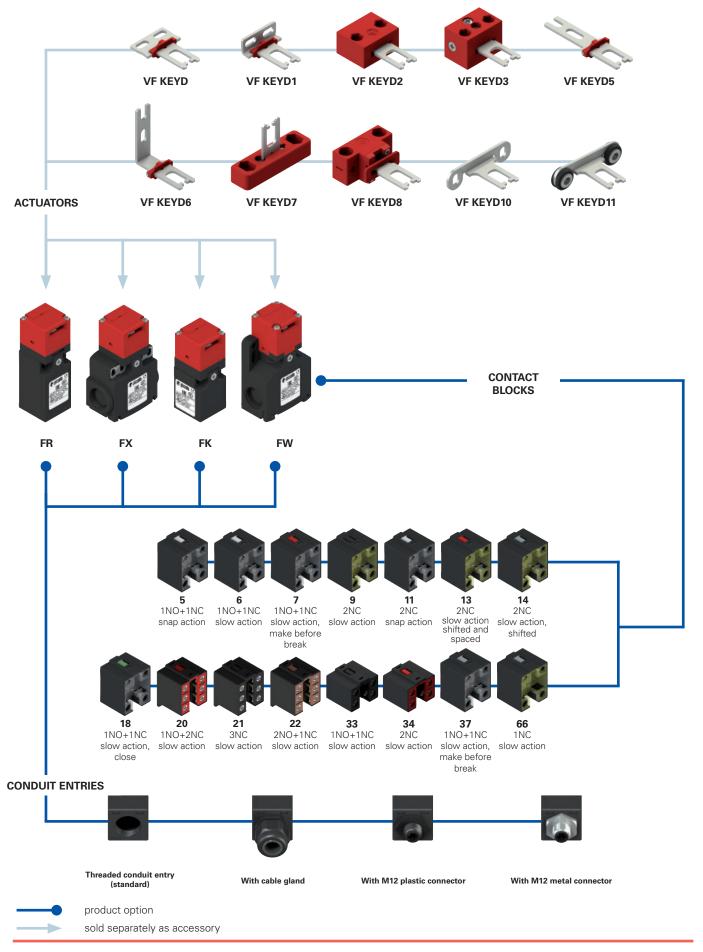
# Selection diagram

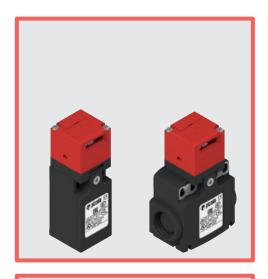




#### **Code structure** Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office. FR 693-E3D1XGM2K70T6 Housing Ambient temperature FR technopolymer, one conduit entry -25°C ... +80°C (standard) **T6** -40°C ... +80°C **FX** technopolymer, two conduit entries FW technopolymer, three conduit entries Pre-installed cable glands or connectors no cable gland or connector (standard) Contact blocks **K23** cable gland for cables Ø 6 ... 12 mm 5 1NO+1NC, snap action ....... 6 1NO+1NC, slow action K70 M12 plastic connector, 4-pole 7 1NO+1NC, slow action, make before break 9 2NC, slow action For the complete list of possible combinations please contact 11 2NC, snap action technical department 13 2NC, slow action, shifted and spaced Threaded conduit entry 14 2NC, slow action, shifted 18 1NO+1NC, slow action, close M2 M20x1.5 (standard) 20 1NO+2NC, slow action M1 M16x1.5 PG 13.5 (FR-FX housing only) 21 3NC, slow action 22 2NO+1NC, slow action A PG 11 (FR-FX housing only) 33 1NO+1NC, slow action Contact type 34 2NC, slow action 37 1NO+1NC, slow action, make before break silver contacts (standard) 66 1NC, slow action G silver contacts with 1 μm gold coating silver contacts, 2.5 µm gold coating (not for contact blocks 20, 21, 22, 33, 34) Head type 92 detachable head (FW housing only) External metallic parts 93 non-detachable head (FR, FX and FK housing only) zinc-plated steel (standard) **X** stainless steel Actuator extraction force Actuators 10 N (standard) without actuator (standard) **E3** 30 N D straight actuator VF KEYD D1 angled actuator VF KEYD1 D2 jointed actuator VF KEYD2 ... FK 3393-E3D1XGM1K24T Housing Ambient temperature FK technopolymer, one conduit entry -25°C ... +80°C (standard) **T6** -40°C ... +80°C Contact blocks 33 1NO+1NC, slow action 34 2NC, slow action Pre-installed cable glands no cable gland (standard) Actuator extraction force

# **K24** cable gland for cables Ø 10 ... 5 mm 10 N (standard) K28 cable gland for cables Ø 3 ... 7°mm **E3** 30 N Actuators without actuator (standard) Threaded conduit entry **D** straight actuator VF KEYD M1 M16x1.5(standard) D1 angled actuator VF KEYD1 PG 11 D2 jointed actuator VF KEYD2 .... External metallic parts Contact type zinc-plated steel (standard) silver contacts (standard) X stainless steel G silver contacts with 1 μm gold coating

# Safety switches with separate actuator



#### Main features

- Technopolymer housing, from one to three conduit entries
- Protection degree IP67
- 15 contact blocks available
- 10 stainless steel actuators available
- Versions with M12 connector
- Versions with gold-plated silver contacts

## Quality marks:



IMQ approval: FG610 UL approval: E131787

2007010305230013 CCC approval: EAC approval: RU C-IT.АД35.В.00454

## **Technical data**

#### Housing

Housing made of glass fibre reinforced technopolymer, self-extinguishing, shock-proof and with double insulation:

and with double insulation:

M20x1.5 (standard) FR series, one conduit entry: FK series: one threaded conduit entry: M16x1.5 (standard) FX series: two knock-out threaded conduit entries: M20x1.5 (standard) FW series: three knock-out threaded conduit entries: M20x1.5 (standard) Protection degree: IP67 acc. to EN 60529 with

cable gland of equal or higher protection degree

#### General data

SIL (SIL CL) up to: SIL 3 acc. to EN 62061 Performance Level (PL) up to: PL e acc. to EN ISO 13849-1 Mechanical interlock, coded: type 2 acc. to EN ISO 14119 Coding level: low acc. to EN ISO 14119 Safety parameter B<sub>10D</sub>: 2,000,000 for NC contacts

Mission time: 20 years

Ambient temperature: -25°C ... +80°C (standard) -40°C ... +80°C (T6 option) 3600 operating cycles/hour Max. actuation frequency: Mechanical endurance: 1 million operating cycles

0.5 m/s Max. actuation speed: Min. actuation speed: 1 mm/s

10 N (-E3 versions: 30 N) Actuator extraction force

Tightening torques for installation: see page 341 Wire cross-sections and

wire stripping lengths: see page 357

#### In compliance with standards:

IEC 60947-5-1, IEC 60947-1, IEC 60204-1, EN ISO 14119, EN ISO 12100, IEC 60529, EN 50581, BG-GS-ET-15, UL 508, CSA 22.2 No.14

## Approvals:

EN 60947-5-1, UL 508, CSA 22.2 No.14, GB/T14048.5-2017.

#### Compliance with the requirements of:

Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU,

RoHS Directive 2011/65/EU.

Positive contact opening in conformity with standards:

IEC 60947-5-1, EN 60947-5-1.

## 🛆 If not expressly indicated in this chapter, for correct installation and utilization of all articles see the instructions given on pages 337 to 350.

Electrical data			Utilization category			
without	Thermal current (I <sub>th</sub> ): Rated insulation voltage (U <sub>i</sub> ):	10 A 500 Vac 600 Vdc	Alternating current: AC15 (50÷60 Hz)			
	Rated impulse withstand voltage (U <sub>imp</sub> ):	400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34) 6 kV	U <sub>e</sub> (V) I <sub>e</sub> (A) Direct c	250 6 urrent: D0	400 4 313	500 1
	Conditional short circuit current: Protection against short circuits: Pollution degree:	4 kV (contact blocks 20, 21, 22, 33, 34) 1000 A acc. to EN 60947-5-1 type aM fuse 10 A 500 V 3	U <sub>e</sub> (V)	24	125 0.55	250 0.3
with M12 con- nector, 4-pole			Alternating current: AC15 (50÷60 Hz)			
	Thermal current (I,,):	4 A	U <sub>e</sub> (V)	24	120	250
	Rated insulation voltage (U <sub>i</sub> ):	250 Vac 300 Vdc	l <sub>e</sub> (A)	4	4	4
∑ ctor.	Protection against short circuits:	type gG fuse 4 A 500 V		urrent: DC		
with	Pollution degree:	3	U <sub>e</sub> (V) I <sub>e</sub> (A)	24 3	125 0.55	250 0.3
<u> </u>			Alternating current: AC15 (50÷60 Hz)			
with M12 con- nector, 8-pole	Thermal current (I <sub>th</sub> ):	2 A	U <sub>e</sub> (V)	24		
	Rated insulation voltage (U <sub>i</sub> ):	30 Vac 36 Vdc	I <sub>e</sub> (A)	2		
	Protection against short circuits:	type gG fuse 2 A 500 V		urrent: DC	213	
	Pollution degree:	3	U <sub>e</sub> (V)	24		
			l <sub>e</sub> (A)	2		

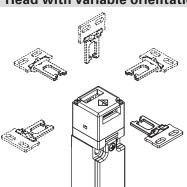


# Description



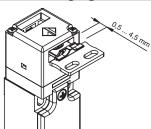
These safety switches are ideal for controlling gates, sliding doors and other guards which protect dangerous parts of machines without inertia. The stainless steel actuator is fastened to the moving part of the guard in such a way that it is separated from the switch each time the guard is opened. A special mechanism ensures that removing the actuator forces the positive opening of the electrical contacts. Easy to install, these switches can be used with all types of guards (with hinge as well as sliding and removable types). The possibility to actuate the switch only with a specific actuator guarantees that the machine can be restarted only after the guard has been closed.

## Head with variable orientation



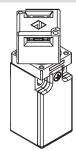
For all switches, the head can be adjusted in 90° steps after removing the two fastening screws. In this way it is possible to actuate the switch from 5 different directions.

## Wide-ranging actuator travel



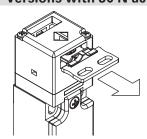
The actuation head of this switch features a wide range of travel. In this way the guard can oscillate along the direction of insertion (4 mm) without causing unwanted machine shutdowns. This wide range of travel is available in all actuators in order to ensure maximum device reliability.

## Not detachable head



To make head adjustment safer and smoother, these switches are equipped with a special head to body coupling system. This system makes it impossible to remove the head from the device even during adjustment, thus rendering the use of one-way screws unnecessary for locking the head in position once adjustment is complete. This solution is available for the FR. FX and FK series.

### Versions with 30 N actuator extraction force



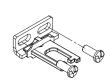
Versions with 30 N actuator holding force instead of the standard 10 N are available.

## **Protection degree IP67**

These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to EN 60529. They

can therefore be used in all environments where maximum protection degree of the housing is required.

#### Safety screws for actuators



As required by EN ISO 14119, the actuator must be fixed immovably to the guard frame. Pan head safety screws with one-way fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered by using common tools. See accessories on page 332.

# **Extended temperature range**

These devices are also available in a special version suitable for an ambient operating temperature range from -40°C up to +80°C

They can therefore be used for applications in cold stores, sterilisers and other equipment with low temperature environments. The special materials used to produce these versions retain their characteristics even under these conditions, thereby expanding the installation possibilities.

# Features approved by IMQ

Rated insulation voltage (U<sub>i</sub>):

Conventional free air thermal current (I<sub>th</sub>): Protection against short circuits: Rated impulse withstand voltage (U,

Protection degree of the housing MV terminals (screw terminals) Pollution degree: Utilization category: Operating voltage (U<sub>e</sub>): Operating current (I<sub>e</sub>):

500 Vac 400 Vac (for contact blocks 20, 21, 22, 33, 34) type aM fuse 10 A 500 V 6 kV 4 kV (for contact blocks 20, 21, 22, 33, 34) IP67

400 Vac (50 Hz)

Forms of the contact element: Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X Positive opening of contacts on contact blocks 5, 6, 7, 9,11, 13, 14, 18, 20, 21, 22, 33, 34, 66

In compliance with standards: EN 60947-1, EN 60947-5-1, fundamental requirements of the Low Voltage Directive 2014/35/EU

Please contact our technical department for the list of approved products.

# Features approved by UL

Electrical Ratings:

Q300 pilot duty (69 VA, 125-250 V dc)

A600 pilot duty (720 VA, 120-600 V ac)

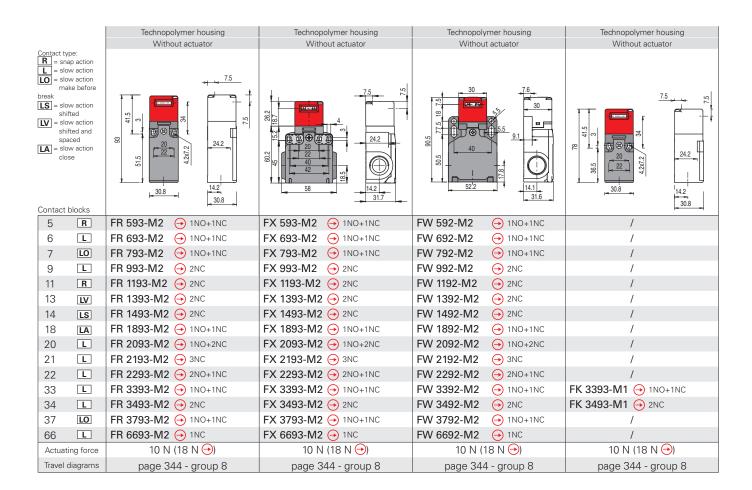
**Environmental Ratings:** Types 1, 4X, 12, 13

Use 60 or 75 °C copper (Cu) conductor and wire size range 12, 14 AWG, stranded or solid. The terminal tightening torque of 7.1 lb in (0.8 Nm).

The hub is to be connected to the conduit before the hub is connected to the enclosure.

Please contact our technical department for the list of approved products.

# Safety switches with separate actuator



All switches listed above are available in a version with 30 N actuator extraction force.

To obtain these products, the order code must be changed by adding the extension "E3", for example FR 693-M2E3.



# Limits of use

- Do not use where dust and dirt may penetrate in any way into the head and deposit there. In particular where metal dust, concrete or chemicals are spread.
- Adhere to the EN ISO 14119 requirements regarding low level of coding for interlocks.
- Do not use in environments with presence of explosive or flammable gases or dusts. In these cases use ATEX products (see dedicated Pizzato catalogue).

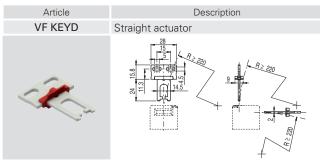
**◆** pizzato

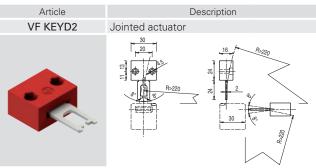
All values in the drawings are in mm



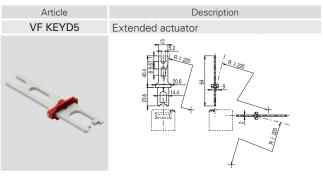
# Stainless steel actuators

**IMPORTANT:** These actuators can only be used with items of the FR, FX, FK and FW series (e.g. FR 693-M2). Low level of coding acc. to EN ISO 14119.





The actuator can flex in four directions for applications where the guard alignment is not precise.

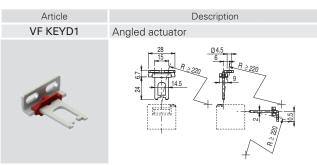


Article	Description
VF KEYD7	Actuator adjustable in one direction
	56 40 52 52 53 53 54 52 52 53 53 54 54 54 55 54 55 54 55 54 54 54 54 54

Actuator adjustable in one direction for guards with reduced dimensions.

Article VF KEYD10	Description  10 Profiled actuator	
0	5.5 3.0 40 40 40 40 40 40 40 40 40 4	

All values in the drawings are in mm



Article VF KEYD3	Description Actuator adjustable in two directions
	30 22 22 23 24 25 25 25 25 25 25 25 25 25 25 25 25 25

Actuator adjustable in two directions for guards with reduced dimensions.

Article VF KEYD6	·	
	12 41.7 20 20 20 20 20 20 20 20 20 20 20 20 20 2	

Article VF KEYD8	Description Universal actuator
	39 20 48 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

Jointed actuator for guards with poor alignment, adjustable in two dimensions for small doors; can be mounted in various positions.

The fixing body has two pairs of bore holes; it is provided for rotating the working plane of the actuator by  $90^\circ.$ 

	Article	Description
	VF KEYD11	Profiled actuator
	6	95 52 40 40 145 145 145 145 145 145 145 145 145 145
Accessories	See page 321	→ The 2D and 3D files are available at www.pizzato.com