

# Inductive Sensor

Welding Field Resistant with Correction Factor 1

## I12A002

Part Number



- **Extended temperature range**
- **Greatest possible switching distances with correction factor 1**
- **Very good magnetic and electromagnetic immunity**
- **Very high switching frequency**

Welding field resistant inductive sensors with correction factor 1 offer a unique combination of technical performance features: increased switching distances for reliable object detection, high switching frequencies for applications with high process speeds and an extended temperature range for use under various ambient conditions. A switching status LED for diagnosis functions reduces system downtime. In order to simplify integration, all housing designs are available in flush or non-flush mounting variants.

### Technical Data

#### Inductive Data

Switching Distance	10 mm
Correction Factors Stainless Steel V2A/CuZn/Al	1,04 / 1,05/1,05
Mounting	non-flush
Mounting A/B/C/D in mm	12/35/30/15
Switching Hysteresis	< 15 %

#### Electrical Data

Supply Voltage	10...30 V DC
Current Consumption (U <sub>b</sub> = 24 V)	< 15 mA
Switching Frequency	4200 Hz
Temperature Drift (-25 °C < Tu < 60 °C)	10 %
Temperature Drift (Tu < -25 °C, Tu > 60 °C)	20 %
Temperature Range	-40...80 °C
Switching Output Voltage Drop	< 2,5 V
Switching Output/Switching Current	200 mA
Resistant to Magnetic Fields	200 mT
Short Circuit Protection	yes
Reverse Polarity and Overload Protection	yes
Protection Class	II
Protective Insulation, Rated Voltage	50 V

#### Mechanical Data

Housing Material	CuZn; Teflon
Welding Field Resistant	yes
Full Encapsulation	yes
Degree of Protection	IP67
Connection	M12 × 1; 4-pin

#### Safety-relevant Data

MTTFd (EN ISO 13849-1)	2193,68 a
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#### Function

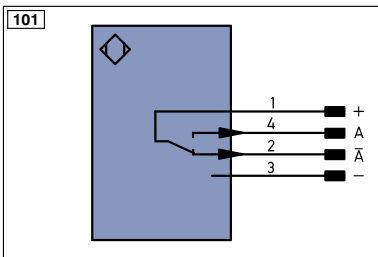
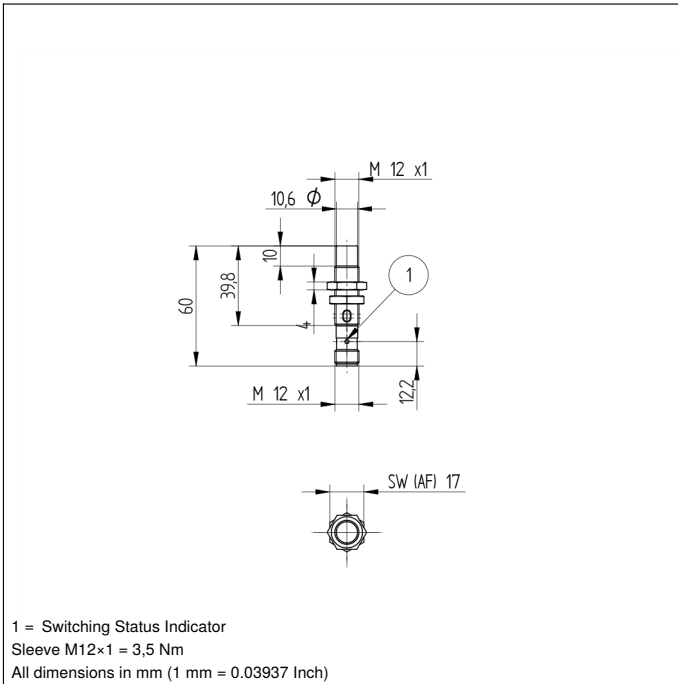
Error Indicator	yes
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PNP NO/NC antivalent 

Connection Diagram No. **101**

Suitable Connection Technology No. **2**

Suitable Mounting Technology No. **170**



Legend	
+	Supply Voltage +
-	Supply Voltage 0 V
~	Supply Voltage (AC Voltage)
A	Switching Output (NO)
Ā	Switching Output (NC)
V	Contamination/Error Output (NO)
ṽ	Contamination/Error Output (NC)
E	Input (analog or digital)
T	Teach Input
Z	Time Delay (activation)
S	Shielding
RxD	Interface Receive Path
TxD	Interface Send Path
RDY	Ready
GND	Ground
CL	Clock
E/A	Output/Input programmable
	IO-Link
PoE	Power over Ethernet
IN	Safety Input
OSSD	Safety Output
Signal	Signal Output
BI...D +/-	Ethernet Gigabit bidirect. data line (A-D)
EN0...5422	Encoder 0-pulse 0-0 (TTL)
PT	Platinum measuring resistor
nc	not connected
U	Test Input
Ū	Test Input inverted
W	Trigger Input
O	Analog Output
O-	Ground for the Analog Output
BZ	Block Discharge
AWV	Valve Output
a	Valve Control Output +
b	Valve Control Output 0 V
SY	Synchronization
E+	Receiver-Line
S+	Emitter-Line
≡	Grounding
SnR	Switching Distance Reduction
Rx +/-	Ethernet Receive Path
Tx +/-	Ethernet Send Path
Bus	Interfaces-Bus A(+)/B(-)
La	Emitted Light disengageable
Mag	Magnet activation
RES	Input confirmation
EDM	Contactor Monitoring
ENAR5422	Encoder A/Ā (TTL)
ENBR5422	Encoder B/B̄ (TTL)
ENa	Encoder A
ENb	Encoder B
AMIN	Digital output MIN
AMAX	Digital output MAX
AOK	Digital output OK
SY In	Synchronization In
SY OUT	Synchronization OUT
OLt	Brightness output
M	Maintenance

Wire Colors according to DIN IEC 757	
BK	Black
BN	Brown
RD	Red
OG	Orange
YE	Yellow
GN	Green
BU	Blue
VT	Violet
GY	Grey
WH	White
PK	Pink
GNYE	Green/Yellow

## Mounting

