### **Datasheet - AES 1165**



Guard door monitors and Safety control modules for Emergency Stop applications / Micro Processor based safety controllers (Series AES) / AES 116x





- · Monitoring of BNS range magnetic safety sensors
- 1 safety contact, STOP 0

(Minor differences between the printed image and the original product may exist!)

### **Ordering details**

Product type description **AES 1165** Article number 101170045 EAN Code 4030661297026 27-37-19-01 eCl@ss

## **Approval**

Approval



### Classification

PL

SIL

PFH value

EN ISO 13849-1, IEC 61508 Standards

up d Control category up 3

- notice up to max. 50.000 switching cycles/year and at max. 80% contact load

1.0 x 10-7/h

up 2 20 Years Mission time

### **Global Properties**

Permanent light AES 116x

Standards IEC/EN 60204-1, IEC 60947-5-3, IEC 61508, BG-GS-ET-14,

BG-GS-ET-20

Yes

Compliance with the Directives (Y/N) € €

Climatic stress IEC 60947-5-3, BG-GS-ET-14

Mounting snaps onto standard DIN rail to EN 60715

Terminal designations IEC/EN 60947-1

Materials

- Material of the housings Plastic, glass-fibre reinforced thermoplastic, ventilated

- Material of the contacts Ag-Ni, 10+0,2 μm gold flashed

Weight 155

Start conditions Automatic
Start input (Y/N) No

Feedback circuit (Y/N)

Start-up test (Y/N)

Reset after disconnection of supply voltage (Y/N)

Automatic reset function (Y/N)

Yes

Reset with edge detection (Y/N)

No

Pull-in delay

- ON delay with automatic start adjustable 0,1 / 1.0 s

Drop-out delay

- Drop-out delay in case of emergency stop < 50

#### **Mechanical data**

Connection type Screw connection

Cable section

- Min. Cable section 0,25- Max. Cable section 2.5

Pre-wired cable rigid or flexible

Tightening torque for the terminals 0,6
Detachable terminals (Y/N) No

Mechanical life 20.000.000 operations

Electrical lifetime 150.000 operations for 230 VAC, 5 A ( $\cos \phi$  = 1)

restistance to shock 30 g / 11 ms

Resistance to vibration To EN 60068-2-6 10...55 HZ, Amplitude 0,35 mm, ± 15 %

# **Ambient conditions**

Ambient temperature

- Min. environmental temperature 0

- Max. environmental temperature +55

Storage and transport temperature

Min. Storage and transport temperature
 Max. Storage and transport temperature
 +70

Protection class

- Protection class-Enclosure IP40
- Protection class-Terminals IP20
- Protection class-Clearance IP54

Air clearances and creepage distances To IEC/EN 60664-1

- Rated impulse withstand voltage U<sub>imp</sub> 4.8 kV

- Overvoltage category

- Degree of pollution

III To VDE 0110 2 To VDE 0110

### **Electromagnetic compatibility (EMC)**

EMC rating 10 V/m

#### **Electrical data**

Rated DC voltage for controls

- Max. rated DC voltage for controls- Max. rated DC voltage for controls20.4

Rated AC voltage for controls, 50 Hz

- Min. rated AC voltage for controls, 50 Hz- Max. rated AC voltage for controls, 50 Hz

Rated AC voltage for controls, 60 Hz

- Min. rated AC voltage for controls, 60 Hz - Max. rated AC voltage for controls, 60 Hz -

Contact resistance  $max. 100 m\Omega$ 

Power consumption < 5
Type of actuation DC
Switch frequency 1
Rated insulation voltage Ui 250 V

Rated operating voltage Ue 24 VDC ±15%

Thermal test current line 6 A

Operating current le 0,2 A

Electronic protection (Y/N) No

### Inputs

### **Monitored inputs**

- Short-circuit recognition (Y/N) Yes
- Wire breakage detection (Y/N) Yes
- Earth connection detection (Y/N) Yes
Number of shutters 2
Number of openers 2

Input resistance approx. 4000  $\Omega$  at GND

Input signal "1" 10 ... 30 VDC Input signal "0" 0 ... 2 VDC

Cable length 1000 m with 0,75 mm² (for Rated voltage)

### **Outputs**

Stop category 0
Number of safety contacts 1
Number of signalling outputs 0

Switching capacity

- Switching capacity of the safety contacts min.10 mA, max. 6 A

- Switching capacity of the signaling/diagnostic outputs

Fuse rating

- Protection of the safety contacts 6 A gG D-fuse

Fuse rating for the signaling/diagnostic outputs

Utilisation category To EN 60947-5-1 AC-15: 230 V / 3 A DC-13: 24 V / 2 A

Number of undelayed semi-conductor outputs with signaling function	0
Number of undelayed outputs with signaling function (with contact)	0
Number of delayed semi-conductor outputs with signaling function.	0
Number of delayed outputs with signalling function (with contact).	0
Number of secure undelayed semi-conductor outputs with signaling function	0
Number of secure, undelayed outputs with signaling function, with contact.	0
Number of secure, delayed semi-conductor outputs with signaling function	0
Number of secure, delayed outputs with signaling function (with contact).	0

#### LED switching conditions display

LED switching conditions display (Y/N)

Number of LED's

1

### Integral system diagnosis \$missingShortName\$

Integral system diagnosis ISD

- The following faults are registered by the safety monitoring modules and indicated by ISD
- Failure of door contacts to open or close
- Cross-wire or short-circuit monitoring of the switch connections
- Interruption of the switch connections
- Failure of the safety relay to pull-in or drop-out
- Fault on the input circuits or the relay control circuits of the safety monitoring module

#### Miscellaneous data

Applications

Safety sensor

Guard system

#### **Dimensions**

 Dimensions
 22.5 mm

 - Width
 100 mm

 - Height
 121 mm

### notice

Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

## notice - Wiring example

To secure 2 guard doors up to PL d and Category 3

Monitoring 2 guard door(s), each with a magnetic safety sensor of the BNS range

If one or two external relays or contactors are used to switch the load, the system can then only be classified in Category 3 to EN ISO 13849-1, if exclusion of the fault "Failure of the external contactors" can be substantiated and is documented, e.g. by using reliable down-rated contactors. A second contactor leads to an increase in the level of security by redundant switching to switch the load off.

Expansion of enable delay time:

The enable delay time can be increased from 0,1 s to 1 s by changing the position of a jumper link connection under the cover of the unit.

The wiring diagram is shown with guard doors closed and in de-energised condition.

The ISD tables (Intergral System Diagnostics) for analysis of the fault indications and their causes are shown in the appendix.

#### **Documents**

Operating instructions and Declaration of conformity (pl) 267 kB, 19.04.2018

Code: mrl\_aes\_1155\_1165\_pl

Operating instructions and Declaration of conformity (de) 212 kB, 15.11.2017

Code: mrl\_aes\_1155\_1165\_de

Operating instructions and Declaration of conformity (nl) 247 kB, 03.07.2018

Code: mrl\_aes\_1155\_1165\_nl

Operating instructions and Declaration of conformity (pt) 255 kB, 23.01.2018

Code: mrl\_aes\_1155\_1165\_pt

Operating instructions and Declaration of conformity (es) 250 kB, 21.12.2017

Code: mrl\_aes\_1155\_1165\_es

Operating instructions and Declaration of conformity (fr) 252 kB, 10.01.2018

Code: mrl\_aes\_1155\_1165\_fr

Operating instructions and Declaration of conformity (en) 248 kB, 15.11.2017

Code: mrl\_aes\_1155\_1165\_en

Operating instructions and Declaration of conformity (da) 256 kB, 03.07.2018

Code: mrl\_aes\_1155\_1165\_da

Operating instructions and Declaration of conformity (it)  $250\ kB$ , 01.02.2018

Code: mrl\_aes\_1155\_1165\_it

Operating instructions and Declaration of conformity (jp) 485 kB, 29.08.2017

Code: mrl\_aes\_1155\_1165\_jp

Wiring example (99) 17 kB, 22.08.2008

Code: Kaes1I03

Wiring example (99) 13 kB, 22.08.2008

Code: kaes1l21

ISD tables (Intergral System Diagnostics) (de) 51 kB, 29.07.2008

Code: i\_ae2p01

ISD tables (Intergral System Diagnostics) (en) 35 kB, 29.07.2008

Code: i\_ae2p02

BG-test certificate (en) 756 kB, 27.08.2018

Code: z\_135p02

BG-test certificate (de) 768 kB, 27.08.2018

Code: z\_135p01

BG-test certificate (en) 1 MB, 17.08.2018

Code: z\_113p02

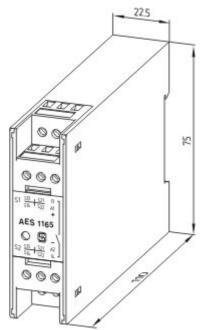
BG-test certificate (de) 1 MB, 17.08.2018

Code: z\_113p01

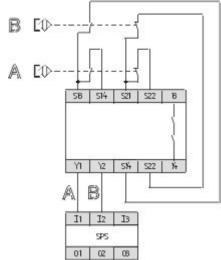
EAC certification (ru) 1 MB, 15.03.2018

Code: q\_aesp01

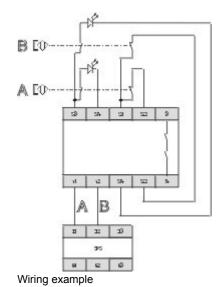
# **Images**



Dimensional drawing (basic component)



Wiring example



Wiring example

