







# **Model Number**

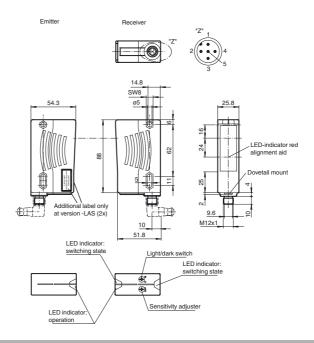
## LD28/LV28-F1/47/76a/82b/105

Thru-beam sensor with 5-pin, M12 x 1 plastic connector

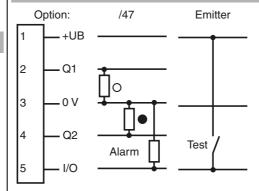
## **Features**

- Universal series with highly versatile fields of use
- Resistant against noise: reliable operation under all conditions
- Highly visible LED as alignment aid in receiver optics
- Emitter with test input
- Version with red light

## **Dimensions**



# **Electrical connection**



- O = Light on
- = Dark on

### **Pinout**



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|   |    |
|   |    |

| Technical data  |                |   |
|---|----------------|---|
| System components   |                |   |
| Emitter   |                | LD28-F1/76a/105   |
| Receiver  |                | LV28-F1/47/82b/105  |
| General specifications  |                |   |
| Effective detection range   |                | 0 30 m  |
| Threshold detection range   |                | 40 m<br>LED   |
| Light source<br>Light type  |                | modulated visible red light , 660 nm  |
| Alignment aid   |                | LED red (in receiver lens)  |
| - mg-m-o-m-au   |                | illuminated constantly: beam is interrupted,<br>flashes: reaching switching point,<br>off: sufficient stability control   |
| Transmitter frequency   |                | F1 = 25 kHz   |
| Diameter of the light spot  |                | approx. 0.6 m at 30 m   |
| Angle of divergence   |                | Emitter 1.2°,<br>Receiver 5°  |
| Ambient light limit   |                | 50000 Lux   |
| Functional safety related param   | ieters         | 620 a   |
| MTTF <sub>d</sub> Mission Time (T <sub>M</sub> )                                      |                | 20 a  |
| Diagnostic Coverage (DC)  |                | 90 %  |
| ndicators/operating means   |                |   |
| Operation indicator   |                | LED green   |
| Function indicator  |                | LED yellow:  1. LED lit constantly: signal > 2 x switching point (function reserve)  2. LED flashes: signal between 1 x switching point and 2 x st ching point  |
| Control elements  |                | 3. LED off: signal < switching point sensitivity adjustment (Adjustment to < 25% of the effective orating range), Light/Dark switch   |
| Electrical specifications   |                | raing range), Eight Dark Switch   |
| Operating voltage   | U <sub>B</sub> | 10 30 V DC  |
| Ripple  | -Б             | 10 %  |
| No-load supply current  | In             | Emitter: ≤ 50 mA  |
|   | -              | Receiver: ≤ 35 mA   |
| nput  |                | in 1 in in 1 1 (1 a 2 4 1 2 2 4 2 2 2 4 2 |
| Test input  |                | emitter deactivation at +U <sub>B</sub> (I <sub>max.</sub> < 3 mA at 30 V DC)   |
| Output Pre-fault indication output  |                | 1 PNP transistor, short-circuit protected, protected from revere polarity, open collector, Umax = 30 V DC, Imax = 0.2 A The output becomes inactive if the signal level has fallen bel the function reserve for approx. 10 s (yellow and red LEDs flat the light beam is interrupted four times during this period, to output immediately becomes inactive.   |
| Switching type  |                | light/dark on, switchable   |
| Signal output   |                | 2 PNP, complementary, short-circuit protected, reverse polar protected _, open collectors   |
| Switching voltage   |                | max. 30 V DC  |
| Switching current Switching frequency   | f              | max. 200 mA<br>1000 Hz  |
| Response time   | •              | 0.5 ms  |
| Ambient conditions  |                |   |
| Ambient temperature   |                | -40 60 °C (-40 140 °F)  |
| Storage temperature   |                | -40 75 °C (-40 147 °F)  |
| Mechanical specifications   |                | ,   |
| Protection degree   |                | IP67  |
| Connection  |                | 5-pin, M12 x 1 plastic connector  |
| Material  |                |   |
| Housing   |                | Plastic ABS   |
| Optical face  |                | Plastic pane  |
| Mass  |                | 140 g (emitter and receiver)  |
|   | 1 directi-     | EMC Directive 2004/108/EC   |
| Compliance with standards and<br>/es Directive conformity                             |                | LIVIO DITECTIVE 2007/ 100/EO  |
| ves Directive conformity  |                |   |
| /es   |                | EN 60947-5-2:2007<br>IEC 60947-5-2:2007   |
| Directive conformity Standard conformity Product standard                             |                |   |
| Directive conformity Standard conformity  |                | II., rated voltage ≤ 250 V AC with pollution degree 1-2 accor   |
| Directive conformity Standard conformity Product standard  Approvals and certificates |                |   |

## Accessories

## **OMH-05**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

## **OMH-07**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

#### **OMH-21**

Mounting bracket

#### **OMH-22**

Mounting bracket

# OMH-MLV11-K

dove tail mounting clamp

#### OMH-RLK29-HW

Mounting bracket for rear wall mounting

## OMH-RL28-C

Weld slag cover model

Additional accessories can be found in the Internet.

### LD28/LV2: LA28/LK28 Characteristic response curve Offset Y [mm] 400 300 200 100 -100 -200 -300 -400 -500 10 40 Distance X [m] Permissible distance (offset)

between the optical axis of the emitter and receiver.

