Safety control unit





Number of	Housing width X
optional slots	[mm]
1	67.8
2	90.4
3	113
4	135.6
5	180.8
	Number of optional slots 1 2 3 4 5

Model Number

SB4-OR-4XP-B-B-B

SB4 series safety control unit with optional module slots for functional enhancement

Features

- ٠ Evaluation unit for security throughbeam sensors SLA5(S) and SLA40; for safety light grids SLP, for safety light curtains SLC; for switching pads and emergency stop buttons of categories 2 and 4
- Expansion slots for SB4 modules for • optional enhanced functionality
- Self-monitoring (type 4 according to . IEC/EN 61496-1)
- Operating mode can be selected by • means of DIP switches
- 7-segment diagnostic display •
- Safety outputs OSSD, external status displays OSSD

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Electrical connection

<u> </u>		Termina	position 1						
0000	0000	Terminal	I Function			The information applies only to the basic device.			
0000	0000	1	Reset input; NC contact			If additional SB4 modules are used, the operating instructions			
13 14 15 16	13 14 15 16	2	Restart input (RI); NC contact			installation an	nd operation.	served during planning,	
9 10 11 12	9 10 11 12	3	24 V DC connection for reset, restart and RM						
-☆-OSSD	₩R4	4	Relay monitor (RM)						
₩RI	∯R3	5-6	OSSD1; floating relay co	ntact; NO contac					
	∯R2	7-8	OSSD2; floating relay co	ntact; NO contac -	T				
C.	¦‡ R1	10	Signal output OSSD ON	-					
1234	1234	11	Signal output Bestart						
5678	5678	12	Beserved (n.c.)						
0000	0000	13	+24 V DC supply voltage						
0000	0000	14	0 V DC supply voltage						
<u> </u>		15	Functional ground						
Position 1	Position 2	2 16	Reserved (n.c.)						
		Terminal	position 2			1			
		Terminal	Function	Channel	Connection		2-channel connection	Connection	
				Assignment	Photoelectric sense Safety device	or/light grid	P-switching	Switching mat	
		1	Receiver 2 input	Input	Receiver output 2		OSSD output 1.2	Switching mat 1.4	
		2	Sensor 2 24 V DC +U	Channel 2	24 V receiver 2		24 V supply 1		
		3	Sensor 2 ground GND	Officianio 2	0 V receiver 2, tran:	smitter 2	0 V supply 1		
		4	Transmitter 2 output	Output	Transmitter input 2			Switching mat 1.3	
		5	Receiver 1 input	Input	Receiver output 1		OSSD output 1.1	Switching mat 1.2	
		6	Sensor 1 24 V DC +U	Channel 1	24 V receiver 1				
		7	Sensor 1 ground GND	0.1	0 V receiver 1, trans	smitter 1		Quitabian mat 4.4	
		8	Transmitter 3 output	Output	Transmitter input 1			Switching mat 2.4	
		10	Sensor 3 ground GND	Output	0 V receiver 3 tran	smitter 3	0 V supply voltage 2	Switching mat 2.4	
		11	Sensor 3 24 V DC +U	Channel 3	24 V receiver 3	Similar o	24 V supply voltage 2		
		12	Receiver 3 Input	Input	Receiver output 3		OSSD output 2.2	Switching mat 2.3	
		13	Transmitter 4 output	Output	Transmitter input 2			Switching mat 2.2	
		14	Sensor 4 ground GND		0 V receiver 4, trans	smitter 4		_	
		15	Sensor 4 24 V DC +U	Channel 4	24 V receiver 4				
		16	Receiver 4 input	Input	Receiver output 4		OSSD output 2.1	Switching mat 2.1	
Tec	hnic	al dat	ta						
•									
Gene	eral spe	ecificati	ons						
Ope	erating	mode		S	Start/restart	disable, rela	y monitor,		
Func	tional	safetv r	elated narame	ters					
Cof	at lata	anite I a							
Sai	ety inte	ушу се		c					
Per	forman	ce level	(PL)	F	PL e				
Cat	egory			C	Cat. 4				
Mis	sion Tir	me (T _M)		2	0 a				
PF	۰.			3	5 F-9 (The	se specificat	tions only apply to	the basic device. If a	dditional
	'a			n	nust be requ	lested)	aono only apply a		Juniona
Р									
P10	d			S	ee instructio	on manuals			
Тур	e			4					
Indic	Indicators/operating means								
Dia	gnostic	s indica	tor	7	-segment di	splay			
Fur	nction in	ndicator		L L Y	ED red: OS ED green: (ellow LED:	SD OFF DSSD ON start reading	ess channel 1 - 4 ate (receiver)		

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Pre-fault indicator		LED yellow flashing:	Indicator lamp	channel 1	4
lectrical specifications					
Operating voltage	UB	24 V DC, ± 20 %			
No-load supply current	I ₀	max. 500 mA			
Power dissipation		If additional modules	are used, max.	50 W	

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SB4-OR-4XP-B-B-B

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Input	
Activation current	approx. 7 mA
Activation time	0.4 1.2 s
Test input	Reset-input for system test
Output	
Safety output	2 relay outputs, force-guided NO-contact
Signal output	Output for displaying the switching state of the OSSDs
Switching voltage	10 V 250 V AC/DC
Switching current	min. 10 mA , max. 6 A AC/DC
Switching power	DC: max. 24 VA AC: max. 230 VA
Response time	30 ms
Conformity	
Functional safety	ISO 13849-1 ; EN 61508 part1-4
Product standard	EN 61496-1
Ambient conditions	
Ambient temperature	0 50 °C (32 122 °F)
Storage temperature	-20 70 °C (-4 158 °F)
Mechanical specifications	
Degree of protection	IP20
Connection	screw terminals, lead cross section 0.2 2 mm ²
Material	
Housing	Polyamide (PA)
Mass	433 g
Approvals and certificates	
CE conformity	CE
UL approval	cULus
TÜV approval	TÜV
Function	

The operating instructions that accompany the unit must be observed during planning, installation and operation.

The SB4 evaluation system is a type 4 (EN 61496-1 or IEC 61496-1) and category 4 (EN 954-1) AOPD. This system has also been designed and tested in accordance with IEC 61508. The system meets the requirements of SIL3.

At most 4 safety thru-beam sensors can be connected to the control interface in the default setting.

The SB4 module at position 2 enables SLA-series "3-wire" thru-beam sensors (such as SLA5) and SLP light grids to be connected. P-switching safety devices with integrated cross-circuit monitoring can also be connected, such as SLC series safety light curtains. Switching mats designed according to the 4-wire principle and single or dual-channel contact-equipped safety sensors can also be connected.

The cables must be selected for and routed to the photoelectric sensors and light grids in such a way as to ensure short circuits cannot occur between the receiver and the emitter wire.

Light curtains with semiconductor switching outputs and dual-channel contact-equipped safety sensors are monitored for simultaneity The monitoring time is 2 seconds.

The devices are connected at channels 3 and 4 and/or 1 and 2. Please note that these sensors must feature integrated crosscircuit monitoring, as the module in these

sensors is not designed to include this feature. Contact-equipped safety sensors that are connected to the SafeBox must operate normally closed outputs.

An open contact signifies that the status is "safe". Switching mats designed in accordance with the 4-wire principle can be connected to channels 1 and 2 and/or 3 and 4.

The control interface has empty slots. They are used for individual function extensions with SB4 modules.

The following SB4 modules can be used:

- SB4 modules 4C: SB4 modules 4C in various versions.
- SB4 module for connecting four 2-wire sensors
- SB4 modules 4X: SB4 modules 4X in various versions.
- SB4 module for connecting 3-wire sensors and safety devices with semiconductor switching outputs
- SB4 modules 6C: SB4 modules 6C in various versions.
- SB4 module for connecting six 2-wire sensors
- SB4 modules 2E: SB4 modules 2E in various versions.
- Additional 2 OSSDs, relay monitoring, restart connection and 2 connections for contact-equipped safety signals(e.g. emergency off switch), timer functions

SB4 modules 4M:SB4 modules 4M in various versions.

Muting module for connecting up to 4 muting sensors

eneral Notes Relatin	ig to PepperI+Fuchs Product Informa	ation".	
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Operating modes

The startup/restart interlock is activated by default.

All groups feature DIP switches to select the functions. Two switches must always be actuated in order to select a function.

Switches on the first group:

Switch	Position	Operating mode
1 and 3	OFF	without startup/restart interlock (restart, RI)
	ON	with startup/restart interlock (restart, RI)
2 and 4	OFF	without relay monitor (RM)
	ON	with relay monitor (RM)

Switches on the second group:

Six DIP switches for selecting the sensor type and position are available on the module. There are six ways in which to combine the sensors. The required combination must be set in binary form. Two switches must always be actuated in order to select a function, e.g. DIP switches 1–3 have the same switch position as DIP switches 4–6.

DIP switches		es	Operating mode
3 and 6	2 and 5	1 and 4	
0	0	0	SLA/SLP/bridge on channel 1 + 2 and channel 3 + 4
0	0	1	SLA/SLP/bridge on channel 1 + 2 and SLC channel 3 + 4
0	1	0	SLC channel 1 + 2 and channel 3 + 4
0	1	1	SLA/SLP/bridge on channel 1 + 2 and pressure-sensitive mat channel 3 + 4
1	0	0	Pressure-sensitive mat channel 1 + 2 and channel 3 + 4
1	0	1	SLC channel 1 + 2 and channel 3 + 4

Indicators

The OSSD-R/supply module in position 1 features a red/green LED to signal the OSSD off/on statuses, a yellow LED to indicate the "Ready for startup" status and a 7-segment display for system diagnostics.

The 7-segment display signals the system status and error codes.

Display	7-segment display
1	DIP switch setting not identical
2	Incorrect configuration
3	Time-out of one or more muting sensors
4	Transmitter fault
6	Muting lamp fault
7	Simultaneity monitoring fault
8	Receiver fault
9	Sensor channel fault
С	Sensor channel fault
E	System fault
F	Relay monitor fault
Н	Selection chain fault
L	Configuration fault
U	Under/overvoltage detected

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