











### **Model Number**

#### RLG28-55-4921/40a/73c/136

Retroreflective area sensor with 4-pin, M12 x 1 connector

# **Features**

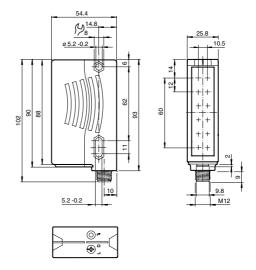
- Retro-reflective area sensor with 6 light beams in standard photoelectricsensor enclosure
- Connection compatibly replaces single beam photoelectric sensor
- Reliable detection of the front edge of the object irrespective of its shape and position
- Constant object detection from 12 mm within the entire detection area
- Reliable detection of all surfaces irrespective of the object texture
- Switches when contrast difference 10%
- Bright, highly visible transmitter beams, guarantee convenient alignment of the sensor

# **Product information**

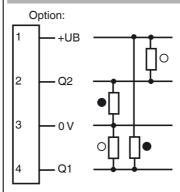
The RLG28 retro-reflective area sensor contains several transmitters and receivers in one housing and with a reflector positioned opposite forms a 60 mm detection area over a sensing range of 4 m.

When the light beams are interrupted by an object, the switching function is triggered. The smallest detectable object size is 12 mm. The RLG28 switches at a 10% contrast difference with a response time of 1 ms.

# **Dimensions**



# **Electrical connection**



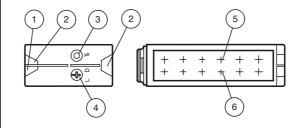
- O = Light on
- = Dark on

#### **Pinout**

ance with EN 60947-5-2

(brown) (white) (blue) (black)

# Indicators/operating means



1	Operating display	green	
2	Signal display	yellow	
3	TEACH-IN button		
4	Light/dark switch		
5	Emitter		
6	Receiver		

Technical data		
General specifications		
Effective detection range		04 m
Reflector distance		Reflector A80: 0.4 4 m , H85-2 reflector: 0.2 4 m , Foil reflector OFR-100/100: 0.4 3 m
Threshold detection range Sensing range		5.6 m typical 60 mm, Object has to cover the refelector completely in
Certaing range		one dimension
Reference target		Reflector A80 H85-2 reflector Foil reflector OFR-100/100
Light source		LED
Light type Polarization filter		modulated visible red light , 625 nm yes
Number of beams		6
Diameter of the light spot		approx. 220 mm at detection range 4 m
Angle of divergence		+/- 2.5 °
Ambient light limit		5000 Lux
Resolution		12 mm to 4 m Detection/capture range: 60 mm (no dead band) 5 mm to 1 m Detection/capture range: 55 mm (dead band: 150 mm in front of the sensor; 50 mm in front of the reflector) 5 mm to 1.5 m Detection/capture range: 40 mm (dead band: 150 mm in front of the sensor; 50 mm in front of the reflector)
Functional safety related parame	eters	
MTTF <sub>d</sub> Mission Time (T <sub>M</sub> )		310 a 20 a
Diagnostic Coverage (DC)		20 a 0 %
ndicators/operating means		• •
Operation indicator		LED green, statically lit Power on Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) short-circuit: LED green flashing (approx. 4 Hz)
Function indicator		2 LEDs yellow, light up when light beam is free, flash when falling short of the stability control, off when light beam is interrupted Teach-In: LED yellow/green; equiphase flashing; 2,5 Hz
Control elements		Changeover signal tracking: LED yellow, 1 Hz flashing / 2x flashing
Electrical specifications		rotary switch for light/dark ,Teach-In key
Operating voltage	U <sub>B</sub>	12 30 V DC
Ripple		max. 10 %
No-load supply current	$I_0$	max. 50 mA
Output		
Switching type Signal output		light/dark on, switchable 2 push-pull (4 in 1) outputs, complementary, short-circuit proof,
•		reverse polarity protected
Switching voltage		max. 30 V DC
Switching current	11.	max. 100 mA ≤ 2.5 V DC
Voltage drop Switching frequency	U <sub>d</sub>	≤ 2.5 V DC 230 Hz
Response time		1 ms
Conformity		
Product standard		EN 60947-5-2
Ambient conditions		
Ambient temperature		-10 40 °C (14 104 °F) -30 60 °C (-22 140 °F) at active signal tracking
Storage temperature		-40 70 °C (-40 158 °F)
Mechanical specifications		25 9 mm
Housing width  Housing height		25.8 mm 88 mm
Housing depth		54.3 mm
Degree of protection		IP67
Connection		4-pin, M12 x 1 connector
Material		
Housing		Plastic ABS
		Plastic pane
Optical face		100 g
Optical face Mass		
Mass Approvals and certificates		
Mass		cULus Listed, Class 2 Power Source CCC approval / marking not required for products rated ≤36 V

### Mounting:

Ensure that the red light transmitted by the sensor fully illuminates the reflector.

To ensure optimal detection, the entire 60 mm detection field must appear on the reflector.

# Accessories

# **OMH-05**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm  $\dots$  3 mm

#### OMH-07

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

### **OMH-21**

Mounting bracket

#### **OMH-RLK29-HW**

Mounting bracket for rear wall mounting

### OMH-K01

dove tail mounting clamp

#### REF-H85-2

Reflector, rectangular 84.5 mm x 84.5 mm, mounting holes

# V1-G-2M-PVC

Female cordset, M12, 4-pin, PVC cable

### V1-G-2M-PUR

Female cordset, M12, 4-pin, PUR cable

### V1-W-2M-PUR

Female cordset, M12, 4-pin, PUR cable

#### REF-A80

Reflector, rectangular 80 mm x 50 mm, self-adhesive

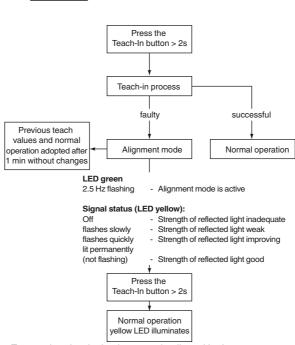
Additional accessories can be found in the Internet



To check this illumination, look at the reflector from over the top of the sensor housing.



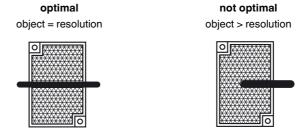
### Teach-in:



More stringent adjustment requirements: Ensure that the device is correctly aligned in the near range of 0.2 m ... 0.6 m.

### Object detection after successful Teach-in

The target should be large enough so that the reflector is always completely covered in one dimension!



# Signal tracking:

### Active:

- At variable temperature
- Objects located in the light path that lie below the switching point. These objects result in a readjustment of the emitter. This allows these objects to be taught in or taught out.

Inactive:

· Function not available

To alter the signal tracking, press the Teach-in button for >10 seconds. The current status is displayed. Briefly pressing the Teach-in button changes the mode.

