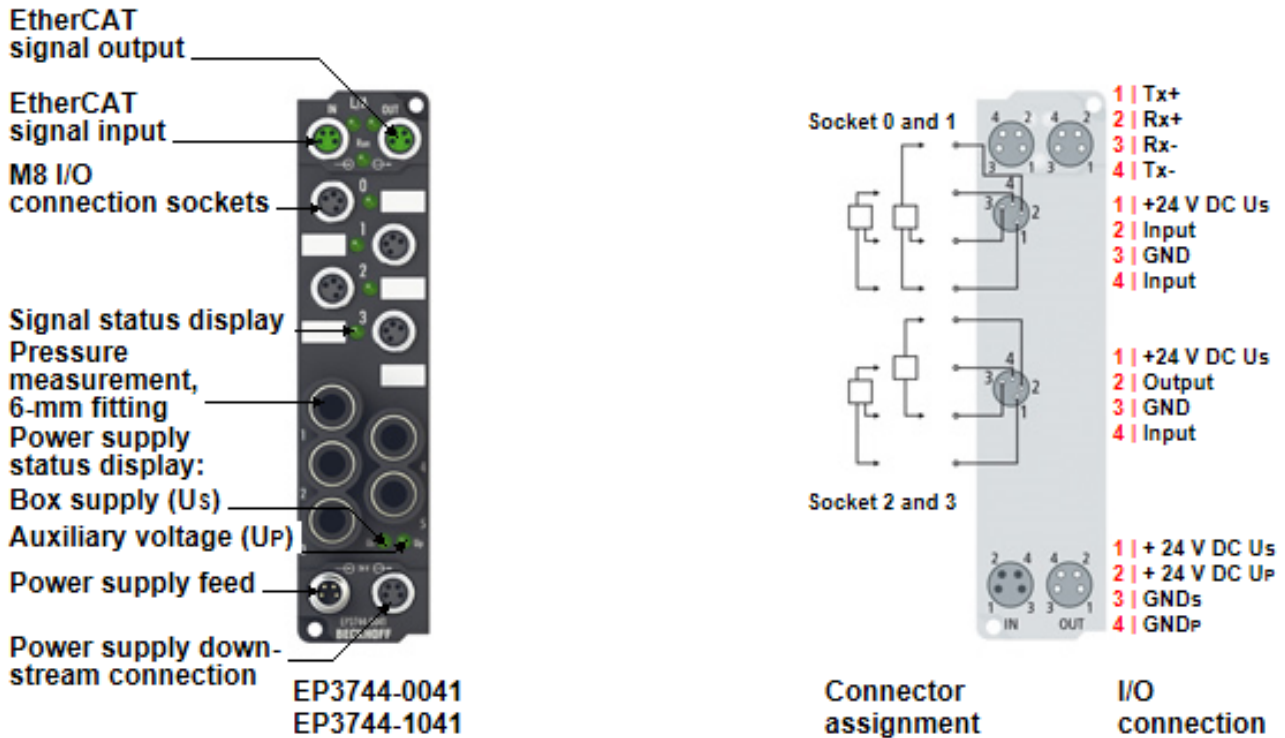


Fig. 4: EP3744-0041, EP3744-1041

EtherCAT Box with 6 digital inputs (24 V_{DC}, 10 μs), 2 digital outputs (24 V_{DC}, 0.5 A) and reference pressure inputs

The EP3744-x041 EtherCAT Box with six digital inputs and two digital outputs records binary control signals from the process level and transfers them, electrically isolated, to the controller. The signal status is indicated by LEDs, the signals are connected via 3-pole M8 plug connectors (sockets).

Four pneumatic connections (6 mm) offer the possibility to directly measure differential pressure. This value is measured or calculated in relation to the fifth reference pressure connection (6 mm).

The sensors and outputs are supplied from the control voltage U_s . Since only one GND is available on the M8 plug for the inputs and outputs, this alternative supply was selected.

The load voltage U_p is not used in the input module, but may optionally be connected in order to be relayed downstream.

Pressure measurement with EP3744-0041

The pressure is measured as an absolute value or as a differential value relative to the fifth connection via an integrated 6 mm fitting. The pressure values are available as 16-bit values. Measurement can take place between -1 bar and +1 bar, wherein the value is output relative to the fifth connection, e.g. for vacuum measurement in relation to the ambient pressure at the suction grippers. In absolute pressure mode, pressures between 0 and 1 bar can be measured.

Pressure measurement with EP3744-1041

The pressure is measured as an absolute value or as a differential value relative to the fifth connection via an integrated 6 mm fitting. The pressure values are available as 16-bit values. Measurement can take place between -7 bar and +7 bar, wherein the value is output relative to the fifth connection, e.g. for vacuum measurement in relation to the ambient pressure at the suction grippers. In absolute pressure mode, pressures between 0 and 7 bar can be measured.

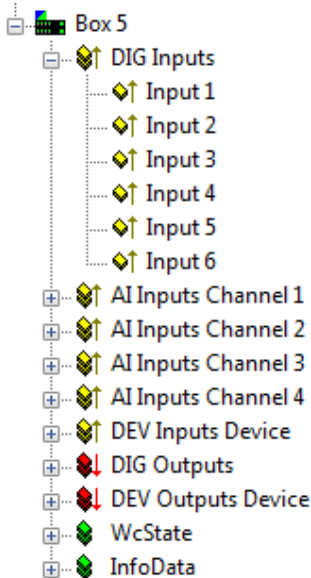
- [Installation](#) [► 14]
- [UL requirements](#) [► 29] for UL-approved modules

2.3 Technical data

Technical data	EP3744-0041	EP3744-1041
Fieldbus	EtherCAT	
Fieldbus connection	2 x M8 socket (green)	
Number of digital inputs	6 digital inputs	
Input connections [► 27]	4 x M8 (sockets 0, 1, 2 and 3)	
Rated input voltage	24 V _{DC} (-15%/+20%)	
Input filter	10 µs (for digital inputs)	
"0" signal voltage	-3...+5 V (EN 61131-2, type 3)	
"1" signal voltage	+11...+30 V (EN 61131-2, type 3)	
Input current	typically 3 mA (EN 61131-2, type 3)	
Number of outputs	2 digital outputs	
Output connections [► 27]	2 x M8 (sockets 2 and 3)	
Rated output voltage	24 V _{DC} (-15%/+20%)	
Diagnostics	Undervoltage detection <18 V _{DC} for Us and Up	
Number of pressure inputs	4 pressure inputs + 1 reference pressure input, d = 6 mm	
Pressure connectors	Fittings, d = 6 mm	
Pressure sensors	15 psi / 1034 hPa	100 psi / 6894 hPa
Technology (optional)	<ul style="list-style-type: none"> Differential pressure measurement relative to reference pressure measuring point (default) Absolute pressure measurement 	
Measuring range differential pressure measurement	-1...1 bar (-15...15 psi)	-7...7 bar (-100...100 psi)
Measuring range absolute pressure measurement	0...1 bar (0...15 psi)	0...7 bar (0...100 psi)
Permissible media	Non-aggressive gases	
Resolution	1 mbar per digit	
Measuring error	3 % of full scale value	
Max. overload	3 x P _{max}	
Resolution (raw value)	16 bit	
Conversion time	5 x cycle time	
Min. cycle time	700 µsec	
Supply of the module circuitry	from the control voltage Us	
Current consumption of the module circuitry	typically 120 mA	
Sensor supply	from the control voltage Us	
Sensor current consumption	max. 0.5 A, short-circuit proof overall	
Power supply connection	Power supply: 1 x M8 plug, 4-pole Onward connection: 1 x M8 socket, 4-pole	
Electrical isolation	Control voltage/fieldbus: yes	
Permissible ambient temperature during operation	-25°C ... +60°C 0 °C ... +55 °C (according to cULus, see UL requirements [► 29])	
Permissible ambient temperature during storage	-40°C ... +85°C	
Vibration / shock resistance	conforms to EN 60068-2-6 / EN 60068-2-27	
EMC immunity / emission	conforms to EN 61000-6-2 / EN 61000-6-4	
Protection class	IP65, IP66, IP67 (conforms to EN 60529)	
Installation position	variable	
Approvals	CE, cULus [► 29]	

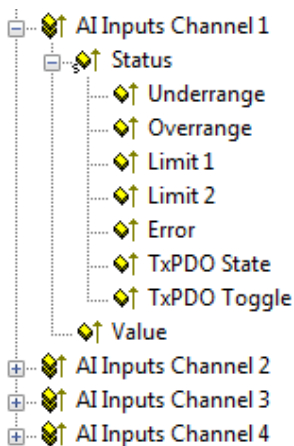
2.4 Process image

Channel 1 to channel 16



The six digital inputs of the module can be found under **DIG inputs 1 to 6**.

- Input 1 - socket 0, pin 4
- Input 2 - socket 0, pin 2
- Input 3 - socket 1, pin 4
- Input 4 - socket 1, pin 2
- Input 5 - socket 2, pin 4
- Input 6 - socket 3, pin 4



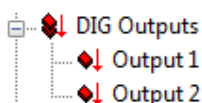
The four pressure measuring inputs of the module can be found under **AI inputs Channel 1 to 4**.

- Underrange: the pressure has fallen below the underrange value
- Overrange: the pressure has exceeded the overrange value
- Limit1: the Limit1 value specified in the CoE objects was reached
- Limit2: the Limit2 value specified in the CoE objects was reached
- Error: one of the above events has occurred
- Value: the measured pressure value in the unit pre-scaled in the CoE objects (e.g. mbar)



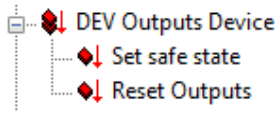
The diagnostic data for the module can be found under **DEV Inputs Device**.

- Safe State Active: there was an interruption in communication, causing the outputs to change to the safe state
- Sync error: a synchronization error has occurred
- Undervoltage Us: the voltage Us is less than approx. $18 V_{DC}$
- Undervoltage Up: the voltage Up is less than approx. $18 V_{DC}$
- TxPDO Toggle: EtherCAT variable for displaying a transmitted date of receipt (see general EtherCAT documentation)



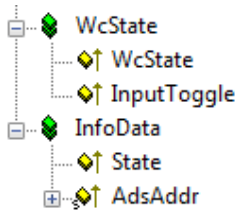
The two digital outputs of the module can be found under **DIG outputs 1 and 2**.

- Output 1 - socket 2, pin 2
- Output 2 - socket 3, pin 2



The output variables for setting or resetting the outputs of the module can be found under **DEV Output Device**.

- Set safe state: outputs assume the defined value (see CoE objects)
- Reset Outputs: reserved



These are standard EtherCAT variables; more information in the general EtherCAT manual.

3 Mounting and connection

3.1 Mounting

3.1.1 Dimensions

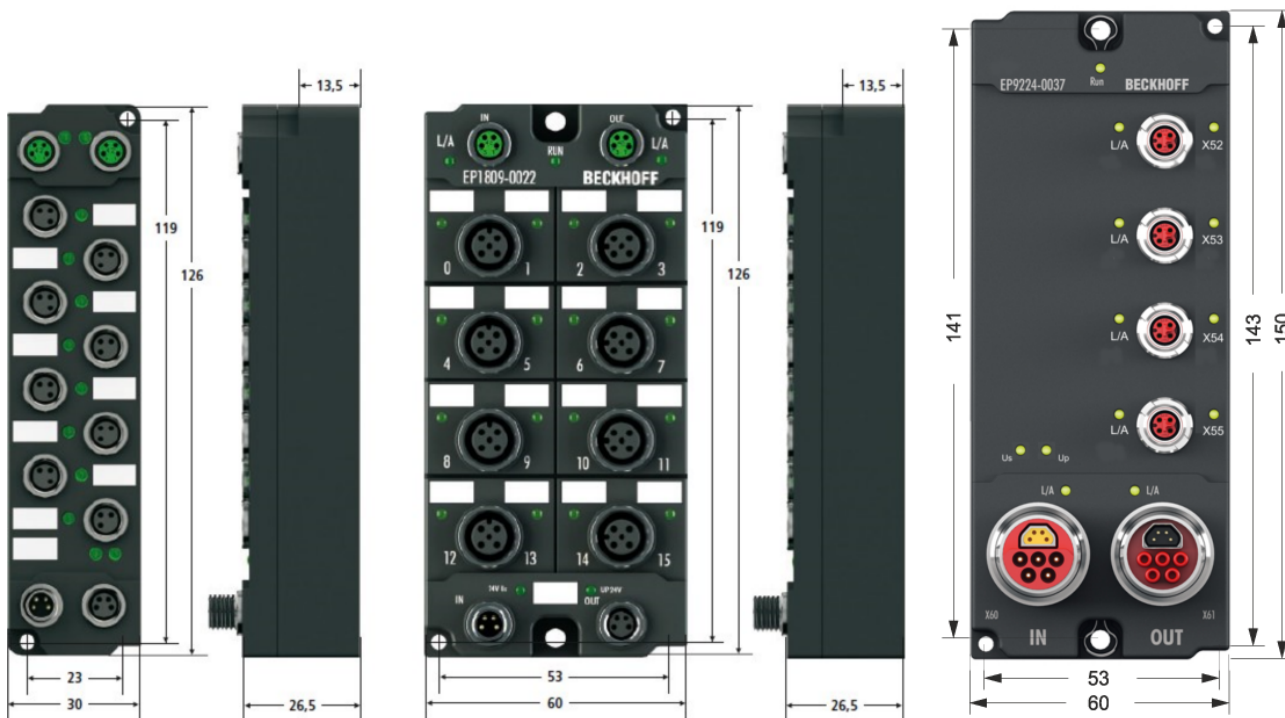


Fig. 5: Dimensions of the EtherCAT Box Modules

All dimensions are given in millimeters.

Housing properties

EtherCAT Box	lean body	wide bodies
Housing material	PA6 (polyamide)	
Casting compound	Polyurethane	
Mounting	two fastening holes Ø 3 mm for M3	two fastening holes Ø 3 mm for M3 two fastening holes Ø 4.5 mm for M4
Metal parts	Brass, nickel-plated	
Contacts	CuZn, gold-plated	
Power feed through	max. 4 A (M8) max. 16 A (7/8") max. 15.5 A (B17 5G 1.5 mm ²)	
Installation position	variable	
Protection class	IP65, IP66, IP67 (conforms to EN 60529) when screwed together	
Dimensions (H x W x D)	app. 126 x 30 x 26.5 mm	app. 126 x 60 x 26.5 mm app. 150 x 60 x 26.5 mm (without 7/8", B17)

3.1.2 Fixing

● Protection of connectors against contamination!

i While mounting the modules, protect all connectors, especially the IP-Link, against contamination! Only with connected cables or plugs the protection class IP67 is guaranteed! Unused connectors have to be protected with the right plugs! See for plug sets in the catalogue.

Modules with narrow housing are mounted with two M3 bolts.

Modules with wide housing are mounted with two M3 bolts to the fixing holes located at the corners or mounted with two M4 bolts to the fixing holes located centrally.

The bolts must be longer than 15 mm. The fixing holes of the modules are not threaded.

When assembling, remember that the fieldbus connectors increases the overall height. See chapter accessories.

Mounting Rail ZS5300-0001

The mounting rail ZS5300-0001 (500 mm x 129 mm) allows the time saving assembly of modules.

The rail is made of stainless steel, 1.5 mm thick, with already pre-made M3 threads for the modules. The rail has got 5.3 mm slots to mount it via M5 screws to the machine.

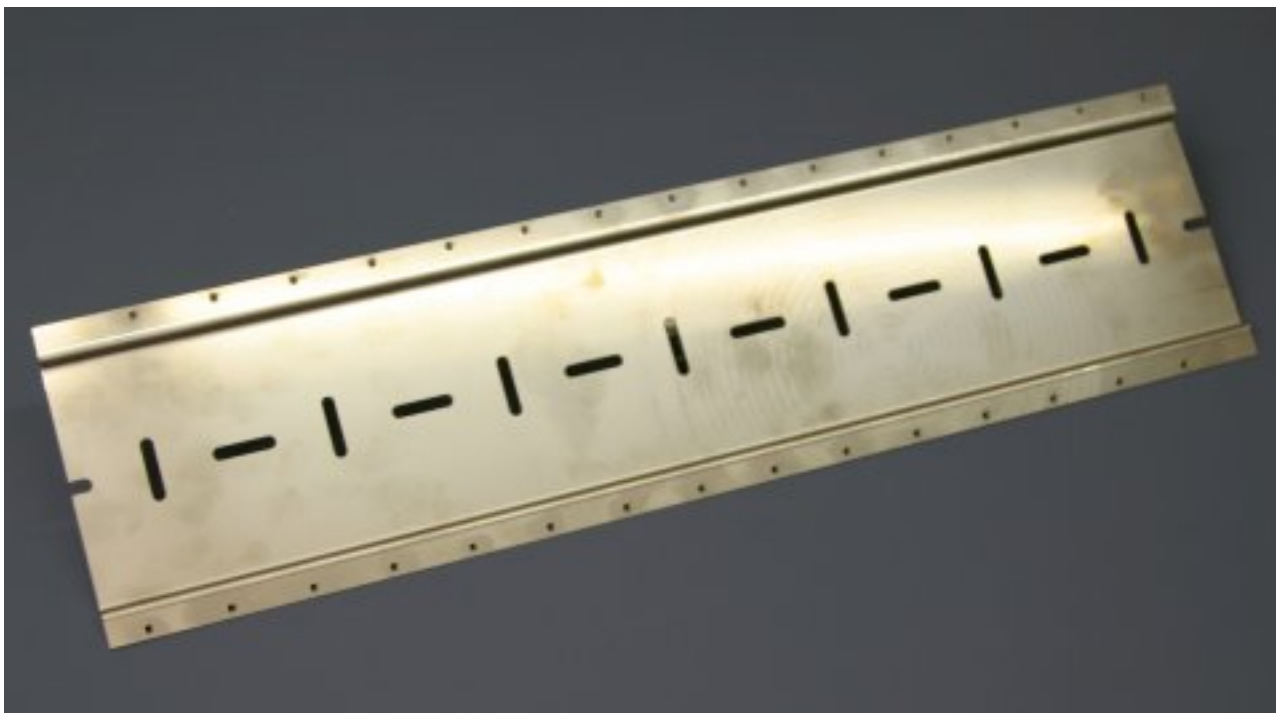


Fig. 6: Mounting Rail ZS5300-000

The mounting rail is 500 mm long, that way 15 narrow modules can be mounted with a distance of 2 mm between two modules. The rail can be cut to length for the application.

Mounting Rail ZS5300-0011

The mounting rail ZS5300-0011 (500 mm x 129 mm) has in addition to the M3 threads also pre-made M4 threads to fix 60 mm wide modules via their middle holes.

Up to 14 narrow or 7 wide modules may be mixed mounted.

3.1.3 Nut torque for connectors

M8 connectors

It is recommended to pull the M8 connectors tight with a nut torque of **0.4 Nm**. When using the torque control screwdriver ZB8800 is also a max. torque of **0.5 Nm** permissible.

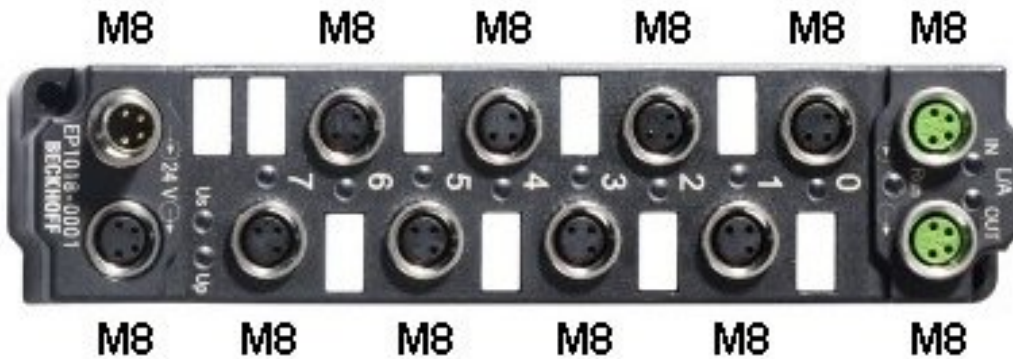


Fig. 7: EtherCAT Box with M8 connectors

M12 connectors

It is recommended to pull the M12 connectors tight with a nut torque of **0.6 Nm**.

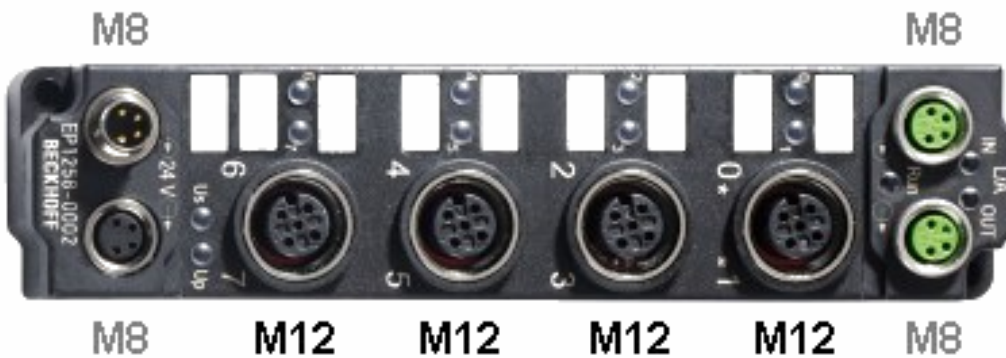


Fig. 8: EtherCAT Box with M8 and M12 connectors

7/8" plug connectors

We recommend fastening the 7/8" plug connectors with a torque of **1.5 Nm**.

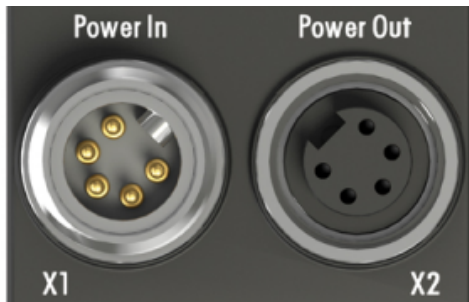


Fig. 9: 7/8" plug connectors

Torque socket wrenches



Fig. 10: ZB8801 torque socket wrench

i Ensure the right torque

Use the torque socket wrenches available by Beckhoff to pull the connectors tight ([ZB8800](#), [ZB8801-0000](#))!

3.2 Connection

⚠ CAUTION

Druckluft

- Before connecting or disconnecting the module, check that the system is under pressure.
 - ⇒ The compressed air connections must not be opened while the system is under pressure.
- The general safety and installation instructions for handling compressed air must be observed.

3.2.1 EtherCAT connection

For the incoming and ongoing EtherCAT connection,

- the EtherCAT Box (EPxxxx) has two M8 sockets, marked in **green**
- the Coupler Box (FBB-x110) has two M12 sockets

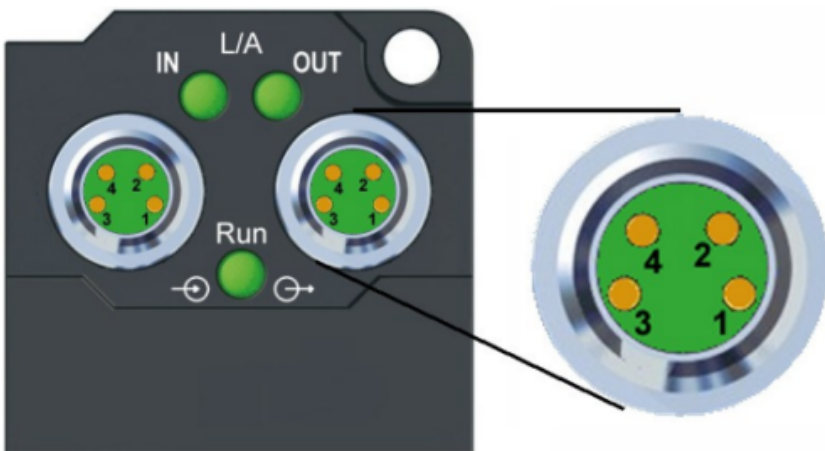


Fig. 11: EtherCAT Box: M8, 30 mm housing

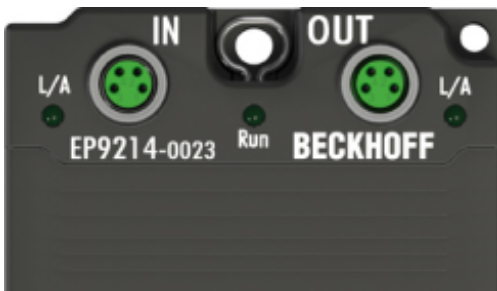


Fig. 12: EtherCAT Box: M860 mm housing (example: EP9214)

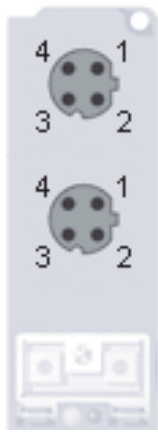


Fig. 13: Coupler Box: M12

Assignment

There are various different standards for the assignment and colors of connectors and cables for Ethernet/ EtherCAT.

Ethernet/EtherCAT		Plug connector			Cable		Standard
Signal	Description	M8	M12	RJ45 ¹	ZB9010, ZB9020, ZB9030, ZB9032, ZK1090-6292, ZK1090-3xxx-xxxx	ZB9031 and old versions of ZB9030, ZB9032, ZK1090-3xxx-xxxx	TIA-568B
Tx +	Transmit Data+	Pin 1	Pin 1	Pin 1	yellow ²	orange/white ³	white/orange
Tx -	Transmit Data-	Pin 4	Pin 3	Pin 2	orange ²	orange ³	orange
Rx +	Receive Data+	Pin 2	Pin 2	Pin 3	white ²	blue/white ³	white/green
Rx -	Receive Data-	Pin 3	Pin 4	Pin 6	blue ²	blue ³	green
Shield	Shield	Housing		Shroud	Screen	Screen	Screen

¹) colored markings according to EN 61918 in the four-pin RJ45 connector ZS1090-0003

²) wire colors according to EN 61918

³) wire colors

i Assimilation of color coding for cable ZB9030, ZB9032 and ZK1090-3xxxx-xxxx (with M8 connectors)

For unification the prevalent cables ZB9030, ZB9032 and ZK1090-3xxx-xxxx this means the pre assembled cables with M8 connectors were changed to the colors of EN61918 (yellow, orange, white, blue). So different color coding exists. But the electrical properties are absolutely identical.

EtherCAT connector

The following connectors can be supplied for use in Beckhoff EtherCAT systems.

Name	Connector	Comment
ZS1090-0003	RJ45	four-pole, IP20, field-configurable
ZS1090-0004	M12, male	four-pin, IP67, for field assembly
ZS1090-0005	RJ45	eight-pole, IP20, field-configurable, suitable for gigabit Ethernet
ZS1090-0006	M8 plug connector	four-pole, IP67, field-configurable, for cable type ZB903x
ZS1090-0007	M8 socket	four-pole, IP67, field-configurable, for cable type ZB903x
ZS1090-1006	M8 plug connector	four-pole, IP67, field-configurable up to OD = 6.5 mm
ZS1090-1007	M8 socket	four-pole, IP67, field-configurable up to OD = 6.5 mm

3.2.2 EtherCAT - Fieldbus LEDs



Fig. 14: EtherCAT-LEDs

LED display

LED	Display	Meaning
IN L/A	off	no connection to the preceding EtherCAT module
	Lit	LINK: connection to the preceding EtherCAT module
	flashing	ACT: Communication with the preceding EtherCAT module
OUT L/A	off	no connection to the following EtherCAT module
	Lit	LINK: connection to the following EtherCAT module
	flashing	ACT: Communication with the following EtherCAT module
Run	off	Status of the EtherCAT module is Init
	flashes quickly	Status of the EtherCAT module is pre-operational
	flashes slowly	Status of the EtherCAT module is safe-operational
	Lit	Status of the EtherCAT module is operational

i EtherCAT statuses

The various statuses in which an EtherCAT module may be found are described in the Basic System Documentation for EtherCAT, which is available for download from our website (www.beckhoff.com) under Downloads.

3.2.3 Power Connection

The feeding and forwarding of supply voltages is done via two M8 connectors at the bottom end of the modules:

- IN: left M8 connector for feeding the supply voltages
- OUT: right M8 connector for forwarding the supply voltages



Fig. 15: EtherCAT Box, Connectors for power supply

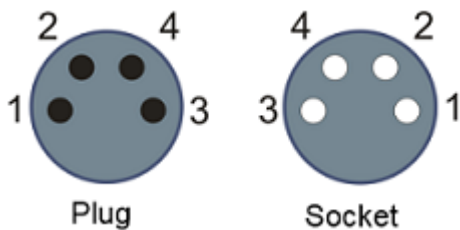


Fig. 16: Pin assignment M8, Power In and Power Out

PIN assignment

Pin	Voltage
1	Control voltage U_s , +24 V _{DC}
2	Auxiliary voltage U_p , +24 V _{DC}
3	GNDs* *) may be connected internally to each other depending on the module: see specific
4	GNDp* module descriptions

The pins M8 connectors carry a maximum current of 4 A.

Two LEDs display the status of the supply voltages.

NOTE

Don't confuse the power connectors with the EtherCAT connectors!
 Never connect the power cables (M8, 24 V_{DC}) with the green marked EtherCAT sockets of the EtherCAT Box Modules! This can damage the modules!

Control voltage U_s : 24 V_{DC}

Power is supplied to the fieldbus, the processor logic, the inputs and the sensors from the 24 V_{DC} control voltage U_s . The control voltage is electrically isolated from the fieldbus circuitry.

Auxiliary voltage U_p 24 V_{DC}

The Auxiliary voltage U_p supplies the digital outputs; it can be brought in separately. If the load voltage is switched off, the fieldbus functions and the power supply and functionality of the inputs are retained.

Redirection of the supply voltages

The IN and OUT power connections are bridged in the module (not IP204x-Bxxx and IE204x). The supply voltages U_s and U_p can thus easily be transferred from EtherCAT Box to EtherCAT Box.

NOTE**Pay attention to the maximum permissible current!**

Pay attention also for the redirection of the supply voltages U_s and U_p , the maximum permissible current for M8 connectors of 4 A must not be exceeded!

Supply via EP92x4-0023 PowerBox modules

If the machine requires higher current or if the EtherCAT Box Modules are installed far away from the control cabinet with included power supply, the usage of four channel power distribution modules EP9214 or EP9224 (with integrated data logging, see www.beckhoff.com/EP9224) is recommended.

With these modules intelligent power distribution concepts with up to 2 x 16 A and a maximum of 2.5 mm² cable cross-section can be realized.

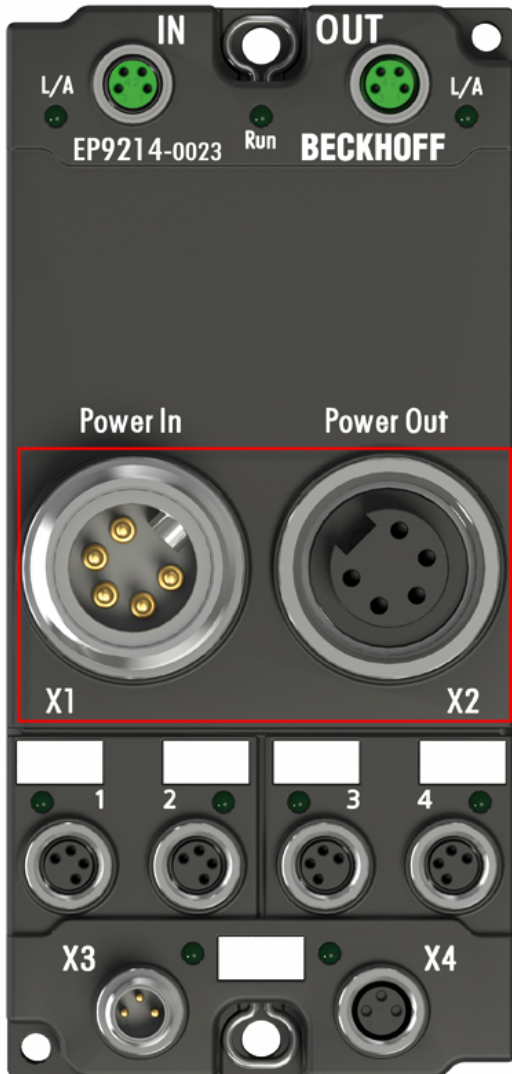


Fig. 17: EP92x4-0023, Connectors for Power In and Power Out

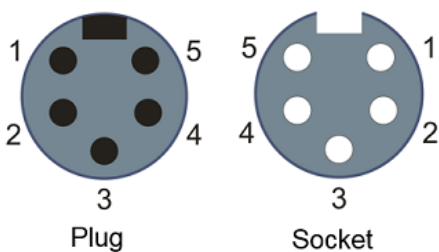


Fig. 18: Pin assignment 7/8", Power In and Power Out

Electrical isolation

Digital modules

In the digital input/output modules, the grounds of the control voltage (GNDs) and the auxiliary voltage (GNDp) are connected to each other!

Check this at the documentation of each used EtherCAT Box.

Analog modules

In the analog input/output modules the grounds of the control voltage (GNDs) and the auxiliary voltage (GNDp) are separated from each other in order to ensure electrical isolation of the analog signals from the control voltage.

In some of the analog modules the sensors or actuators are supplied by U_p - this means, for instance, that in the case of 0...10 V inputs, any reference voltage (0...30 V) may be connected to U_p ; this is then available to the sensors (e.g. smoothed 10 V for measuring potentiometers).

Details of the power supply may be taken from the specific module descriptions.

NOTE

Electrical isolation may be cancelled!

If digital and analog fieldbus boxes are connected directly via four-core power leads, the analog signals in the fieldbus boxes may be no longer electrically isolated from the control voltage!

3.2.4 Status LEDs for power supply

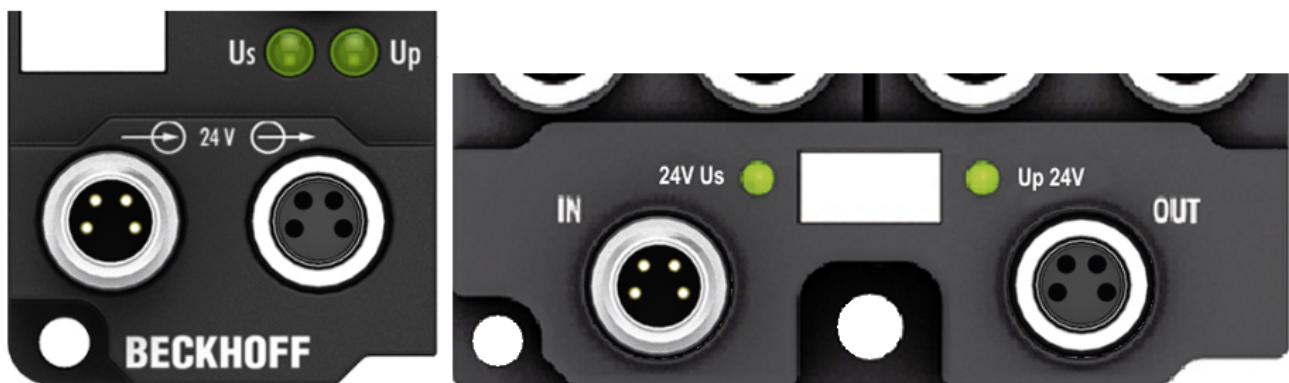


Fig. 19: Status LEDs for power supply

LED display

LED	Display	Meaning
Us (Control voltage)	off	The power supply voltage U_s is not present
	green illuminated	The power supply voltage U_s is present
	red illuminated	Because of overload (current > 0.5 A) the sensor supply generated from power supply voltage U_s was switched off for all sensors fed from this.
Up (Auxiliary voltage)	off	The power supply voltage U_p is not present
	green illuminated	The power supply voltage U_p is present

3.2.5 Power cables

Ordering data

Order designation	Power cable	Screw-in connector	Contacts	Cross-section	Length
ZK2020-3200-0020	Straight socket, open end	M8	4-pin	0.34 mm ²	2.00 m
ZK2020-3200-0050					5.00 m
ZK2020-3200-0100					10.00 m
ZK2020-3400-0020	Angled socket, open end				2.00 m
ZK2020-3400-0050					5.00 m
ZK2020-3400-0100					10.00 m
ZK2020-3132-0001	Straight socket, straight socket				0.15 m
ZK2020-3132-0005					0.50 m
ZK2020-3132-0010					1.00 m
ZK2020-3132-0020					2.00 m
ZK2020-3132-0050					5.00 m
ZK2020-3334-0001	Angled socket, angled socket				0.15 m
ZK2020-3334-0005					0.50 m
ZK2020-3334-0010					1.00 m
ZK2020-3334-0020					2.00 m
ZK2020-3334-0050		5.00 m			

Further available power cables may be found in the Beckhoff catalog or on our internet pages (<http://www.beckhoff.com>).

Technical data

Technical data	
Rated voltage according to IEC61076-2-101	30 V _{DC}
Contamination level according to IEC 60 664-1	3/2
Insulation resistance IEC 60 512-2	>10 ⁹ Ω
Current carrying capacity according to IEC 60512-3	4 A
Volume resistance according to IEC 60512-2	< 5 mΩ
Protection class according to IEC 60529	IP65/66/67, when screwed together
Ambient temperature	-30°C to +80°C

3.2.6 Power cable conductor losses M8

The ZK2020-xxxx-yyyy power cables should not exceed the total length of 15 m at 4 A (with continuation). When planning the cabling, note that at 24 V nominal voltage, the functionality of the module can no longer be assured if the voltage drop reaches 6 V. Variations in the output voltage from the power supply unit must also be taken into account.

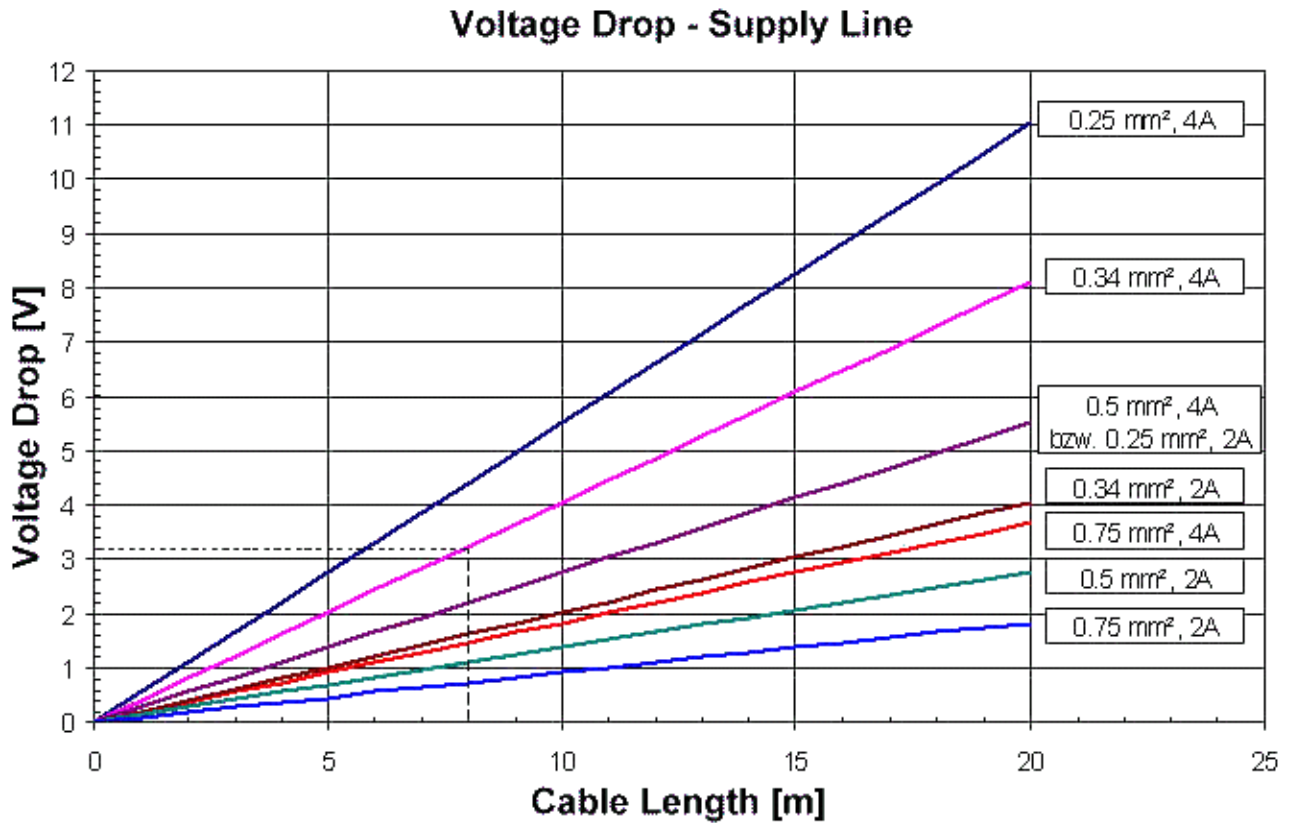


Fig. 20: Power cable conductor losses

Example

8 m power cable with 0.34 mm² cross-section has a voltage drop of 3.2 V at 4 A.

i EP92x4 Power Distribution Modules

With EP9214 and EP9224 Power Distribution Modules intelligent concepts for voltage supply are available. Further information may be found under www.beckhoff.com/EP9224.

3.2.7 Signal connection

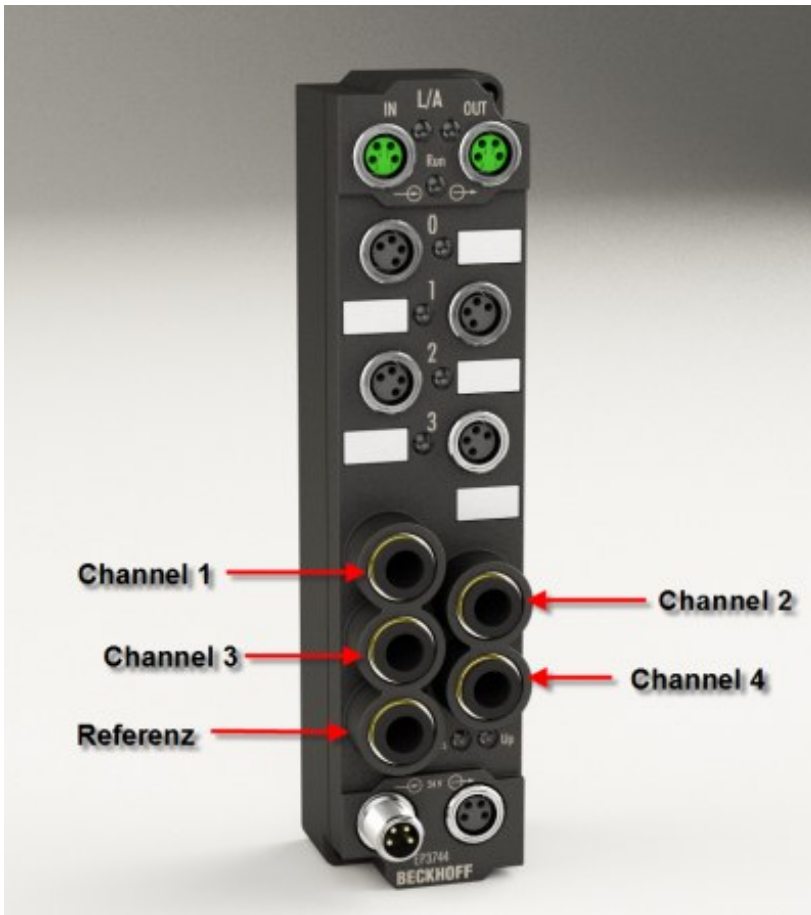


Fig. 21: Signal connection

Digital inputs/outputs M8, 4-pin

The EP3744 has four 4-pin M8 sockets.

Sockets 0 and 1 each have two digital inputs; sockets 2 and 3 each have one input and one output.

The signals are connected via M8 connectors

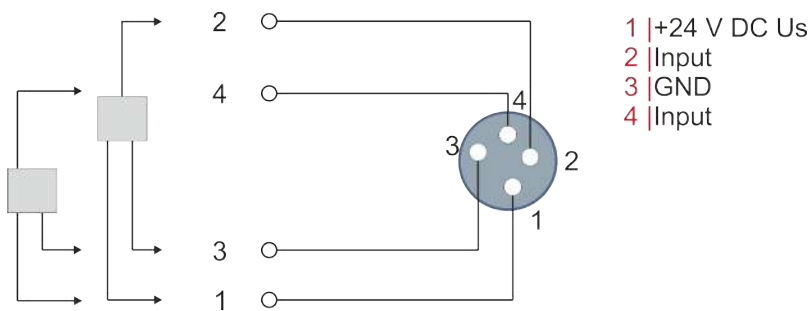


Fig. 22: Socket 0 and 1

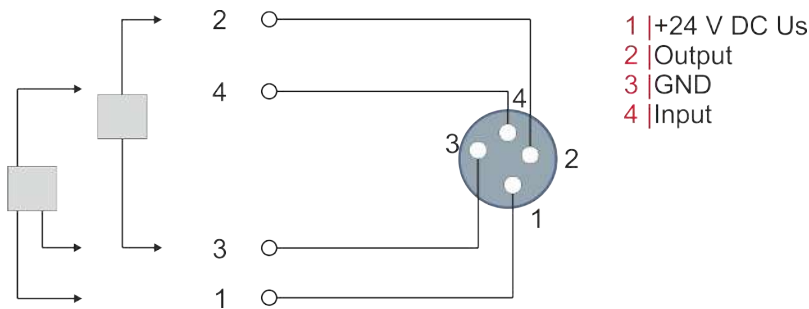


Fig. 23: Socket 2 and 3

The sensors are supplied with a common maximum current of 0.5 A from the control voltage U_s .

Light emitting diodes indicate the signal state of the inputs.

Pressure measuring inputs, 6 mm pneumatic hose

The connection for pressure measurement is made via fittings for standard pneumatic hoses (6 mm). The values are output as a reference to the lower left measuring channel.

The values of the reference channel are not available in the process data, but in the CoE objects.

3.2.8 Status LEDs at the signal connections

LED displays

LED	Display	Meaning
STATUS 1-4	green illuminated	a signal (24 V) is present on at least one input of channels 1-6 or one of the outputs 1 or 2 is switched on
U_s	off	The supply voltage, U_s , is not present
	green illuminated	The supply voltage, U_s , is present
	red illuminated	short circuit on the power supply for sensor outputs of U_s
U_p	off	The supply voltage, U_p , is not present
	green illuminated	The supply voltage, U_p , is present

3.3 UL Requirements

The installation of the EtherCAT Box Modules certified by UL has to meet the following requirements.

Supply voltage

⚠ CAUTION

CAUTION!

This UL requirements are valid for all supply voltages of all marked EtherCAT Box Modules!
For the compliance of the UL requirements the EtherCAT Box Modules should only be supplied

- by a 24 V_{DC} supply voltage, supplied by an isolating source and protected by means of a fuse (in accordance with UL248), rated maximum 4 Amp, or
- by a 24 V_{DC} power source, that has to satisfy *NEC class 2*.
A *NEC class 2* power supply shall not be connected in series or parallel with another (class 2) power source!

⚠ CAUTION

CAUTION!

To meet the UL requirements, the EtherCAT Box Modules must not be connected to unlimited power sources!

Networks

⚠ CAUTION

CAUTION!

To meet the UL requirements, EtherCAT Box Modules must not be connected to telecommunication networks!

Ambient temperature range

⚠ CAUTION

CAUTION!

To meet the UL requirements, EtherCAT Box Modules has to be operated only at an ambient temperature range of 0 to 55°C!

Marking for UL

All EtherCAT Box Modules certified by UL (Underwriters Laboratories) are marked with the following label.



Fig. 24: UL label

4 Commissioning/Configuration

4.1 Inserting into the EtherCAT network

● Installation of the latest XML device description

i Please ensure that you have installed the latest XML device description in TwinCAT. This can be downloaded from the Beckhoff website (<http://www.beckhoff.de/english/download/elconfig.htm?id=1983920606140>) and installed according to the installation instructions.

At the Beckhoff TwinCAT System Manager the configuration tree can be build in two different ways:

- by scanning [▶ 30] for existing hardware (called "online") and
- by manual inserting/appendig [▶ 30] of fieldbus devices, couplers and slaves.

Automatic scanning in of the box

- The EtherCAT system must be in a safe, de-energized state before the EtherCAT modules are connected to the EtherCAT network!
- Switch on the operating voltage, open the TwinCAT System Manager [▶ 33] (Config mode), and scan in the devices (see Fig. 1). Acknowledge all dialogs with "OK", so that the configuration is in "FreeRun" mode.

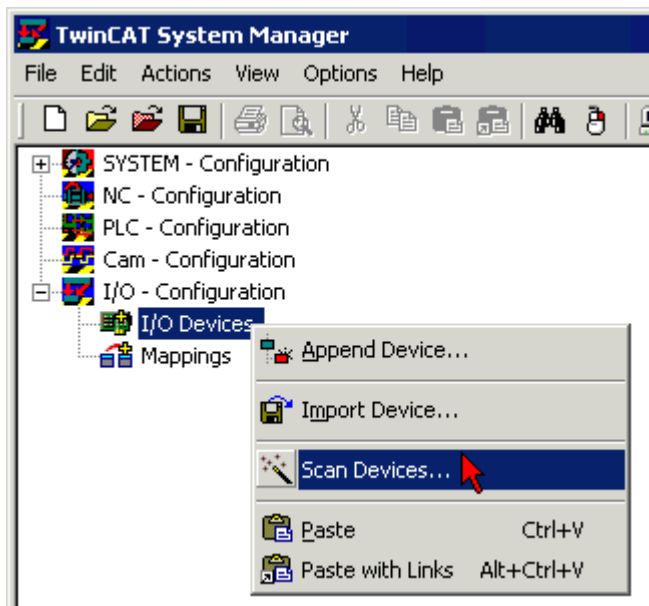


Fig. 25: Scanning in the configuration (I/O Devices -> right-click -> Scan Devices...)

Appending a module manually

- The EtherCAT system must be in a safe, de-energized state before the EtherCAT modules are connected to the EtherCAT network!
- Switch on the operating voltage, open the TwinCAT System Manager [▶ 33] (Config mode)
- Append a new I/O device. In the dialog that appears select the device *EtherCAT (Direct Mode)*, and confirm with *OK*.

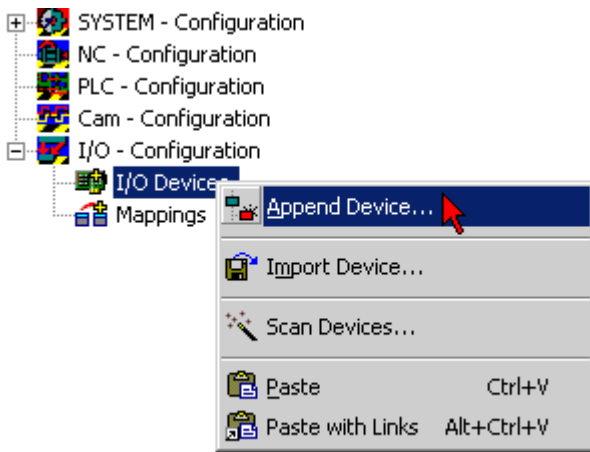


Fig. 26: Appending a new I/O device (I/O Devices -> right-click -> Append Device...)

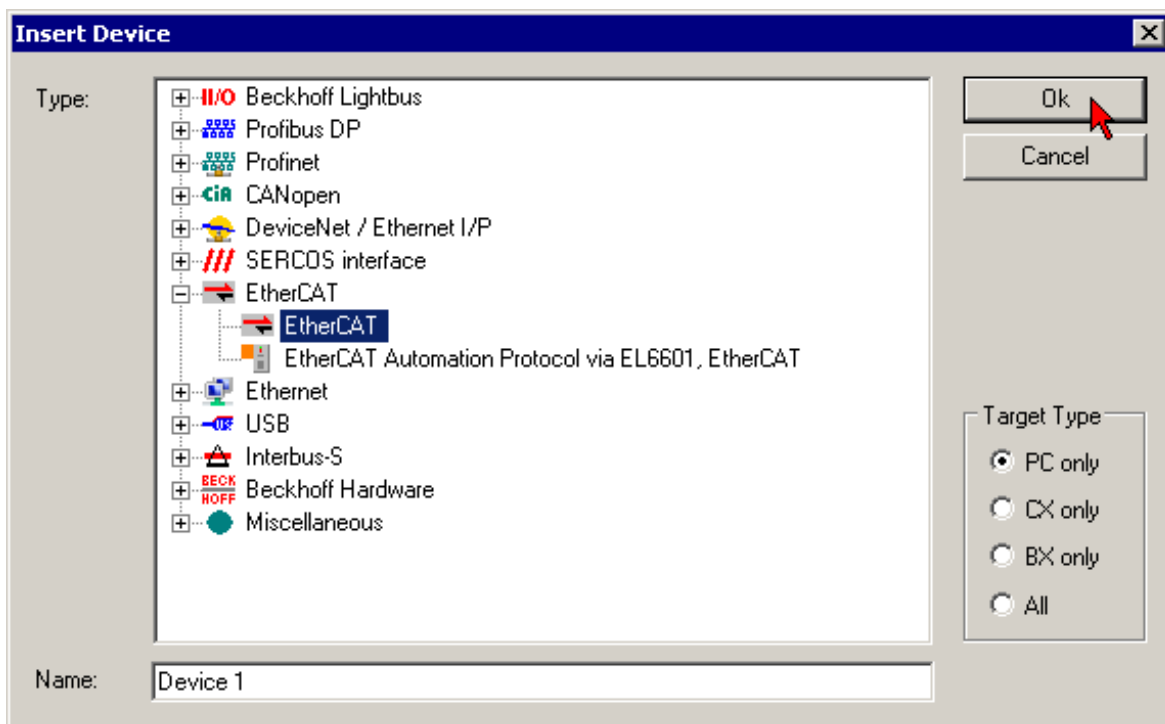


Fig. 27: Selecting the device EtherCAT

- Append a new box.

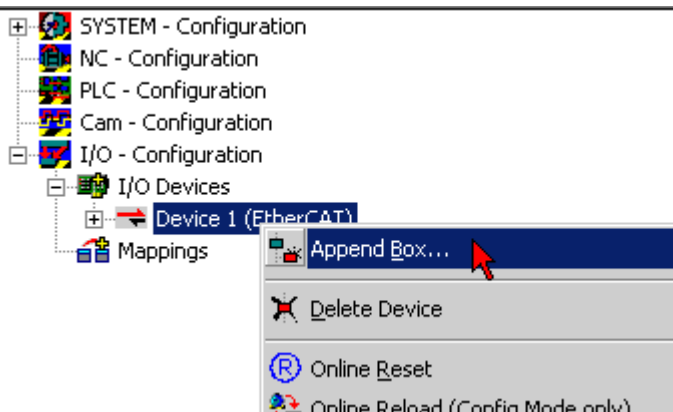


Fig. 28: Appending a new box (Device -> right-click -> Append Box...)

- In the dialog that appears select the desired box (e.g. EP2816-0008), and confirm with OK.

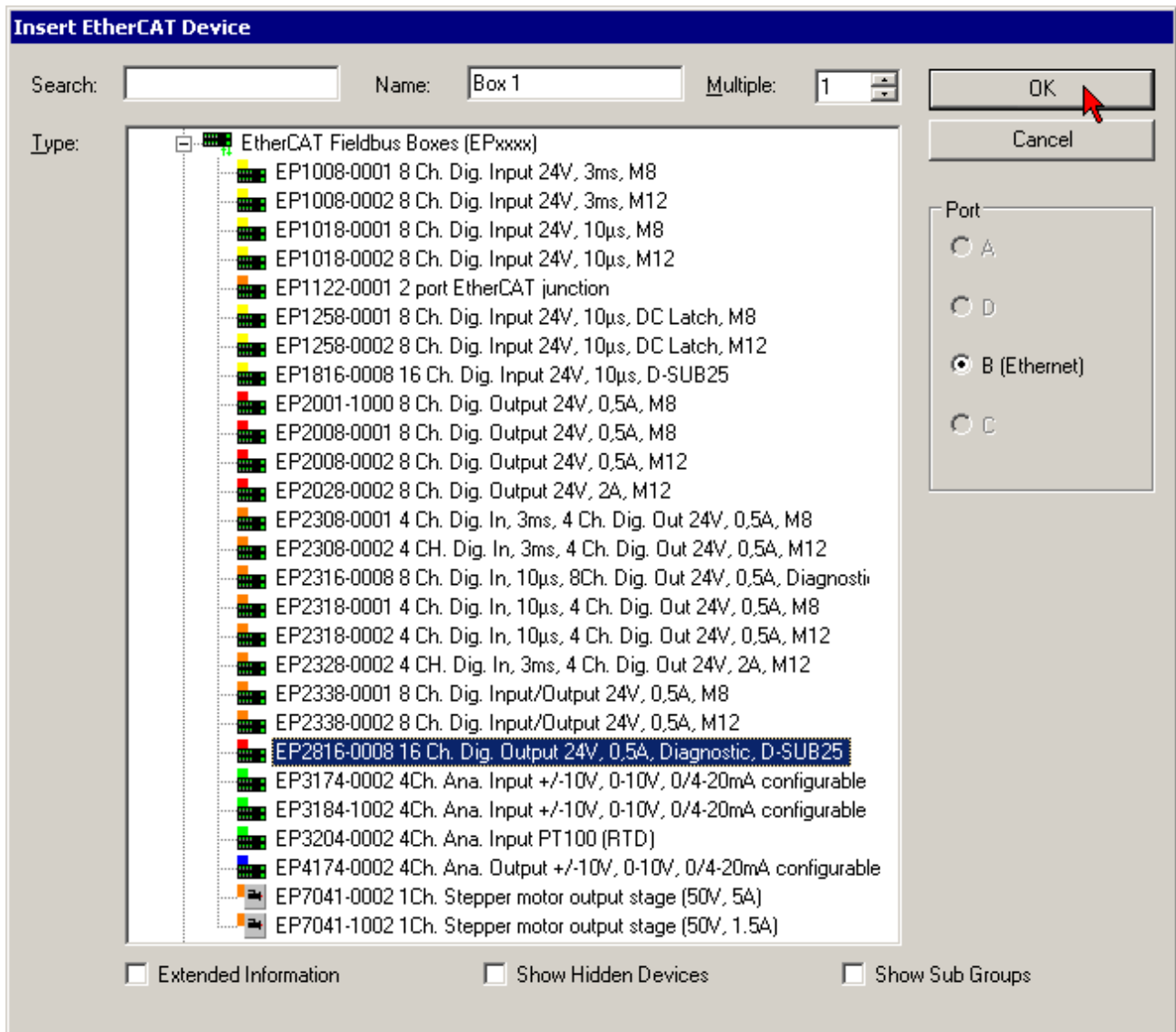


Fig. 29: Selecting a Box (e.g. EP2816-0008)

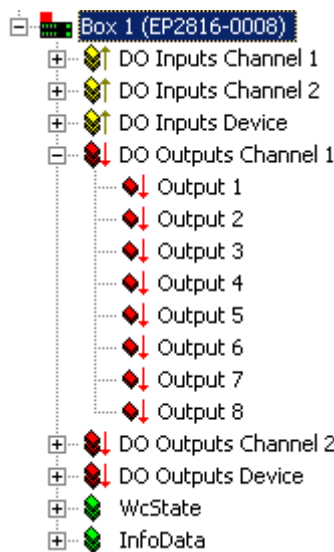


Fig. 30: Appended Box in the TwinCAT tree

4.2 Configuration via TwinCAT

In the left-hand window of the TwinCAT System Manager, click on the branch of the EtherCAT Box you wish to configure (EP2816-0008 in this example).

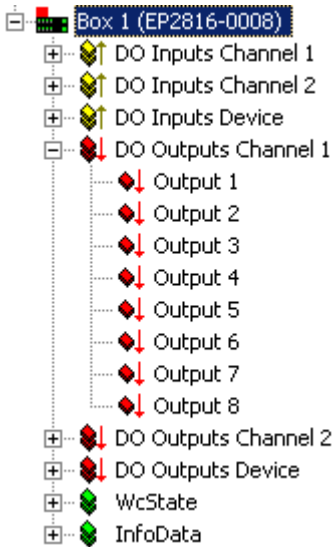


Fig. 31: Branch of the EtherCAT box to be configured

In the right-hand window of the TwinCAT System manager, various tabs are now available for configuring the EtherCAT Box.

General tab

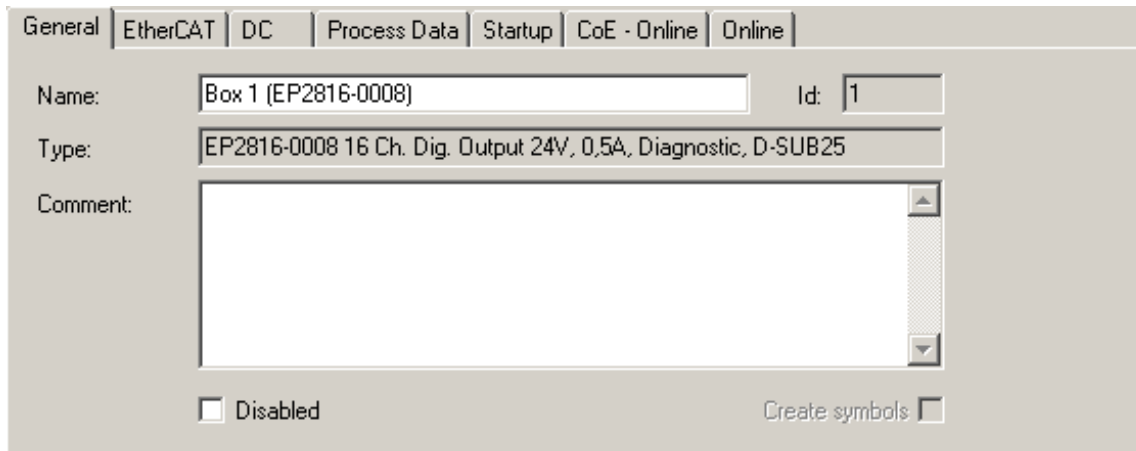


Fig. 32: General tab

Name	Name of the EtherCAT device
Id	Number of the EtherCAT device
Type	EtherCAT device type
Comment	Here you can add a comment (e.g. regarding the system).
Disabled	Here you can deactivate the EtherCAT device.
Create symbols	Access to this EtherCAT slave via ADS is only available if this checkbox is activated.

EtherCAT tab

The screenshot shows the 'EtherCAT' configuration tab. It contains several input fields and a button. The 'Type' field is filled with 'EP2816-0008 16 Ch. Dig. Output 24V, 0,5A, Diagnostic, D-SUB25'. The 'Product/Revision' field contains 'EP2816-0008-0017'. The 'Auto Inc Addr' field has the value '0'. The 'EtherCAT Addr' field has a checkbox that is unchecked, followed by the number '1001' and a button labeled 'Advanced Settings...'. The 'Previous Port' field is a dropdown menu currently showing 'Master'. At the bottom of the tab, there is a blue hyperlink: <http://www.beckhoff.com/EP2816-0008>.

Fig. 33: EtherCAT tab

Type	EtherCAT device type
Product/Revision	Product and revision number of the EtherCAT device
Auto Inc Addr.	Auto increment address of the EtherCAT device. The auto increment address can be used for addressing each EtherCAT device in the communication ring through its physical position. Auto increment addressing is used during the start-up phase when the EtherCAT master allocates addresses to the EtherCAT devices. With auto increment addressing the first EtherCAT slave in the ring has the address 0000_{hex} . For each further slave the address is decremented by 1 ($FFFF_{\text{hex}}$, $FFFE_{\text{hex}}$ etc.).
EtherCAT Addr.	Fixed address of an EtherCAT slave. This address is allocated by the EtherCAT master during the start-up phase. Tick the checkbox to the left of the input field in order to modify the default value.
Previous Port	Name and port of the EtherCAT device to which this device is connected. If it is possible to connect this device with another one without changing the order of the EtherCAT devices in the communication ring, then this combobox is activated and the EtherCAT device to which this device is to be connected can be selected.
Advanced Settings	This button opens the dialogs for advanced settings.

The link at the bottom of the tab points to the product page for this EtherCAT device on the web.

Process Data tab

Indicates the configuration of the process data. The input and output data of the EtherCAT slave are represented as CANopen process data objects (PDO). The user can select a PDO via PDO assignment and modify the content of the individual PDO via this dialog, if the EtherCAT slave supports this function.

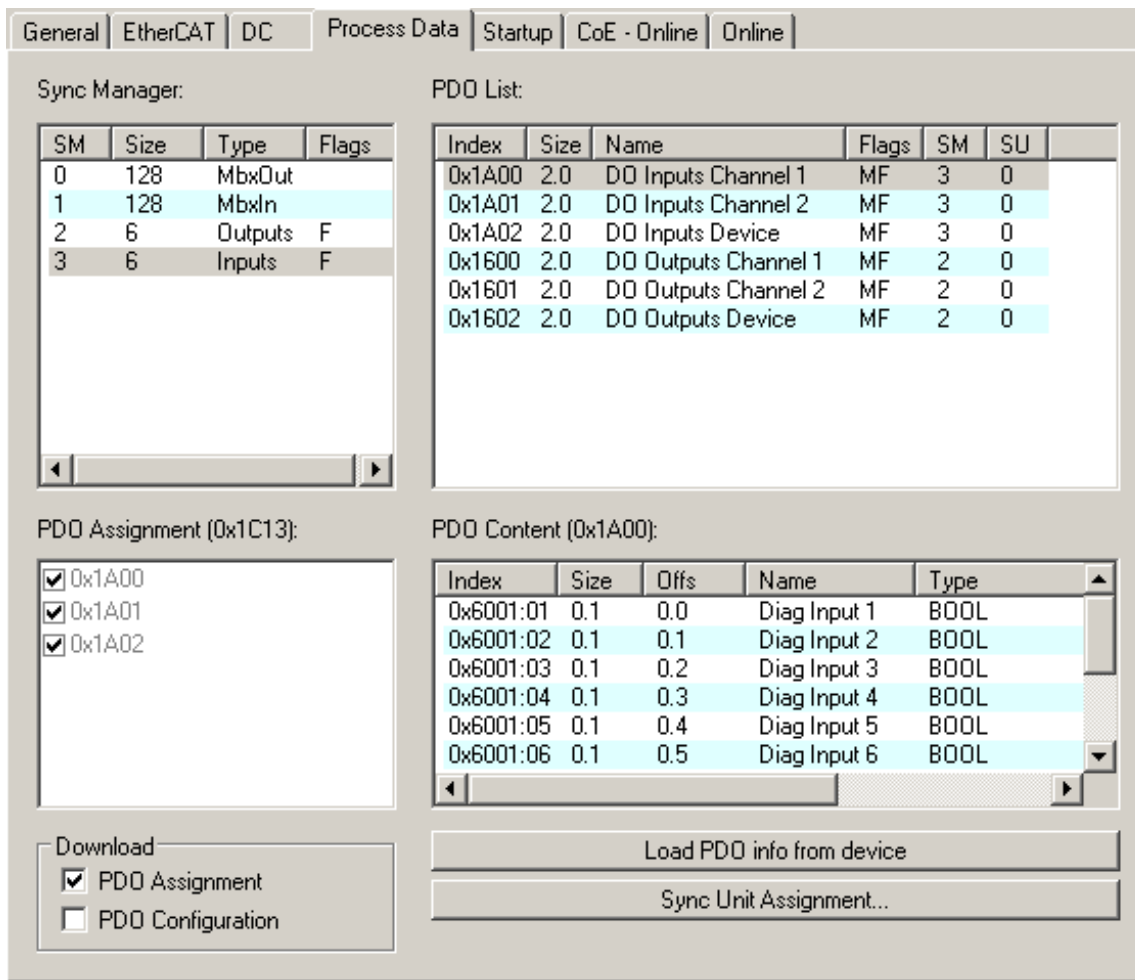


Fig. 34: Process Data tab

Sync Manager

Lists the configuration of the Sync Manager (SM).

If the EtherCAT device has a mailbox, SM0 is used for the mailbox output (MbxOut) and SM1 for the mailbox input (MbxIn).

SM2 is used for the output process data (outputs) and SM3 (inputs) for the input process data.

If an input is selected, the corresponding PDO assignment is displayed in the *PDO Assignment* list below.


PDO Assignment

PDO assignment of the selected Sync Manager. All PDOs defined for this Sync Manager type are listed here:

- If the output Sync Manager (outputs) is selected in the Sync Manager list, all RxPDOs are displayed.
- If the input Sync Manager (inputs) is selected in the Sync Manager list, all TxPDOs are displayed.

The selected entries are the PDOs involved in the process data transfer. In the tree diagram of the System Manager these PDOs are displayed as variables of the EtherCAT device. The name of the variable is identical to the *Name* parameter of the PDO, as displayed in the PDO list. If an entry in the PDO assignment list is deactivated (not selected and greyed out), this indicates that the input is excluded from the PDO assignment. In order to be able do select a greyed out PDO, the currently selected PDO has to be deselected first.

i Activation of PDO assignment

- the EtherCAT slave has to run through the PS status transition cycle (from pre-operational to safe-operational) once (see [Online tab \[▶ 39\]](#)),
- and the System Manager has to reload the EtherCAT slaves ( button)

PDO list

List of all PDOs supported by this EtherCAT device. The content of the selected PDOs is displayed in the *PDO Content* list. The PDO configuration can be modified by double-clicking on an entry.

Column	Description
Index	PDO index.
Size	Size of the PDO in bytes.
Name	Name of the PDO. If this PDO is assigned to a Sync Manager, it appears as a variable of the slave with this parameter as the name.
Flags	F Fixed content: The content of this PDO is fixed and cannot be changed by the System Manager.
	M Mandatory PDO. This PDO is mandatory and must therefore be assigned to a Sync Manager! Consequently, this PDO cannot be deleted from the <i>PDO Assignment</i> list
SM	Sync Manager to which this PDO is assigned. If this entry is empty, this PDO does not take part in the process data traffic.
SU	Sync unit to which this PDO is assigned.

PDO Content

Indicates the content of the PDO. If flag F (fixed content) of the PDO is not set the content can be modified.

Download

If the device is intelligent and has a mailbox, the configuration of the PDO and the PDO assignments can be downloaded to the device. This is an optional feature that is not supported by all EtherCAT slaves.

PDO Assignment

If this check box is selected, the PDO assignment that is configured in the PDO Assignment list is downloaded to the device on startup. The required commands to be sent to the device can be viewed in the [Startup \[▶ 36\]](#) tab.

PDO Configuration

If this check box is selected, the configuration of the respective PDOs (as shown in the PDO list and the PDO Content display) is downloaded to the EtherCAT slave.

Startup tab

The *Startup* tab is displayed if the EtherCAT slave has a mailbox and supports the *CANopen over EtherCAT* (CoE) or *Servo drive over EtherCAT* protocol. This tab indicates which download requests are sent to the mailbox during startup. It is also possible to add new mailbox requests to the list display. The download requests are sent to the slave in the same order as they are shown in the list.

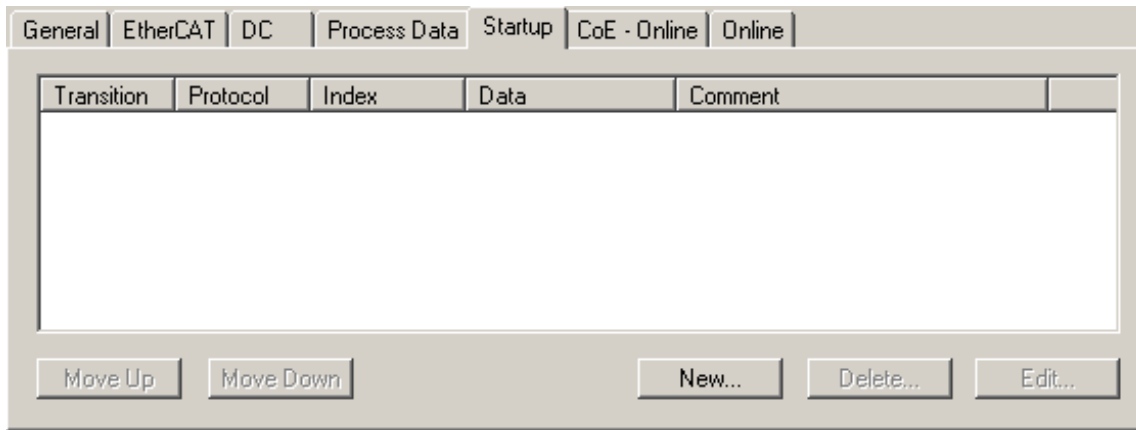


Fig. 35: Startup tab

Column	Description
Transition	Transition to which the request is sent. This can either be <ul style="list-style-type: none"> the transition from pre-operational to safe-operational (PS), or the transition from safe-operational to operational (SO). If the transition is enclosed in "<>" (e.g. <PS>), the mailbox request is fixed and cannot be modified or deleted by the user.
Protocol	Type of mailbox protocol
Index	Index of the object
Data	Date on which this object is to be downloaded.
Comment	Description of the request to be sent to the mailbox

- Move Up** This button moves the selected request up by one position in the list.
- Move Down** This button moves the selected request down by one position in the list.
- New** This button adds a new mailbox download request to be sent during startup.
- Delete** This button deletes the selected entry.
- Edit** This button edits an existing request.

CoE - Online tab

The additional *CoE - Online* tab is displayed if the EtherCAT slave supports the *CANopen over EtherCAT* (CoE) protocol. This dialog lists the content of the object directory of the slave (SDO upload) and enables the user to modify the content of an object from this list. Details for the objects of the individual EtherCAT devices can be found in the device-specific object descriptions.

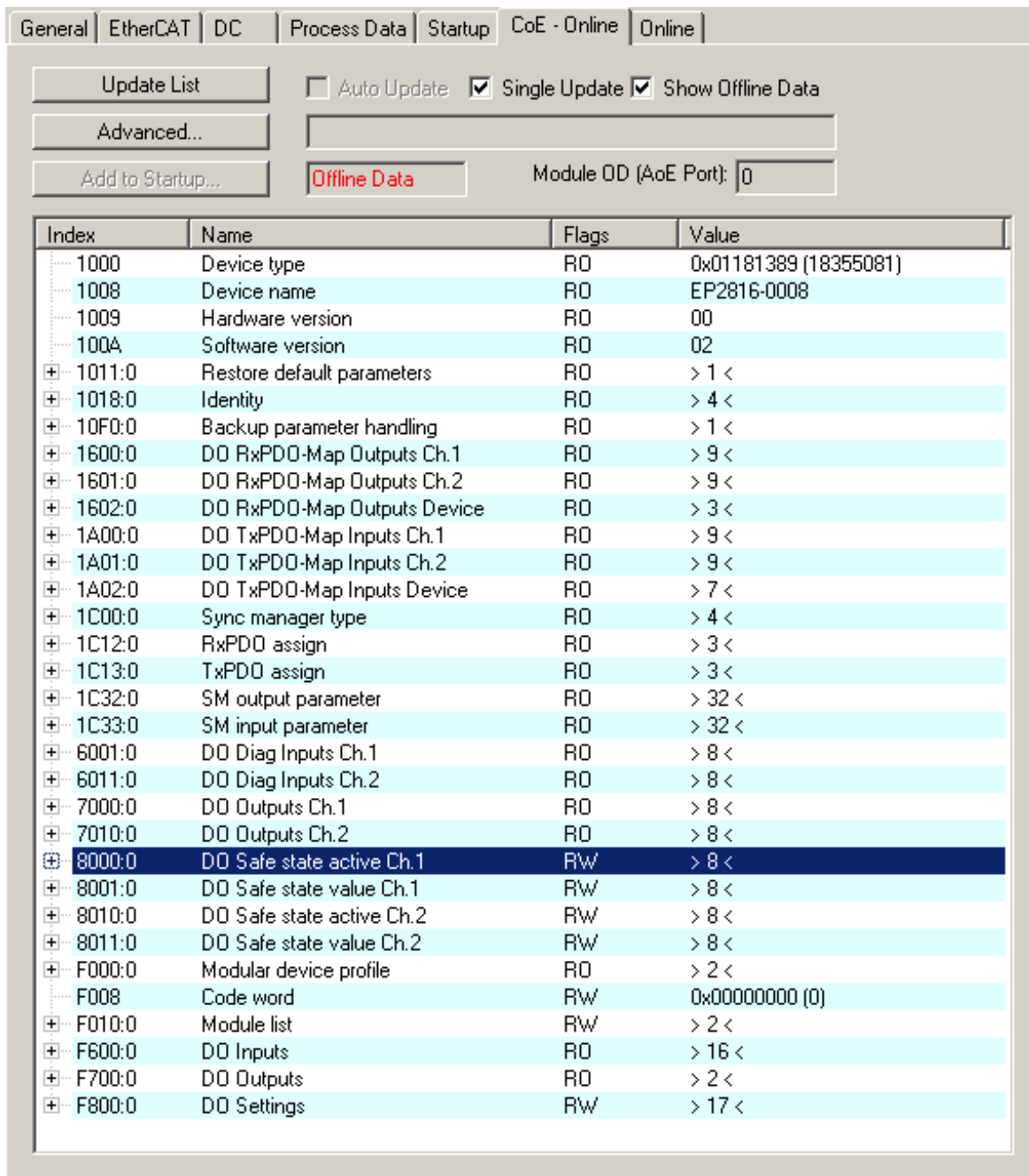


Fig. 36: CoE - Online tab

Object list display

Column	Description
Index	Index and subindex of the object
Name	Name of the object
Flags	RW The object can be read, and data can be written to the object (read/write)
	RO The object can be read, but no data can be written to the object (read only)
	P An additional P identifies the object as a process data object.
Value	Value of the object

- Update List** The *Update list* button updates all objects in the displayed list
- Auto Update** If this check box is selected, the content of the objects is updated automatically.
- Advanced** The *Advanced* button opens the *Advanced Settings* dialog. Here you can specify which objects are displayed in the list.

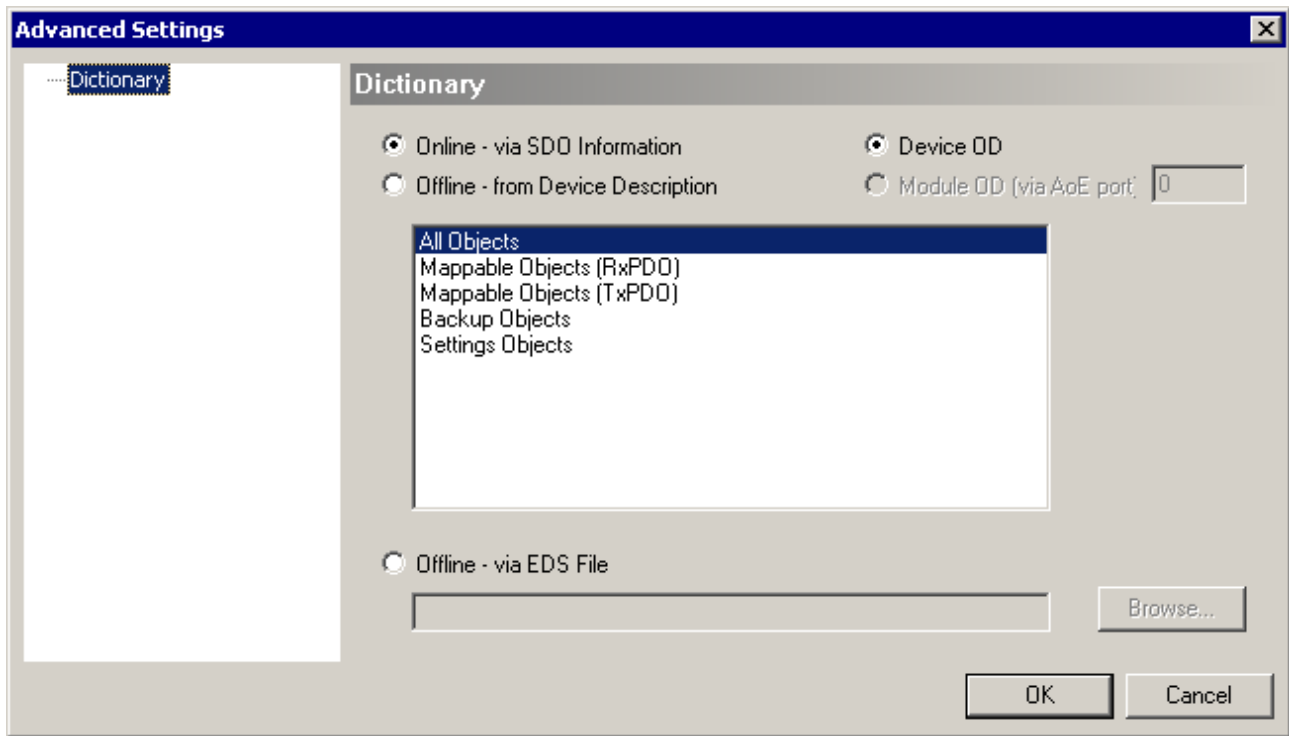


Fig. 37: Advanced settings

Online - via SDO information

If this option button is selected, the list of the objects included in the object directory of the slave is uploaded from the slave via SDO information. The list below can be used to specify which object types are to be uploaded.

Offline - via EDS file

If this option button is selected, the list of the objects included in the object directory is read from an EDS file provided by the user.

Online tab

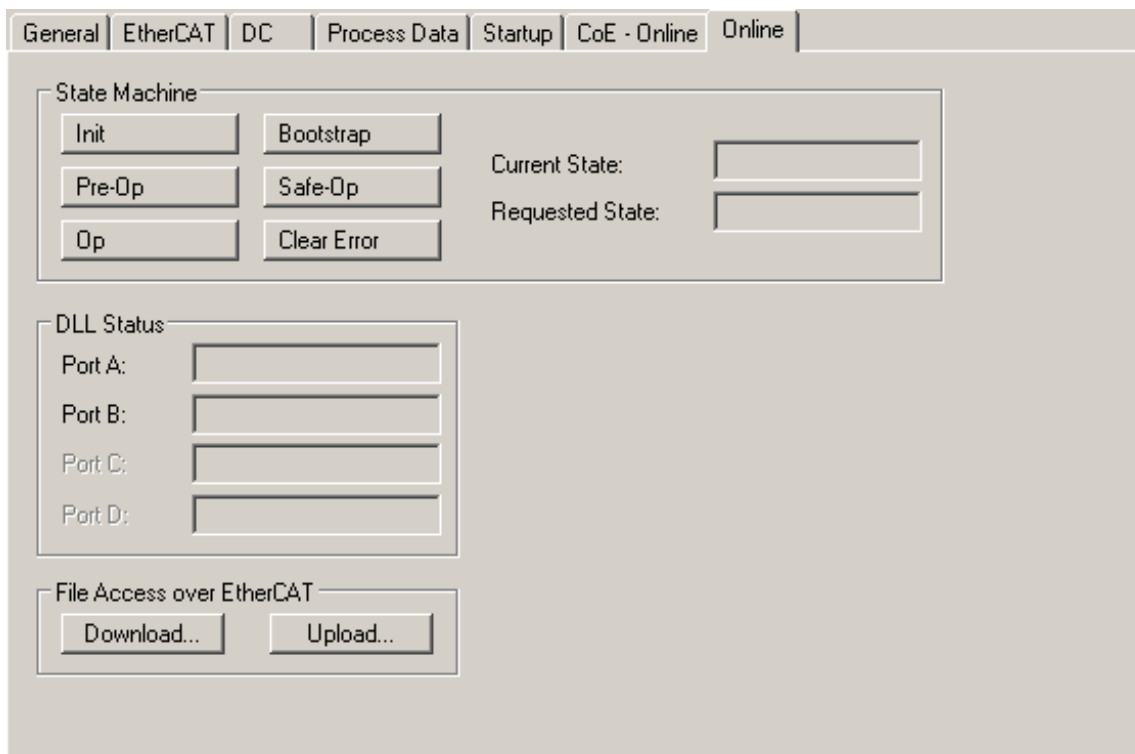


Fig. 38: Online tab

State Machine

Init	This button attempts to set the EtherCAT device to the <i>Init</i> state.
Pre-Op	This button attempts to set the EtherCAT device to the <i>pre-operational</i> state.
Op	This button attempts to set the EtherCAT device to the <i>operational</i> state.
Bootstrap	This button attempts to set the EtherCAT device to the <i>Bootstrap</i> state.
Safe-Op	This button attempts to set the EtherCAT device to the <i>safe-operational</i> state.
Clear Error	This button attempts to delete the fault display. If an EtherCAT slave fails during change of state it sets an error flag. Example: An EtherCAT slave is in PREOP state (pre-operational). The master now requests the SAFEOP state (safe-operational). If the slave fails during change of state it sets the error flag. The current state is now displayed as ERR PREOP. When the <i>Clear Error</i> button is pressed the error flag is cleared, and the current state is displayed as PREOP again.
Current State	Indicates the current state of the EtherCAT device.
Requested State	Indicates the state requested for the EtherCAT device.

DLL Status

Indicates the DLL status (data link layer status) of the individual ports of the EtherCAT slave. The DLL status can have four different states:

Status	Description
No Carrier / Open	No carrier signal is available at the port, but the port is open.
No Carrier / Closed	No carrier signal is available at the port, and the port is closed.
Carrier / Open	A carrier signal is available at the port, and the port is open.
Carrier / Closed	A carrier signal is available at the port, but the port is closed.

File Access over EtherCAT

Download	With this button a file can be written to the EtherCAT device.
Upload	With this button a file can be read from the EtherCAT device.

4.3 Object overview

i EtherCAT XML Device Description

The display matches that of the CoE objects from the EtherCAT XML Device Description. We recommend downloading the latest XML file from the download area of the Beckhoff website and installing it according to installation instructions.

Index (hex)	Name	Flags	Default value
1000 [▶ 51]	Device type	RO	0x00001389 (5001 _{dec})
1008 [▶ 51]	Device name	RO	EP3744-0041
1009 [▶ 52]	Hardware version	RO	00
100A [▶ 52]	Software version	RO	03
1011 [▶ 47]	Subindex	Restore default parameters	0x01 (1 _{dec})
	0x1011:01	SubIndex 001	0x00000000 (0 _{dec})
1018 [▶ 52]:0	Subindex	Identity	0x04 (4 _{dec})
	0x1018:01	Vendor ID	0x00000002 (2 _{dec})
	0x1018:02	Product code	0x0EA04052 (245383250 _{dec})
	0x1018:03	Revision	0x00000000 (0 _{dec})
	0x1018:04	Serial number	0x00000000 (0 _{dec})
10F0 [▶ 52]:0	Subindex	Backup parameter handling	0x01 (1 _{dec})
	0x10F0:01	Checksum	0x00000000 (0 _{dec})
1600 [▶ 52]:0	Subindex	DIG RxPDO-Map Outputs	0x03 (3 _{dec})
	0x1600:01	SubIndex 001	0x7010:01, 1
	0x1600:02	SubIndex 002	0x7010:02, 1
	0x1600:03	SubIndex 003	0x0000:00, 14
1601 [▶ 52]:0	Subindex	DEV RxPDO-Map Outputs Device	0x02 (2 _{dec})
	0x1601:01	SubIndex 001	0xF700:01, 1
	0x1601:02	SubIndex 002	0x0000:00, 15
1A00 [▶ 53]:0	Subindex	DIG TxPDO-Map Inputs	0x07 (7 _{dec})
	0x1A00:01	SubIndex 001	0x6000:01, 1
	0x1A00:02	SubIndex 002	0x6000:02, 1
	0x1A00:03	SubIndex 003	0x6000:03, 1
	0x1A00:04	SubIndex 004	0x6000:04, 1
	0x1A00:05	SubIndex 005	0x6000:05, 1
	0x1A00:06	SubIndex 006	0x6000:06, 1
	0x1A00:07	SubIndex 007	0x0000:00, 10
1A01 [▶ 53]:0	Subindex	AI TxPDO-Map Inputs Ch.1	0x09 (9 _{dec})
	0x1A01:01	SubIndex 001	0x6020:01, 1
	0x1A01:02	SubIndex 002	0x6020:02, 1
	0x1A01:03	SubIndex 003	0x6020:03, 2
	0x1A01:04	SubIndex 004	0x6020:05, 2
	0x1A01:05	SubIndex 005	0x6020:07, 1
	0x1A01:06	SubIndex 006	0x0000:00, 7
	0x1A01:07	SubIndex 007	0x6020:0F, 1
	0x1A01:08	SubIndex 008	0x6020:10, 1
	0x1A01:09	SubIndex 009	0x6020:11, 32

Index (hex)		Name	Flags	Default value	
<u>1A02</u> ▶ 53]:0	Subindex	AI TxPDO-Map Inputs Ch.2	RO	0x09 (9 _{dec})	
		0x1A02:01	SubIndex 001	RO	0x6030:01, 1
		0x1A02:02	SubIndex 002	RO	0x6030:02, 1
		0x1A02:03	SubIndex 003	RO	0x6030:03, 2
		0x1A02:04	SubIndex 004	RO	0x6030:05, 2
		0x1A02:05	SubIndex 005	RO	0x6030:07, 1
		0x1A02:06	SubIndex 006	RO	0x0000:00, 7
		0x1A02:07	SubIndex 007	RO	0x6030:0F, 1
		0x1A02:08	SubIndex 008	RO	0x6030:10, 1
		0x1A02:09	SubIndex 009	RO	0x6030:11, 32
<u>1A03</u> ▶ 54]:0	Subindex	AI TxPDO-Map Inputs Ch.3	RO	0x09 (9 _{dec})	
		0x1A03:01	SubIndex 001	RO	0x6040:01, 1
		0x1A03:02	SubIndex 002	RO	0x6040:02, 1
		0x1A03:03	SubIndex 003	RO	0x6040:03, 2
		0x1A03:04	SubIndex 004	RO	0x6040:05, 2
		0x1A03:05	SubIndex 005	RO	0x6040:07, 1
		0x1A03:06	SubIndex 006	RO	0x0000:00, 7
		0x1A03:07	SubIndex 007	RO	0x6040:0F, 1
		0x1A03:08	SubIndex 008	RO	0x6040:10, 1
		0x1A03:09	SubIndex 009	RO	0x6040:11, 32
<u>1A04</u> ▶ 54]:0	Subindex	AI TxPDO-Map Inputs Ch.4	RO	0x09 (9 _{dec})	
		0x1A04:01	SubIndex 001	RO	0x6050:01, 1
		0x1A04:02	SubIndex 002	RO	0x6050:02, 1
		0x1A04:03	SubIndex 003	RO	0x6050:03, 2
		0x1A04:04	SubIndex 004	RO	0x6050:05, 2
		0x1A04:05	SubIndex 005	RO	0x6050:07, 1
		0x1A04:06	SubIndex 006	RO	0x0000:00, 7
		0x1A04:07	SubIndex 007	RO	0x6050:0F, 1
		0x1A04:08	SubIndex 008	RO	0x6050:10, 1
		0x1A04:09	SubIndex 009	RO	0x6050:11, 32
<u>1A05</u> ▶ 54]:0	Subindex	DEV TxPDO-Map Inputs Device	RO	0x07 (7 _{dec})	
		0x1A05:01	SubIndex 001	RO	0xF600:01, 1
		0x1A05:02	SubIndex 002	RO	0x0000:00, 15
		0x1A05:03	SubIndex 003	RO	0xF611:01, 1
		0x1A05:04	SubIndex 004	RO	0xF611:02, 1
		0x1A05:05	SubIndex 005	RO	0x0000:00, 13
		0x1A05:06	SubIndex 006	RO	0xF611:10, 1
		0x1A05:07	SubIndex 007	RO	0x0000:00, 96
<u>1C00</u> ▶ 55]:0	Subindex	Sync manager type	RO	0x04 (4 _{dec})	
		0x1C00:01	SubIndex 001	RO	0x01 (1 _{dec})
		0x1C00:02	SubIndex 002	RO	0x02 (2 _{dec})
		0x1C00:03	SubIndex 003	RO	0x03 (3 _{dec})
		0x1C00:04	SubIndex 004	RO	0x04 (4 _{dec})
<u>1C12</u> ▶ 55]:0	Subindex	RxPDO assign	RW	0x02 (2 _{dec})	
		0x1C12:01	SubIndex 001	RW	0x1600 (5632 _{dec})
		0x1C12:02	SubIndex 002	RW	0x1601 (5633 _{dec})
<u>1C13</u> ▶ 55]:0	Subindex	TxPDO assign	RW	0x06 (6 _{dec})	
		0x1C13:01	SubIndex 001	RW	0x1A00 (6656 _{dec})
		0x1C13:02	SubIndex 002	RW	0x1A01 (6657 _{dec})
		0x1C13:03	SubIndex 003	RW	0x1A02 (6658 _{dec})
		0x1C13:04	SubIndex 004	RW	0x1A03 (6659 _{dec})
		0x1C13:05	SubIndex 005	RW	0x1A04 (6660 _{dec})
	0x1C13:06	SubIndex 006	RW	0x1A05 (6661 _{dec})	

Index (hex)	Name	Flags	Default value	
<u>1C32</u>	Subindex	SM output parameter	RO	0x20 (32 _{dec})
▶ 56 :0	0x1C32:01	Sync mode	RW	0x0001 (1 _{dec})
	0x1C32:02	Cycle time	RW	0x003D0900 (4000000 _{dec})
	0x1C32:03	Shift time	RO	0x00000384 (900 _{dec})
	0x1C32:04	Sync modes supported	RO	0xC007 (49159 _{dec})
	0x1C32:05	Minimum cycle time	RO	0x000F4240 (1000000 _{dec})
	0x1C32:06	Calc and copy time	RO	0x00000000 (0 _{dec})
	0x1C32:07	Minimum delay time	RO	0x00000384 (900 _{dec})
	0x1C32:08	Command	RW	0x0000 (0 _{dec})
	0x1C32:09	Maximum delay time	RO	0x00000384 (900 _{dec})
	0x1C32:0B	SM event missed counter	RO	0x0000 (0 _{dec})
	0x1C32:0C	Cycle exceeded counter	RO	0x0000 (0 _{dec})
	0x1C32:0D	Shift too short counter	RO	0x0000 (0 _{dec})
	0x1C32:20	Sync error	RO	0x00 (0 _{dec})
<u>1C33</u>	Subindex	SM input parameter	RO	0x20 (32 _{dec})
▶ 57 :0	0x1C33:01	Sync mode	RW	0x0022 (34 _{dec})
	0x1C33:02	Cycle time	RW	0x003D0900 (4000000 _{dec})
	0x1C33:03	Shift time	RO	0x00000384 (900 _{dec})
	0x1C33:04	Sync modes supported	RO	0xC007 (49159 _{dec})
	0x1C33:05	Minimum cycle time	RO	0x000F4240 (1000000 _{dec})
	0x1C33:06	Calc and copy time	RO	0x00000000 (0 _{dec})
	0x1C33:07	Minimum delay time	RO	0x00000384 (900 _{dec})
	0x1C33:08	Command	RW	0x0000 (0 _{dec})
	0x1C33:09	Maximum delay time	RO	0x00000384 (900 _{dec})
	0x1C33:0B	SM event missed counter	RO	0x0000 (0 _{dec})
	0x1C33:0C	Cycle exceeded counter	RO	0x0000 (0 _{dec})
	0x1C33:0D	Shift too short counter	RO	0x0000 (0 _{dec})
	0x1C33:20	Sync error	RO	0x00 (0 _{dec})
<u>6000</u>	Subindex	Dig Inputs	RO	0x06 (6 _{dec})
▶ 59 :0	0x6000:01	Input 1	RO	0x00 (0 _{dec})
	0x6000:02	Input 2	RO	0x00 (0 _{dec})
	0x6000:03	Input 3	RO	0x00 (0 _{dec})
	0x6000:04	Input 4	RO	0x00 (0 _{dec})
	0x6000:05	Input 5	RO	0x00 (0 _{dec})
	0x6000:06	Input 6	RO	0x00 (0 _{dec})
<u>6020</u>	Subindex	AI Inputs Ch.1	RO	0x11 (17 _{dec})
▶ 58 :0	0x6020:01	Underrange	RO	0x00 (0 _{dec})
	0x6020:02	Overrange	RO	0x00 (0 _{dec})
	0x6020:03	Limit 1	RO	0x00 (0 _{dec})
	0x6020:05	Limit 2	RO	0x00 (0 _{dec})
	0x6020:07	Error	RO	0x00 (0 _{dec})
	0x6020:0F	TxPDO State	RO	0x00 (0 _{dec})
	0x6020:10	TxPDO Toggle	RO	0x00 (0 _{dec})
	0x6020:11	Value	RO	0x00000000 (0 _{dec})
<u>6030</u>	Subindex	AI Inputs Ch.2	RO	0x11 (17 _{dec})
▶ 58 :0	0x6030:01	Underrange	RO	0x00 (0 _{dec})
	0x6030:02	Overrange	RO	0x00 (0 _{dec})
	0x6030:03	Limit 1	RO	0x00 (0 _{dec})
	0x6030:05	Limit 2	RO	0x00 (0 _{dec})
	0x6030:07	Error	RO	0x00 (0 _{dec})
	0x6030:0F	TxPDO State	RO	0x00 (0 _{dec})
	0x6030:10	TxPDO Toggle	RO	0x00 (0 _{dec})
	0x6030:11	Value	RO	0x00000000 (0 _{dec})

Index (hex)	Name	Flags	Default value
6040	Subindex AI Inputs Ch.3	RO	0x11 (17 _{dec})
▶ 58]:0	0x6040:01	RO	0x00 (0 _{dec})
	0x6040:02	RO	0x00 (0 _{dec})
	0x6040:03	RO	0x00 (0 _{dec})
	0x6040:05	RO	0x00 (0 _{dec})
	0x6040:07	RO	0x00 (0 _{dec})
	0x6040:0F	RO	0x00 (0 _{dec})
	0x6040:10	RO	0x00 (0 _{dec})
	0x6040:11	RO	0x00000000 (0 _{dec})
6050	Subindex AI Inputs Ch.4	RO	0x11 (17 _{dec})
▶ 59]:0	0x6050:01	RO	0x00 (0 _{dec})
	0x6050:02	RO	0x00 (0 _{dec})
	0x6050:03	RO	0x00 (0 _{dec})
	0x6050:05	RO	0x00 (0 _{dec})
	0x6050:07	RO	0x00 (0 _{dec})
	0x6050:0F	RO	0x00 (0 _{dec})
	0x6050:10	RO	0x00 (0 _{dec})
	0x6050:11	RO	0x00000000 (0 _{dec})
7010	Subindex Dig Outputs	RO	0x02 (2 _{dec})
▶ 59]:0	0x7010:01	RO	0x00 (0 _{dec})
	0x7010:02	RO	0x00 (0 _{dec})
8010	Subindex Safe state active	RW	0x02 (2 _{dec})
▶ 47]:0	0x8010:01	RW	0x00 (0 _{dec})
	0x8010:02	RW	0x00 (0 _{dec})
8011	Subindex Safe state value	RW	0x02 (2 _{dec})
▶ 47]:0	0x8011:01	RW	0x00 (0 _{dec})
	0x8011:02	RW	0x00 (0 _{dec})
8020	Subindex AI Settings Ch.1	RW	0x19 (25 _{dec})
▶ 48]:0	0x8020:01	RW	0x00 (0 _{dec})
	0x8020:06	RW	0x01 (1 _{dec})
	0x8020:07	RW	0x00 (0 _{dec})
	0x8020:08	RW	0x00 (0 _{dec})
	0x8020:0A	RW	0x00 (0 _{dec})
	0x8020:0B	RW	0x01 (1 _{dec})
	0x8020:11	RW	0x00000000 (0 _{dec})
	0x8020:12	RW	0x00010000 (65536 _{dec})
	0x8020:13	RW	0x0000 (0 _{dec})
	0x8020:14	RW	0x0000 (0 _{dec})
	0x8020:15	RW	0x0000 (0 _{dec})
	0x8020:17	RW	0x00000000 (0 _{dec})
	0x8020:18	RW	0x4000 (16384 _{dec})
0x8020:19	RW	0x0008 (8 _{dec})	
802E	Subindex AI Internal data Ch.1	RO	0x01 (1 _{dec})
▶ 59]:0	0x802E:01	RO	0x00000000 (0 _{dec})
802F	Subindex AI Vendor data Ch.1	RW	0x04 (4 _{dec})
▶ 59]:0	0x802F:01	RW	0x00000000 (0 _{dec})
	0x802F:02	RW	0x4000 (16384 _{dec})
	0x802F:03	RW	0x00000000 (0 _{dec})
	0x802F:04	RW	0x0000 (0 _{dec})

Index (hex)	Name	Flags	Default value
<u>8030</u>	Subindex AI Settings Ch.2	RW	0x19 (25 _{dec})
▶ <u>49</u> :0	0x8030:01 Enable user scale	RW	0x00 (0 _{dec})
	0x8030:06 Enable filter	RW	0x01 (1 _{dec})
	0x8030:07 Enable limit 1	RW	0x00 (0 _{dec})
	0x8030:08 Enable limit 2	RW	0x00 (0 _{dec})
	0x8030:0A Enable user calibration	RW	0x00 (0 _{dec})
	0x8030:0B Enable vendor calibration	RW	0x01 (1 _{dec})
	0x8030:11 User scale offset	RW	0x00000000 (0 _{dec})
	0x8030:12 User scale gain	RW	0x00010000 (65536 _{dec})
	0x8030:13 Limit 1	RW	0x0000 (0 _{dec})
	0x8030:14 Limit 2	RW	0x0000 (0 _{dec})
	0x8030:15 Filter settings	RW	0x0000 (0 _{dec})
	0x8030:17 User calibration offset	RW	0x00000000 (0 _{dec})
	0x8030:18 User calibration gain	RW	0x4000 (16384 _{dec})
	0x8030:19 Range	RW	0x0008 (8 _{dec})
<u>803E</u>	Subindex AI Internal data Ch.2	RO	0x01 (1 _{dec})
▶ <u>59</u> :0	0x803E:01 ADC raw value	RO	0x00000000 (0 _{dec})
<u>803F</u>	Subindex AI Vendor data Ch.2	RW	0x04 (4 _{dec})
▶ <u>60</u> :0	0x803F:01 Calibration offset pressure	RW	0x00000000 (0 _{dec})
	0x803F:02 Calibration gain pressure	RW	0x4000 (16384 _{dec})
	0x803F:03 Calibration offset temp	RW	0x00000000 (0 _{dec})
	0x803F:04 Calibration gain temp	RW	0x0000 (0 _{dec})
<u>8040</u>	Subindex AI Settings Ch.3	RW	0x19 (25 _{dec})
▶ <u>50</u> :0	0x8040:01 Enable user scale	RW	0x00 (0 _{dec})
	0x8040:06 Enable filter	RW	0x01 (1 _{dec})
	0x8040:07 Enable limit 1	RW	0x00 (0 _{dec})
	0x8040:08 Enable limit 2	RW	0x00 (0 _{dec})
	0x8040:0A Enable user calibration	RW	0x00 (0 _{dec})
	0x8040:0B Enable vendor calibration	RW	0x01 (1 _{dec})
	0x8040:11 User scale offset	RW	0x00000000 (0 _{dec})
	0x8040:12 User scale gain	RW	0x00010000 (65536 _{dec})
	0x8040:13 Limit 1	RW	0x0000 (0 _{dec})
	0x8040:14 Limit 2	RW	0x0000 (0 _{dec})
	0x8040:15 Filter settings	RW	0x0000 (0 _{dec})
	0x8040:17 User calibration offset	RW	0x00000000 (0 _{dec})
	0x8040:18 User calibration gain	RW	0x4000 (16384 _{dec})
	0x8040:19 Range	RW	0x0008 (8 _{dec})
<u>804E</u>	Subindex AI Internal data Ch.3	RO	0x01 (1 _{dec})
▶ <u>60</u> :0	0x804E:01 ADC raw value	RO	0x00000000 (0 _{dec})
<u>804F</u>	Subindex AI Vendor data Ch.3	RW	0x04 (4 _{dec})
▶ <u>60</u> :0	0x804F:01 Calibration offset pressure	RW	0x00000000 (0 _{dec})
	0x804F:02 Calibration gain pressure	RW	0x4000 (16384 _{dec})
	0x804F:03 Calibration offset temp	RW	0x00000000 (0 _{dec})
	0x804F:04 Calibration gain temp	RW	0x0000 (0 _{dec})

Index (hex)	Name	Flags	Default value	
8050	Subindex AI Settings Ch.4	RW	0x19 (25 _{dec})	
▶ 51:0	0x8050:01	Enable user scale	RW	0x00 (0 _{dec})
	0x8050:06	Enable filter	RW	0x01 (1 _{dec})
	0x8050:07	Enable limit 1	RW	0x00 (0 _{dec})
	0x8050:08	Enable limit 2	RW	0x00 (0 _{dec})
	0x8050:0A	Enable user calibration	RW	0x00 (0 _{dec})
	0x8050:0B	Enable vendor calibration	RW	0x01 (1 _{dec})
	0x8050:11	User scale offset	RW	0x00000000 (0 _{dec})
	0x8050:12	User scale gain	RW	0x00010000 (65536 _{dec})
	0x8050:13	Limit 1	RW	0x0000 (0 _{dec})
	0x8050:14	Limit 2	RW	0x0000 (0 _{dec})
	0x8050:15	Filter settings	RW	0x0000 (0 _{dec})
	0x8050:17	User calibration offset	RW	0x00000000 (0 _{dec})
	0x8050:18	User calibration gain	RW	0x4000 (16384 _{dec})
	0x8050:19	Range	RW	0x0008 (8 _{dec})
805E	Subindex AI Internal data Ch.4	RO	0x01 (1 _{dec})	
▶ 60:0	0x805E:01	ADC raw value	RO	0x00000000 (0 _{dec})
805F	Subindex AI Vendor data Ch.4	RW	0x04 (4 _{dec})	
▶ 60:0	0x805F:01	Calibration offset pressure	RW	0x00000000 (0 _{dec})
	0x805F:02	Calibration gain pressure	RW	0x4000 (16384 _{dec})
	0x805F:03	Calibration offset temp	RW	0x00000000 (0 _{dec})
	0x805F:04	Calibration gain temp	RW	0x0000 (0 _{dec})
F000	Subindex Modular device profile	RO	0x02 (2 _{dec})	
▶ 60:0	0xF000:01	Module index distance	RO	0x0010 (16 _{dec})
	0xF000:02	Maximum number of modules	RO	0x0006 (6 _{dec})
F008 ▶ 60]	Code word	RW	0x00000000 (0 _{dec})	
F010	Subindex Module list	RW	0x06 (6 _{dec})	
▶ 61:0	0xF010:01	SubIndex 001	RW	0x00000118 (280 _{dec})
	0xF010:02	SubIndex 002	RW	0x00000118 (280 _{dec})
	0xF010:03	SubIndex 003	RW	0x0000012C (300 _{dec})
	0xF010:04	SubIndex 004	RW	0x0000012C (300 _{dec})
	0xF010:05	SubIndex 005	RW	0x0000012C (300 _{dec})
	0xF010:06	SubIndex 006	RW	0x0000012C (300 _{dec})
F600	Subindex DEV Inputs Safe State Active	RO	0x01 (1 _{dec})	
▶ 61:0	0xF600:01	Safe State Active	RO	0x00 (0 _{dec})
F611	Subindex DEV Inputs Undervoltage	RO	0x10 (16 _{dec})	
▶ 61:0	0xF611:01	Undervoltage Us	RO	0x00 (0 _{dec})
	0xF611:02	Undervoltage Up	RO	0x00 (0 _{dec})
	0xF611:10	TxPDO Toggle	RO	0x00 (0 _{dec})
F700	Subindex DEV Outputs Set Safe State	RO	0x01 (1 _{dec})	
▶ 61:0	0xF700:01	Set safe state	RO	0x00 (0 _{dec})
F800	Subindex AI Settings Reference	RW	0x18 (24 _{dec})	
▶ 61:0	0xF800:0A	Enable user calibration	RW	0x00 (0 _{dec})
	0xF800:0B	Enable vendor calibration	RW	0x01 (1 _{dec})
	0xF800:17	User calibration offset	RW	0x00000000 (0 _{dec})
	0xF800:18	User calibration gain	RW	0x4000 (16384 _{dec})
F80E	Subindex AI Internal data Reference	RO	0x02 (2 _{dec})	
▶ 61:0	0xF80E:01	ADC raw value 1	RO	0x00000000 (0 _{dec})
	0xF80E:02	ADC raw value 2	RO	0x00000000 (0 _{dec})
F80F	Subindex AI Vendor data Reference	RW	0x04 (4 _{dec})	
▶ 62:0	0xF80F:01	Calibration offset pressure	RW	0x00000000 (0 _{dec})
	0xF80F:02	Calibration gain pressure	RW	0x4000 (16384 _{dec})
	0xF80F:03	Calibration offset temp	RW	0x00000000 (0 _{dec})
	0xF80F:04	Calibration gain temp	RW	0x0000 (0 _{dec})

Legend

Flags:
 RO = Read Only
 RW = Read/Write

4.4 Object description and parameterization

i EtherCAT XML Device Description

The display matches that of the CoE objects from the EtherCAT XML Device Description. We recommend downloading the latest XML file from the download area of the Beckhoff website and installing it according to installation instructions.

i Parameterization via the CoE list (CAN over EtherCAT)

The EtherCAT device is parameterized via the [CoE - Online tab \[▶ 37\]](#) (double-click on the respective object) or via the [Process Data \[▶ 34\]](#) tab (allocation of PDOs).

Introduction

The CoE overview contains objects for different intended applications:

- [Objects required for parameterization \[▶ 47\]](#) during commissioning
- [Objects for indicating internal settings \[▶ 51\]](#) (may be fixed)
- Further [profile-specific objects \[▶ 58\]](#) indicating inputs, outputs and status information

The following section first describes the objects required for normal operation, followed by a complete overview of missing objects.

4.4.1 Objects to be parameterized during commissioning

Index 1011 Restore default parameters

Index (hex)	Name	Meaning	Data type	Flags	Default
1011:0	Restore default parameters	Restore default parameters	UINT8	RO	0x01 (1 _{dec})
1011:01	SubIndex 001	If this object is set to "0x64616F6C" in the set value dialog, all backup objects are reset to their delivery state.	UINT32	RW	0x00000000 (0 _{dec})

Index 8010 Safe state active

Index (hex)	Name	Meaning	Data type	Flags	Default	
8010:0	Safe state active		UINT8	RO	0x02 (2 _{dec})	
8010:01	Output 1	0	Output State will remain unchanged during OP-> SafeOP	BOOLEAN	RW	0x00 (0 _{dec})
		1	Output will go to Safe State during OP-> SafeOP			
8010:02	Output 2	0	Output State will remain unchanged during OP-> SafeOP	BOOLEAN	RW	0x00 (0 _{dec})
		1	Output will go to Safe State during OP-> SafeOP			

Index 8011 Safe state value

Index (hex)	Name	Meaning	Data type	Flags	Default	
8011:0	Safe state value		UINT8	RO	0x02 (2 _{dec})	
8011:01	Output 1	0	Output -> 0 in case of Safe State condition	BOOLEAN	RW	0x00 (0 _{dec})
		1	Output -> 1 in case of Safe State condition			
8011:02	Output 2	0	Output -> 0 in case of Safe State condition	BOOLEAN	RW	0x00 (0 _{dec})
		1	Output -> 1 in case of Safe State condition			

Index 8020 AI settings Ch.1 (parameterization of channel 1)

Index (hex)	Name	Meaning	Data type	Flags	Default
8020:0	AI Settings Ch.1	Maximum subindex	UINT8	RO	0x19 (25 _{dec})
8020:01	Enable user scale	1 User scale is active.	BOOLEAN	RW	0x00 (0 _{dec})
8020:06	Enable filter	1 Enable filter, which makes PLC-cycle-synchronous data exchange unnecessary	BOOLEAN	RW	0x01 (1 _{dec})
8020:07	Enable limit 1	1 Limit 1 enabled	BOOLEAN	RW	0x00 (0 _{dec})
8020:08	Enable limit 2	1 Limit 2 enabled	BOOLEAN	RW	0x00 (0 _{dec})
8020:0A	Enable user calibration	1 Enabling of the user calibration	BOOLEAN	RW	0x00 (0 _{dec})
8020:0B	Enable vendor calibration	1 Enabling of the vendor calibration	BOOLEAN	RW	0x01 (1 _{dec})
8020:11	User scale offset	User scale offset	INT32	RW	0x00000000 (0 _{dec})
8020:12	User scale gain	User scale gain. The gain is represented in fixed-point format, with the factor 2 ⁻¹⁶ . The value 1 corresponds to 65535 _{dec} (0x00010000 _{hex}) and is limited to +/- 0x7FFFF	INT32	RW	0x00010000 (65536 _{dec})
8020:13	Limit 1	First limit value for setting the status bits	INT16	RW	0x0000 (0 _{dec})
8020:14	Limit 2	Second limit value for setting the status bits	INT16	RW	0x0000 (0 _{dec})
8020:15	Filter settings	This object determines the digital filter settings for all channels of the module , if it is activated via Enable filter (index 0x80n0:06). The possible settings are sequentially numbered. 0 50 Hz FIR 1 60 Hz FIR 2 IIR 1 3 IIR 2 4 IIR 3 5 IIR 4 6 IIR 5 7 IIR 6 8 IIR 7 9 IIR 8	UINT16	RW	0x0000 (0 _{dec})
8020:17	User calibration offset		INT32	RW	0x00000000 (0 _{dec})
8020:18	User calibration gain		INT16	RW	0x4000 (16384 _{dec})
8020:19	Range	Permissible values: 8 Differential pressure measurement relative to the reference sensor 7 Absolute pressure measurement	UINT16	RW	0x0008 (8 _{dec})

Index 8030 AI settings Ch.2 (parameterization of channel 2)

Index (hex)	Name	Meaning	Data type	Flags	Default
8030:0	AI Settings Ch.2	Maximum subindex	UINT8	RO	0x19 (25 _{dec})
8030:01	Enable user scale	1 User scale is active.	BOOLEAN	RW	0x00 (0 _{dec})
8030:06	Enable filter	1 Enable filter, which makes PLC-cycle-synchronous data exchange unnecessary	BOOLEAN	RW	0x01 (1 _{dec})
8030:07	Enable limit 1	1 Limit 1 enabled	BOOLEAN	RW	0x00 (0 _{dec})
8030:08	Enable limit 2	1 Limit 2 enabled	BOOLEAN	RW	0x00 (0 _{dec})
8030:0A	Enable user calibration	1 Enabling of the user calibration	BOOLEAN	RW	0x00 (0 _{dec})
8030:0B	Enable vendor calibration	1 Enabling of the vendor calibration	BOOLEAN	RW	0x01 (1 _{dec})
8030:11	User scale offset	User scale offset	INT32	RW	0x00000000 (0 _{dec})
8030:12	User scale gain	User scale gain. The gain is represented in fixed-point format, with the factor 2 ⁻¹⁶ . The value 1 corresponds to 65535 _{dec} (0x00010000 _{hex}) and is limited to +/- 0x7FFFF	INT32	RW	0x00010000 (65536 _{dec})
8030:13	Limit 1	First limit value for setting the status bits	INT16	RW	0x0000 (0 _{dec})
8030:14	Limit 2	Second limit value for setting the status bits	INT16	RW	0x0000 (0 _{dec})
8030:15	Filter settings	This object shows the digital filter settings. The filter settings can only be read here. They are set via channel 1 for all channels of the module. 0 50 Hz FIR 1 60 Hz FIR 2 IIR 1 3 IIR 2 4 IIR 3 5 IIR 4 6 IIR 5 7 IIR 6 8 IIR 7 9 IIR 8	UINT16	RW	0x0000 (0 _{dec})
8030:17	User calibration offset		INT32	RW	0x00000000 (0 _{dec})
8030:18	User calibration gain		INT16	RW	0x4000 (16384 _{dec})
8030:19	Range	Permissible values: 8 Differential pressure measurement relative to the reference sensor 7 Absolute pressure measurement	UINT16	RW	0x0008 (8 _{dec})

Index 8040 AI settings Ch.3 (parameterization of channel 3)

Index (hex)	Name	Meaning	Data type	Flags	Default
8040:0	AI Settings Ch.3	Maximum subindex	UINT8	RO	0x19 (25 _{dec})
8040:01	Enable user scale	1 User scale is active.	BOOLEAN	RW	0x00 (0 _{dec})
8040:06	Enable filter	1 Enable filter, which makes PLC-cycle-synchronous data exchange unnecessary	BOOLEAN	RW	0x01 (1 _{dec})
8040:07	Enable limit 1	1 Limit 1 enabled	BOOLEAN	RW	0x00 (0 _{dec})
8040:08	Enable limit 2	1 Limit 2 enabled	BOOLEAN	RW	0x00 (0 _{dec})
8040:0A	Enable user calibration	1 Enabling of the user calibration	BOOLEAN	RW	0x00 (0 _{dec})
8040:0B	Enable vendor calibration	1 Enabling of the vendor calibration	BOOLEAN	RW	0x01 (1 _{dec})
8040:11	User scale offset	User scale offset	INT32	RW	0x00000000 (0 _{dec})
8040:12	User scale gain	User scale gain. The gain is represented in fixed-point format, with the factor 2 ⁻¹⁶ . The value 1 corresponds to 65535 _{dec} (0x00010000 _{hex}) and is limited to +/- 0x7FFFF	INT32	RW	0x00010000 (65536 _{dec})
8040:13	Limit 1	First limit value for setting the status bits	INT16	RW	0x0000 (0 _{dec})
8040:14	Limit 2	Second limit value for setting the status bits	INT16	RW	0x0000 (0 _{dec})
8040:15	Filter settings	This object shows the digital filter settings. The filter settings can only be read here. They are set via channel 1 for all channels of the module. 0 50 Hz FIR 1 60 Hz FIR 2 IIR 1 3 IIR 2 4 IIR 3 5 IIR 4 6 IIR 5 7 IIR 6 8 IIR 7 9 IIR 8	UINT16	RW	0x0000 (0 _{dec})
8040:17	User calibration offset		INT32	RW	0x00000000 (0 _{dec})
8040:18	User calibration gain		INT16	RW	0x4000 (16384 _{dec})
8040:19	Range	Permissible values: 8 Differential pressure measurement relative to the reference sensor 7 Absolute pressure measurement	UINT16	RW	0x0008 (8 _{dec})

Index 8050 AI Settings Ch.3 (parameterization of channel 4)

Index (hex)	Name	Meaning	Data type	Flags	Default
8050:0	AI Settings Ch.4	Maximum subindex	UINT8	RO	0x19 (25 _{dec})
8050:01	Enable user scale	1 User scale is active.	BOOLEAN	RW	0x00 (0 _{dec})
8050:06	Enable filter	1 Enable filter, which makes PLC-cycle-synchronous data exchange unnecessary	BOOLEAN	RW	0x01 (1 _{dec})
8050:07	Enable limit 1	1 Limit 1 enabled	BOOLEAN	RW	0x00 (0 _{dec})
8050:08	Enable limit 2	1 Limit 2 enabled	BOOLEAN	RW	0x00 (0 _{dec})
8050:0A	Enable user calibration	1 Enabling of the user calibration	BOOLEAN	RW	0x00 (0 _{dec})
8050:0B	Enable vendor calibration	1 Enabling of the vendor calibration	BOOLEAN	RW	0x01 (1 _{dec})
8050:11	User scale offset	User scale offset	INT32	RW	0x00000000 (0 _{dec})
8050:12	User scale gain	User scale gain. The gain is represented in fixed-point format, with the factor 2 ⁻¹⁶ . The value 1 corresponds to 65535 _{dec} (0x00010000 _{hex}) and is limited to +/- 0x7FFFF	INT32	RW	0x00010000 (65536 _{dec})
8050:13	Limit 1	First limit value for setting the status bits	INT16	RW	0x0000 (0 _{dec})
8050:14	Limit 2	Second limit value for setting the status bits	INT16	RW	0x0000 (0 _{dec})
8050:15	Filter settings	This object shows the digital filter settings. The filter settings can only be read here. They are set via channel 1 for all channels of the module. 0 50 Hz FIR 1 60 Hz FIR 2 IIR 1 3 IIR 2 4 IIR 3 5 IIR 4 6 IIR 5 7 IIR 6 8 IIR 7 9 IIR 8	UINT16	RW	0x0000 (0 _{dec})
8050:17	User calibration offset		INT32	RW	0x00000000 (0 _{dec})
8050:18	User calibration gain		INT16	RW	0x4000 (16384 _{dec})
8050:19	Range	Permissible values: 8 Differential pressure measurement relative to the reference sensor 7 Absolute pressure measurement	UINT16	RW	0x0008 (8 _{dec})

4.4.2 Standard objects (0x1000-0x1FFF)

The standard objects of all EtherCAT slaves have the same meaning.

Index 1000 Device type

Index (hex)	Name	Meaning	Data type	Flags	Default
1000:0	Device type	Device type of the EtherCAT slave: The Lo-Word contains the supported CoE Profile (5001). The Hi-Word contains the Module Profile corresponding to the Modular Device Profile.	UINT32	RO	0x00001389 (5001 _{dec})

Index 1008 Device name

Index (hex)	Name	Meaning	Data type	Flags	Default
1008:0	Device name	Device name of the EtherCAT slave	STRING	RO	EP3744-0041

Index 1009: Hardware version

Index (hex)	Name	Meaning	Data type	Flags	Default
1009:0	Hardware version	Hardware version of the EtherCAT slaves	STRING	RO	

Index 100A Software version

Index (hex)	Name	Meaning	Data type	Flags	Default
100A:0	Software version	Firmware version of the EtherCAT slaves	STRING	RO	00

Index 1018 Identity

Index (hex)	Name	Meaning	Data type	Flags	Default
1018:0	Identity	contains information to identify the EtherCAT slave	UINT8	RO	0x04 (4 _{dec})
1018:01	Vendor ID	Vendor ID of the EtherCAT slave	UINT32	RO	0x00000002 (2 _{dec})
1018:02	Product code	Product code of the EtherCAT slave	UINT32	RO	0x0EA04052 (245383250 _{dec})
1018:03	Revision	Revision number of the EtherCAT-Slave, the Lo-Word (Bit 0-15) indicates the special functions terminal number; the Hi-Word (Bit 16-31) refers to the device description.	UINT32	RO	0x00000000 (0 _{dec})
1018:04	Serial number	Serial number of the EtherCAT-Slave, the Lo-Byte (Bit 0-7) of the Lo-Word contains the year of manufacturing, the Hi-Byte (Bit 8-15) of the Lo-Word contains the week of manufacturing, the Hi-Word (Bit 16-31) is 0.	UINT32	RO	0x00000000 (0 _{dec})

Index 10F0 Backup parameter handling

Index (hex)	Name	Meaning	Data type	Flags	Default
10F0:0	Backup parameter handling	contains information for the standardized Upload and Download of the Backup Entries	UINT8	RO	0x01 (1 _{dec})
10F0:01	Checksum	Checksum over all backup entries	UINT32	RO	0x00000000 (0 _{dec})

Index 1600 DIG RxPDO-Map Outputs

Index (hex)	Name	Meaning	Data type	Flags	Default
1600:0	DIG RxPDO-Map Outputs	PDO Mapping RxPDO 1	UINT8	RO	0x03 (3 _{dec})
1600:01	SubIndex 001	1. PDO Mapping entry (object 0x7010 (Dig Outputs), entry 0x01 (Output 1))	UINT32	RO	0x7010:01, 1
1600:02	SubIndex 002	2. PDO Mapping entry (object 0x7010 (Dig Outputs), entry 0x02 (Output 2))	UINT32	RO	0x7010:02, 1
1600:03	SubIndex 003	3. PDO Mapping entry (14 bits align)	UINT32	RO	0x0000:00, 14

Index 1601 DEV RxPDO-Map Outputs Device

Index (hex)	Name	Meaning	Data type	Flags	Default
1601:0	DEV RxPDO-Map Outputs Device	PDO Mapping RxPDO 2	UINT8	RO	0x02 (2 _{dec})
1601:01	SubIndex 001	1. PDO Mapping entry (object 0xF700 (DEV Outputs Set Safe State), entry 0x01 (Set safe state))	UINT32	RO	0xF700:01, 1
1601:02	SubIndex 002	2. PDO Mapping entry (object 0xF700 (DEV Outputs Set Safe State), entry 0x02 (Reset Outputs))	UINT32	RO	0x0000:00, 15

Index 1A00 DIG TxPDO-Map Inputs

Index (hex)	Name	Meaning	Data type	Flags	Default
1A00:0	DIG TxPDO-Map Inputs	PDO Mapping TxPDO 1	UINT8	RO	0x07 (7 _{dec})
1A00:01	SubIndex 001	1. PDO Mapping entry (object 0x6000 (Dig Inputs), entry 0x01 (Input 1))	UINT32	RO	0x6000:01, 1
1A00:02	SubIndex 002	2. PDO Mapping entry (object 0x6000 (Dig Inputs), entry 0x02 (Input 2))	UINT32	RO	0x6000:02, 1
1A00:03	SubIndex 003	3. PDO Mapping entry (object 0x6000 (Dig Inputs), entry 0x03 (Input 3))	UINT32	RO	0x6000:03, 1
1A00:04	SubIndex 004	4. PDO Mapping entry (object 0x6000 (Dig Inputs), entry 0x04 (Input 4))	UINT32	RO	0x6000:04, 1
1A00:05	SubIndex 005	5. PDO Mapping entry (object 0x6000 (Dig Inputs), entry 0x05 (Input 5))	UINT32	RO	0x6000:05, 1
1A00:06	SubIndex 006	6. PDO Mapping entry (object 0x6000 (Dig Inputs), entry 0x06 (Input 6))	UINT32	RO	0x6000:06, 1
1A00:07	SubIndex 007	7. PDO Mapping entry (10 bits align)	UINT32	RO	0x0000:00, 10

Index 1A01 AI TxPDO-Map Inputs Ch.1

Index (hex)	Name	Meaning	Data type	Flags	Default
1A01:0	AI TxPDO-Map Inputs Ch.1	PDO Mapping TxPDO 2	UINT8	RO	0x09 (9 _{dec})
1A01:01	SubIndex 001	1. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x01 (Underrange))	UINT32	RO	0x6020:01, 1
1A01:02	SubIndex 002	2. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x02 (Overrange))	UINT32	RO	0x6020:02, 1
1A01:03	SubIndex 003	3. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x03 (Limit 1))	UINT32	RO	0x6020:03, 2
1A01:04	SubIndex 004	4. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x05 (Limit 2))	UINT32	RO	0x6020:05, 2
1A01:05	SubIndex 005	5. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x07 (Error))	UINT32	RO	0x6020:07, 1
1A01:06	SubIndex 006	6. PDO Mapping entry (7 bits align)	UINT32	RO	0x0000:00, 7
1A01:07	SubIndex 007	7. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x0F (TxPDO State))	UINT32	RO	0x6020:0F, 1
1A01:08	SubIndex 008	8. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6020:10, 1
1A01:09	SubIndex 009	9. PDO Mapping entry (object 0x6020 (AI Inputs Ch.1), entry 0x11 (Value))	UINT32	RO	0x6020:11, 32

Index 1A02 AI TxPDO-Map Inputs Ch.2

Index (hex)	Name	Meaning	Data type	Flags	Default
1A02:0	AI TxPDO-Map Inputs Ch.2	PDO Mapping TxPDO 3	UINT8	RO	0x09 (9 _{dec})
1A02:01	SubIndex 001	1. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x01 (Underrange))	UINT32	RO	0x6030:01, 1
1A02:02	SubIndex 002	2. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x02 (Overrange))	UINT32	RO	0x6030:02, 1
1A02:03	SubIndex 003	3. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x03 (Limit 1))	UINT32	RO	0x6030:03, 2
1A02:04	SubIndex 004	4. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x05 (Limit 2))	UINT32	RO	0x6030:05, 2
1A02:05	SubIndex 005	5. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x07 (Error))	UINT32	RO	0x6030:07, 1
1A02:06	SubIndex 006	6. PDO Mapping entry (7 bits align)	UINT32	RO	0x0000:00, 7
1A02:07	SubIndex 007	7. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x0F (TxPDO State))	UINT32	RO	0x6030:0F, 1
1A02:08	SubIndex 008	8. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6030:10, 1
1A02:09	SubIndex 009	9. PDO Mapping entry (object 0x6030 (AI Inputs Ch.2), entry 0x11 (Value))	UINT32	RO	0x6030:11, 32

Index 1A03 AI TxPDO-Map Inputs Ch.3

Index (hex)	Name	Meaning	Data type	Flags	Default
1A03:0	AI TxPDO-Map Inputs Ch.3	PDO Mapping TxPDO 4	UINT8	RO	0x09 (9 _{dec})
1A03:01	SubIndex 001	1. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x01 (Underrange))	UINT32	RO	0x6040:01, 1
1A03:02	SubIndex 002	2. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x02 (Overrange))	UINT32	RO	0x6040:02, 1
1A03:03	SubIndex 003	3. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x03 (Limit 1))	UINT32	RO	0x6040:03, 2
1A03:04	SubIndex 004	4. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x05 (Limit 2))	UINT32	RO	0x6040:05, 2
1A03:05	SubIndex 005	5. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x07 (Error))	UINT32	RO	0x6040:07, 1
1A03:06	SubIndex 006	6. PDO Mapping entry (7 bits align)	UINT32	RO	0x0000:00, 7
1A03:07	SubIndex 007	7. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x0F (TxPDO State))	UINT32	RO	0x6040:0F, 1
1A03:08	SubIndex 008	8. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6040:10, 1
1A03:09	SubIndex 009	9. PDO Mapping entry (object 0x6040 (AI Inputs Ch.3), entry 0x11 (Value))	UINT32	RO	0x6040:11, 32

Index 1A04 AI TxPDO-Map Inputs Ch.4

Index (hex)	Name	Meaning	Data type	Flags	Default
1A04:0	AI TxPDO-Map Inputs Ch.4	PDO Mapping TxPDO 5	UINT8	RO	0x09 (9 _{dec})
1A04:01	SubIndex 001	1. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x01 (Underrange))	UINT32	RO	0x6050:01, 1
1A04:02	SubIndex 002	2. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x02 (Overrange))	UINT32	RO	0x6050:02, 1
1A04:03	SubIndex 003	3. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x03 (Limit 1))	UINT32	RO	0x6050:03, 2
1A04:04	SubIndex 004	4. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x05 (Limit 2))	UINT32	RO	0x6050:05, 2
1A04:05	SubIndex 005	5. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x07 (Error))	UINT32	RO	0x6050:07, 1
1A04:06	SubIndex 006	6. PDO Mapping entry (7 bits align)	UINT32	RO	0x0000:00, 7
1A04:07	SubIndex 007	7. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x0F (TxPDO State))	UINT32	RO	0x6050:0F, 1
1A04:08	SubIndex 008	8. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6050:10, 1
1A04:09	SubIndex 009	9. PDO Mapping entry (object 0x6050 (AI Inputs Ch.4), entry 0x11 (Value))	UINT32	RO	0x6050:11, 32

Index 1A05 DEV TxPDO-Map Inputs Device

Index (hex)	Name	Meaning	Data type	Flags	Default
1A05:0	DEV TxPDO-Map Inputs Device	PDO Mapping TxPDO 6	UINT8	RO	0x07 (7 _{dec})
1A05:01	SubIndex 001	1. PDO Mapping entry (object 0xF600 (DEV Inputs Safe State Active), entry 0x01 (Safe State Active))	UINT32	RO	0xF600:01, 1
1A05:02	SubIndex 002	2. PDO Mapping entry (15 bits align)	UINT32	RO	0x0000:00, 15
1A05:03	SubIndex 003	3. PDO Mapping entry (object 0xF611 (DEV Inputs Undervoltage), entry 0x01 (Undervoltage Us))	UINT32	RO	0xF611:01, 1
1A05:04	SubIndex 004	4. PDO Mapping entry (object 0xF611 (DEV Inputs Undervoltage), entry 0x02 (Undervoltage Up))	UINT32	RO	0xF611:02, 1
1A05:05	SubIndex 005	5. PDO Mapping entry (13 bits align)	UINT32	RO	0x0000:00, 13
1A05:06	SubIndex 006	6. PDO Mapping entry (object 0xF611 (DEV Inputs Undervoltage), entry 0x10 (TxPDO Toggle))	UINT32	RO	0xF611:10, 1
1A05:07	SubIndex 007	7. PDO Mapping entry (96 bits align)	UINT32	RO	0x0000:00, 96

Index 1C00 Sync manager type

Index (hex)	Name	Meaning	Data type	Flags	Default
1C00:0	Sync manager type	Usage of the Sync Manager channels	UINT8	RO	0x04 (4 _{dec})
1C00:01	SubIndex 001	Sync-Manager Type Channel 1: Mailbox Write	UINT8	RO	0x01 (1 _{dec})
1C00:02	SubIndex 002	Sync-Manager Type Channel 2: Mailbox Read	UINT8	RO	0x02 (2 _{dec})
1C00:03	SubIndex 003	Sync-Manager Type Channel 3: Process Data Write (Outputs)	UINT8	RO	0x03 (3 _{dec})
1C00:04	SubIndex 004	Sync-Manager Type Channel 4: Process Data Read (Inputs)	UINT8	RO	0x04 (4 _{dec})

Index 1C12 RxPDO assign

Index (hex)	Name	Meaning	Data type	Flags	Default
1C12:0	RxPDO assign	PDO Assign Outputs	UINT8	RW	0x02 (2 _{dec})
1C12:01	Subindex 001	1. assigned RxPDO (contains the index of the corresponding RxPDO Mapping object)	UINT16	RW	0x1600 (5632 _{dec})
1C12:02	Subindex 002	2. assigned RxPDO (contains the index of the corresponding RxPDO Mapping object)	UINT16	RW	0x1601 (5633 _{dec})

Index 1C13 TxPDO assign

Index (hex)	Name	Meaning	Data type	Flags	Default
1C13:0	TxPDO assign	PDO Assign Inputs	UINT8	RW	0x06 (6 _{dec})
1C13:01	Subindex 001	1. assigned TxPDO (contains the index of the corresponding TxPDO Mapping object)	UINT16	RW	0x1A00 (6656 _{dec})
1C13:02	Subindex 002	2. assigned TxPDO (contains the index of the corresponding TxPDO Mapping object)	UINT16	RW	0x1A01 (6657 _{dec})
1C13:03	Subindex 003	3. assigned TxPDO (contains the index of the corresponding TxPDO Mapping object)	UINT16	RW	0x1A02 (6658 _{dec})
1C13:04	Subindex 004	4. assigned TxPDO (contains the index of the corresponding TxPDO Mapping object)	UINT16	RW	0x1A03 (6659 _{dec})
1C13:05	Subindex 005	5. assigned TxPDO (contains the index of the corresponding TxPDO Mapping object)	UINT16	RW	0x1A04 (6660 _{dec})
1C13:06	Subindex 006	6. assigned TxPDO (contains the index of the corresponding TxPDO Mapping object)	UINT16	RW	0x1A05 (6661 _{dec})

Index 1C32 SM output parameter

Index (hex)	Name	Meaning	Data type	Flags	Default
1C32:0	SM output parameter	Synchronization parameter of the outputs	UINT8	RO	0x20 (32 _{dec})
1C32:01	Sync mode	actual synchronization mode: <ul style="list-style-type: none"> 0: Free Run 1: Synchronous with SM 2 Event 2: DC-Mode - Synchronous with SYNC0 Event 3: DC-Mode - Synchronous with SYNC1 Event 	UINT16	RW	0x0001 (1 _{dec})
1C32:02	Cycle time	Cycle time (in ns): <ul style="list-style-type: none"> Free Run: cycle time of the local timer Synchronous with SM 2 Event: Cycle time of the master DC-Mode: SYNC0/SYNC1 Cycle time 	UINT32	RW	0x003D0900 (4000000 _{dec})
1C32:03	Shift time	Time between SYNC0 Event and Outputs Valid (in ns, only in DC-Mode)	UINT32	RO	0x00000384 (900 _{dec})
1C32:04	Sync modes supported	Supported synchronization modes: <ul style="list-style-type: none"> Bit 0 = 1: Free Run is supported Bit 1 = 1: Synchronous with SM 2 Event is supported Bit 2-3 = 01: DC-Mode is supported Bit 4-5 = 10: Output Shift with SYNC1 Event (only DC-Mode) Bit 14 = 1: dynamic times (could be measured by writing 0x1C32:08 [▶ 56]) 	UINT16	RO	0xC007 (49159 _{dec})
1C32:05	Minimum cycle time	Minimum cycle time supported (in ns)	UINT32	RO	0x000F4240 (1000000 _{dec})
1C32:06	Calc and copy time	Minimal time between SYNC0 and SYNC1 Event (in ns, only in DC-Mode)	UINT32	RO	0x00000000 (0 _{dec})
1C32:07	Minimum delay time		UINT32	RO	0x00000384 (900 _{dec})
1C32:08	Command	<ul style="list-style-type: none"> 0: Measurement of the times will be stopped 1: Measurement of the times will be started <p>The Entries 0x1C32:03 [▶ 56], 0x1C32:05 [▶ 56], 0x1C32:06 [▶ 56], 0x1C32:09 [▶ 56], 0x1C33:03 [▶ 57], 0x1C33:06 [▶ 56], 0x1C33:09 [▶ 57] will be updated with the maximum measured values.</p>	UINT16	RW	0x0000 (0 _{dec})
1C32:09	Maximum delay time	Time between SYNC1 Event and Outputs Valid (in ns, only in DC-Mode)	UINT32	RO	0x00000384 (900 _{dec})
1C32:0B	SM event missed counter	Number of the missed SM-Events in state OPERATIONAL (only in DC Mode)	UINT16	RO	0x0000 (0 _{dec})
1C32:0C	Cycle exceeded counter	Number of exceeded cycles in state OPERATIONAL	UINT16	RO	0x0000 (0 _{dec})
1C32:0D	Shift too short counter	Number of inadequate distances between SYNC0 and SYNC1 events (only in DC Mode)	UINT16	RO	0x0000 (0 _{dec})
1C32:20	Sync error	TRUE: In the last cycle the synchronization was not correct (only in DC Mode)	BOOLEAN	RO	0x00 (0 _{dec})

Index 1C33 SM input parameter

Index (hex)	Name	Meaning	Data type	Flags	Default
1C33:0	SM input parameter	Synchronization parameter of the inputs	UINT8	RO	0x20 (32 _{dec})
1C33:01	Sync mode	actual synchronization mode: <ul style="list-style-type: none"> • 0: Free Run • 1: Synchronous with SM 3 Event (no Outputs available) • 2: DC - Synchronous with SYNC0 Event • 3: DC - Synchronous with SYNC1 Event • 34: Synchronous with SM 2 Event (Outputs available) 	UINT16	RW	0x0022 (34 _{dec})
1C33:02	Cycle time	same as 0x1C32:02 [▶ 56]	UINT32	RW	0x003D0900 (4000000 _{dec})
1C33:03	Shift time	time between SYNC0-Event and Input Latch (in ns, only in DC-Mode)	UINT32	RO	0x00000384 (900 _{dec})
1C33:04	Sync modes supported	Supported synchronization modes: <ul style="list-style-type: none"> • Bit 0: Free Run is supported • Bit 1: Synchronous with SM 2 Event is supported (Outputs available) • Bit 1: Synchronous with SM 3 Event is supported (no Outputs available) • Bit 2-3 = 01: DC-Mode is supported • Bit 4-5 = 01: Input Shift with local event (Outputs available) • Bit 4-5 = 10: Input Shift with SYNC1 Event (no Outputs available) • Bit 14 = 1: dynamic times (could be measured by writing 0x1C32:08 [▶ 56] or 0x1C33:08 [▶ 57]) 	UINT16	RO	0xC007 (49159 _{dec})
1C33:05	Minimum cycle time	same as 0x1C32:05 [▶ 56]	UINT32	RO	0x000F4240 (1000000 _{dec})
1C33:06	Calc and copy time	time between Input Latch and the availability of the inputs for the master (in ns, only in DC-Mode)	UINT32	RO	0x00000000 (0 _{dec})
1C33:07	Minimum delay time		UINT32	RO	0x00000384 (900 _{dec})
1C33:08	Command	same as 0x1C32:08 [▶ 56]	UINT16	RW	0x0000 (0 _{dec})
1C33:09	Maximum delay time	time between SYNC1-Event and Input Latch (in ns, only in DC-Mode)	UINT32	RO	0x00000384 (900 _{dec})
1C33:0B	SM event missed counter	same as 0x1C32:11 [▶ 56]	UINT16	RO	0x0000 (0 _{dec})
1C33:0C	Cycle exceeded counter	same as 0x1C32:12 [▶ 56]	UINT16	RO	0x0000 (0 _{dec})
1C33:0D	Shift too short counter	same as 0x1C32:13 [▶ 56]	UINT16	RO	0x0000 (0 _{dec})
1C33:20	Sync error	same as 0x1C32:32 [▶ 56]	BOOLEAN	RO	0x00 (0 _{dec})

4.4.3 Profile specific objects (0x6000-0xFFFF)

Profile specific objects (0x6000-0xFFFF)

The profile specific objects have the same meaning for all EtherCAT Slaves which support the profile 5001.

Index 6020 AI Inputs Ch.1

Index (hex)	Name	Meaning	Data type	Flags	Default
6020:0	AI Inputs Ch.1		UINT8	RO	0x11 (17 _{dec})
6020:01	Underrange	Underrange event active	BOOLEAN	RO	0x00 (0 _{dec})
6020:02	Overrange	Overrange event active	BOOLEAN	RO	0x00 (0 _{dec})
6020:03	Limit 1		BIT2	RO	0x00 (0 _{dec})
6020:05	Limit 2	Bit0: Value greater than Limit2 Bit1: Value smaller than Limit2	BIT2	RO	0x00 (0 _{dec})
6020:07	Error	Bit set when Over- or Underrange	BOOLEAN	RO	0x00 (0 _{dec})
6020:0F	TxPDO State		BOOLEAN	RO	0x00 (0 _{dec})
6020:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 _{dec})
6020:11	Value		INT32	RO	0x00000000 (0 _{dec})

Index 6030 AI Inputs Ch.2

Index (hex)	Name	Meaning	Data type	Flags	Default
6030:0	AI Inputs Ch.2		UINT8	RO	0x11 (17 _{dec})
6030:01	Underrange	Underrange event active	BOOLEAN	RO	0x00 (0 _{dec})
6030:02	Overrange	Overrange event active	BOOLEAN	RO	0x00 (0 _{dec})
6030:03	Limit 1		BIT2	RO	0x00 (0 _{dec})
6030:05	Limit 2	Bit0: Value greater than Limit2 Bit1: Value smaller than Limit2	BIT2	RO	0x00 (0 _{dec})
6030:07	Error	Bit set when Over- or Underrange	BOOLEAN	RO	0x00 (0 _{dec})
6030:0F	TxPDO State		BOOLEAN	RO	0x00 (0 _{dec})
6030:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 _{dec})
6030:11	Value		INT32	RO	0x00000000 (0 _{dec})

Index 6040 AI Inputs Ch.3

Index (hex)	Name	Meaning	Data type	Flags	Default
6040:0	AI Inputs Ch.3		UINT8	RO	0x11 (17 _{dec})
6040:01	Underrange	Underrange event active	BOOLEAN	RO	0x00 (0 _{dec})
6040:02	Overrange	Overrange event active	BOOLEAN	RO	0x00 (0 _{dec})
6040:03	Limit 1		BIT2	RO	0x00 (0 _{dec})
6040:05	Limit 2	Bit0: Value greater than Limit2 Bit1: Value smaller than Limit2	BIT2	RO	0x00 (0 _{dec})
6040:07	Error	Bit set when Over- or Underrange	BOOLEAN	RO	0x00 (0 _{dec})
6040:0F	TxPDO State		BOOLEAN	RO	0x00 (0 _{dec})
6040:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 _{dec})
6040:11	Value		INT32	RO	0x00000000 (0 _{dec})

Index 6050 AI Inputs Ch.4

Index (hex)	Name	Meaning	Data type	Flags	Default
6050:0	AI Inputs Ch.4		UINT8	RO	0x11 (17 _{dec})
6050:01	Underrange	Underrange event active	BOOLEAN	RO	0x00 (0 _{dec})
6050:02	Overrange	Overrange event active	BOOLEAN	RO	0x00 (0 _{dec})
6050:03	Limit 1		BIT2	RO	0x00 (0 _{dec})
6050:05	Limit 2	Bit0: Value greater than Limit2 Bit1: Value smaller than Limit2	BIT2	RO	0x00 (0 _{dec})
6050:07	Error	Bit set when Over- or Underrange	BOOLEAN	RO	0x00 (0 _{dec})
6050:0F	TxPDO State		BOOLEAN	RO	0x00 (0 _{dec})
6050:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 _{dec})
6050:11	Value		INT32	RO	0x00000000 (0 _{dec})

Index 6000 Dig Inputs

Index (hex)	Name	Meaning	Data type	Flags	Default
6000:0	Dig Inputs		UINT8	RO	0x06 (6 _{dec})
6000:01	Input 1		BOOLEAN	RO	0x00 (0 _{dec})
6000:02	Input 2		BOOLEAN	RO	0x00 (0 _{dec})
6000:03	Input 3		BOOLEAN	RO	0x00 (0 _{dec})
6000:04	Input 4		BOOLEAN	RO	0x00 (0 _{dec})
6000:05	Input 5		BOOLEAN	RO	0x00 (0 _{dec})
6000:06	Input 6		BOOLEAN	RO	0x00 (0 _{dec})

Index 7010 Dig Outputs

Index (hex)	Name	Meaning	Data type	Flags	Default
7010:0	Dig Outputs		UINT8	RO	0x02 (2 _{dec})
7010:01	Output 1		BOOLEAN	RO	0x00 (0 _{dec})
7010:02	Output 2		BOOLEAN	RO	0x00 (0 _{dec})

Index 802E AI Internal data Ch.1

Index (hex)	Name	Meaning	Data type	Flags	Default
802E:0	AI Internal data Ch.1		UINT8	RO	0x01 (1 _{dec})
802E:01	ADC raw value		INT32	RO	0x00000000 (0 _{dec})

Index 802F AI Vendor data Ch.1

Index (hex)	Name	Meaning	Data type	Flags	Default
802F:0	AI Vendor data Ch.1		UINT8	RO	0x04 (4 _{dec})
802F:01	Calibration offset pressure		INT32	RW	0x00000000 (0 _{dec})
802F:02	Calibration gain pressure		INT16	RW	0x4000 (16384 _{dec})
802F:03	Calibration offset temp		INT32	RW	0x00000000 (0 _{dec})
802F:04	Calibration gain temp		INT16	RW	0x0000 (0 _{dec})

Index 803E AI Internal data Ch.2

Index (hex)	Name	Meaning	Data type	Flags	Default
803E:0	AI Internal data Ch.2		UINT8	RO	0x01 (1 _{dec})
803E:01	ADC raw value		INT32	RO	0x00000000 (0 _{dec})

Index 803F AI Vendor data Ch.2

Index (hex)	Name	Meaning	Data type	Flags	Default
803F:0	AI Vendor data Ch.2		UINT8	RO	0x04 (4 _{dec})
803F:01	Calibration offset pressure		INT32	RW	0x00000000 (0 _{dec})
803F:02	Calibration gain pressure		INT16	RW	0x4000 (16384 _{dec})
803F:03	Calibration offset temp		INT32	RW	0x00000000 (0 _{dec})
803F:04	Calibration gain temp		INT16	RW	0x0000 (0 _{dec})

Index 804E AI Internal data Ch.3

Index (hex)	Name	Meaning	Data type	Flags	Default
804E:0	AI Internal data Ch.3		UINT8	RO	0x01 (1 _{dec})
804E:01	ADC raw value		INT32	RO	0x00000000 (0 _{dec})

Index 804F AI Vendor data Ch.3

Index (hex)	Name	Meaning	Data type	Flags	Default
804F:0	AI Vendor data Ch.3		UINT8	RO	0x04 (4 _{dec})
804F:01	Calibration offset pressure		INT32	RW	0x00000000 (0 _{dec})
804F:02	Calibration gain pressure		INT16	RW	0x4000 (16384 _{dec})
804F:03	Calibration offset temp		INT32	RW	0x00000000 (0 _{dec})
804F:04	Calibration gain temp		INT16	RW	0x0000 (0 _{dec})

Index 805E AI Internal data Ch.4

Index (hex)	Name	Meaning	Data type	Flags	Default
805E:0	AI Internal data Ch.4		UINT8	RO	0x01 (1 _{dec})
805E:01	ADC raw value		INT32	RO	0x00000000 (0 _{dec})

Index 805F AI Vendor data Ch.4

Index (hex)	Name	Meaning	Data type	Flags	Default
805F:0	AI Vendor data Ch.4		UINT8	RO	0x04 (4 _{dec})
805F:01	Calibration offset pressure		INT32	RW	0x00000000 (0 _{dec})
805F:02	Calibration gain pressure		INT16	RW	0x4000 (16384 _{dec})
805F:03	Calibration offset temp		INT32	RW	0x00000000 (0 _{dec})
805F:04	Calibration gain temp		INT16	RW	0x0000 (0 _{dec})

Index F000 Modular device profile

Index (hex)	Name	Meaning	Data type	Flags	Default
F000:0	Modular device profile	general information about the Modular Device Profile	UINT8	RO	0x02 (2 _{dec})
F000:01	Module index distance	Index distance between the objects of two channels	UINT16	RO	0x0010 (16 _{dec})
F000:02	Maximum number of modules	number of channels	UINT16	RO	0x0006 (6 _{dec})

Index F008 Code word

Index (hex)	Name	Meaning	Data type	Flags	Default
F008:0	Code word		UINT32	RW	0x00000000 (0 _{dec})

Index F010 Module list

Index (hex)	Name	Meaning	Data type	Flags	Default
F010:0	Module list		UINT8	RW	0x06 (6 _{dec})
F010:01	SubIndex 001		UINT32	RW	0x00000118 (280 _{dec})
F010:02	SubIndex 002		UINT32	RW	0x00000118 (280 _{dec})
F010:03	SubIndex 003		UINT32	RW	0x0000012C (300 _{dec})
F010:04	SubIndex 004		UINT32	RW	0x0000012C (300 _{dec})
F010:05	SubIndex 005		UINT32	RW	0x0000012C (300 _{dec})
F010:06	SubIndex 006		UINT32	RW	0x0000012C (300 _{dec})

Index F600 DEV Inputs Safe State Active

Index (hex)	Name	Meaning	Data type	Flags	Default
F600:0	DEV Inputs Safe State Active		UINT8	RO	0x01 (1 _{dec})
F600:01	Safe State Active	1: Outputs are in Safe State 0: Outputs are in Normal State	BOOLEAN	RO	0x00 (0 _{dec})

Index F611 DEV Inputs Undervoltage

Index (hex)	Name	Meaning	Data type	Flags	Default
F611:0	DEV Inputs Under-voltage		UINT8	RO	0x10 (16 _{dec})
F611:01	Undervoltage Us	Us ≤ 18 V	BOOLEAN	RO	0x00 (0 _{dec})
F611:02	Undervoltage Up	Up ≤ 18 V	BOOLEAN	RO	0x00 (0 _{dec})
F611:10	TxPDO Toggle		BOOLEAN	RO	0x00 (0 _{dec})

Index F700 DEV Outputs Set Safe State

Index (hex)	Name	Meaning	Data type	Flags	Default
F700:0	DEV Outputs Set Safe State		UINT8	RO	0x01 (1 _{dec})
F700:01	Set safe state	Set Device to Safe State	BOOLEAN	RO	0x00 (0 _{dec})

Index F800 AI Settings Reference

Index (hex)	Name	Meaning	Data type	Flags	Default
F800:0	AI Settings Reference		UINT8	RO	0x18 (24 _{dec})
F800:0A	Enable user calibration		BOOLEAN	RW	0x00 (0 _{dec})
F800:0B	Enable vendor calibration		BOOLEAN	RW	0x01 (1 _{dec})
F800:17	User calibration offset		INT32	RW	0x00000000 (0 _{dec})
F800:18	User calibration gain		INT16	RW	0x4000 (16384 _{dec})

Index F80E AI Internal data Reference

Index (hex)	Name	Meaning	Data type	Flags	Default
F80E:0	AI Internal data Reference		UINT8	RO	0x02 (2 _{dec})
F80E:01	ADC raw value 1	Pressure Value	INT32	RO	0x00000000 (0 _{dec})
F80E:02	ADC raw value 2	Pressure Value	INT32	RO	0x00000000 (0 _{dec})

Index F80F AI Vendor data Reference

Index (hex)	Name	Meaning	Data type	Flags	Default
F80F:0	AI Vendor data Reference		UINT8	RO	0x04 (4 _{dec})
F80F:01	Calibration offset pressure		INT32	RW	0x00000000 (0 _{dec})
F80F:02	Calibration gain pressure		INT16	RW	0x4000 (16384 _{dec})
F80F:03	Calibration offset temp		INT32	RW	0x00000000 (0 _{dec})
F80F:04	Calibration gain temp		INT16	RW	0x0000 (0 _{dec})

4.5 Settings

FIR and IIR filter

The EP3744 Box is equipped with a digital filter which, depending on its settings, can adopt the characteristics of a *Finite Impulse Response filter (FIR filter)*, or an *Infinite Impulse Response filter (IIR filter)*. The filter can also be deactivated.

● The filter characteristics are set via index 0x8020:15

i The filter frequencies are set centrally for all channels of the EP3744 Box via index 0x8020:15 (channel 1). The corresponding indices [0x80n0:15 \[▶ 48\]](#) of the other channels have no parameterization function.

FIR filter

The filter works as a notch filter and determines the conversion time of the box. It is parameterized via the index [0x8020:15 \[▶ 48\]](#). The higher the filter frequency, the faster the conversion time. A 50 Hz and a 60 Hz filter are available.

Notch filter means that the filter has zeros (notches) in the frequency response at the filter frequency and multiples thereof, i.e. it attenuates the amplitude at these frequencies.

The FIR filter functions as a non-recursive filter, which can be adjusted by the parameterization of the object [0x8020:15 \[▶ 48\]](#).

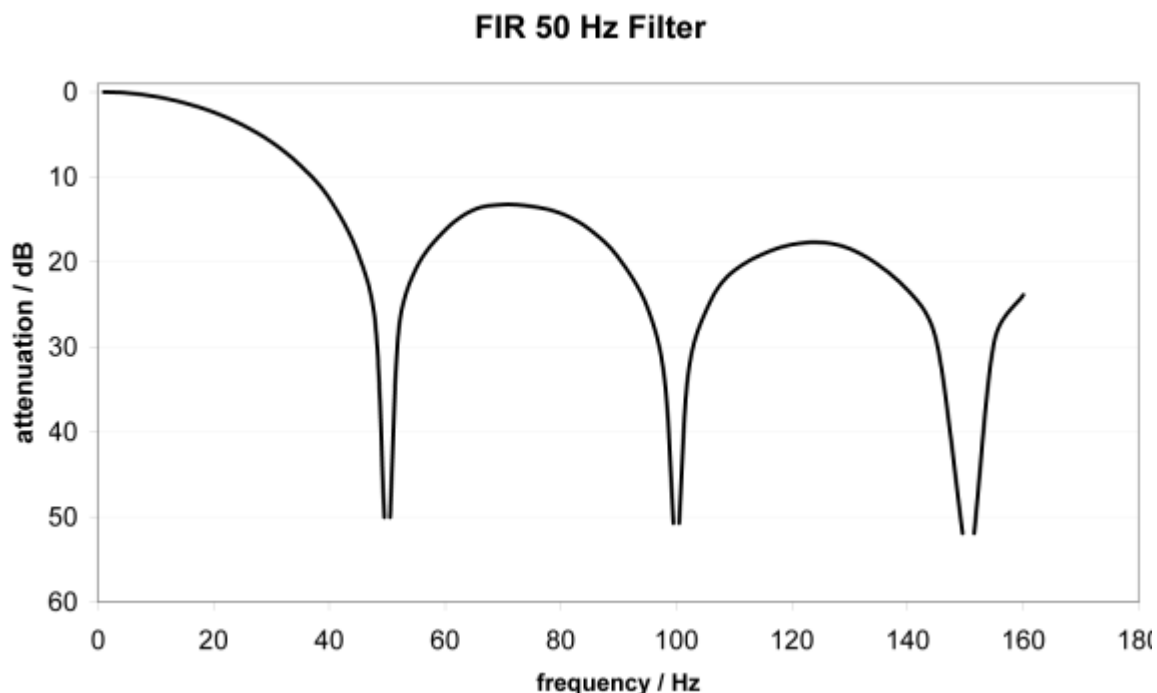


Fig. 39: Typical attenuation curve of notch filter at 50 Hz

Filter data FIR filter (1-4-channel boxes)

Filter	Attenuation	Limit frequency (-3 dB)
50 Hz FIR	> 50 dB	22 Hz
60 Hz FIR	> 40 dB	26 Hz

Filter data FIR filter (8-channel boxes)

Filter	Attenuation	Limit frequency (-3 dB)
50 Hz FIR	> 50 dB	23 Hz
60 Hz FIR	> 50 dB	27 Hz

IIR filter

The filter with IIR characteristics is a discrete time, linear, time invariant filter that can be set to eight levels (level 1 = weak recursive filter, up to level 8 = strong recursive filter).

The IIR can be understood to be a moving average value calculation after a low-pass filter.

By means of the synchronization mode *FreeRun*, the IIR filter works with an internal cycle time of 500 µs (1, 2 or 4 channels) or 1 ms (8 channels).

Filter data for IIR filter

IIR filter	Limit frequency with internal box cycle time 1 ms (-3 dB)
IIR 1	168 Hz
IIR 2	88 Hz
IIR 3	43 Hz
IIR 4	21 Hz
IIR 5	10.5 Hz
IIR 6	5.2 Hz
IIR 7	2.5 Hz
IIR 8	1.2 Hz

Conversion time & FIR and IIR filters, index [0x80n0:06](#) [[▶ 48](#)]

The typical conversion time and trigger mode depend on

- the selected filter setting (default: 50 Hz)
- the setting in the CoE register [0x1C33:01](#) [[▶ 57](#)]
 - by manual parameterization in the System Manager. **CAUTION:** Enter any changes made in the StartUp list!
 - by the StartUp list as an automatic parameter download during the EtherCAT start phase. **CAUTION:** Entries are implemented only after activation of the configuration!

The conversion time is the time interval in which the EP3744 makes a new measured value available. A new measured value is displayed by toggling “TxPDO Toggle” (index [0x60n0:10](#) [[▶ 58](#)]).

Limit 1 and Limit 2, Index [0x80n0:13](#) [[▶ 48](#)], Index [0x80n0:14](#) [[▶ 48](#)]

If the limits of the values that can be entered in indices [0x80n0:13](#) [[▶ 48](#)] and [0x80n0:14](#) [[▶ 48](#)] are violated, the bits in indices [0x60n0:03](#) [[▶ 59](#)] and [0x60n0:05](#) [[▶ 59](#)] are set accordingly (see sample below). The indices [0x80n0:07](#) [[▶ 48](#)] or [0x80n0:08](#) [[▶ 48](#)] serve to activate the limit value monitoring.

Output limit n (2-bit):

- 0: not active

- 1: Value is smaller than the limit value
- 2: Value is larger than the limit value
- 3: Value is equal to the limit value

● Linking in the PLC with 2-bit values

i The limit information consists of 2 bits. *Limitn* can be linked to the PLC or a task in the System Manager.

- PLC:
IEC61131-PLC contains no 2-bit data type that can be linked with this process data directly. To transfer the limit information, you should therefore define an input byte, for example, and link the limit to the *VariableSizeMismatch* dialog, as described in the diagram *Linking 2-bit variable with additional task*.

```
VAR
    byLimit1 AT %I*:BYTE;
END_VAR
```

Fig. 40: Input byte definition

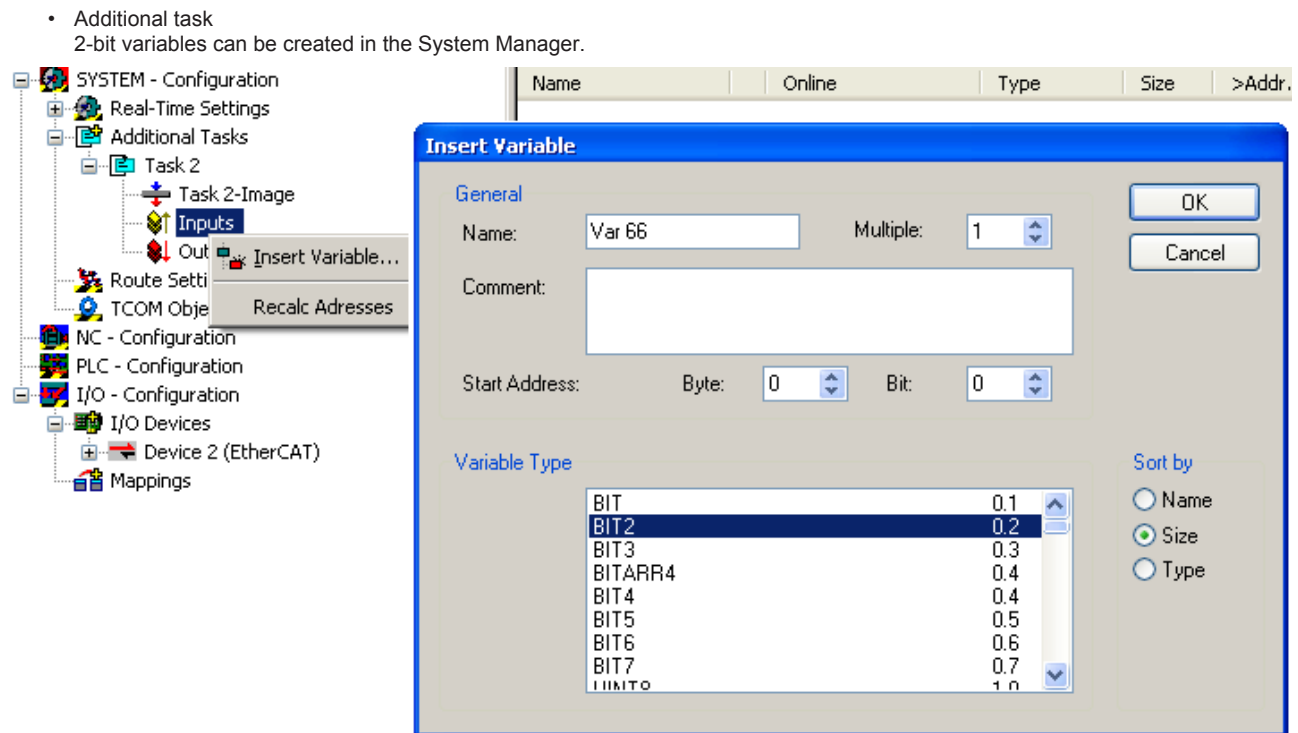


Fig. 41: Linking of 2-bit variable to additional task

Sample for EL3062:

Channel 1; Limit1 and Limit2 enabled, Limit 1 = 2.8 V, Limit 2 = 7.4 V, representation: signed integer

Entry in Index 0x80n0:13 [▶ 48] (Limit 1):
 $(2.8 \text{ V} / 10 \text{ V}) \times 2^{16} / 2 - 1 = 9,174_{\text{dec}}$

Entry in Index 0x80n0:14 [▶ 48] (Limit 2):
 $(7.4 \text{ V} / 10 \text{ V}) \times 2^{16} / 2 - 1 = 24,247_{\text{dec}}$

Output:

Input channel 1	Index 0x6000:03 [▶ 59]	Index 0x6000:05 [▶ 59]
1.8 V	0x01 _{hex} , (Limit 1, limit value undershot)	0x01 _{hex} , (Limit 2, limit value undershot)
2.8 V	0x03 _{hex} , (Limit 1, limit value reached)	0x01 _{hex} , (Limit 2, limit value undershot)
4.2 V	0x02 _{hex} , (Limit 1, limit value exceeded)	0x01 _{hex} , (Limit 2, limit value undershot)
8.5 V	0x02 _{hex} , (Limit 1, limit value exceeded)	0x02 _{hex} , (Limit 2, limit value exceeded)

4.6 Restoring the delivery state

To restore the delivery state for backup objects in ELxxxx terminals / EPxxxx- and EPPxxxx boxes, the CoE object *Restore default parameters, SubIndex 001* can be selected in the TwinCAT System Manager (Config mode).

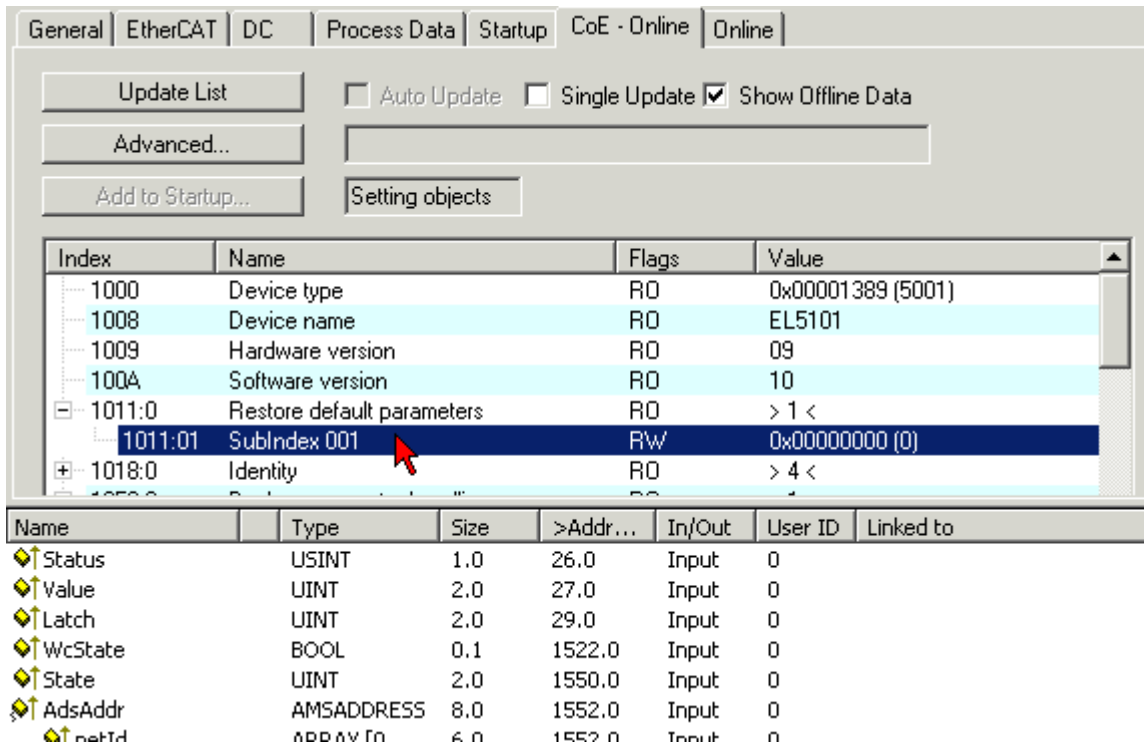


Fig. 42: Selecting the Restore default parameters PDO

Double-click on *SubIndex 001* to enter the Set Value dialog. Enter the value **1684107116** in field *Dec* or the value **0x64616F6C** in field *Hex* and confirm with OK.

All backup objects are reset to the delivery state.

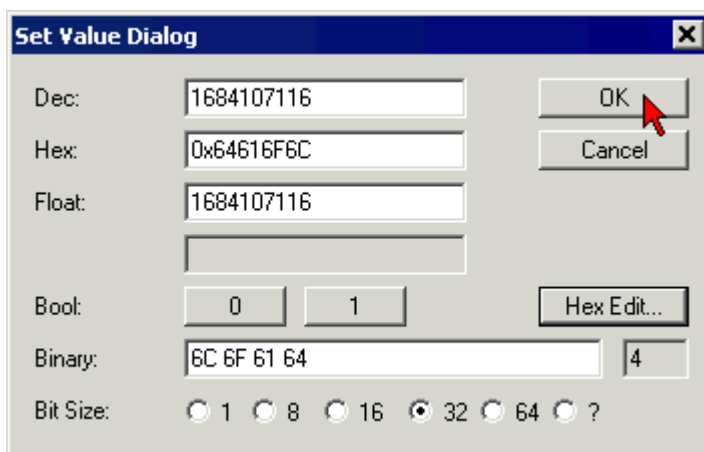


Fig. 43: Entering a restore value in the Set Value dialog

Alternative restore value

In some older terminals / boxes the backup objects can be switched with an alternative restore value:

Decimal value: 1819238756

Hexadecimal value: 0x6C6F6164

An incorrect entry for the restore value has no effect.

4.7 Firmware Update EL/ES/EM/EPxxxx

This section describes the device update for Beckhoff EtherCAT slaves from the EL/ES, EM, EK and EP series. A firmware update should only be carried out after consultation with Beckhoff support.

Storage locations

An EtherCAT slave stores operating data in up to 3 locations:

- Depending on functionality and performance EtherCAT slaves have one or several local controllers for processing I/O data. The corresponding program is the so-called **firmware** in *.efw format.
- In some EtherCAT slaves the EtherCAT communication may also be integrated in these controllers. In this case the controller is usually a so-called **FPGA** chip with *.rbf firmware.
- In addition, each EtherCAT slave has a memory chip, a so-called **ESI-EEPROM**, for storing its own device description (ESI: EtherCAT Slave Information). On power-up this description is loaded and the EtherCAT communication is set up accordingly. The device description is available from the download area of the Beckhoff website at (<http://www.beckhoff.de>). All ESI files are accessible there as zip files.

Customers can access the data via the EtherCAT fieldbus and its communication mechanisms. Acyclic mailbox communication or register access to the ESC is used for updating or reading of these data.

The TwinCAT System Manager offers mechanisms for programming all 3 parts with new data, if the slave is set up for this purpose. Generally the slave does not check whether the new data are suitable, i.e. it may no longer be able to operate if the data are unsuitable.

NOTE

Risk of damage to the device!

Note the following when downloading new device files

- Firmware downloads to an EtherCAT device must not be interrupted
- Flawless EtherCAT communication must be ensured. CRC errors or LostFrames must be avoided.
- The power supply must adequately dimensioned. The signal level must meet the specification.

In the event of malfunctions during the update process the EtherCAT device may become unusable and require re-commissioning by the manufacturer.

Device description ESI file/XML

NOTE

Notice regarding update of the ESI description/EEPROM

Some slaves have stored calibration and configuration data from the production in the EEPROM. These are irretrievably overwritten during an update.

The ESI device description is stored locally on the slave and loaded on start-up. Each device description has a unique identifier consisting of slave name (9 characters/digits) and a revision number (4 digits). Each slave configured in the System Manager shows its identifier in the EtherCAT tab:

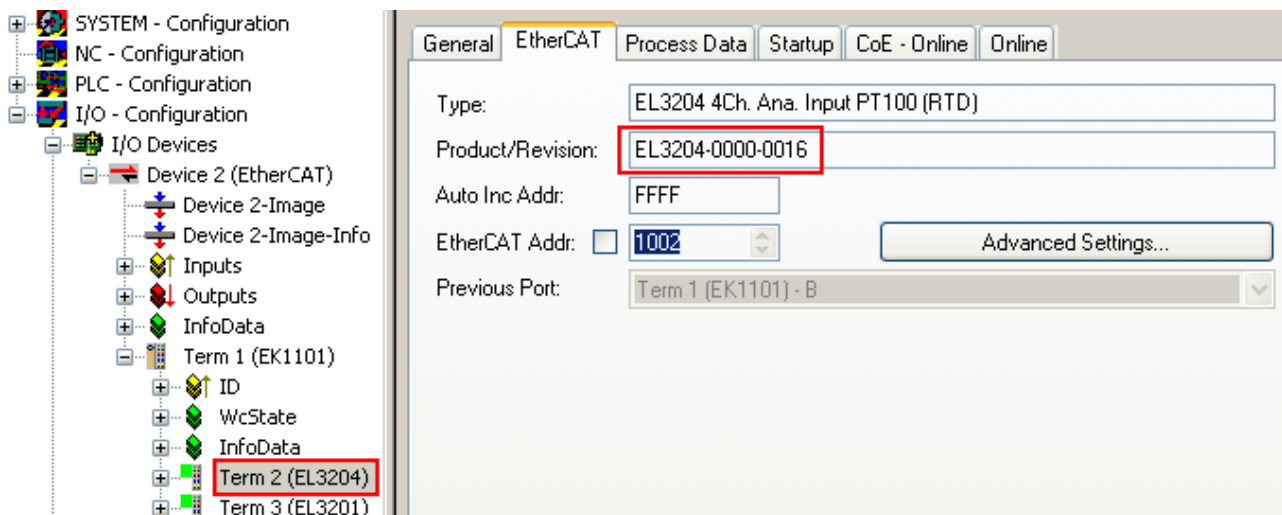


Fig. 44: Device identifier consisting of name EL3204-0000 and revision -0016

The configured identifier must be compatible with the actual device description used as hardware, i.e. the description which the slave has loaded on start-up (in this case EL3204). Normally the configured revision must be the same or lower than that actually present in the terminal network.

For further information on this, please refer to the [EtherCAT system documentation](#).

i Update of XML/ESI description

The device revision is closely linked to the firmware and hardware used. Incompatible combinations lead to malfunctions or even final shutdown of the device. Corresponding updates should only be carried out in consultation with Beckhoff support.

Display of ESI slave identifier

The simplest way to ascertain compliance of configured and actual device description is to scan the EtherCAT boxes in TwinCAT mode Config/FreeRun:

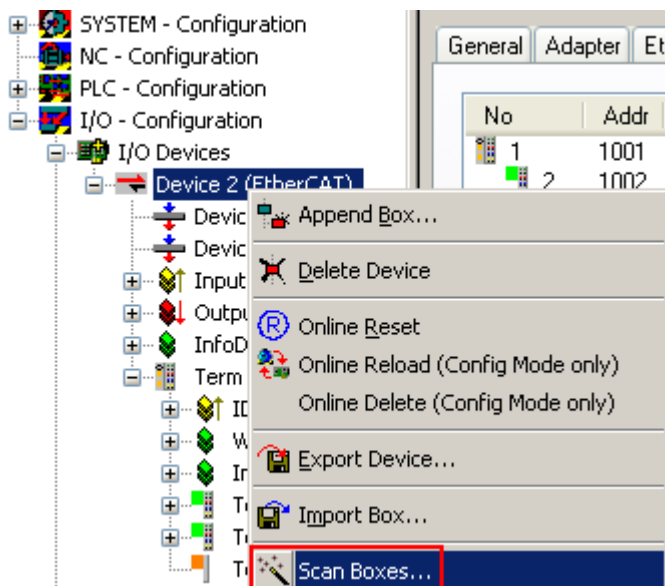


Fig. 45: Scan Boxes

Scan the subordinate field by right-clicking on the EtherCAT device in Config/FreeRun mode

If the found field matches the configured field, the display shows



Fig. 46: Configuration is identical

otherwise a change dialog appears for entering the actual data in the configuration.

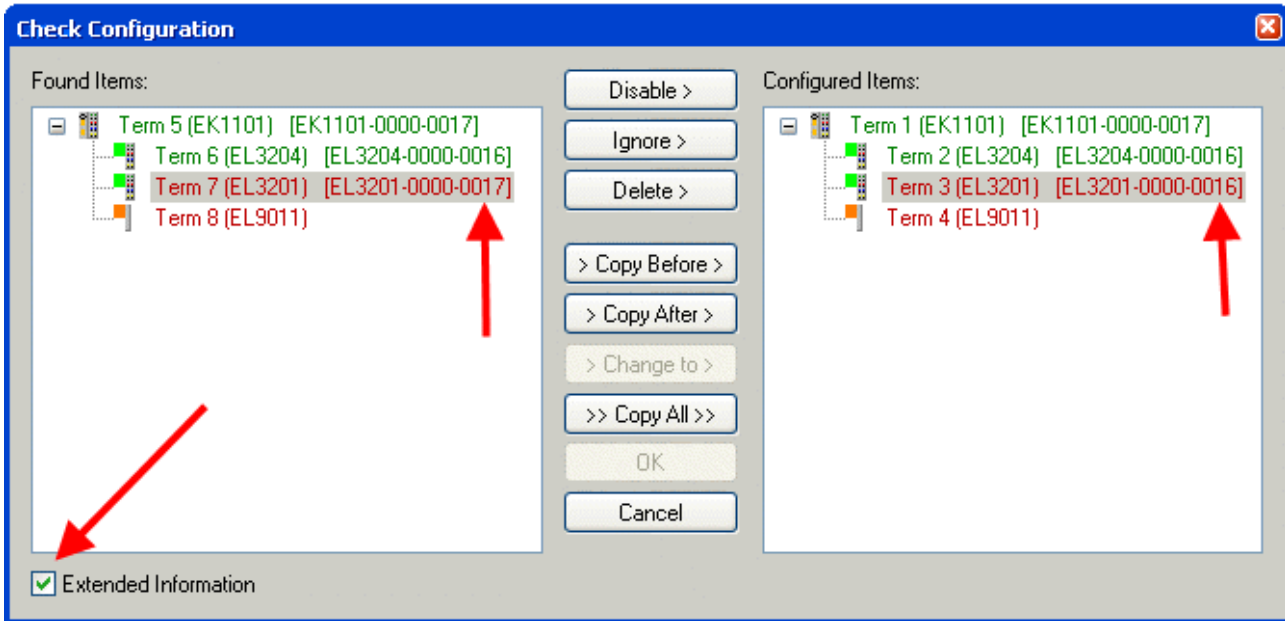


Fig. 47: Change dialog

In this example in Fig. *Change dialog*, an EL3201-0000-**0017** was found, while an EL3201-0000-**0016** was configured. In this case the configuration can be adapted with the *Copy Before* button. The *Extended Information* checkbox must be set in order to display the revision.

Changing the ESI slave identifier

The ESI/EEPROM identifier can be updated as follows under TwinCAT:

- Trouble-free EtherCAT communication must be established with the slave.
- The state of the slave is irrelevant.
- Right-clicking on the slave in the online display opens the *EEPROM Update* dialog, Fig. *EEPROM Update*

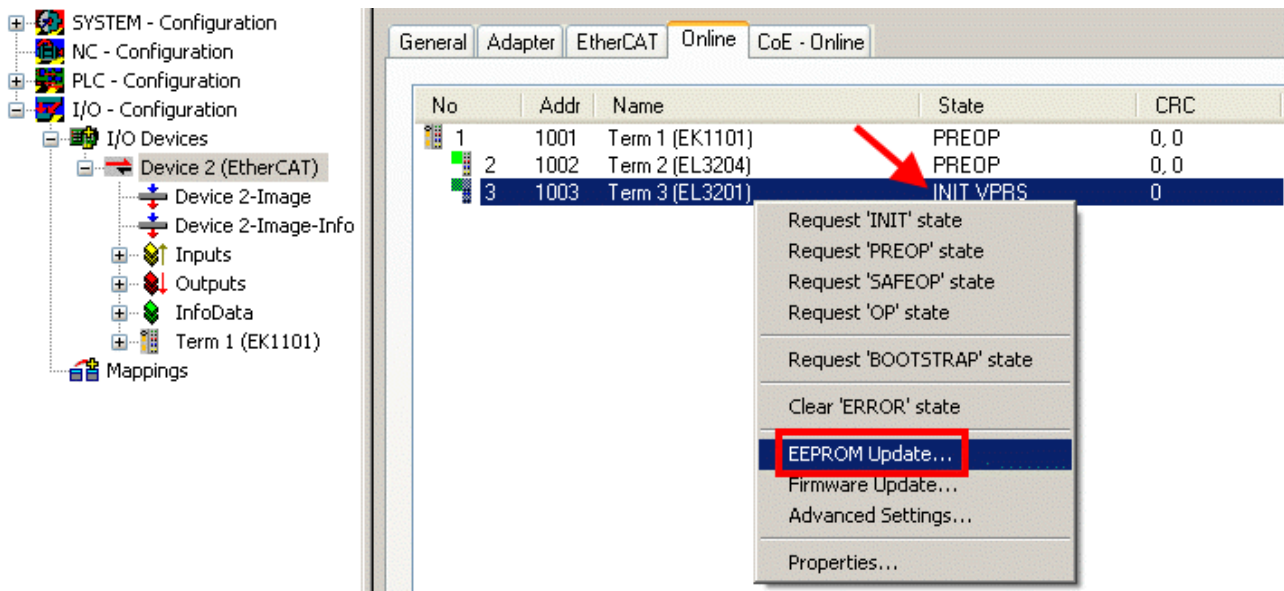


Fig. 48: EEPROM Update

The new ESI description is selected in the following dialog, see Fig. *Selecting the new ESI*. The checkbox *Show Hidden Devices* also displays older, normally hidden versions of a slave.

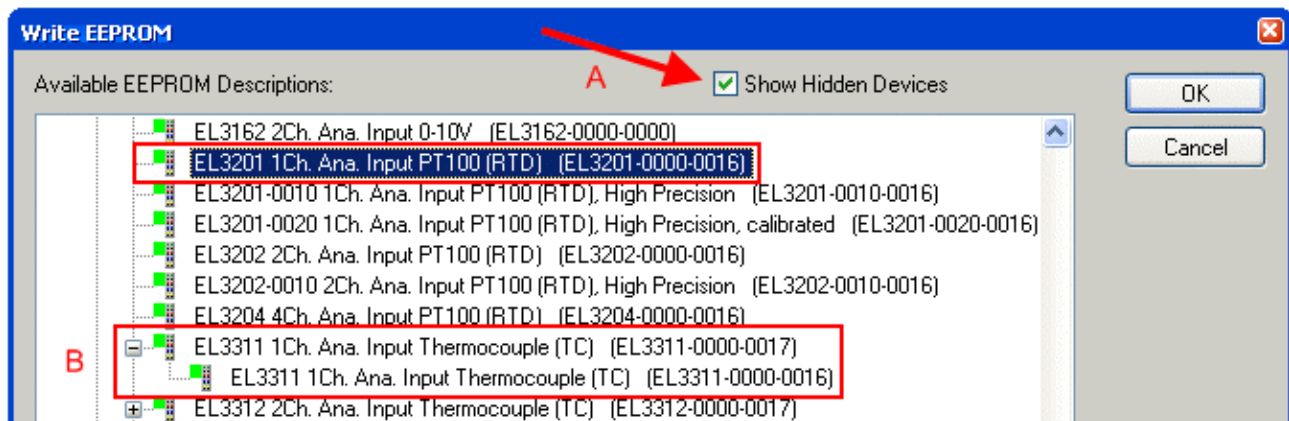


Fig. 49: Selecting the new ESI

A progress bar in the System Manager shows the progress. Data are first written, then verified.

i The change only takes effect after a restart.

Most EtherCAT devices read a modified ESI description immediately or after startup from the INIT. Some communication settings such as distributed clocks are only read during power-on. The EtherCAT slave therefore has to be switched off briefly in order for the change to take effect.

Determining the firmware version

Determining the version on laser inscription

Beckhoff EtherCAT Box feature batch numbers (D number) applied by laser. The D-number has the following structure: **KK YY FF HH**

- KK - week of production (CW, calendar week)
- YY - year of production
- FF - firmware version
- HH - hardware version

Example with D-no.: 12 10 03 02:

12 - week of production 12
 10 - year of production 2010
 03 - firmware version 03
 02 - hardware version 02

Determining the version via the System Manager

The TwinCAT System Manager shows the version of the controller firmware if the master can access the slave online. Click on the E-Bus Terminal whose controller firmware you want to check (in the example terminal 2 (EL3204)) and select the tab *CoE Online* (CAN over EtherCAT).

i CoE Online and Offline CoE

Two CoE directories are available:

- **online:** This is offered in the EtherCAT slave by the controller, if the EtherCAT slave does supported it. This CoE directory can only be displayed if a slave is connected and operational.
- **offline:** The EtherCAT Slave Information ESI/XML may contain the default content of the CoE. This CoE directory can only be displayed if it is included in the ESI (e.g. Beckhoff EL5xxx.xml). The Advanced button must be used for switching between the two views.

In Fig. *Display of EL3204 firmware version* the firmware version of the selected EL3204 is shown as 03 in CoE entry 0x100A.

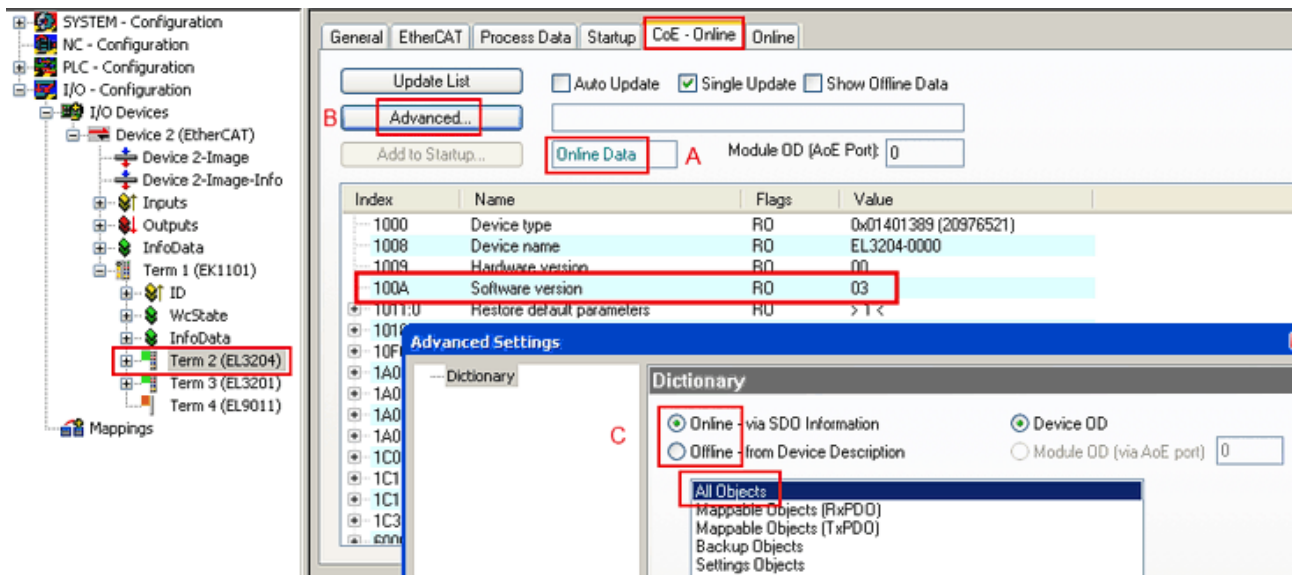


Fig. 50: Display of EL3204 firmware version

In (A) TwinCAT 2.11 shows that the Online CoE directory is currently displayed. If this is not the case, the Online directory can be loaded via the *Online* option in Advanced Settings (B) and double-clicking on *AllObjects*.

Updating controller firmware *.efw

i CoE directory

The Online CoE directory is managed by the controller and stored in a dedicated EEPROM, which is generally not changed during a firmware update.

Switch to the *Online* tab to update the controller firmware of a slave, see Fig. *Firmware Update*.

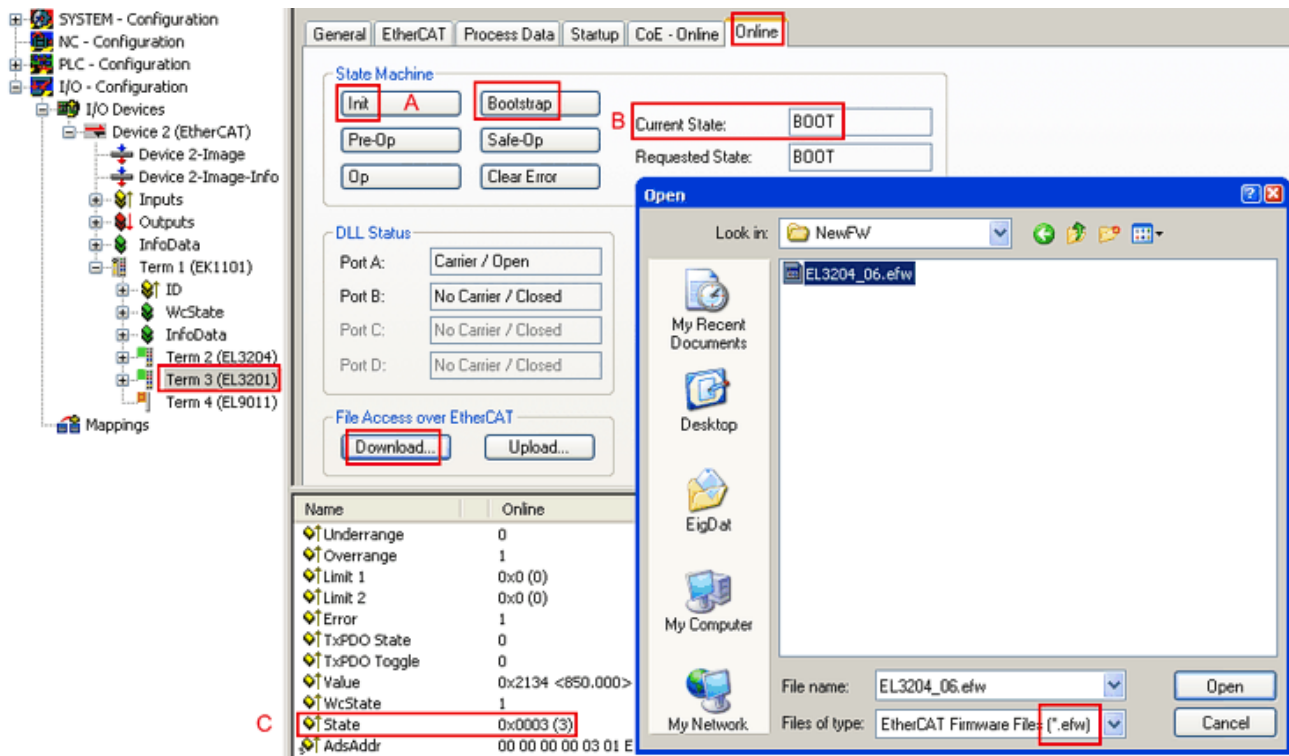


Fig. 51: Firmware Update

Proceed as follows, unless instructed otherwise by Beckhoff support.

- Switch slave to INIT (A)
- Switch slave to BOOTSTRAP
- Check the current status (B, C)
- Download the new *.efw file
- After the download switch to INIT, then OP
- Switch off the slave briefly

FPGA firmware *.rbf

If an FPGA chip deals with the EtherCAT communication an update may be accomplished via an *.rbf file.

- Controller firmware for processing I/O signals
- FPGA firmware for EtherCAT communication (only for terminals with FPGA)

The firmware version number included in the terminal serial number contains both firmware components. If one of these firmware components is modified this version number is updated.

Determining the version via the System Manager

The TwinCAT System Manager indicates the FPGA firmware version. Click on the Ethernet card of your EtherCAT strand (Device 2 in the example) and select the *Online* tab.

The *Reg:0002* column indicates the firmware version of the individual EtherCAT devices in hexadecimal and decimal representation.

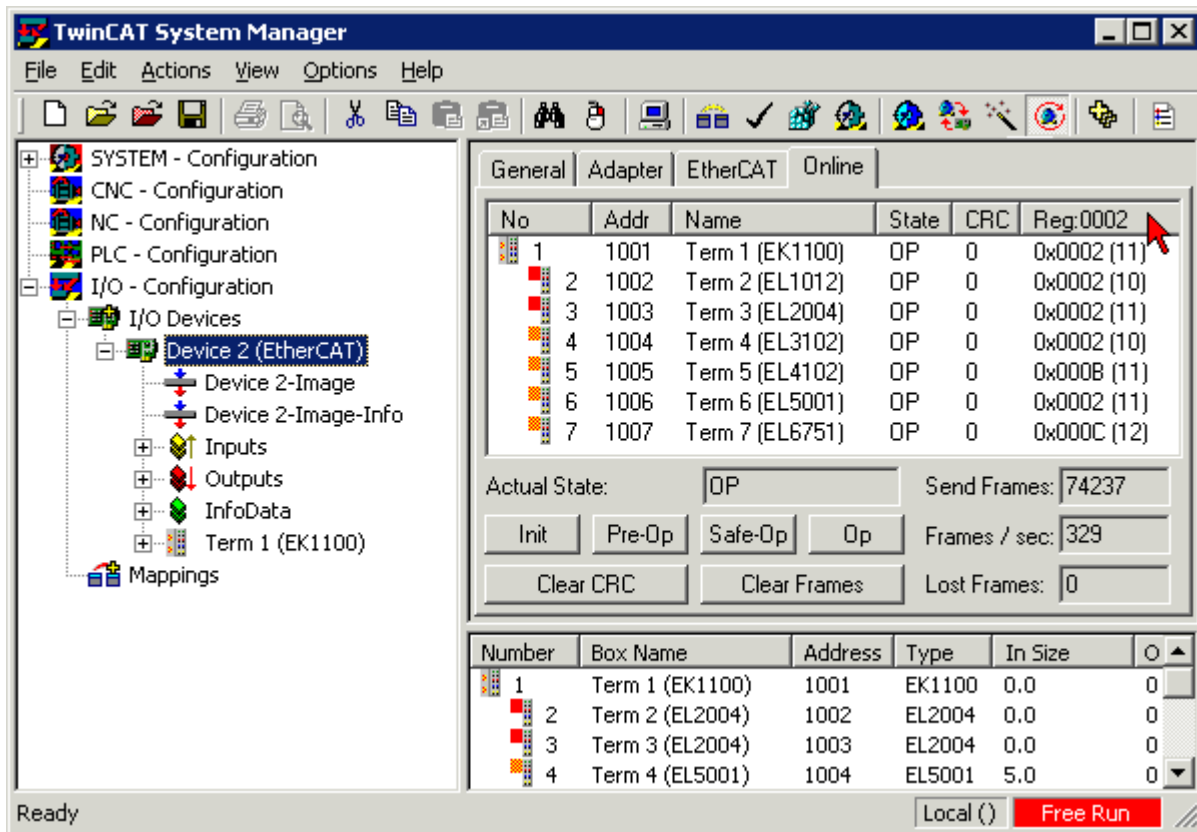


Fig. 52: FPGA firmware version definition

If the column *Reg:0002* is not displayed, right-click the table header and select *Properties* in the context menu.

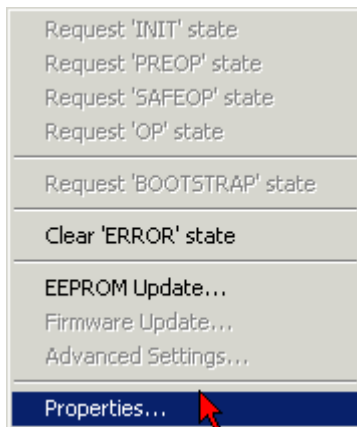


Fig. 53: Context menu *Properties*

The *Advanced Settings* dialog appears where the columns to be displayed can be selected. Under *Diagnosis/Online View* select the *'0002 ETxxx Build'* check box in order to activate the FPGA firmware version display.

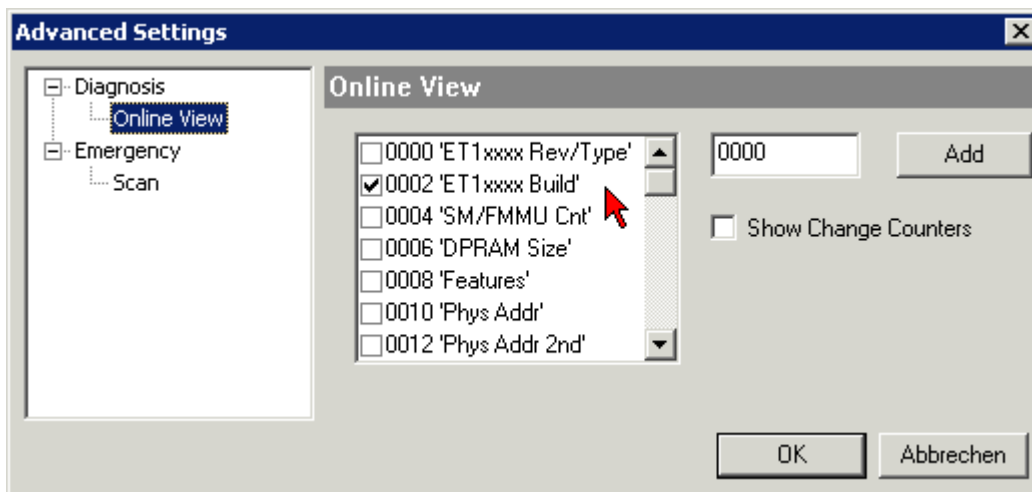


Fig. 54: Dialog *Advanced Settings*

Update

For updating the FPGA firmware

- of an EtherCAT coupler the coupler must have FPGA firmware version 11 or higher;
- of an E-Bus Terminal the terminal must have FPGA firmware version 10 or higher.

Older firmware versions can only be updated by the manufacturer!

Updating an EtherCAT device

In the TwinCAT System Manager select the terminal for which the FPGA firmware is to be updated (in the example: Terminal 5: EL5001) and click the *Advanced Settings* button in the *EtherCAT* tab.

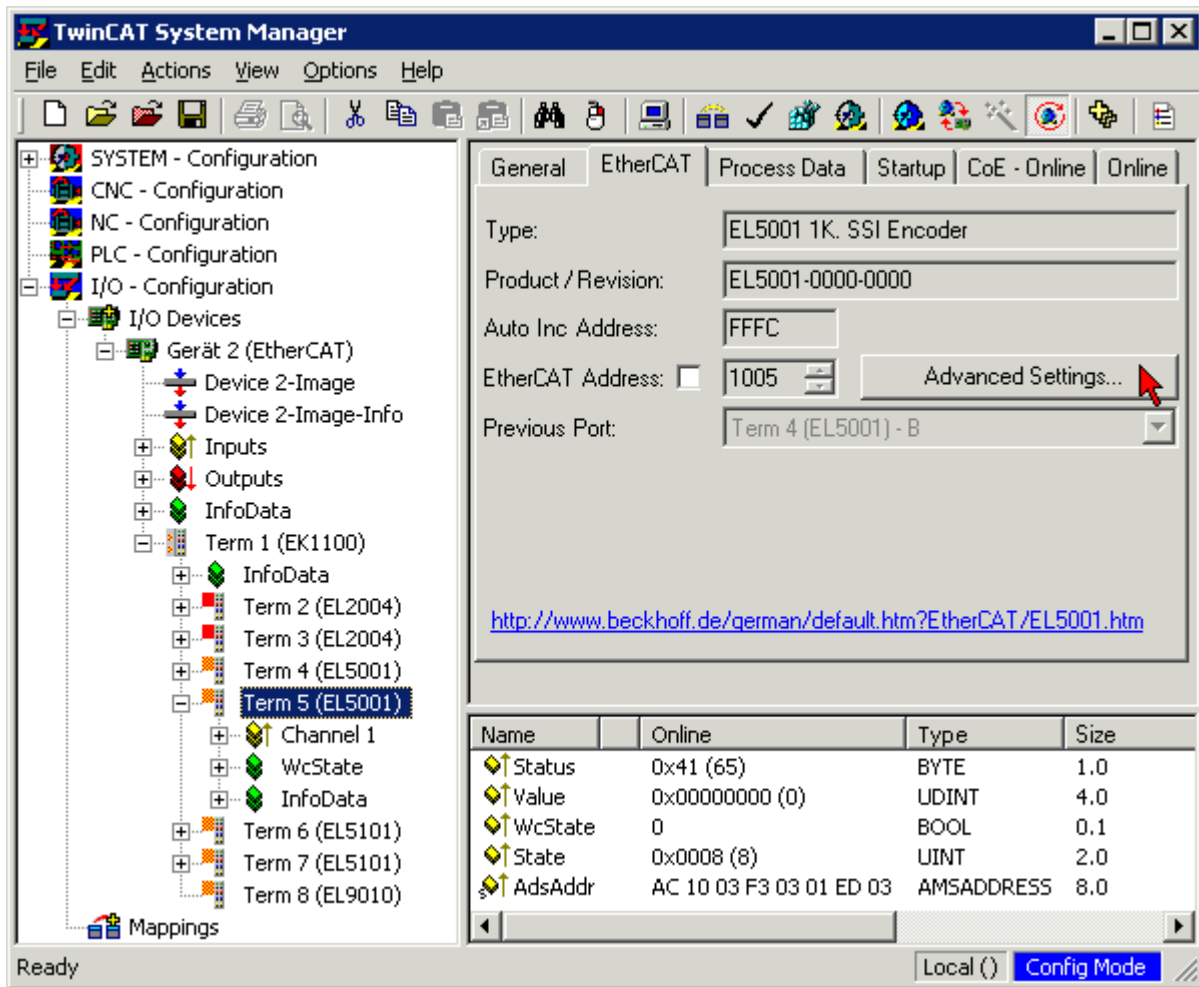


Fig. 55: Select dialog *Advanced Settings*

The *Advanced Settings* dialog appears. Under *ESC Access/E²PROM/FPGA* click on *Write FPGA* button,

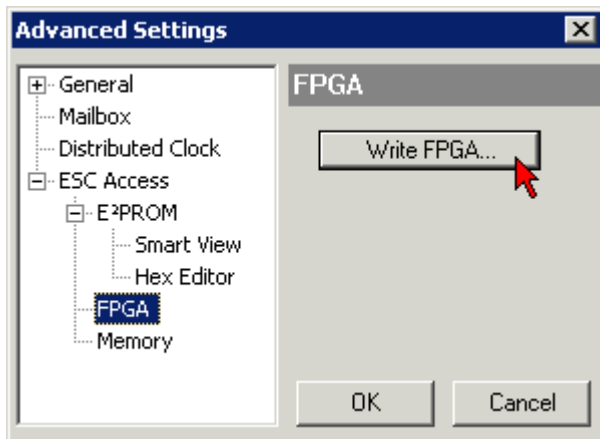


Fig. 56: Select dialog *Write FPGA*

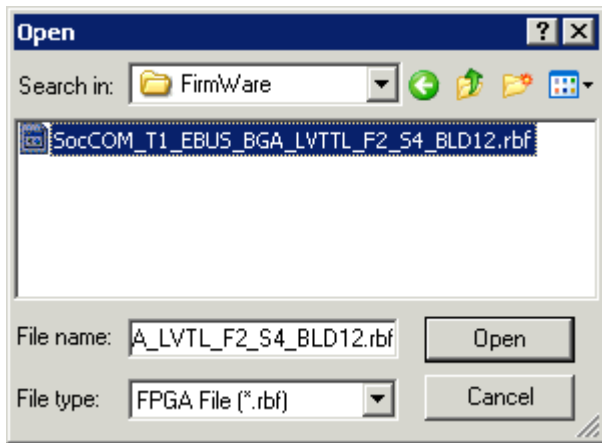


Fig. 57: Select file

Select the file (*.rbf) with the new FPGA firmware, and transfer it to the EtherCAT device.

NOTE

Risk of damage to the device!

A firmware download to an EtherCAT device must never be interrupted! If this process is cancelled, the supply voltage switched off or the Ethernet connection interrupted, the EtherCAT device can only be recommissioned by the manufacturer!

In order to activate the new FPGA firmware a restart (switching the power supply off and on again) of the EtherCAT device is required.

Simultaneous updating of several EtherCAT devices

The firmware and ESI descriptions of several devices can be updated simultaneously, provided the devices have the same firmware file/ESI.

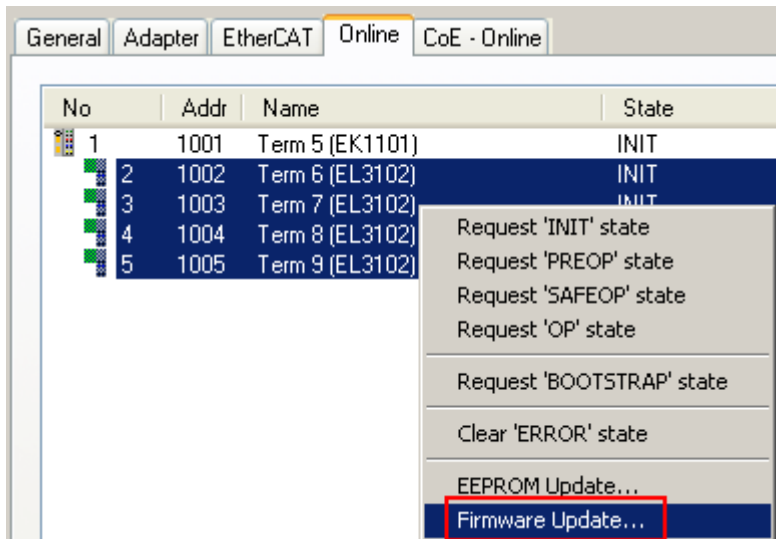


Fig. 58: Multiple selection and firmware update

Select the required slaves and carry out the firmware update in BOOTSTRAP mode as described above.

5 Appendix

5.1 General operating conditions

Protection degrees (IP-Code)

The standard IEC 60529 (DIN EN 60529) defines the degrees of protection in different classes.

1. Number: dust protection and touch guard	Definition
0	Non-protected
1	Protected against access to hazardous parts with the back of a hand. Protected against solid foreign objects of Ø 50 mm
2	Protected against access to hazardous parts with a finger. Protected against solid foreign objects of Ø 12.5 mm.
3	Protected against access to hazardous parts with a tool. Protected against solid foreign objects Ø 2.5 mm.
4	Protected against access to hazardous parts with a wire. Protected against solid foreign objects Ø 1 mm.
5	Protected against access to hazardous parts with a wire. Dust-protected. Intrusion of dust is not totally prevented, but dust shall not penetrate in a quantity to interfere with satisfactory operation of the device or to impair safety.
6	Protected against access to hazardous parts with a wire. Dust-tight. No intrusion of dust.

2. Number: water* protection	Definition
0	Non-protected
1	Protected against water drops
2	Protected against water drops when enclosure tilted up to 15°.
3	Protected against spraying water. Water sprayed at an angle up to 60° on either side of the vertical shall have no harmful effects.
4	Protected against splashing water. Water splashed against the disclosure from any direction shall have no harmful effects
5	Protected against water jets
6	Protected against powerful water jets
7	Protected against the effects of temporary immersion in water. Intrusion of water in quantities causing harmful effects shall not be possible when the enclosure is temporarily immersed in water for 30 min. in 1 m depth.

*) These protection classes define only protection against water!

Chemical Resistance

The Resistance relates to the Housing of the Fieldbus/EtherCAT Box and the used metal parts. In the table below you will find some typical resistance.

Character	Resistance
Steam	at temperatures >100°C: not resistant
Sodium base liquor (ph-Value > 12)	at room temperature: resistant > 40°C: not resistant
Acetic acid	not resistant
Argon (technical clean)	resistant

Key

- resistant: Lifetime several months
- non inherently resistant: Lifetime several weeks
- not resistant: Lifetime several hours resp. early decomposition

5.2 EtherCAT Box- / EtherCAT P Box - Accessories

Fixing

Ordering information	Description
ZS5300-0001	Mounting rail (500 mm x 129 mm)

Marking material, plugs

Ordering information	Description
ZS5000-0000	Fieldbus Box set M8 (contact labels, plugs)
ZS5000-0002	Fieldbus Box set M12 (contact labels, plugs)
ZS5000-0010	plugs M8, IP67 (50 pieces)
ZS5000-0020	plugs M12, IP67 (50 pieces)
ZS5100-0000	marking labels, not printed, 4 stripes at 10 pieces
ZS5100-xxxx	printed marking labels, on request

Tools

Ordering information	Description
ZB8800	torque wrench for M8 cables with knurl, incl. ratchet
ZB8800-0001	M12 ratchet for torque wrench ZB8800
ZB8800-0002	M8 ratchet (field assembly) for torque wrench ZB8800
ZB8801-0000	torque wrench for hexagonal plugs, adjustable
ZB8801-0001	torque cable key, M8/wrench size 9, for torque wrench ZB8801-0000
ZB8801-0002	torque cable key, M12/wrench size 13, for torque wrench ZB8801-0000
ZB8801-0003	torque cable key, M12 field assembly/wrench size 13, for torque wrench ZB8801-0000



Further accessories

Further accessories may be found at the price list for Beckhoff fieldbus components and at the internet under <https://www.beckhoff.com>

5.3 Support and Service

Beckhoff and their partners around the world offer comprehensive support and service, making available fast and competent assistance with all questions related to Beckhoff products and system solutions.

Beckhoff's branch offices and representatives

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