



the sensor people





Part no.: 50126970 BCL 608i OM 100 Stationary bar code reader









Ethernet

Figure can vary

Contents

- Technical data
- Dimensioned drawings
- · Electrical connection
- Diagrams
- Operation and display
- · Part number code
- Accessories



Technical data

Basic data	
Series	BCL 600i
Series	BCL 6001
Functions	Allowerships
Functions	Alignment mode AutoConfig
	AutoControl AutoReflAct
	Code fragment technology
	LED indicator Reference code comparison
	Neierence code companson
Characteristic parameters	
MTTF	42.4 years
WITH	72.7 yours
Read data	
Code types, readable	2/5 Interleaved
out types, reduces	Codabar
	Code 128 Code 39
	Code 93
	EAN 128 EAN 8/13
	EAN Addendum
	GS1 Databar Expanded GS1 Databar Limited
	GS1 Databar Omnidirectional
	LIDC
Scanning rate, typical	1,000 scape/s
Scanning rate, typical Bar codes per reading gate, may number	1,000 scans/s
Scanning rate, typical Bar codes per reading gate, max. number	
Bar codes per reading gate, max. number	1,000 scans/s
Bar codes per reading gate, max. number Optical data	1,000 scans/s
Bar codes per reading gate, max. number	1,000 scans/s 64 Piece(s)
Dar codes per reading gate, max. number Optical data Reading distance	1,000 scans/s 64 Piece(s) 400 900 mm
Dar codes per reading gate, max. number Optical data Reading distance Light source	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm
Description of the second of t	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2007
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Module size	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2007 Continuous 60 % 0.25 0.35 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Module size Reading method	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2007 Continuous 60 % 0.25 0.35 mm Oscillating-mirror scanner
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Module size Reading method Beam deflection	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2007 Continuous 60 % 0.25 0.35 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror
Defical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Module size Reading method Beam deflection Light beam exit	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2007 Continuous 60 % 0.25 0.35 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90°
Defical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2007 Continuous 60 % 0.25 0.35 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz
Defical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Module size Reading method Beam deflection Light beam exit	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2007 Continuous 60 % 0.25 0.35 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90°
Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2007 Continuous 60 % 0.25 0.35 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz
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Bar codes per reading gate, max. number Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Module size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data Protective circuit	1,000 scans/s 64 Piece(s) 400 900 mm Laser, Blue 405 nm 2, IEC/EN 60825-1:2007 Continuous 60 % 0.25 0.35 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz
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Inputs/outputs selectable		
Output current, max.	60 mA	
Number of inputs/outputs selectable	4 Piece(s)	
Voltage type, outputs	DC	
Switching voltage, outputs	Typ. U _B / 0 V	
Voltage type, inputs	DC	
Switching voltage, inputs	Typ. U _B / 0 V	
Input current, max.	8 mA	

terface		
/pe	Ethernet	
Ethernet		
Architecture	Client Server	
Address assignment	DHCP Manual address assignment	
Transmission speed	10 Mbit/s 100 Mbit/s	
Function	Process	
Switch functionality	Integrated	
Transmission protocol	TCP/IP	

Service interface		
Гуре	USB	
USB		
Function	Configuration via software Service	

onnection		
umber of connections	5 Piece(s)	
Connection 1		
Type of connection	USB	
Designation on device	SERVICE	
Function	Service interface	
Connector type	USB 2.0 Standard-A	
Connection 2		
Type of connection	Connector	
Designation on device	SW IN/OUT	
Function	Signal IN Signal OUT	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	



Connection 3	
Type of connection	Connector
Designation on device	PWR
Function	PWR / SW IN/OUT
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connection 4	
Type of connection	Connector
Designation on device	HOST / BUS IN
Function	BUS IN
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connection 5	
Type of connection	Connector
Designation on device	BUS OUT
Function	BUS OUT
Thread size	M12
Туре	Female
No. of pins	4 -pin
lechanical data	
esign	Cubic
imension (W x H x L)	173 mm x 84 mm x 147 mm
ousing material	Metal, Diecast aluminum
ens cover material	Glass
et weight	1,500 g
ousing color	Red, RAL 3000 Silver
ype of fastening	Dovetail grooves Mounting thread Via optional mounting device
peration and display	
ype of display	LED Monochromatic graphical display, 128x64 pixel, with background light ing
umber of LEDs	2 Piece(s)
ype of configuration	Via web browser
perational controls	Button(s) Via service interface

Environmental data	
Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

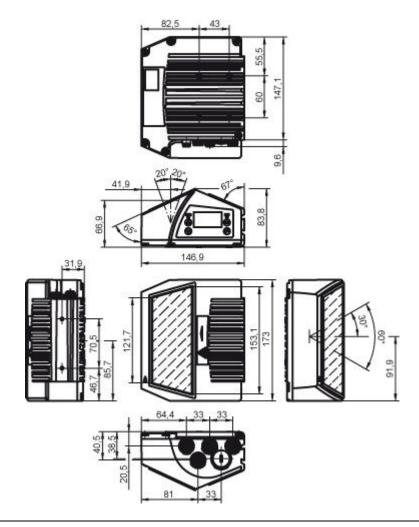


Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6 EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc
US patents	US 6,854,649 B

Classification		
Customs tariff number	84719000	
eCl@ss 8.0	27280102	
eCl@ss 9.0	27280102	
ETIM 5.0	EC002550	
ETIM 6.0	EC002550	

Dimensioned drawings

All dimensions in millimeters





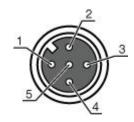
Electrical connection

Connection 1	SERVICE
Type of connection	USB
Function	Service interface
Connector type	USB 2.0 Standard-A

Pin	Pin assignment
1	+5 V DC
2	DATA-
3	DATA+
4	GND

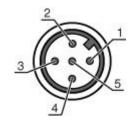
Connection 2	SW IN/OUT
Type of connection	Connector
Function	Signal IN Signal OUT
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded A-coded

Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



Connection 3	PWR
Type of connection	Connector
Function	PWR / SW IN/OUT
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment		
1	VIN		
2	SWIO 3		
3	GND		
4	SWIO 4		
5	FE		

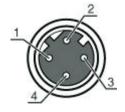


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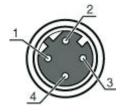
Connection 4	HOST / BUS IN
Type of connection	Connector
Function	BUS IN
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Connection 5	BUS OUT
Type of connection	Connector
Function	BUS OUT
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

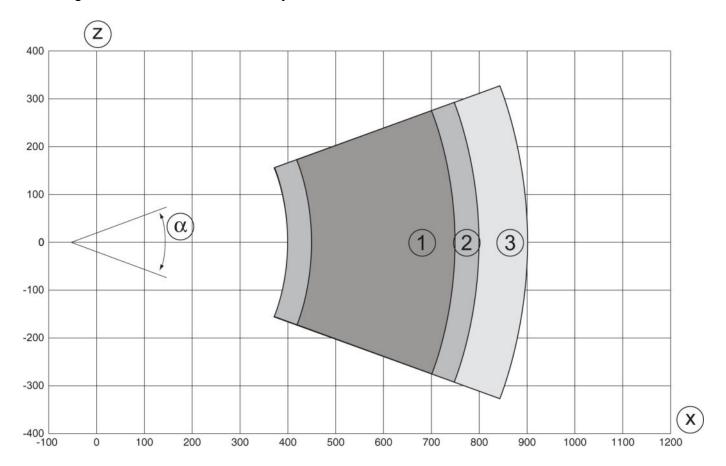
Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-





Diagrams

Reading field curve - Medium Density



- Z
- Reading field height [mm]
 Reading field distance [mm]
 Module = 0.25 mm: 450 mm 750 mm (300 mm depth of field)
 Module = 0.3 mm: 400 mm 800 mm (400 mm depth of field) x 1
- 2 Module = 0.35 mm: 400 mm - 900 mm (500 mm depth of field)

Operation and display

LEDs

LED)	Display	Meaning	
1	1 PWR Off		No supply voltage	
		Green, flashing	Initialization	
		Green, continuous light	Device OK	
		Orange, flashing	Service operation	
		Orange, continuous light	Reset	
		Red, flashing	Device OK, warning set	
		Red, continuous light	Device error	
2 NET Off No supply voltage		Off	No supply voltage	
		Green, flashing	BUS initialization	
		Green, continuous light	Bus operation ok	
		Orange, flashing	Service mode	
Orange, continuous light Rese		Orange, continuous light	Reset	
		Red, flashing	Communication error	



	LED		Display	Meaning	
ſ			Red, continuous light	Network error	

Part number code

Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle: BCL: bar code reader			
XXXX Series/interface (integrated fieldbus technology): 600i: RS 232/RS 422/ RS 485 (multiNet master) 601i: RS 485 (multiNet slave) 604i: PROFIBUS DP 608i: Ethernet 648i: PROFINET				
YY	Scanning principle: S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)			
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)			
AAA	Beam exit: 100: lateral 102: front			
BB Special equipment: H: with heating				

Note	
A list v	with all available device types can be found on the Leuze electronic website at www.leuze.com.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132077	KD U-M12-5A- V1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PVC
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50132080	KD U-M12-5A- V1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PVC



Part no.	Designation	Article	Description
50132432	KD U-M12-5A- V1-300	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 30,000 mm Sheathing material: PVC
50135073	KS ET-M12-4A- P7-020	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50135074	KS ET-M12-4A- P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50135075	KS ET-M12-4A- P7-100	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
50135076	KS ET-M12-4A- P7-150	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50135077	KS ET-M12-4A- P7-300	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
, , ,	0.0	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC
		50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
•		50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR



	Part no.	Designation	Article	Description
	50137079	KSS ET-M12-4A- M12-4A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50137080	KSS ET-M12-4A- M12-4A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135080	KSS ET-M12-4A- RJ45-A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A- RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135083	KSS ET-M12-4A- RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
	50135084	KSS ET-M12-4A- RJ45-A-P7-300	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR

Connection technology - Connectors

	Part no.	Designation	Article	Description
	50108991	D-ET1	Connector	Suitable for interface: Ethernet Connection: RJ45
•	50020501	KD 095-5A	Connector	Connection: Connector, M12, Axial, Female, A-coded, 5 -pin



Part no.	Designation	Article	Description
50112155	S-M12A-ET	Connector	Suitable for interface: Ethernet Connection: Connector, M12, Axial, Male, D-coded, 4 -pin

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50027375	BT 56	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 16 mm rod, For 18 mm rod, For 20 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting Material: Metal

	Part no.	Designation	Article	Description
	50108833	USB Memory Set		Function: Service interface, Connection to device Connection: USB 1.1 Standard-A

Services

Part no.	Designation	Article	Description
S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.

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Part no.	Designation	Article	Description
S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.