



**Model Number**

**VDM28-8-L/73c/136**

Distance sensor  
with 4-pin, M12 x 1 connector

**Features**

- Distance measurement using object
- Measuring method PRT (Pulse Ranging Technology)
- Accurate, clear, and reproducible measuring results
- Minimal black-white difference
- Red laser as the light emitter
- Version with laser class 2

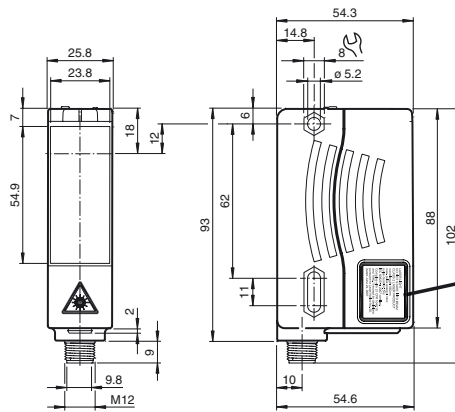
**Product information**

The VDM28 distance measurement device employs Pulse Ranging Technology (PRT). It has a repeat accuracy of 5 mm with an operating range of 0.2 ... 8 m and an absolute accuracy of 25 mm.

The compact housing of the Series 28 photoelectric sensors, with dimensions of 88 mm (height), 26 mm (width) and 54 mm (depth), make it the smallest device available in its class.

Release date: 2017-10-16 12:24 Date of issue: 2017-10-16 217720\_eng.xml

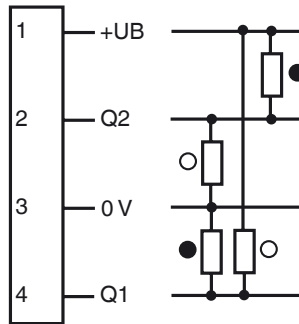
**Dimensions**



LASER LIGHT  
DO NOT STARE INTO BEAM  
CLASS 2 LASER PRODUCT  
wavelength: 650nm  
max. pulse energy: <4nJ  
pulse duration: 5ns  
IEC 60825-1:2007 certified.  
Complies with 21 CFR 1040.10  
and 1040.11 except for operations  
pursuant to Laser Notice No. 50,  
dated June 24, 2007

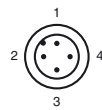
**Electrical connection**

Option:



○ = Light on  
● = Dark on

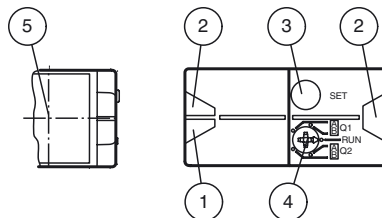
**Pinout**



Wire colors in accordance with EN 60947-5-2

- 1 | BN (brown)
- 2 | WH (white)
- 3 | BU (blue)
- 4 | BK (black)

**Indicators/operating means**



1	Operating display	green
2	Signal display	yellow
3	TEACH-IN button	
4	Mode rotary switch	
5	Laser output	

**Technical data****General specifications**

Measurement range	0.2 ... 8 m
Reference target	Kodak white (90%)
Light source	laser diode typ. service life 85,000 h at Ta = +25 °C
Light type	modulated visible red light
Laser nominal ratings	
Note	LASER LIGHT , DO NOT STARE INTO BEAM
Laser class	2
Wave length	660 nm
Beam divergence	1 mrad
Pulse length	5 ns
Repetition rate	250 kHz
max. pulse energy	< 4 nJ
Angle deviation	max. ± 2°
Measuring method	Pulse Ranging Technology (PRT)
Diameter of the light spot	< 10 mm at a distance of 8 m at 20 °C
Ambient light limit	50000 Lux
Temperature influence	typ. ≤ 0.25 mm/K

**Functional safety related parameters**

MTTF <sub>d</sub>	200 a
Mission Time (T <sub>M</sub> )	10 a
Diagnostic Coverage (DC)	0 %

**Indicators/operating means**

Operation indicator	LED green
Function indicator	2 LEDs yellow for switching state
Teach-In indicator	Teach-In: LED green/yellow equiphase flashing; 2.5 Hz Teach Error: LED green/yellow non equiphase flashing; 8.0 Hz
Control elements	5-step rotary switch for operating modes selection (threshold setting and operating modes)
Control elements	Switch for setting the threshold values

**Electrical specifications**

Operating voltage	U <sub>B</sub>	10 ... 30 V DC , class 2
Ripple		10 % within the supply tolerance
No-load supply current	I <sub>0</sub>	≤ 125 mA / 24 V DC
Time delay before availability	t <sub>v</sub>	1.5 s

**Output**

Signal output		2 push-pull (4 in 1) outputs, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Switching frequency	f	50 Hz
Response time		10 ms

**Measurement accuracy**

Absolute accuracy		± 25 mm
Repeat accuracy		< 5 mm

**Ambient conditions**

Ambient temperature		-30 ... 50 °C (-22 ... 122 °F)
Storage temperature		-30 ... 70 °C (-22 ... 158 °F)

**Mechanical specifications**

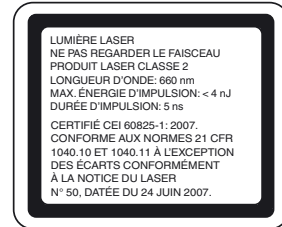
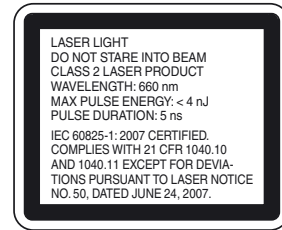
Housing width		25.8 mm
Housing height		88 mm
Housing depth		54.3 mm
Degree of protection		IP65
Connection		4-pin, M12 x 1 connector
Material		
Housing		Plastic ABS
Optical face		Plastic pane
Mass		90 g

**Compliance with standards and directives**

Standard conformity		
Product standard		EN 60947-5-2
Laser class		IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007

**Approvals and certificates**

Protection class		II, rated voltage ≤ 250 V AC with pollution degree 1-2 according to IEC 60664-1
UL approval		cULus Listed, Class 2 Power Source, Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤ 36 V

**Laserlabel****Accessories****OMH-05**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

**OMH-07**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

**OMH-21**

Mounting bracket

**OMH-22**

Mounting bracket

**OMH-MLV11-K**

dove tail mounting clamp

**OMH-RLK29-HW**

Mounting bracket for rear wall mounting

**OMH-RL28-C**

Weld slag cover model

**OMH-K01**

dove tail mounting clamp

**OMH-K03**

dove tail mounting clamp

**OMH-VDM28-01**

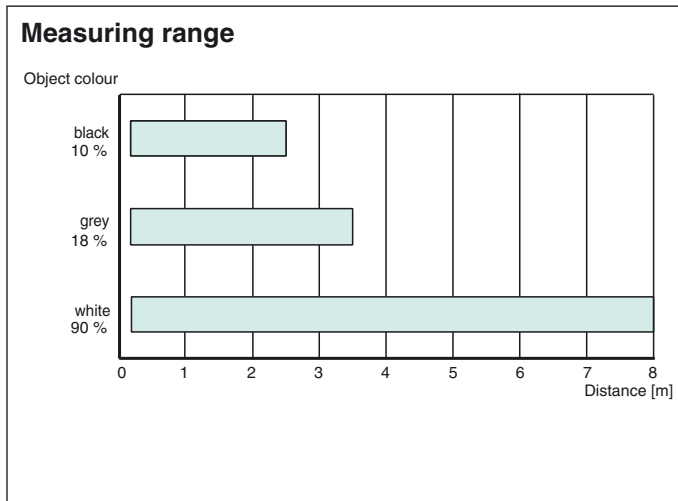
Metal enclosure for inserting protective panes or apertures

**OMH-VDM28-02**

Mounting and fine adjustment device for sensors from the 28 series

Other suitable accessories can be found at [www.pepperl-fuchs.com](http://www.pepperl-fuchs.com)

## Curves/Diagrams



## Preferences

**Teach-In:**

You can use the rotary switch to select the output **Q1** or **Q2** and the relevant switching threshold A or B for teaching in. The yellow LEDs indicate the current state of the selected output.

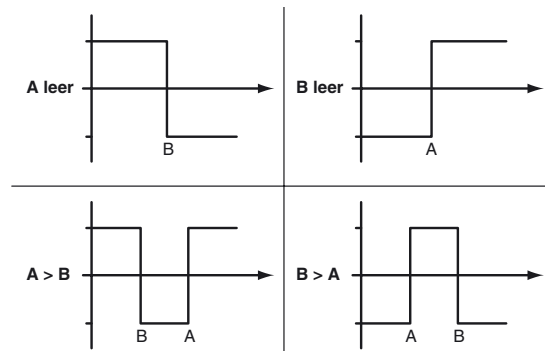
To store a switching threshold (distance measured value), press and hold the "SET" button until the yellow and green LEDs flash in phase (approx. 2 s). Teach-In starts when the "SET" button is released.

A successful Teach-In is indicated by rapidly alternating flashing (2.5 Hz) of the yellow and green LEDs.

An unsuccessful Teach-In is indicated by alternating flashing (8 Hz) of the yellow and green LEDs.

After an unsuccessful Teach-In, the sensor continues to operate with the previous valid setting after the relevant visual fault signal is issued.

Different switching modes can be defined by teaching in the relevant distance measured values for the switching thresholds A and B:



Every taught-in switching threshold can be retaught (overwritten) by pressing the SET button again.

Pressing and holding the "SET" button for > 5 s completely deletes the taught-in value. The yellow and green LEDs go out simultaneously to indicate that this procedure has been completed.

**Default setting:**

In general, no switching points are set at the factory. The outputs are switched to low.

**Reset to default settings:**

- Set the rotary switch to the "RUN" position
- Press and hold the "SET" button until the yellow and green LEDs stop flashing in phase (approx. 10 s)
- If the green LED lights up, the procedure is complete.

**Error messages:**

- Short circuit: In the event of a short circuit at the sensor output, the green LED flashes with a frequency of approx. 4 Hz.
- Teach error: In the event of a teach error, the yellow and green LEDs flash alternately with a frequency of approx. 8 Hz.

**Note!**

The difference in the taught-in distance measured values for the switching thresholds A and B must be greater than the switching hysteresis set in the sensor.

On delivery, the switching hysteresis is 15 mm.

If the difference in the taught-in measured values is the same as or smaller than the set switching hysteresis, the sensor will visually signal an unsuccessful Teach-In. The last distance measured value that was taught in will not be adopted by the sensor.

Select a new distance measured value for switching threshold A or B with a greater difference between the switching thresholds.

Teach in this distance measured value on the sensor again.

**Laser notice laser class 2**

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Caution: Do not look into the beam!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.