



### **Model Number**

#### DK10-LAS/49

Print mark contrast sensor with 5-pin, M12 x 1 connector

#### **Features**

- Laser print mark contrast sensor for • recording very small print marks
- Large focus depth range from ٠ 3 mm ... 300 mm
- Laser class 2, eyesafe .
- Adjustable sensitivity •
- $30 \ \mu s$  response time, suitable for extremely rapid scanning processes

# **Product information**

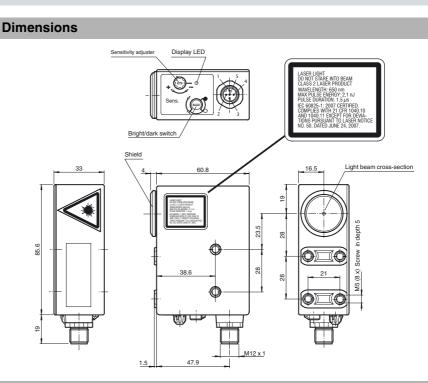
The contrast sensor series DK10, DK2X, DKE2X and DK3X have an extreme robust and IP67 tight industrial standard housing with eight M5 metal reinforced inserts for sensor mounting. The lenses are made of high grade glass. All sensors offer different light spot shapes and orientations and have powerful push-pull outputs (NPN/PNP/pushpull).

The DK10 sensor series offers laser and LED light sources, a manual sensitivity adjustment and high sensing ranges up to 800 mm.

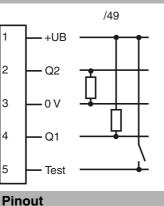
The DK20/DK21/DKE2X standard contrast sensor series offers a very good contrast recognition and are available in extreme robust stainless-steel housings (DKE).

The DK31/DK34/DK35 sensor series is designed for cutting edge contrast recognition at highest sensitivity level.

The series DK20/DK34 offer a static Teach-In, the DK21/DKE21/DK31/DK35 series offer a dynamic Teach-In.



## **Electrical connection**





Pepperl+Fuchs Group

www.pepperl-fuchs.com

Refer to "General Notes Relating to Pepperl+Fuchs Product Information" USA: +1 330 486 0001 fa-info@us.pepperl-fuchs.com

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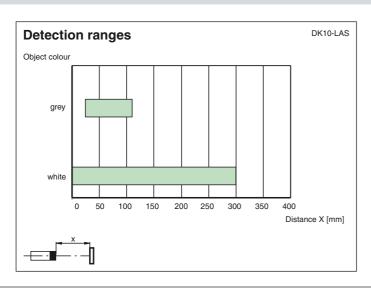
Technical data			
General specifications			
Sensor range		300 mm	
•		3 300 mm	
Light source		laser diode	
Light type		modulated visible red light	
Laser nominal ratings			
Note		LASER LIGHT , DO NOT STARE INTO BEAM	
		2	
		650 nm	
		< 1.5 mrad	
Pulse length		1.5 µs	
Repetition rate		108.7 kHz	
		2.1 nJ	
		approx. 0.8 mm at a distance of 300 mm	
Ambient light limit Continuous light		40000 Lux	
•	toro	40000 Edx	
Functional safety related parame	ters	550 a	
u		20 a	
Mission Time (T <sub>M</sub> ) Diagnostic Coverage (DC)		60 %	
Indicators/operating means			
Function indicator		LED yellow: lights up if receiver is lit (light on), lights up if receive	
		is not lit (dark on)	
Control elements		Light/Dark switch, sensitivity adjuster	
Electrical specifications			
Operating voltage	UB	10 30 V DC	
Ripple	_	10 %	
No-load supply current	I <sub>0</sub>	≤ 55 mA	
Input			
Test input		emitter deactivation with +Ub	
Output			
Switching type		light/dark on switchable	
Signal output		1 PNP and 1 NPN short-circuit protected, open collector, syn-	
		chronized-switching	
Switching voltage	max. 30 V DC		
Switching current		max. 200 mA	
Switching frequency	f	16.5 kHz	
Response time		30 µs	
Ambient conditions			
Ambient temperature		-10 50 °C (14 122 °F)	
Storage temperature		-20 75 °C (-4 167 °F)	
Mechanical specifications		17.4	
Degree of protection		IP67	
Connection		5-pin, M12 x 1 connector	
Material		PC (aloop fiber reinforced Makralan)	
Housing		PC (glass-fiber-reinforced Makrolon)	
Optical face Mass		glass	
Mass Compliance with standards and	dire -+!	200 g	
compliance with standards and over	un ecti-		
Directive conformity		EMC Directive 2004/108/EC	
Standard conformity			
Product standard		EN 60947-5-2:2007	
		IEC 60947-5-2:2007	
•		IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions	
directions			
		IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007	
Approvals and certificates		al II un Listed Class Consults and the	
111 and an and a l		cULus Listed , Class 2 power source	
UL approval CCC approval		CCC approval / marking not required for products rated ≤36 V	

Accessories
V15-G-5M-PVC Female cordset, M12, 5-pin, PVC cable
V15-W-5M-PVC Female cordset, M12, 5-pin, PVC cable
OMH-DK Right-Angled Mounting Bracket
OMH-DK-1 Flat Mounting Bracket
Other suitable accessories can be found at www.pepperl-fuchs.com

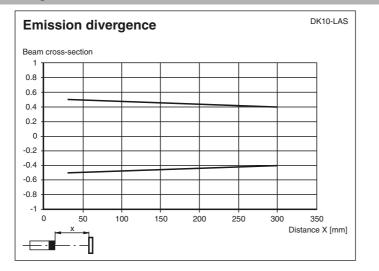
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### **Curves/Diagrams**



### Adjustment instructions

### Switching threshold adjustment

The required switching threshold is adjusted with the sensitivity control. Please proceed as follows:

- 1. Switch the light/dark change-over switch to the light setting.
- Point the light spot at the light part of the surface being scanned. 2.
- If the yellow indicator LED lights up, turn the sensitivity control to the left until the indicator LED goes off again. З. If the yellow indicator LED does not light up, miss out this step.
- Turn the sensitivity control to the right until the indicator LED just lights up. 4.
- Point the light spot at the dark part of the surface being scanned. 5.
- The indicator LED must have gone off. 6.
- Turn the sensitivity control to the right again until the indicator LED lights up again. Counting the number of turns. 7.
- 8. Turn the sensitivity control back to the left by half the number of counted turns.

Once the DK10 colour mark scanner has been adjusted in this way, the switching thres-hold is exactly in the middle of the measured light and dark values. The greater the number the number of times the sensitivity control is turned between the light and the dark marks, the greater the contrast.

**Recommendation:** The number of turns should be to > 0.5.

## Switching mode adjustment:

Setting of light/dark switch	Receiver	Output PNP	Output NPN
н	exposed	inactive	active
	unexposed	active	inactive
D	exposed	active	inactive
5	unexposed	inactive	active

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### Laser notice laser class 2

- The irradiation can lead to irritation especially in a dark environment. Do not point at people! ٠
- · Caution: Do not look into the beam!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- Caution Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

