

# 2D/3D Profile Sensor

## MLSL275 LASER

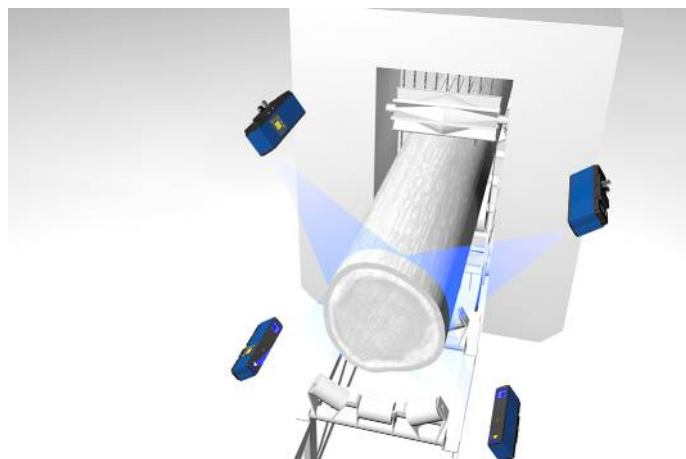
Part Number

weCat3D



- Blue light for applications on metal, organic or semi-transparent materials
- Compact, lightweight design – even suitable for robot applications
- Precise resolution of visual field width X (> 1200 measuring points)
- Up to 3.6 million measuring points per second

2D/3D Profile Sensors project a laser line onto the object to be detected and generate an accurate, linearized height profile with an internal camera which is set up at a triangulation angle. Thanks to its uniform, open interface, the weCat3D series can be incorporated by means of the DLL program library or the GigE Vision standard without an additional control unit. Alternatively, wenglor offers its own software packages for implementing your application.



### Technical Data

Optical Data	
Working range Z	280...1280 mm
Measuring range Z	1000 mm
Visual field width X	200...850 mm
Linearity Deviation	500 µm
Resolution Z	40...570 µm
Resolution X	190...760 µm
Light Source	Laser (blue)
Wave Length	450 nm
Service Life (T = +25 °C)	20000 h
Laser Class (EN 60825-1)	3B
Max. Ambient Light	5000 Lux

Electrical Data	
Supply Voltage	18...30 V DC
Current Consumption (U <sub>b</sub> = 24 V)	800 mA
Measuring Rate	200...4000 /s
Temperature Range	0...45 °C
Storage temperature	-20...70 °C
Inputs/Outputs	4
Switching Output Voltage Drop	< 1,5 V
Switching Output/Switching Current	100 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Interface	Ethernet TCP/IP
Baud Rate	100/1000 Mbit/s
Protection Class	III
FDA Accession Number	1710966-000

Mechanical Data	
Housing Material	Aluminium; Plastic
Degree of Protection	IP67
Connection	M12 × 1; 12-pin
Type of Connection Ethernet	M12 × 1; 8-pin, X-cod.
Connection: external 24 V laser circuit	M12 × 1; 8-pin
Optic Cover	Plastic
Weight	550 g

Web server	yes
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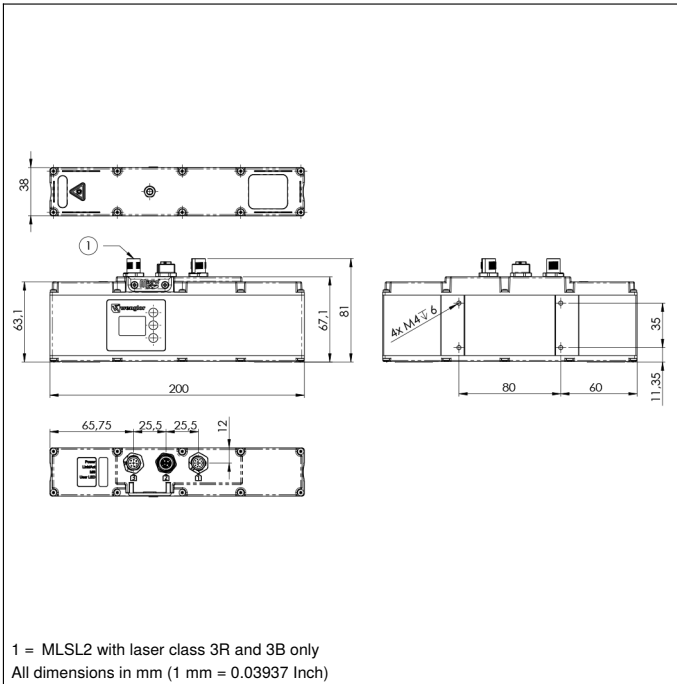
Configurable as PNP/NPN/Push-Pull	●
Switchable to NC/NO	●

Connection Diagram No.	1022 1023 1025
Control Panel No.	X2 A26
Suitable Connection Technology No.	50 87 89
Suitable Mounting Technology No.	343

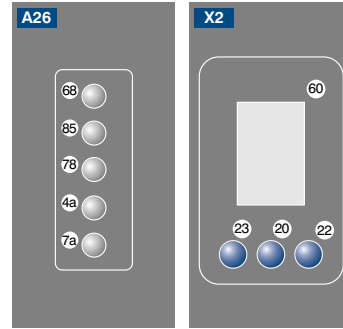
Display brightness may decrease with age. This does not result in any impairment of the sensor function.

### Complementary Products

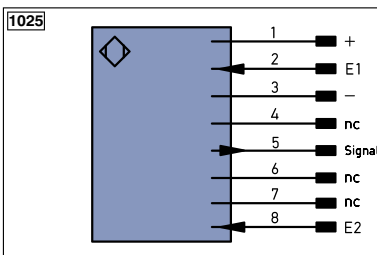
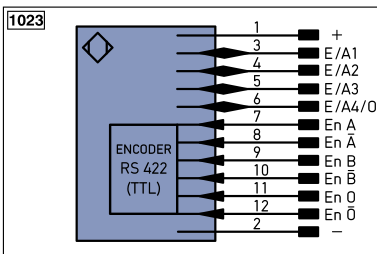
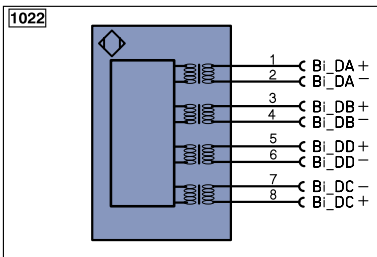
Control Unit
Cooling Unit ZLSK001
Protective Screen Retainer ZLSS002
Software
Switch ZAC45FN01



## Ctrl. Panel



- 20 = Enter Button
- 22 = UP Button
- 23 = Down Button
- 4a = User LED
- 60 = Display
- 68 = Supply Voltage Indicator
- 78 = Module status
- 7a = Laser (ML2500 with laser class 3R and 3B only)
- 85 = Link/Act LED



### Legend

+	Supply Voltage +	PT	Platinum measuring resistor
-	Supply Voltage 0 V	nc	not connected
~	Supply Voltage (AC Voltage)	U	Test Input
A	Switching Output (NO)	U	Test Input inverted
Ä	Switching Output (NC)	W	Trigger Input
V	Contamination/Error Output (NO)	O	Analog Output
V	Contamination/Error Output (NC)	O-	Ground for the Analog Output
E	Input (analog or digital)	BZ	Block Discharge
T	Teach Input	AWV	Valve Output
Z	Time Delay (activation)	a	Valve Control Output +
S	Shielding	b	Valve Control Output 0 V
RxD	Interface Receive Path	SY	Synchronization
TxD	Interface Send Path	E+	Receiver-Line
RDY	Ready	S+	Emitter-Line
GND	Ground	±	Grounding
CL	Clock	SnR	Switching Distance Reduction
E/A	Output/Input programmable	Rx+/-	Ethernet Receive Path
IO-Link		Tx+/-	Ethernet Send Path
PoE	Power over Ethernet	Bus	Interfaces-Bus A(+)/B(-)
IN	Safety Input	La	Emitted Light disengageable
OSSD	Safety Output	Mag	Magnet activation
Signal	Signal Output	RES	Input confirmation
BI-D+/-	Ethernet Gigabit bidirect. data line (A-D)	EDM	Contacteur Monitoring
EN0 RS422	Encoder 0-pulse 0-0 (TTL)	ENAR5422	Encoder A/A (TTL)
		ENBR5422	Encoder B/B (TTL)

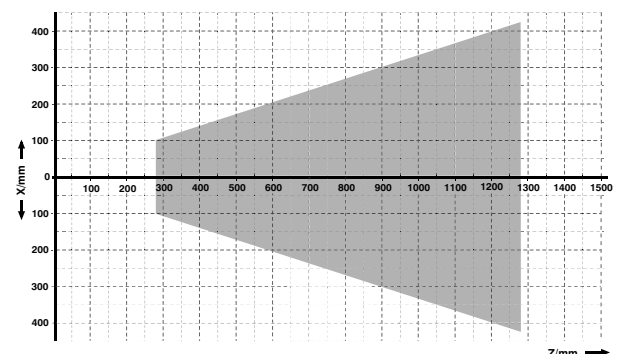
ENa	Encoder A
ENb	Encoder B
AMIN	Digital output MIN
AMAX	Digital output MAX
AOK	Digital output OK
SY In	Synchronization In
SY OUT	Synchronization OUT
OLt	Brightness output
M	Maintenance

### Wire Colors according to DIN IEC 757

BK	Black
BN	Brown
RD	Red
OG	Orange
YE	Yellow
GN	Green
BU	Blue
VT	Violet
GY	Grey
WH	White
PK	Pink
GNYE	Green/Yellow

## Visual Field X, Z

### ML2500x5



Z = Working distance

X = Visual field width

